

## CUSTOMER TECHNICAL MEMO # 206

**Subject: New Dies – Threshold Modifications – AS1853 & AS2371**

**Date:** 17-06-2014

Good Morning,

Based on customer feedback, we have made some improvements to our current threshold options.

**AS2371 45mm HINGED DOOR THRESHOLD**

ALSPEC CODE: 1604842

LENGTH: 6.5m

This die **REPLACES AS2370**, The height has been increased by 5mm to improve water performance, and take the overall up height to 44.5mm to be inline with the mainframe.

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**AS1853 100mm RAMP THRESHOLD**

ALSPEC CODE: 1604842

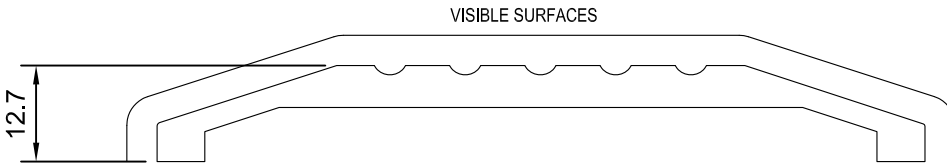
LENGTH: 6.5m

This die **REPLACES AS1854**, Screw flutes have been added to suit both MacArthur and ecoframe.

Please refer to the attached for updated drawings.

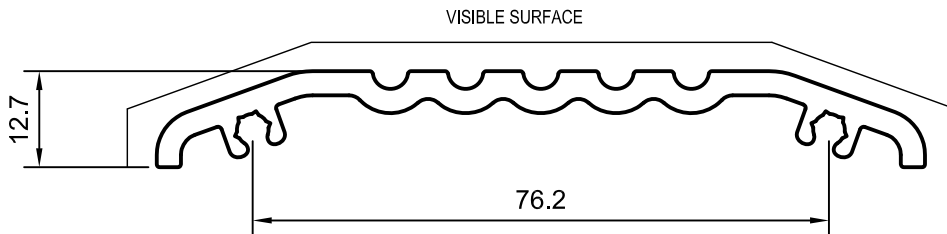
Regards,  
Product Development

## Extrusions



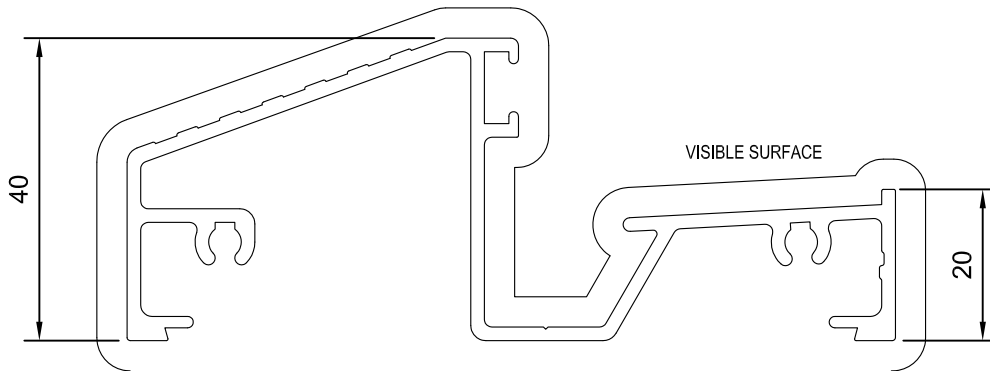
AS1854  
THRESHOLD

Mass. 1.311 Kg/m  
Anod. Per. 229  
Paint Per. 119



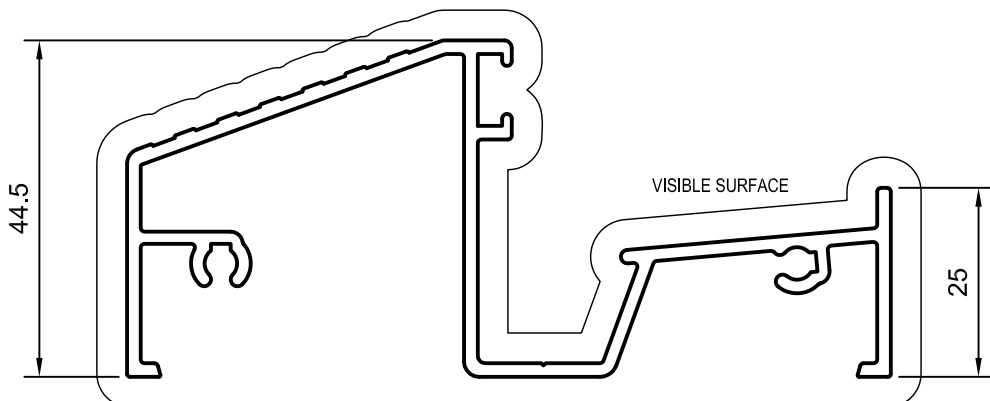
AS1853  
THRESHOLD (NEW)

Mass. 1.136 Kg/m  
Anod. Per. 277  
Paint Per. 131



AS2370  
HINGED DOOR  
INWARD OPENING

Mass. 1.316 Kg/m  
Anod. Per. 514  
Paint Per. 232



AS2371  
HINGED DOOR  
INWARD OPENING (NEW)

Mass. 1.285 Kg/m  
Anod. Per. 523  
Paint Per. 245