

CUSTOMER TECHNICAL MEMO # 196

Subject: New Dies – VS026, MF77, ASGC7 & ASGC17

Date: 24-01-2014

Good Morning,

Please see below for various new sections added to our range.

VERSASTYLE:

VS026 MIDRAIL

HAWKESBURY:

MF77 XHD DOUBLE GLAZED BIFOLD STILE

ALUMINIUM GLAZING CHANNELS:

ASGC7 GLAZING CHANNEL (12-18mm Glass)

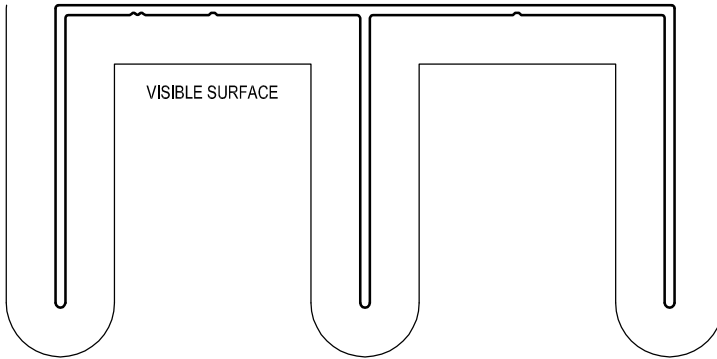
ASGC17 GLAZING CHANNEL BASE (12-18mm Glass) – (Matching bead is ASGC15)

These are shown on the attached pages with the relevant similar extrusions that are already available. Please replace existing Technical Manual pages with the attached corresponding pages.

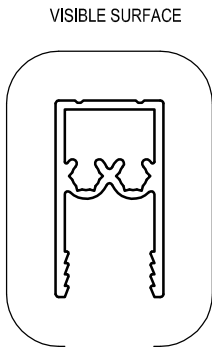
If you have any questions please do not hesitate to contact your local Area Manager or ALSPEC Sales Office.

Regards,
Product Development

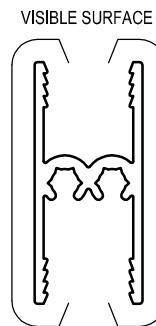
Extrusions



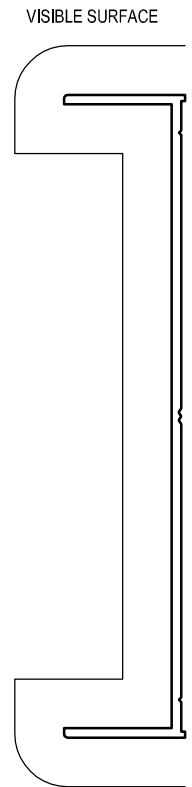
**VS001
HEAD**
Mass. 0.692 Kg/m
Anod. Per. 396
Paint Per. 314



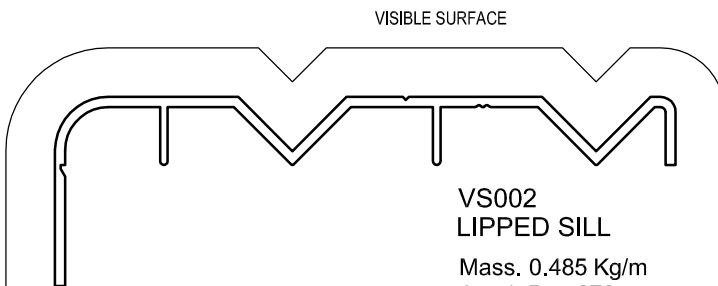
**VS021
SASH RAIL**
Mass. 0.288 Kg/m
Anod. Per. 114
Paint Per. 100



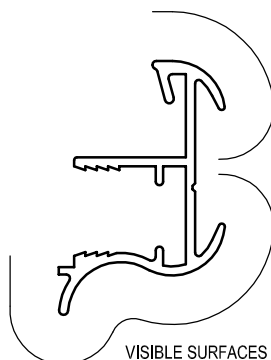
**VS026
MIDRAIL**
Mass. 0.325 Kg/m
Anod. Per. 177
Paint Per. 100



**VS003
JAMB**
Mass. 0.384 Kg/m
Anod. Per. 231
Paint Per. 145



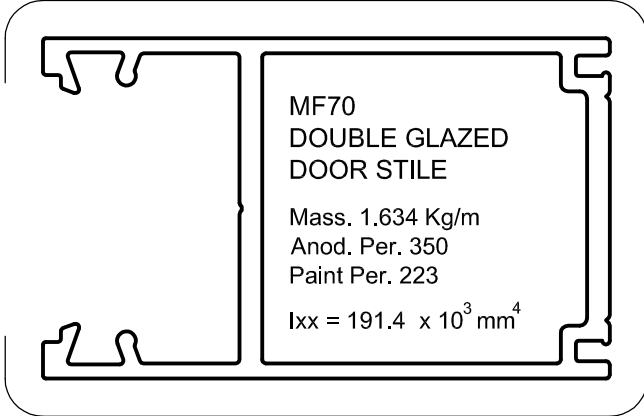
**VS002
LIPPED SILL**
Mass. 0.485 Kg/m
Anod. Per. 278
Paint Per. 135



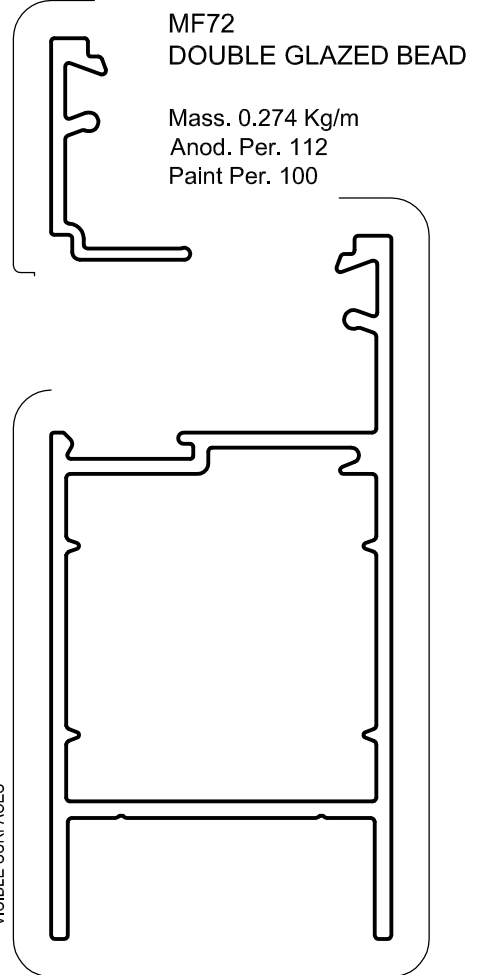
**VS020
STILE**
Mass. 0.312 Kg/m
Anod. Per. 183
Paint Per. 100

Extrusions

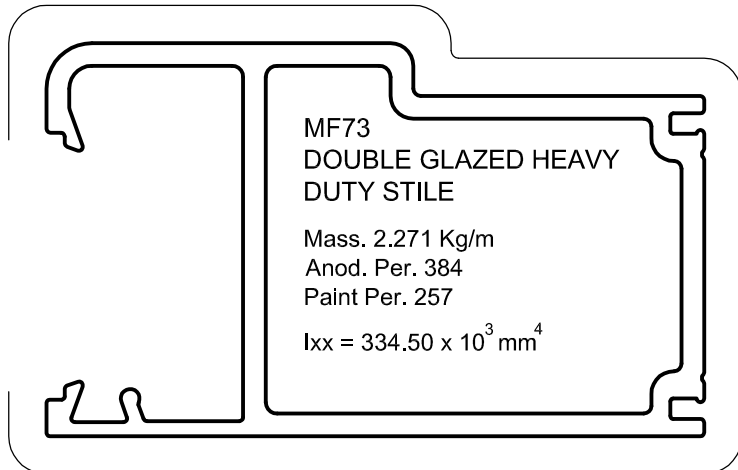
VISIBLE SURFACE



V.S.



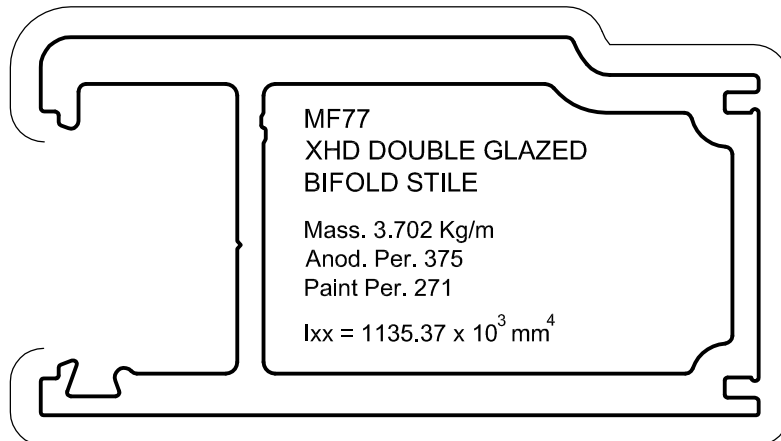
VISIBLE SURFACE



MF71
DOUBLE GLAZED
DOOR RAIL

Mass. 1.494 Kg/m
Anod. Per. 335
Paint Per. 170

VISIBLE SURFACE

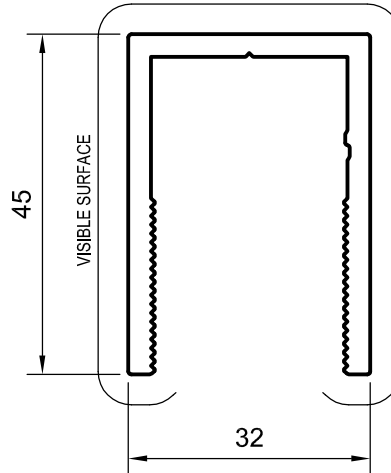
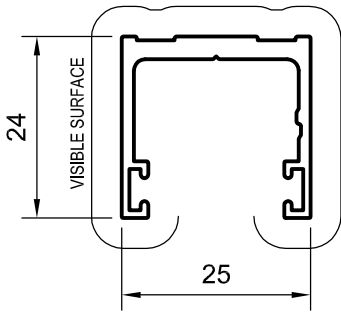


FOR DOUBLE GLAZED DOOR
USE AD1033 SPIGGOT SET
Code No. 378073

Extrusions

ASGC3 GLAZING CHANNEL

Mass. 0.389 Kg/m
Anod. Per. 166
Paint Per. 100

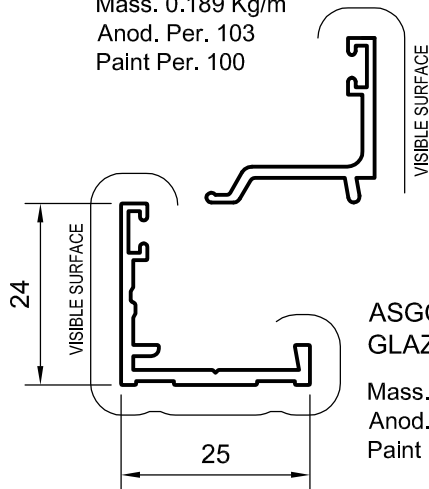


ASGC1 TOP GLAZING CHANNEL

Mass. 0.978 Kg/m
Anod. Per. 254
Paint Per. 129

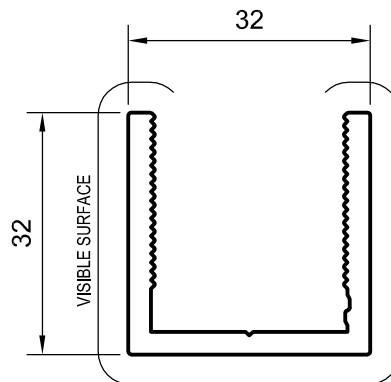
ASGC5 GLAZING BEAD

Mass. 0.189 Kg/m
Anod. Per. 103
Paint Per. 100



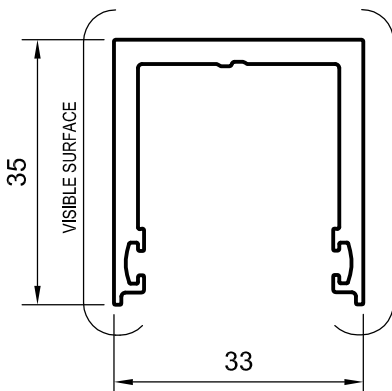
ASGC4 GLAZING ADAPTOR

Mass. 0.253 Kg/m
Anod. Per. 126
Paint Per. 100



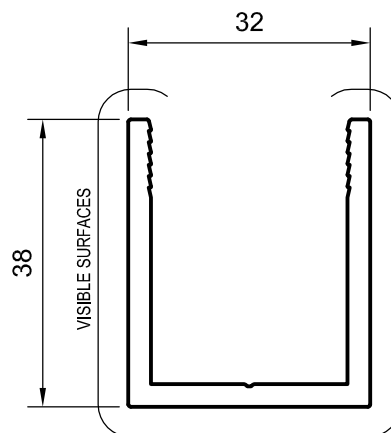
ASGC2 BOTTOM GLAZING CHANNEL

Mass. 0.767 Kg/m
Anod. Per. 202
Paint Per. 103



ASGC7 GLAZING CHANNEL (12-18mm GLASS)

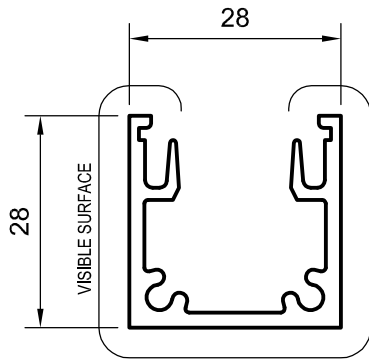
Mass. 0.799 Kg/m
Anod. Per. 217
Paint Per. 100



ASGC6 32 x 38 GLAZING CHANNEL

Mass. 0.820 Kg/m
Anod. Per. 212
Paint Per. 100

Extrusions

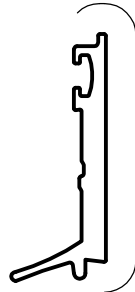
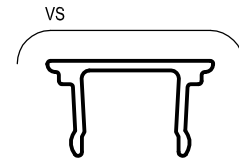


**ASGC42
CAPTIVE GLAZING
CHANNEL**

Mass. 0.569 Kg/m
Anod. Per. 219
Paint Per. 100

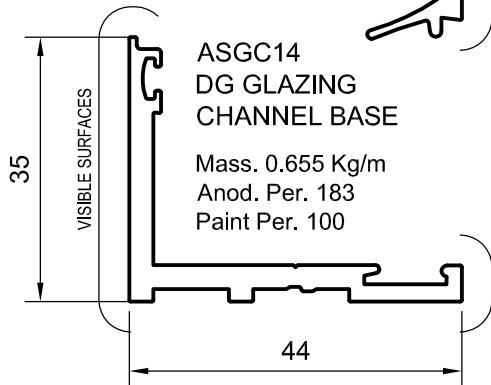
**HR7169
GLAZING POCKET
FILLER**

Mass. 0.173 Kg/m
Anod. Per. 100
Paint Per. 100



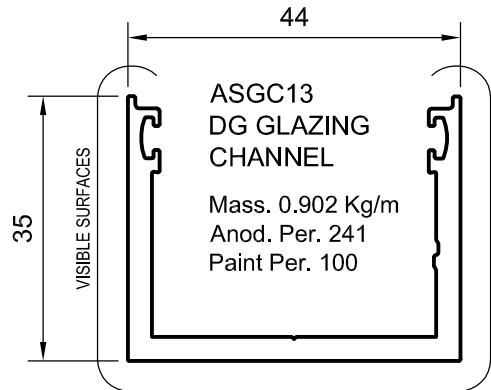
**ASGC15
DG GLAZING
CHANNEL BEAD**

Mass. 0.290 Kg/m
Anod. Per. 100
Paint Per. 100



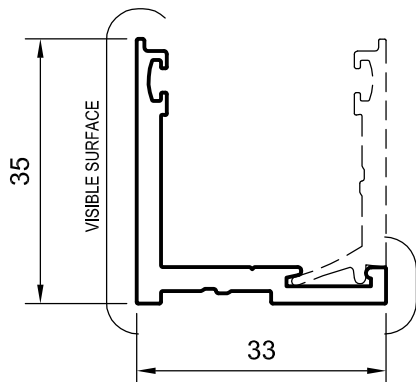
**ASGC14
DG GLAZING
CHANNEL BASE**

Mass. 0.655 Kg/m
Anod. Per. 183
Paint Per. 100



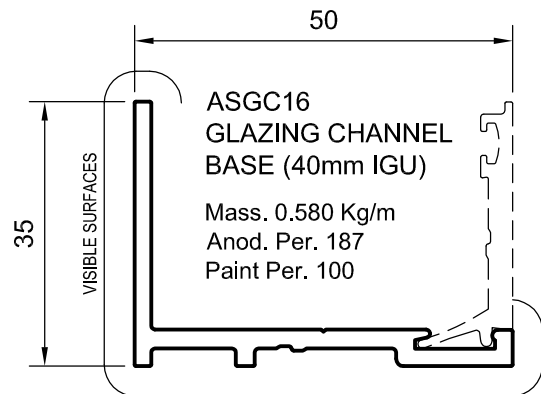
**ASGC13
DG GLAZING
CHANNEL**

Mass. 0.902 Kg/m
Anod. Per. 241
Paint Per. 100



**ASGC17
GLAZING CHANNEL
BASE (12-18mm GLASS)**

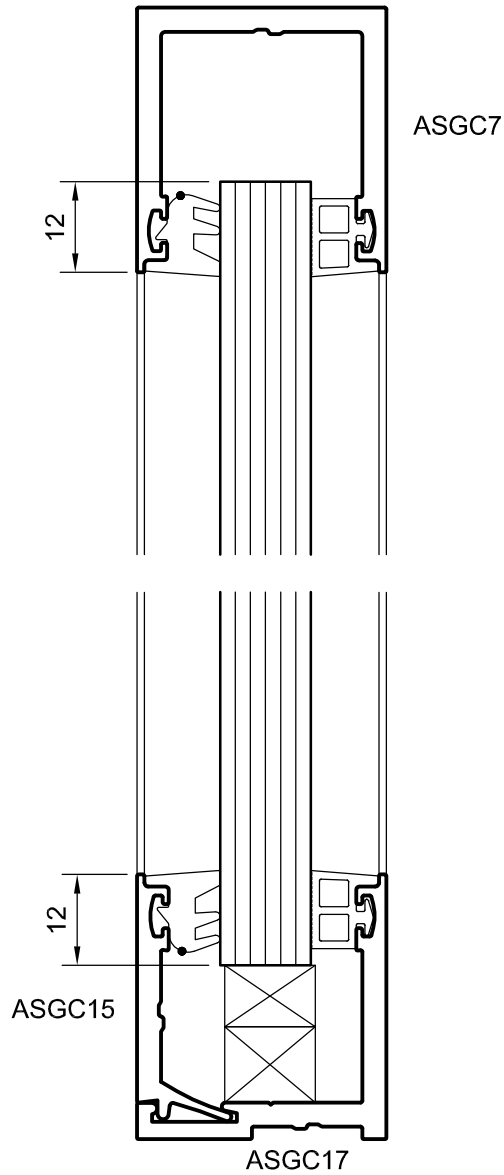
Mass. 0.541 Kg/m
Anod. Per. 157
Paint Per. 100



**ASGC16
GLAZING CHANNEL
BASE (40mm IGU)**

Mass. 0.580 Kg/m
Anod. Per. 187
Paint Per. 100

Glazing Details



GLASS THICKNESS	WEDGE		PUSH IN BACKING GASKET	CO-EXTRUDED BACKING GASKET
	ID COLOUR	REF. (GAP)	REF. (GAP)	REF. (GAP)
12mm THICK	RED	GR47 (7mm)	GR49 (6mm)	CE49 (6mm)
12.38mm THICK	RED	GR47 (7mm)	GR49 (6mm)	CE49 (6mm)
14mm THICK	RED	GR47 (7mm)	GR37 (4mm)	CE37 (4mm)
16mm THICK	RED	GR47 (7mm)	GR36 (2mm)	CE36 (2mm)
18mm THICK	BLUE	GR45 (5mm)	GR36 (2mm)	CE36 (2mm)