

CUSTOMER TECHNICAL MEMO # 181

Subject: NEW DIES

Date: 19/9/13

From: Product Development

Good Afternoon all,

Please refer below for new dies now available.

View Max

VM58S 101.6MM SG TRANSOM * 5.4M

- Integrated high lite transom for SG view max windows

VM59S 101.6MM DG TRANSOM * 5.4M

- Integrated high lite transom for DG view max windows

Macarthur 150mm Offset pocket

AS907 OFFSET HD MALE MULLION * 6.5M

- Previously no heavy duty option

AS908 OFFSET HD FEMALE MULLION * 6.5M

- Previously no heavy duty option

Swan Door

AD118 WIDE INTERLOCK STILE *6.5M

- Wide interlock stile to match wide lock stiles

Torrens Door

AD316 TORRENS SLIDING DOOR STILE * 6.5M

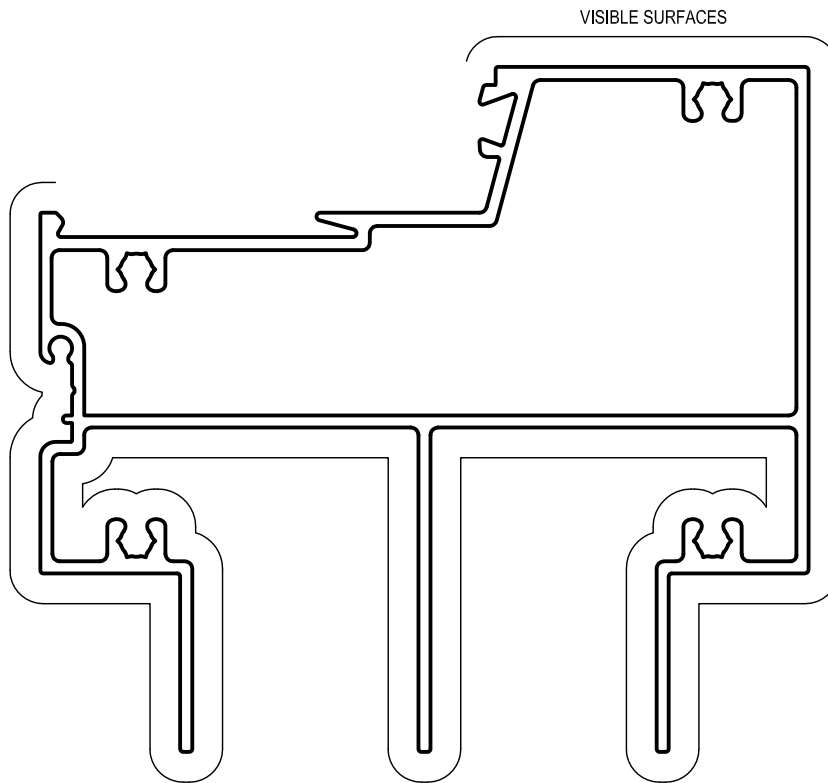
- Wide wiper stile for deep back set locks

If you have any questions please do not hesitate to contact your local Area Manager or Sales Office.

Kind Regards,

Product Development

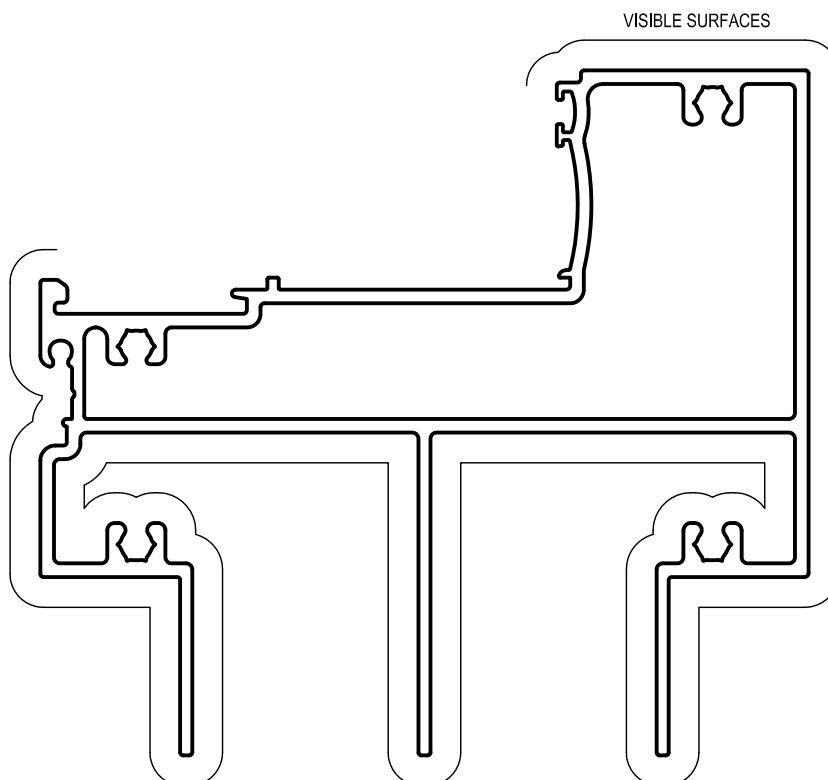
Extrusions



VM58S
101.6mm SG
TRANSOM

Mass = 2.418 kg/m
Anod Per = 706
Paint Per = 605

$I_{xx} = 1069.68 \times 10^3 \text{ mm}^4$
 $I_{yy} = 548.70 \times 10^3 \text{ mm}^4$

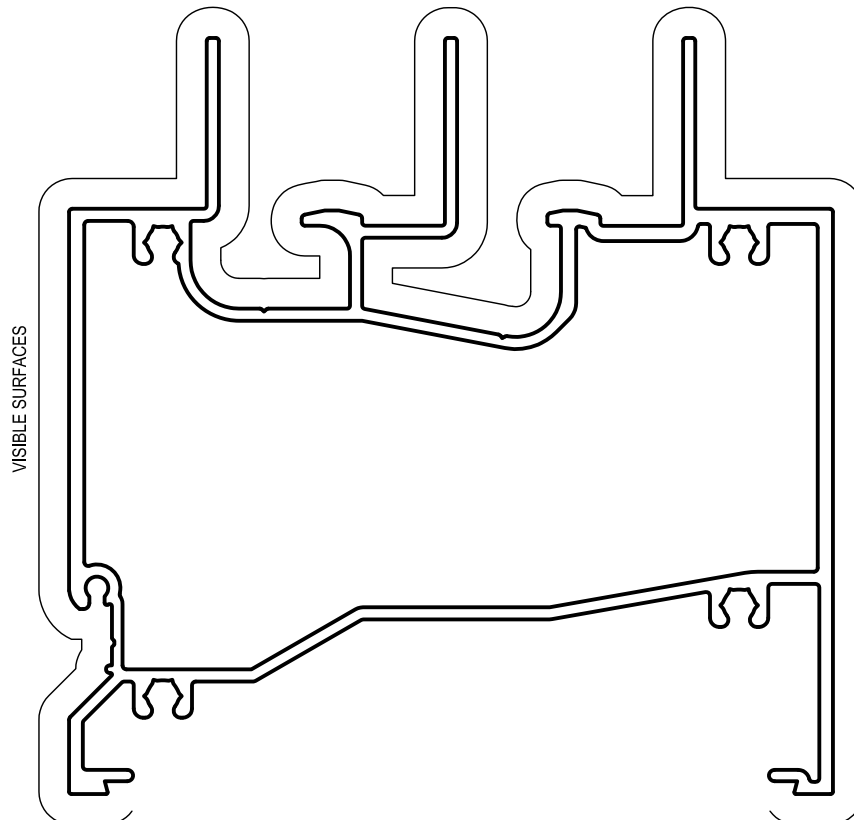


VM59S
101.6mm DG
TRANSOM

Mass = 2.519 kg/m
Anod Per = 707
Paint Per = 583

$I_{xx} = 1120.74 \times 10^3 \text{ mm}^4$
 $I_{yy} = 481.46 \times 10^3 \text{ mm}^4$

Extrusions

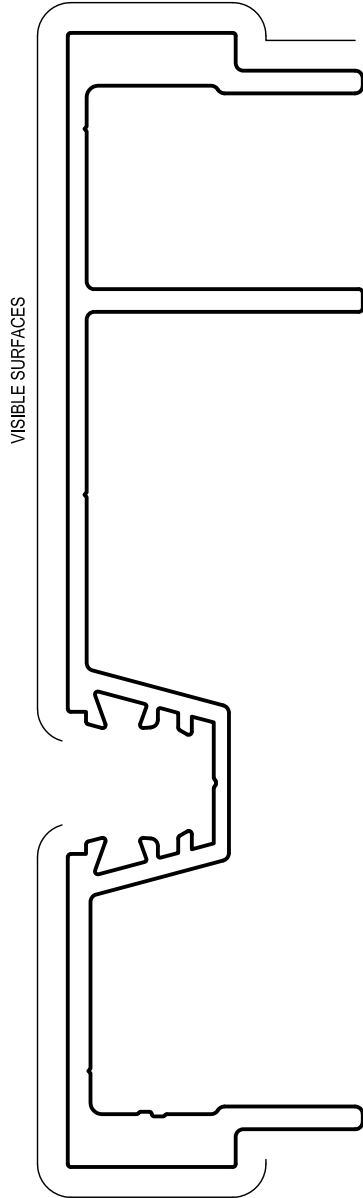


VM55S
VIEW-MAX HIGH
PERFORMANCE
TRANSOM

Mass = 2.615 kg/m
Anod Per = 716
Paint Per = 518

$I_{xx} = 1289.70 \times 10^3 \text{ mm}^4$
 $I_{yy} = 725.03 \times 10^3 \text{ mm}^4$

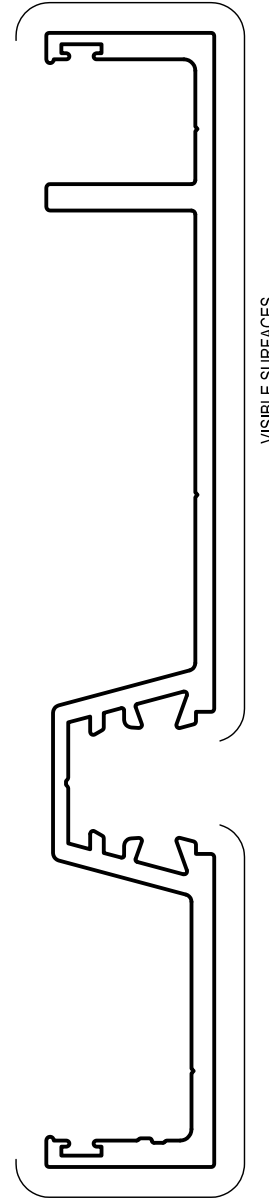
Extrusions



AS907
HD MALE OFFSET POCKET
MULLION

Mass = 2.705 kg/m
Anod Per = 622
Paint Per = 220

$I_{xx} = 2907.6 \times 10^3 \text{ mm}^4$



AS908
HD FEMALE OFFSET
POCKET MULLION

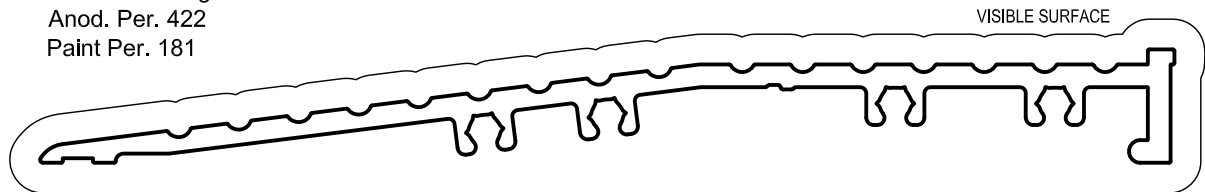
Mass = 1.894 kg/m
Anod Per = 538
Paint Per = 180

$I_{xx} = 1685.1 \times 10^3 \text{ mm}^4$

Extrusions

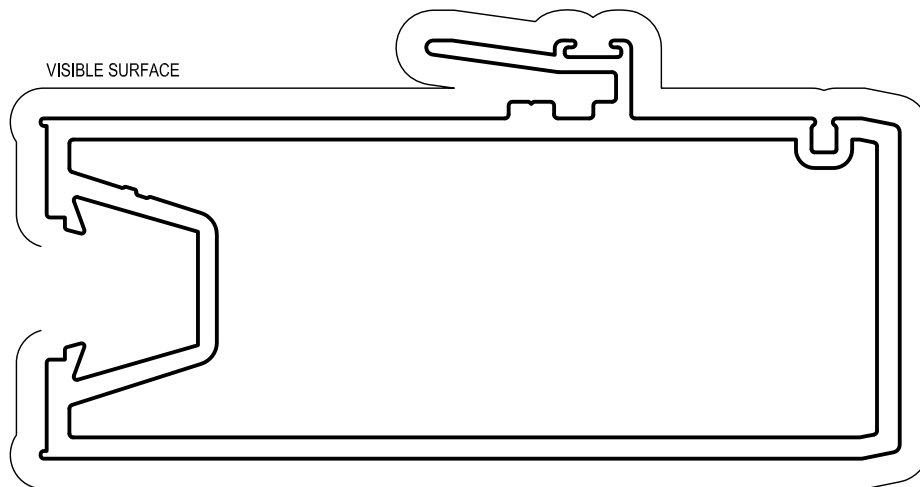
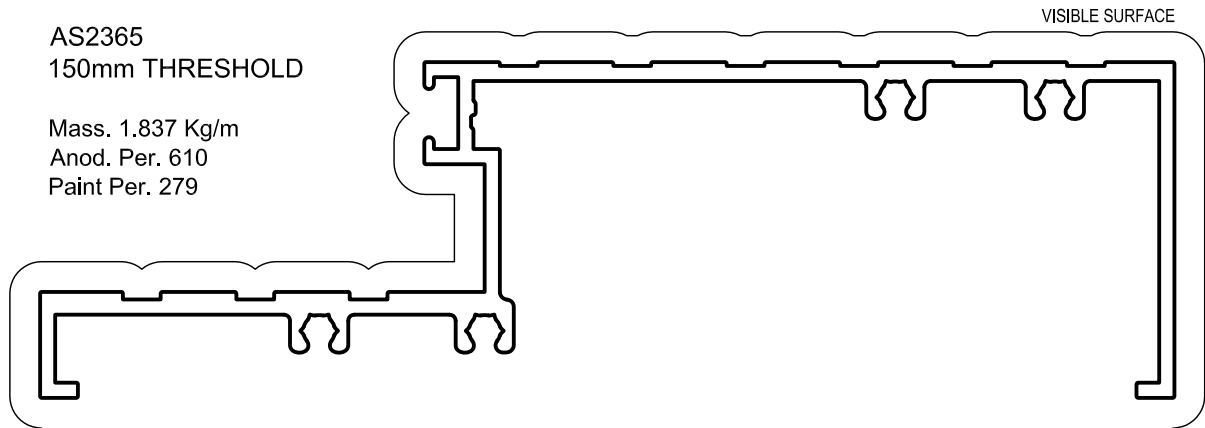
AS1857
150mm THRESHOLD

Mass. 1.439 Kg/m
Anod. Per. 422
Paint Per. 181



AS2365
150mm THRESHOLD

Mass. 1.837 Kg/m
Anod. Per. 610
Paint Per. 279



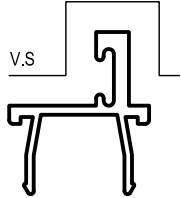
AD118
WIDE INTERLOCKING
STILE

Mass. 2.916 Kg/m
Anod. Per. 458
Paint Per. 387

$I_{xx} = 1538.63 \times 10^3 \text{ mm}^4$
 $I_{yy} = 399.25 \times 10^3 \text{ mm}^4$

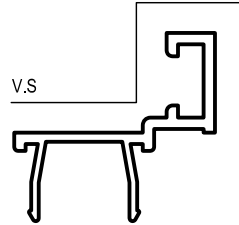
Door Stops

Derwent 76mm Centre Glazed Framing



AS56
35mm DOOR STOP

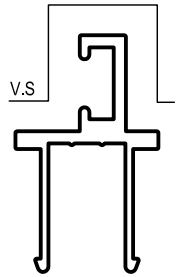
Mass. 0.205 Kg/m
Anod. Per. 113
Paint Per. 100



AS57
45mm DOOR STOP

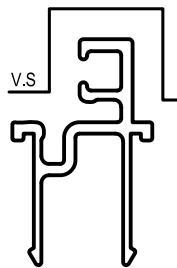
Mass. 0.250 Kg/m
Anod. Per. 143
Paint Per. 100

McArthur 101.6mm Centre Glazed Framing



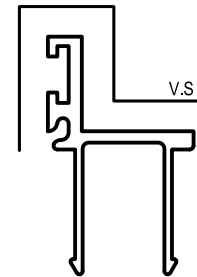
AS7
45mm DOOR STOP

Mass. 0.295 Kg/m
Anod. Per. 150
Paint Per. 100



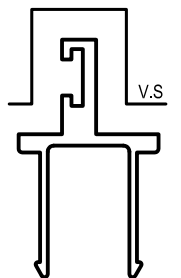
AD7
45mm ACOUSTIC DOOR STOP

Mass. 0.294 Kg/m
Anod. Per. 166
Paint Per. 100



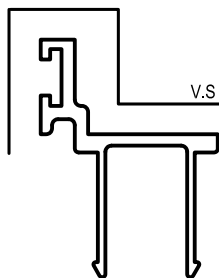
AS30
35mm DOOR STOP

Mass. 0.279 Kg/m
Anod. Per. 152
Paint Per. 100



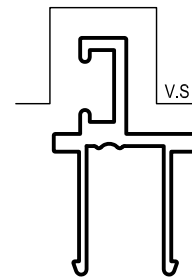
AS35
ALT. 40mm DOOR STOP

Mass. 0.292 Kg/m
Anod. Per. 145
Paint Per. 100



AS36
ALT. 35mm DOOR STOP

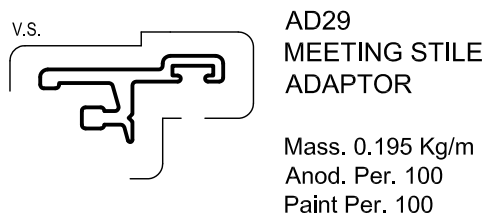
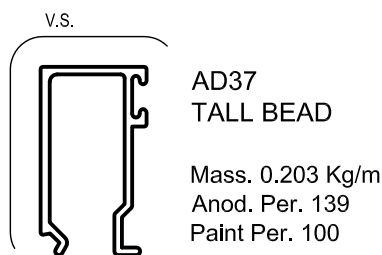
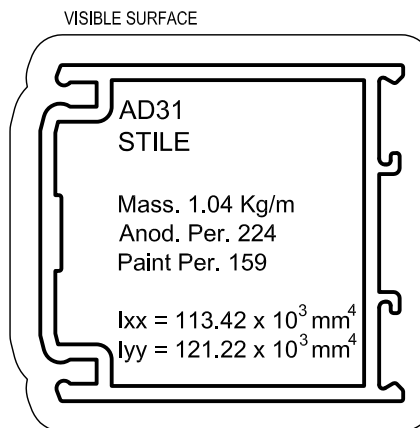
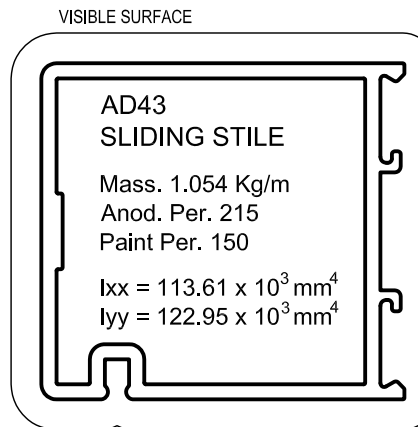
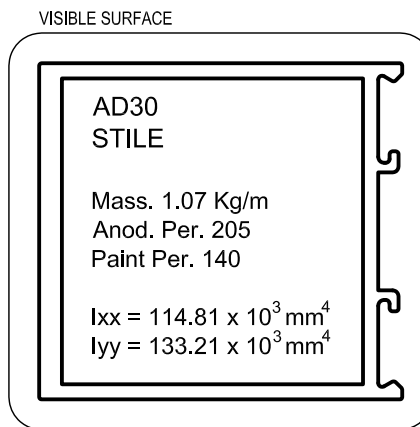
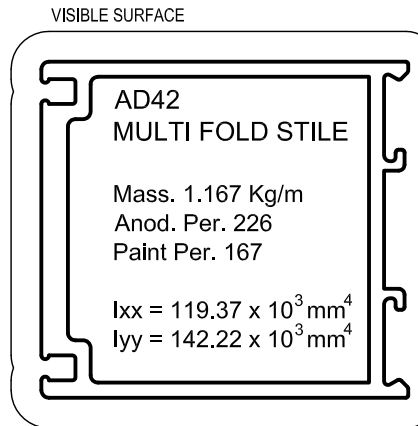
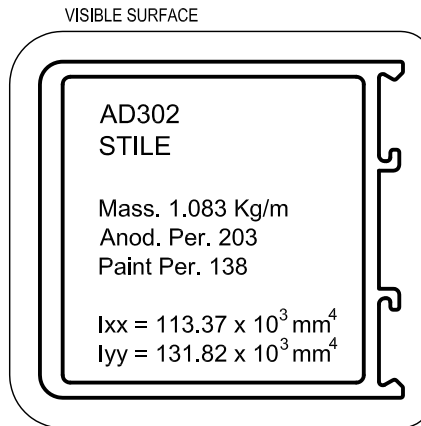
Mass. 0.297 Kg/m
Anod. Per. 157
Paint Per. 100



AS40
40mm DOOR STOP

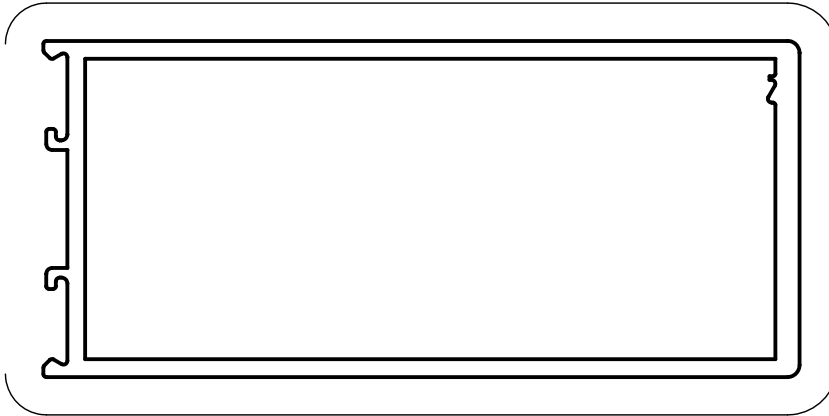
Mass. 0.294 Kg/m
Anod. Per. 149
Paint Per. 100

Extrusions



Extrusions

VISIBLE SURFACE

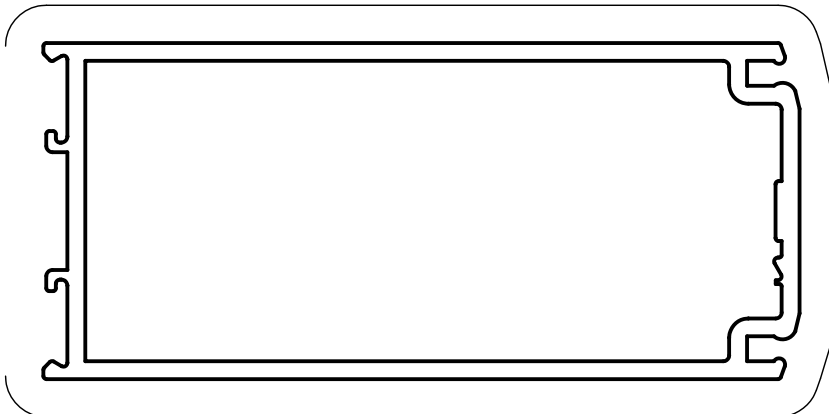


AD313
HINGE STILE

Mass. 1.893 Kg/m
Anod. Per. 309
Paint Per. 247

$I_{xx} = 237.96 \times 10^3 \text{ mm}^4$
 $I_{yy} = 902.75 \times 10^3 \text{ mm}^4$

VISIBLE SURFACE

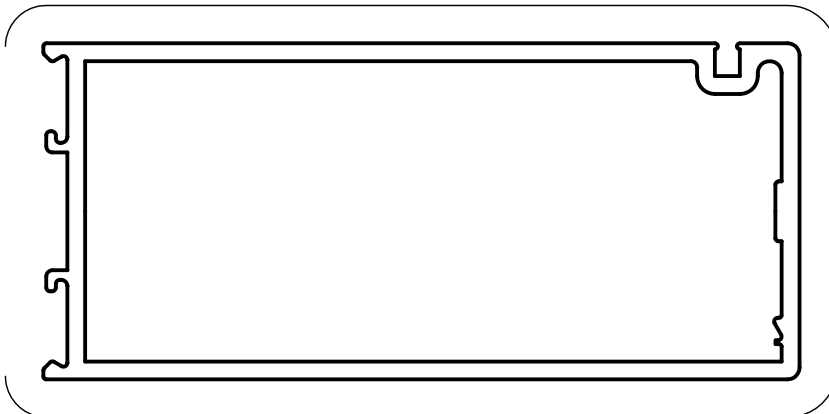


AD315
LOCK STILE

Mass. 1.874 Kg/m
Anod. Per. 328
Paint Per. 245

$I_{xx} = 236.66 \times 10^3 \text{ mm}^4$
 $I_{yy} = 872.88 \times 10^3 \text{ mm}^4$

VISIBLE SURFACE



AD316
WIPER STILE

Mass. 1.876 Kg/m
Anod. Per. 318
Paint Per. 245

$I_{xx} = 238.84 \times 10^3 \text{ mm}^4$
 $I_{yy} = 878.93 \times 10^3 \text{ mm}^4$