

CUSTOMER TECHNICAL MEMO # 219

Subject: ProGlide Double Glazed Sash changes

Date: APRIL 2016

Good morning all,

Please note existing standard 25mm IGU Double Glazed Sashes will be replaced with new Double Glazed Sashes that accept up to a 28mm IGU. Please refer below table.

EXISTING SASHES	TO BE REPLACED WITH / NEW
AD773 DG RAIL	AD778 28mm DG RAIL
AD865 DG PLAIN LOCK STILE	AD720 28mm DG LOCK STILE
AD860 DG WIDE LOCK STILE	AD704 70mm DG LOCK STILE
AD854 STANDARD INTERLOCK STILE	AD709 28mm DG INTERLOCK
AD859 DG MED INTERLOCK STILE	AD710 28mm DG MED INTERLOCK
AD857 DG HD INTERLOCK	AD711 28mm HVY INTERLOCK
AD856 DG FM MEETING STILE	AD705 28mm DG MEETING STILE FEMALE
N/A	AD706 28mm DG MEETING STILE MALE
AD878 DG HD FEMALE MEETING STILE	AD707 28mm DG HVY MEETING STILE FEMALE
AD858 DG HD MALE MEETING STILES	AD708 28mm DG HVY MEETING STILE MALE
AD877 DG XHD MALE MEETING STILE	N/A
AD779 28mm DOUBLE GLAZED ADAPTOR	EXISTING CURRENT ADAPTOR
AD734 28mm DOUBLE GLAZED ADAPTOR	WILL BE DISCONTINUED

Note: These new extrusions are compatible with existing punch tooling.

Please note that alternate glazing channels are required for use in these new double glazed sashes:

EXISTING GLAZING CHANNELS	TO BE REPLACED WITH / NEW
GRS18 - 18mm IGU Glazing Channel	GRS118 – 18mm IGU Glazing Channel (Part # 1376098)
GRS25 – 25mm IGU Glazing Channel	GRS24 – 24/25mm IGU Glazing Channel (Part # 1376101)

The Glazing Channel for use with a 28mm IGU is GRS28.

These changes with the exception of the recent addition of AD720, have been updated on the ProGlide Wall Chart and is available to print from the Alspec website, or alternatively you can request an A1 copy from your local Area Manager.

AIQ/V6 has been updated with the removal of these extrusions and hardware.

The ProGlide Technical Manual and ALSPEC website will be updated when the Technical Manual is re-released.

If you have any questions please do not hesitate to contact your local Alspec Area Manager or Sales Office.