

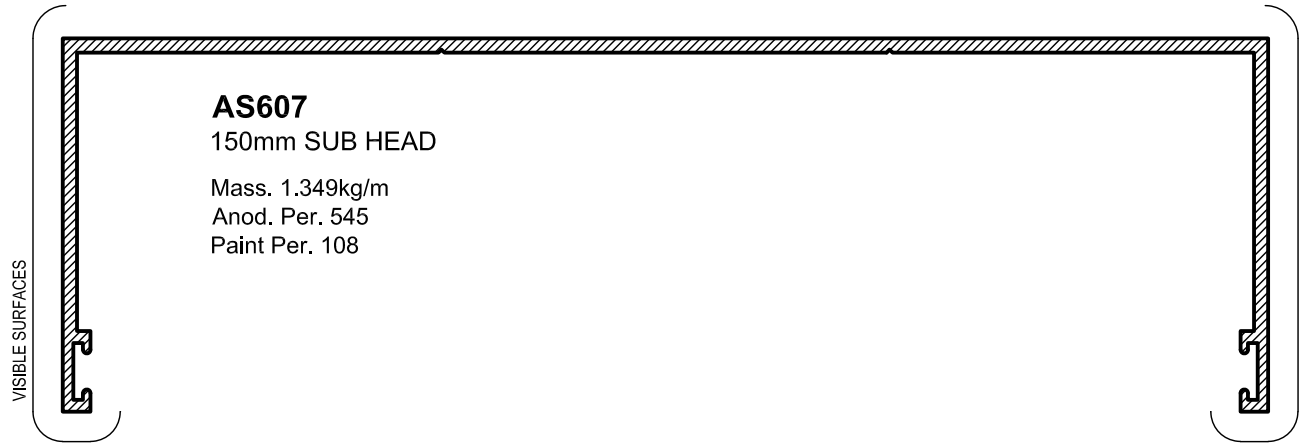
Sub Heads & Sub Sills

100mm

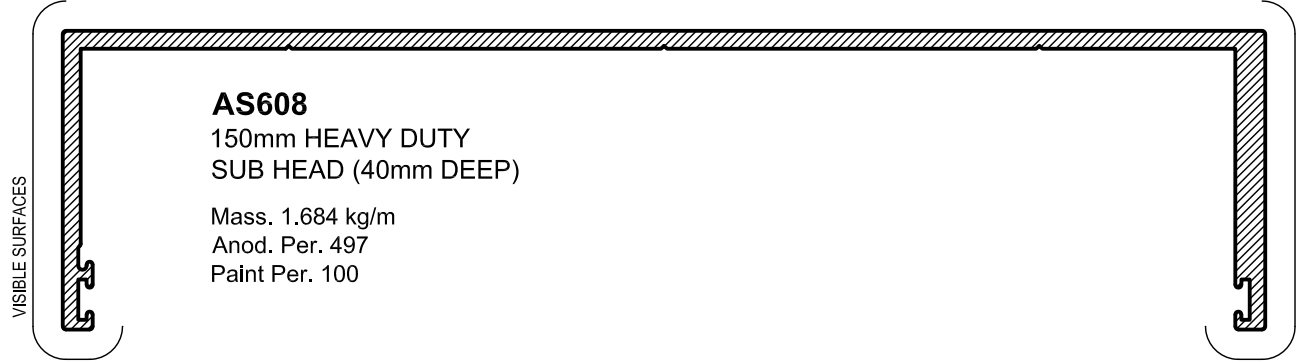
Technical drawings of various sub heads and sub sills including AS106S, AS132S, AS135S, AS145S, AS153S*, AS163S, AS168S, AS174S, AS1006S, AS146S, AS149S*, AS636S, AS154S, AS156, AS107, AS140*, AS150*, AS152*, AS157, AS158, AS346*, AD808, ASGR75S, AD936S, ASGR75S, VPS024, AS332S, AS333S, AS330, AS339, AS345*, AS346*, AS719*, AS738*, AD972, AD971, AD938S, AD964, AD965. Includes a seal selection chart and a note about stock items.

Sub Heads & Sub Sills

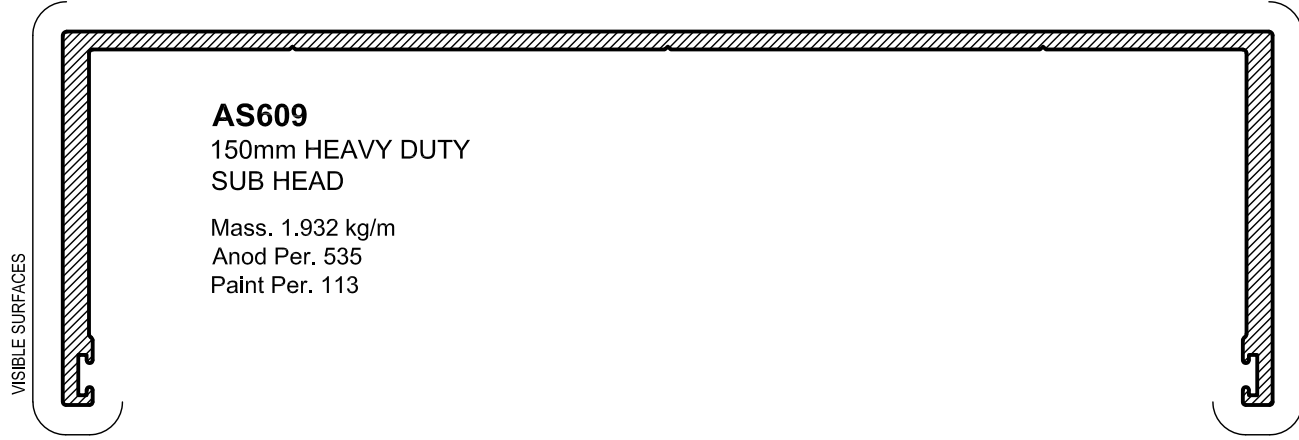
150mm



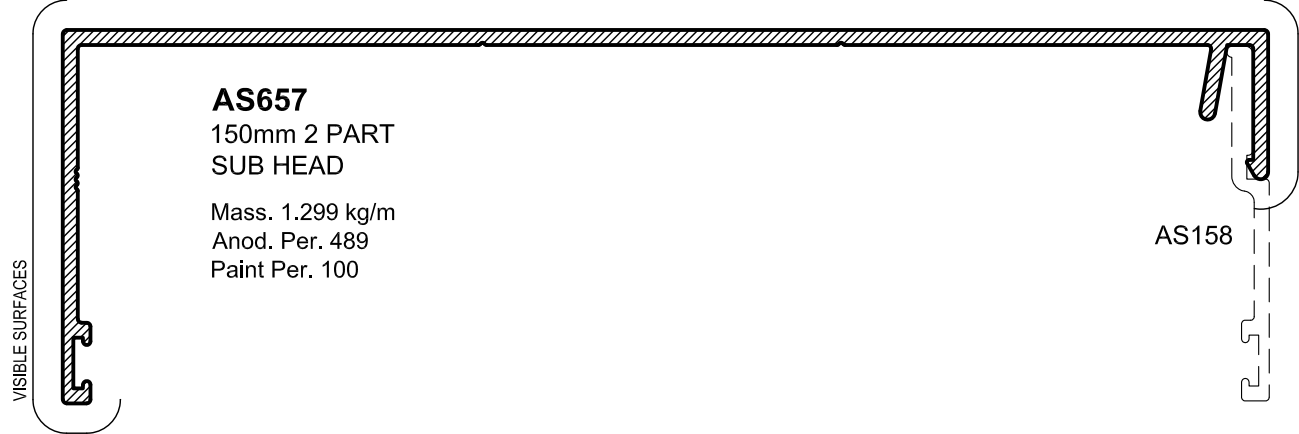
AS607
150mm SUB HEAD
Mass. 1.349kg/m
Anod. Per. 545
Paint Per. 108



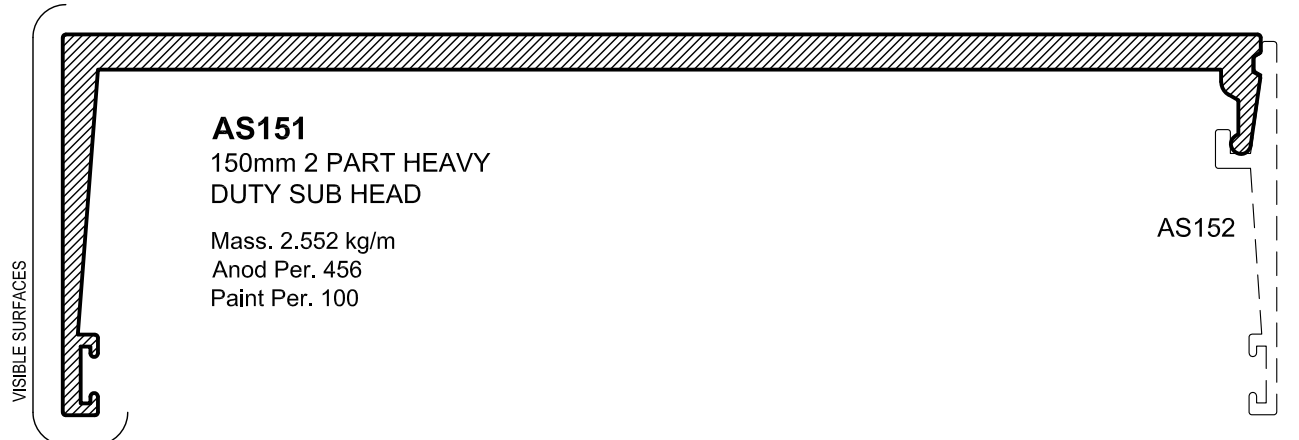
AS608
150mm HEAVY DUTY
SUB HEAD (40mm DEEP)
Mass. 1.684 kg/m
Anod. Per. 497
Paint Per. 100



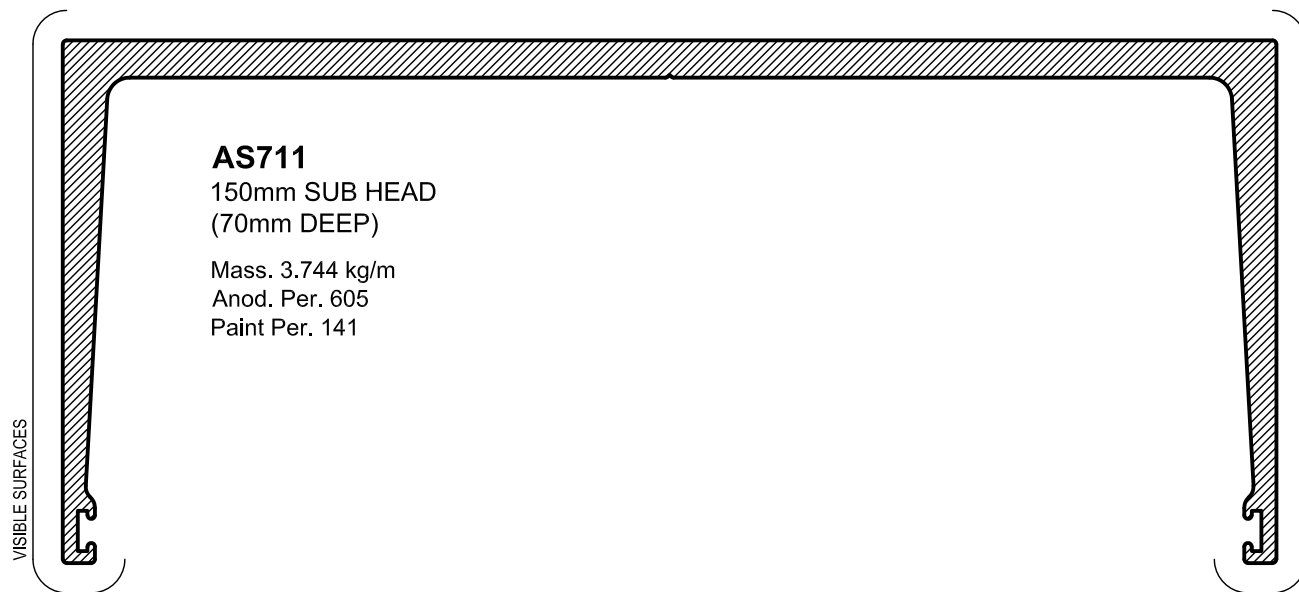
AS609
150mm HEAVY DUTY
SUB HEAD
Mass. 1.932 kg/m
Anod Per. 535
Paint Per. 113



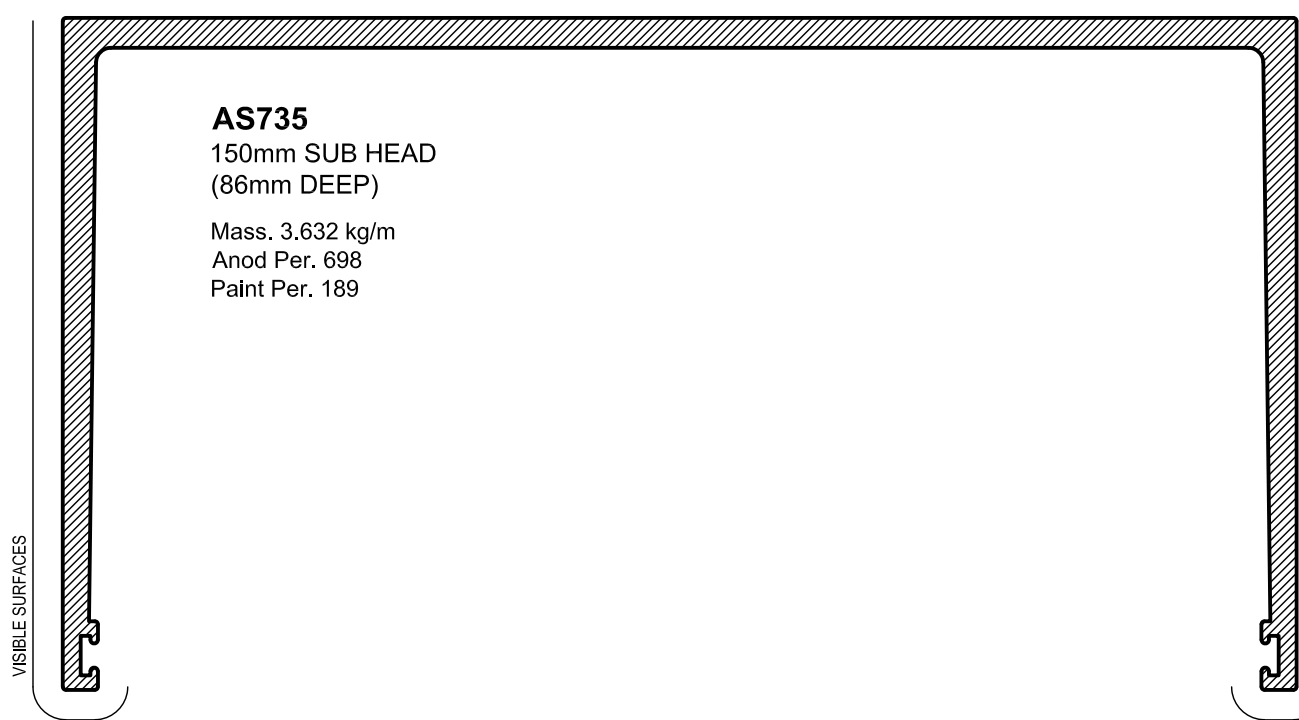
AS657
150mm 2 PART
SUB HEAD
Mass. 1.299 kg/m
Anod. Per. 489
Paint Per. 100



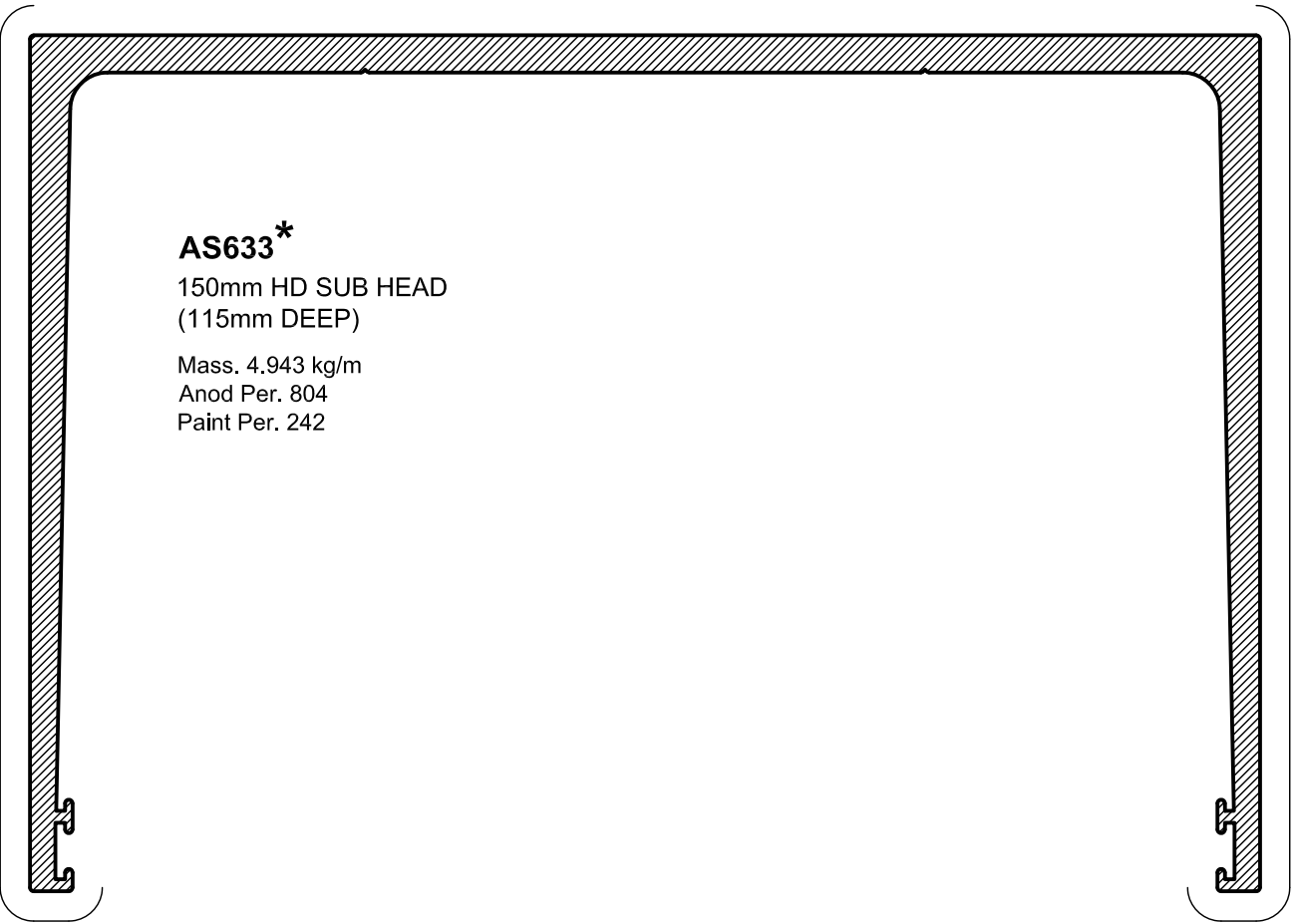
AS151
150mm 2 PART HEAVY
DUTY SUB HEAD
Mass. 2.552 kg/m
Anod Per. 456
Paint Per. 100



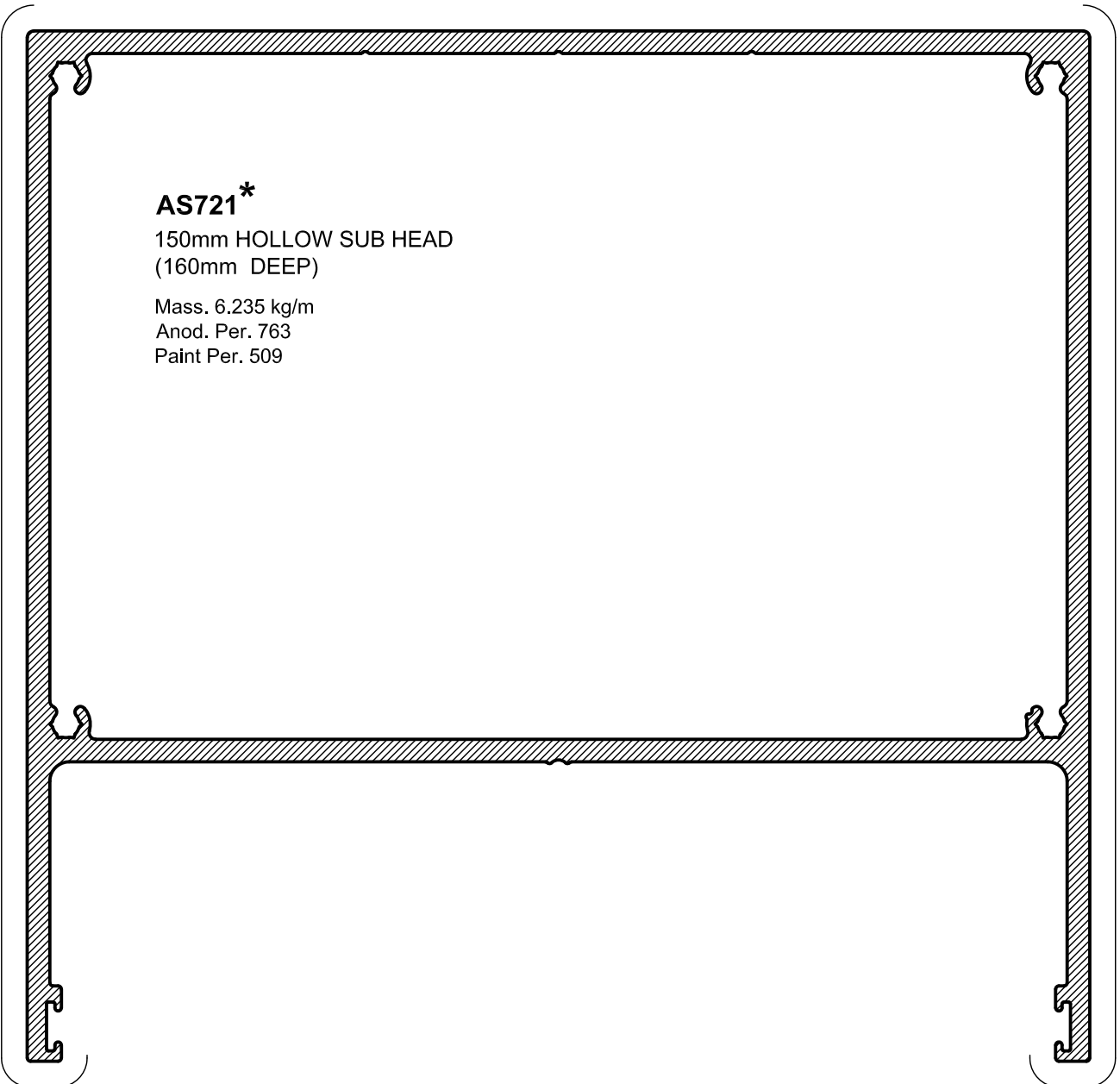
AS711
150mm SUB HEAD
(70mm DEEP)
Mass. 3.744 kg/m
Anod. Per. 605
Paint Per. 141



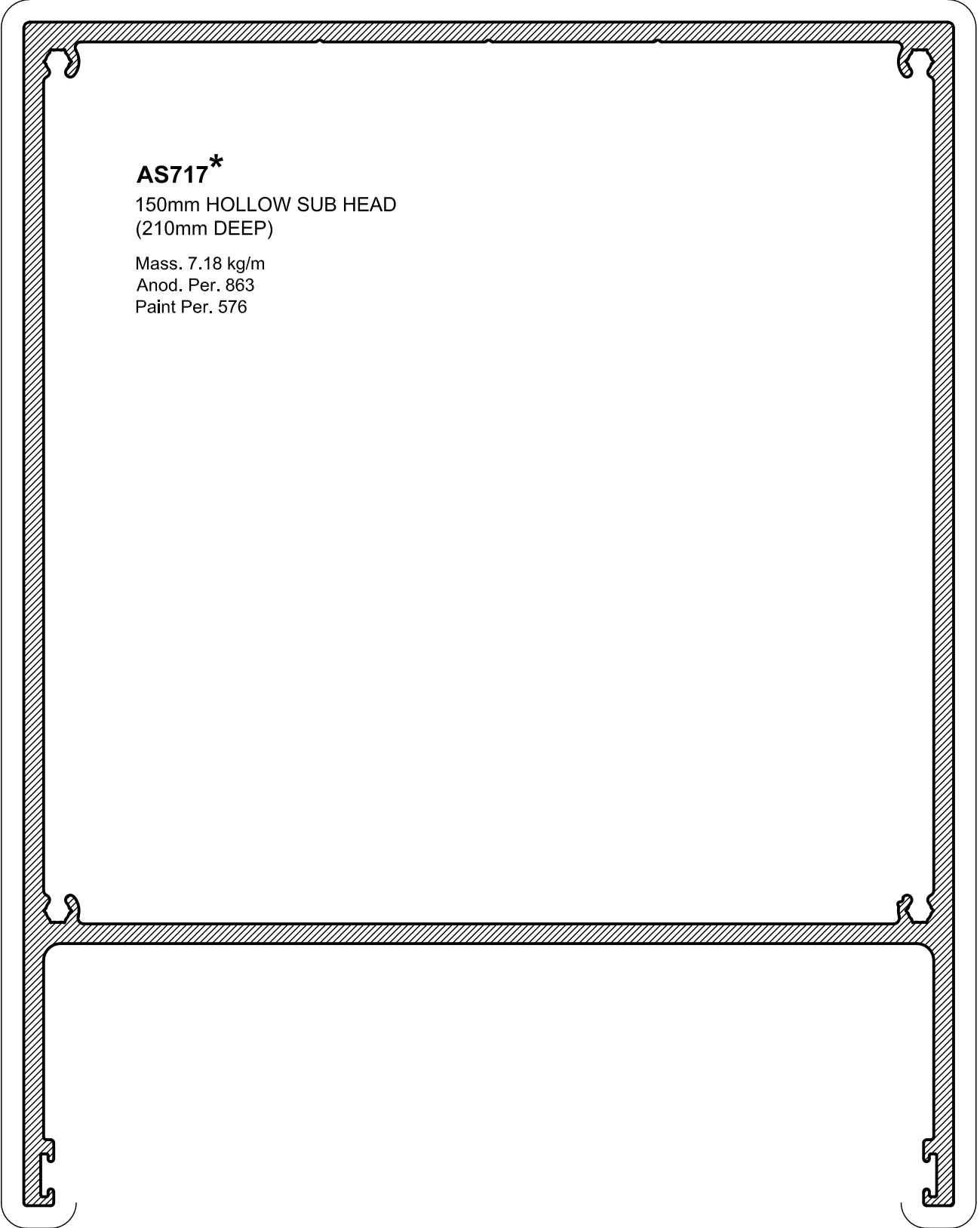
AS735
150mm SUB HEAD
(86mm DEEP)
Mass. 3.632 kg/m
Anod Per. 698
Paint Per. 189



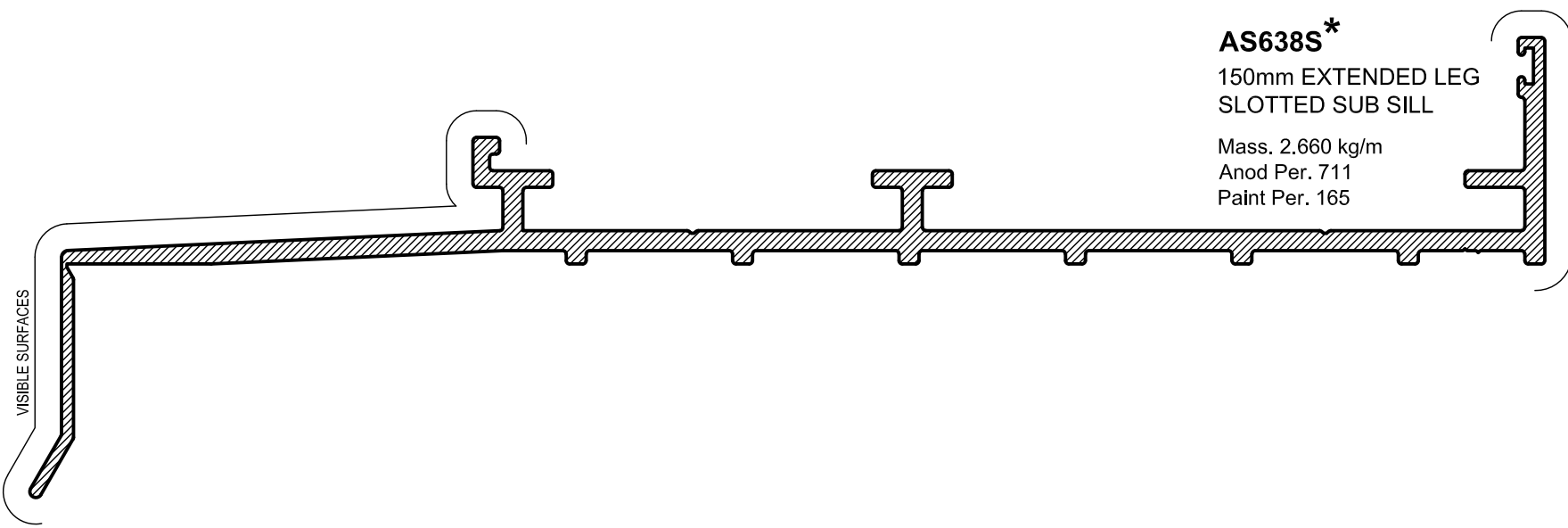
AS633*
150mm HD SUB HEAD
(115mm DEEP)
Mass. 4.943 kg/m
Anod Per. 804
Paint Per. 242



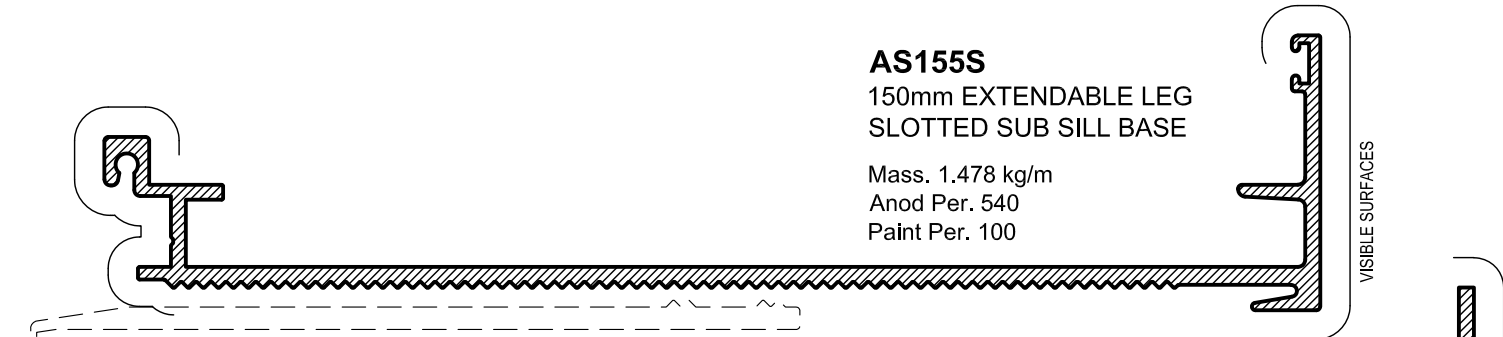
AS721*
150mm HOLLOW SUB HEAD
(160mm DEEP)
Mass. 6.235 kg/m
Anod. Per. 763
Paint Per. 509



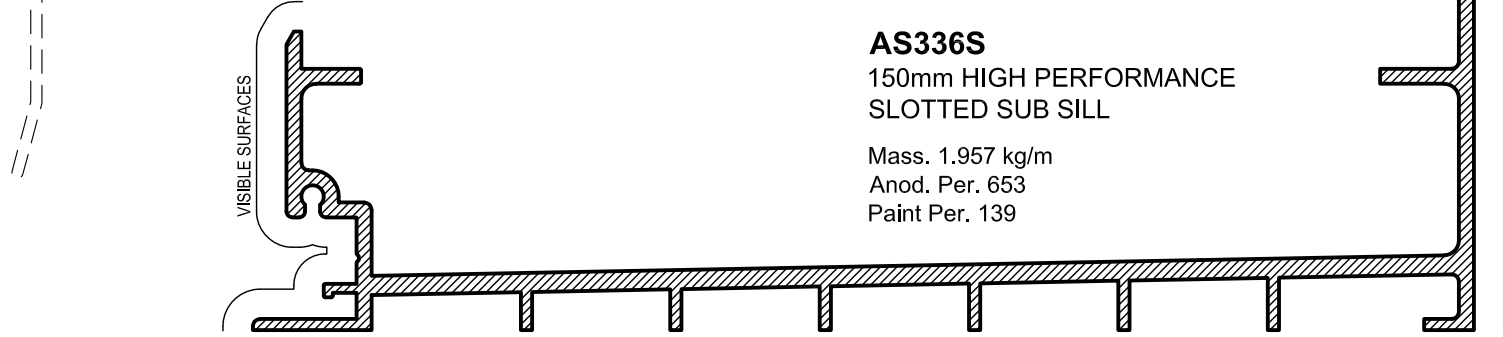
AS717*
150mm HOLLOW SUB HEAD
(210mm DEEP)
Mass. 7.18 kg/m
Anod. Per. 863
Paint Per. 576



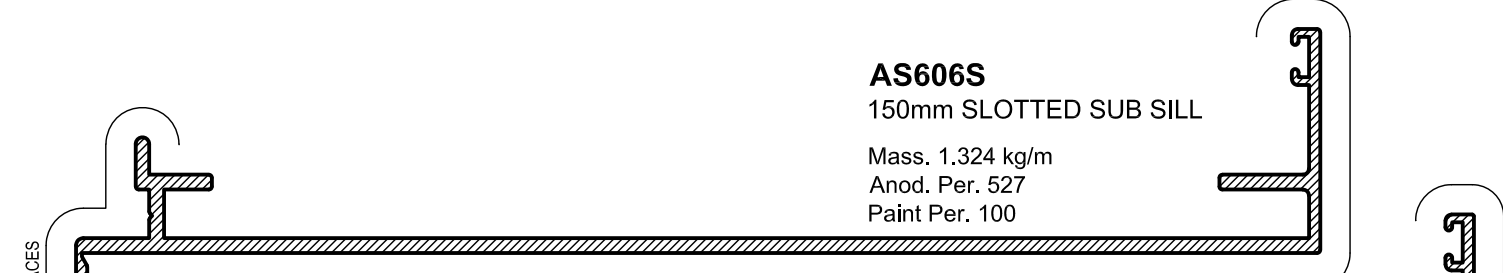
AS638S*
150mm EXTENDED LEG
SLOTTED SUB SILL
Mass. 2.660 kg/m
Anod Per. 711
Paint Per. 165



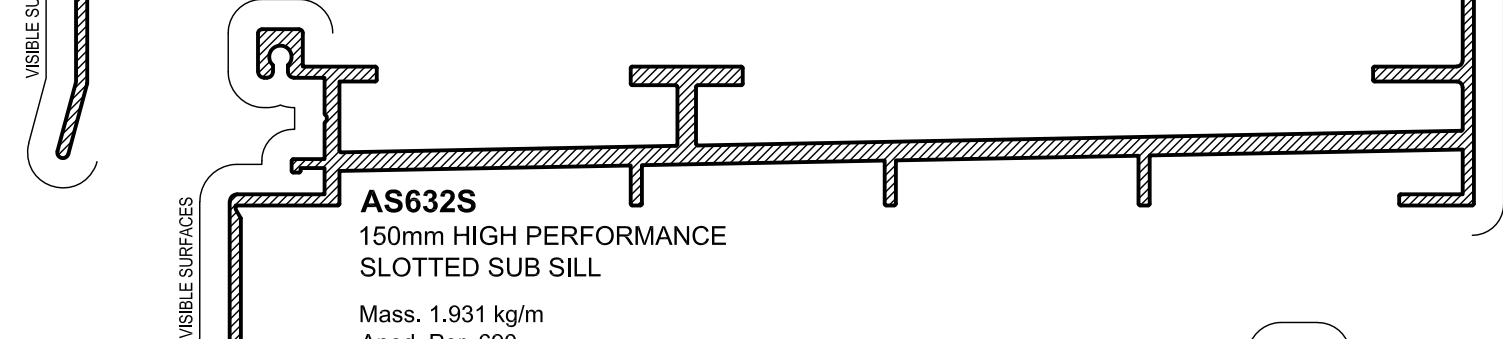
AS155S
150mm EXTENDABLE LEG
SLOTTED SUB SILL BASE
Mass. 1.478 kg/m
Anod Per. 540
Paint Per. 100



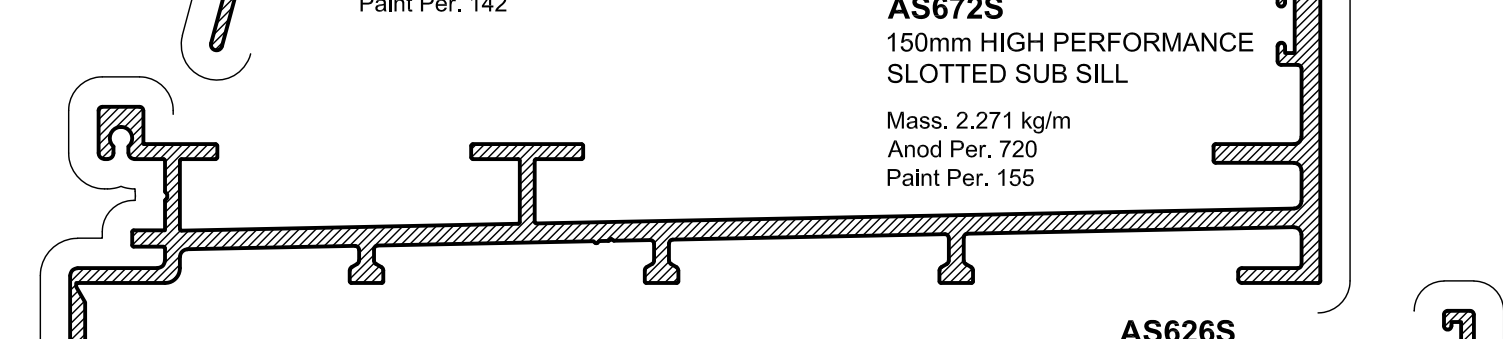
AS336S
150mm HIGH PERFORMANCE
SLOTTED SUB SILL
Mass. 1.957 kg/m
Anod. Per. 653
Paint Per. 139



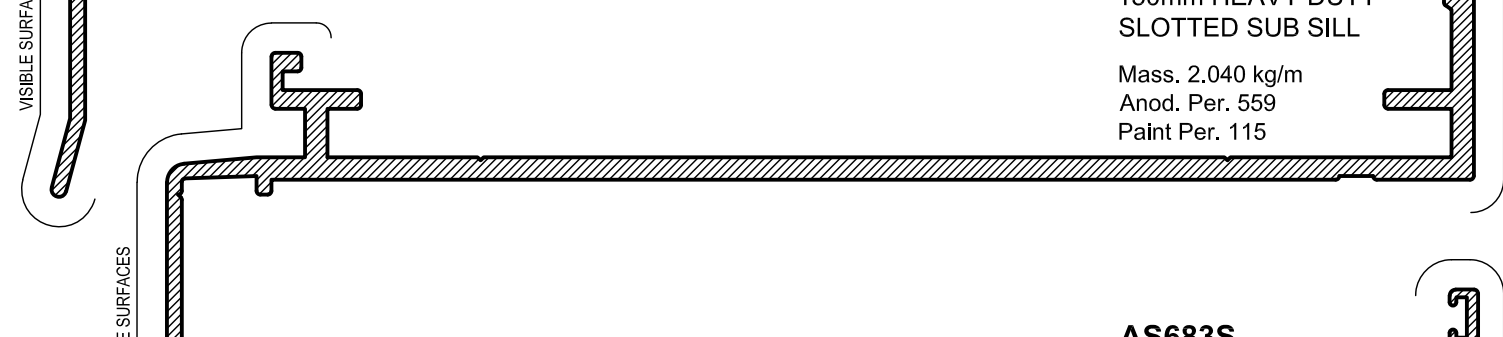
AS606S
150mm SLOTTED SUB SILL
Mass. 1.324 kg/m
Anod. Per. 527
Paint Per. 100



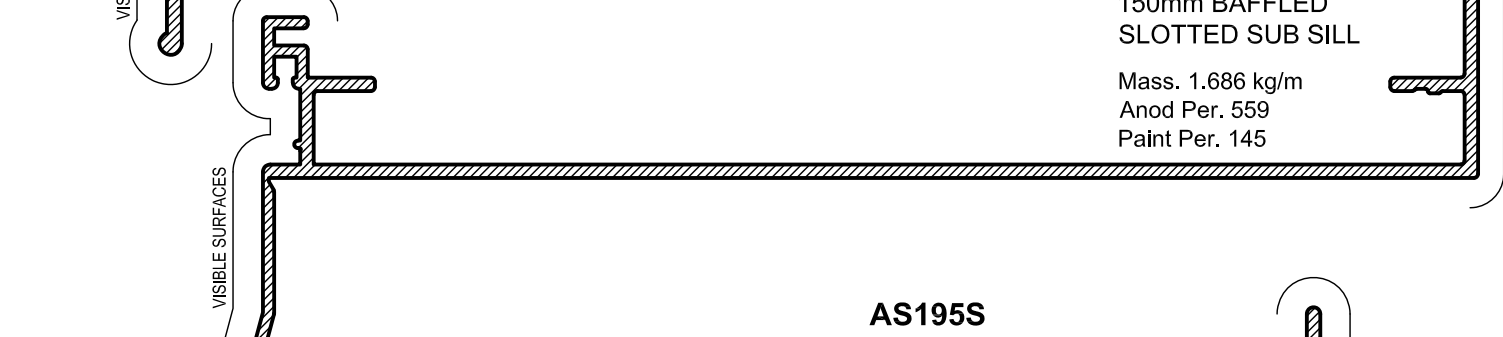
AS632S
150mm HIGH PERFORMANCE
SLOTTED SUB SILL
Mass. 1.931 kg/m
Anod. Per. 690
Paint Per. 142



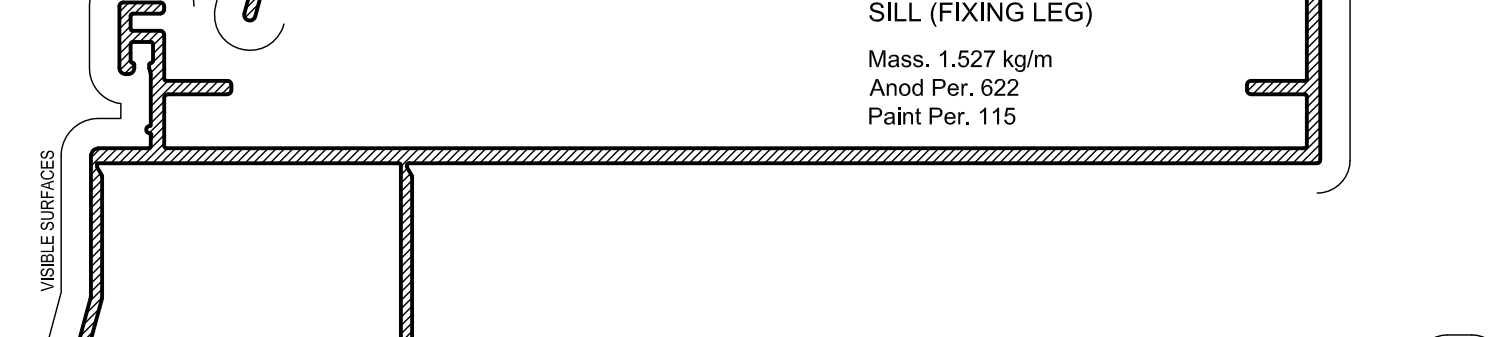
AS672S
150mm HIGH PERFORMANCE
SLOTTED SUB SILL
Mass. 2.271 kg/m
Anod Per. 720
Paint Per. 155



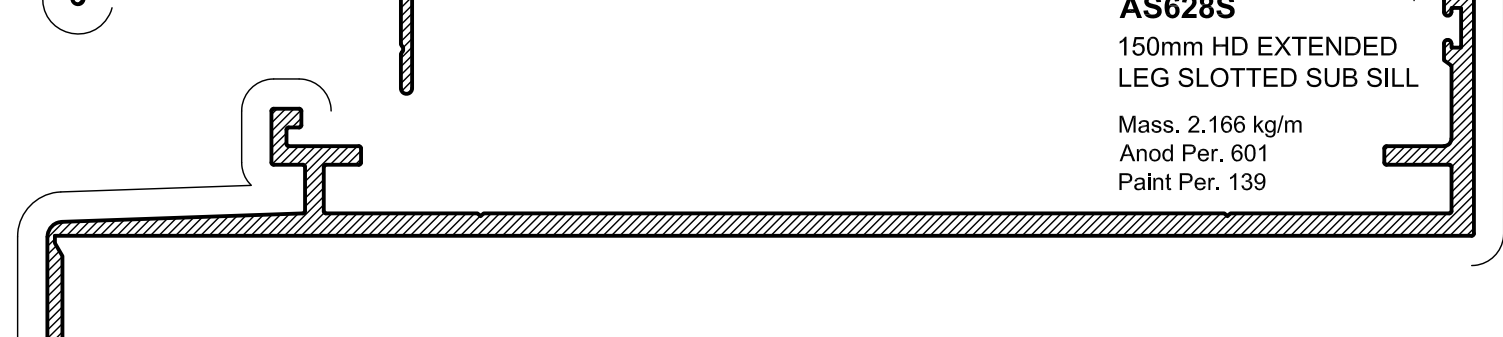
AS626S
150mm HEAVY DUTY
SLOTTED SUB SILL
Mass. 2.040 kg/m
Anod. Per. 559
Paint Per. 115



AS683S
150mm BAFFLED
SLOTTED SUB SILL
Mass. 1.686 kg/m
Anod Per. 559
Paint Per. 145



AS195S
BAFFLED 150mm SUB
SILL (FIXING LEG)
Mass. 1.527 kg/m
Anod Per. 622
Paint Per. 115

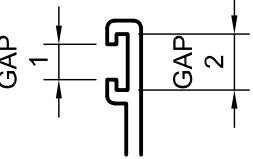


AS628S*
150mm HD EXTENDED
LEG SLOTTED SUB SILL
Mass. 2.166 kg/m
Anod Per. 601
Paint Per. 139



AS678S*
150mm SLOTTED
SUB SILL
Mass. 1.926 kg/m
Anod Per. 570
Paint Per. 122

SEAL SELECTION CHART



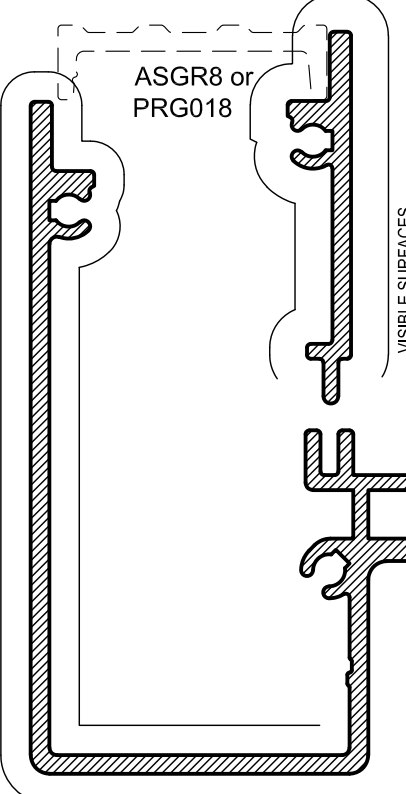
SECTION	DESCRIPTION	GAP 1	GAP 2	SEAL TO SUIT	ALSPEC CODE	SILL BAFFLE	ALSPEC CODE
AS151	150mm 2 PART HD SUB HEAD	4.8	7.6	WS69	1376869	-	-
AS155S	150mm EXT. LEG SLOTTED SUB SILL BASE	3.2	5.4	WS48	1376848	CE12	1376342
AS158	2 PART SUB HEAD CAP	4.8	6.8	WS69	1376869	-	-
AS195S	BAFFLED 150mm SUB SILL (FIXING LEG)	-	-	-	-	CE48	1376359
AS336S	150mm HP SLOTTED SUB SILL	-	-	-	-	CE12	1376342
AS606S	150mm SLOTTED SUB SILL	3.2	5.4	CE5.5	1376345	-	-
AS607	150mm SUB HEAD	4.8	7.6	PB69-550-4P	1377147	-	-
AS608	150mm HEAVY DUTY SUB HEAD (40mm DEEP)	3.2	5.4	WS48	1376848	-	-
AS609	150mm HEAVY DUTY SUB HEAD	3.2	5.4	WS48	1376848	-	-
AS626S	150mm HEAVY DUTY SLOTTED SUB SILL	3.2	5.3	WS48	1376848	-	-
AS628S*	150mm HD EXT. LEG SLOTTED SUB SILL	3.2	5.4	WS48	1376848	-	-
AS632S	150mm HP SLOTTED SUB SILL	3.2	5.4	WS48	1376848	CE12	1376342
AS633*	150mm HD SUB HEAD (115mm DEEP)	4.8	7.6	WS69	1376869	-	-
AS638S*	150mm EXT. LEG SLOTTED SUB SILL	3.2	5.4	CE5.5	1376345	-	-
AS657	150mm 2 PART SUB HEAD	4.8	7.6	WS69	1376869	-	-
AS665*	168mm SUB SILL	3.2	5.4	CE5.5	1376345	-	-
AS672S	150mm HP SLOTTED SUB SILL	4.8	7.6	WS69	1376869	CE12	1376342
AS678S*	150mm SLOTTED SUB SILL	4.8	7.6	WS69	1376869	CE48	1376359
AS683S	150mm BAFFLED SLOTTED SUB SILL	3.2	5.4	WS48	1376848	CE48	1376359
AS711	150mm SUB HEAD (70mm DEEP)	3.2	5.4	WS48	1376848	-	-
AS717*	150mm HOLLOW SUB HEAD (210mm DEEP)	4.8	6.8	WS69	1376869	-	-
AS721*	150mm HOLLOW SUB HEAD (160mm DEEP)	4.8	6.8	WS69	1376869	-	-
AS735	150mm SUB HEAD (86mm DEEP)	3.2	5.4	WS48	1376848	-	-

NOTE: * REFERS TO NON STOCK ITEM.
CHECK WITH YOUR NEAREST ALSPEC
BRANCH FOR AVAILABILITY.

Sub Heads & Sub Sills

50mm, 65mm, 76mm, 125mm, 150mm, 168mm

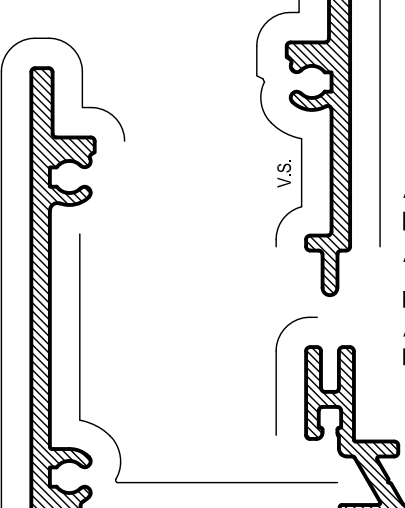
150mm continue



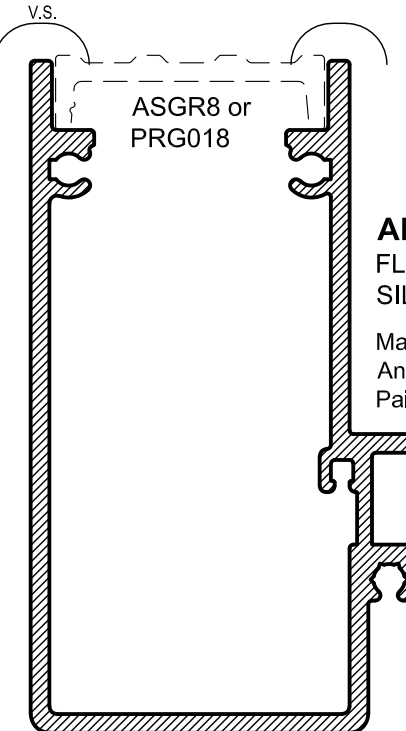
AD802
FLUSH GRATE SILL ADAPTOR
Mass. 0.437 kg/m
Anod. Per. 132
Paint Per. 115



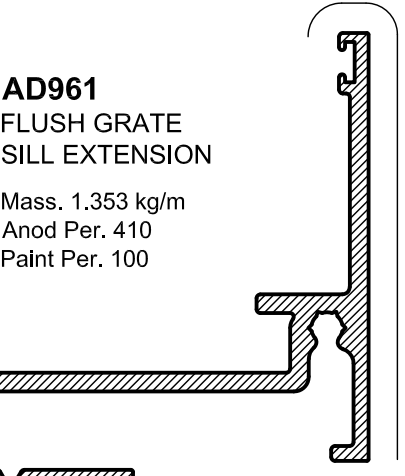
AD809
150mm FLUSH GRATE SILL
Mass. 2.983 Kg/m
Anod. Per. 840
Paint Per. 293



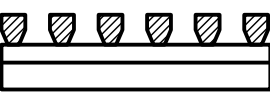
AD964
FLUSH GRATE SILL ADAPTOR
Mass. 0.392 Kg/m
Anod. Per. 118
Paint Per. 100



AD960
FLUSH GRATE SILL (PROGLIDE)
Mass. 3.038 kg/m
Anod. Per. 894
Paint Per. 100



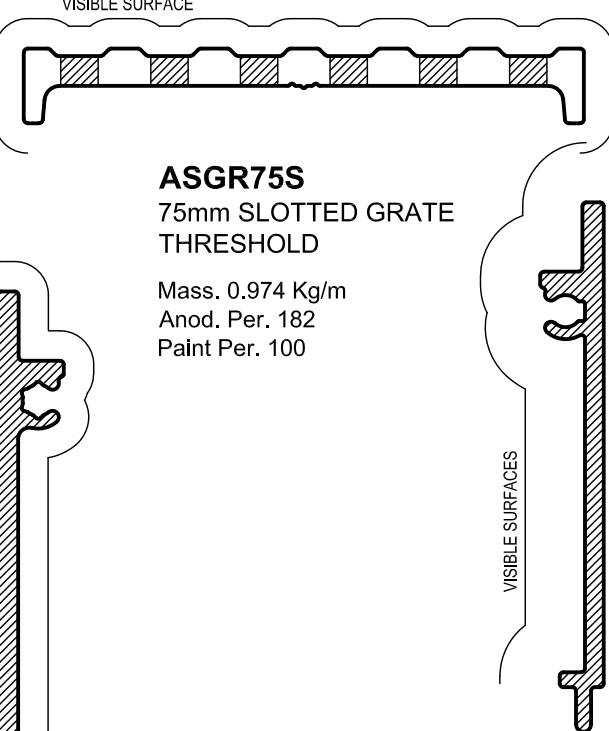
AD961
FLUSH GRATE SILL EXTENSION
Mass. 1.353 kg/m
Anod. Per. 410
Paint Per. 100



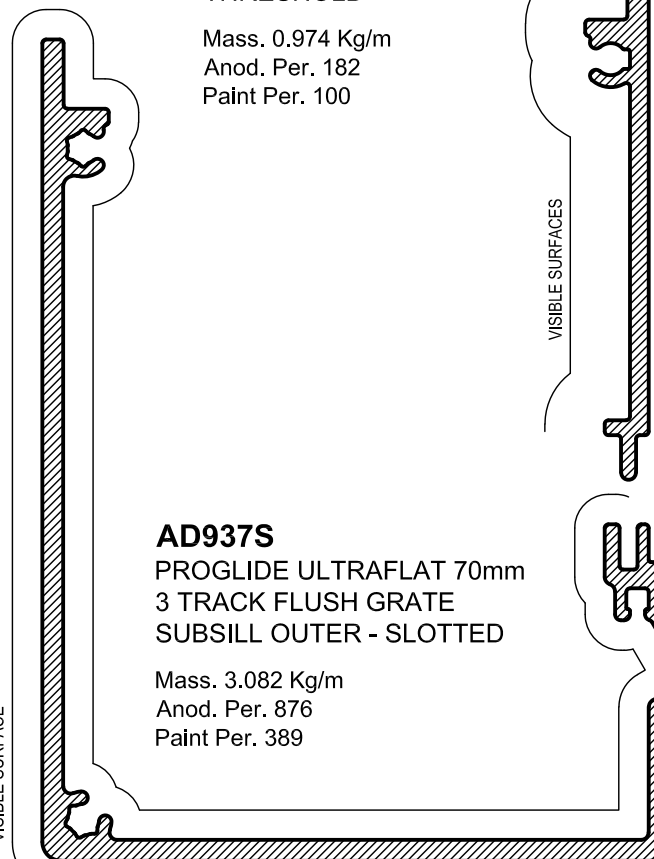
PRG018
30mm SS STORM GRATE
x 1000mm long
Alspec Code: 1378669



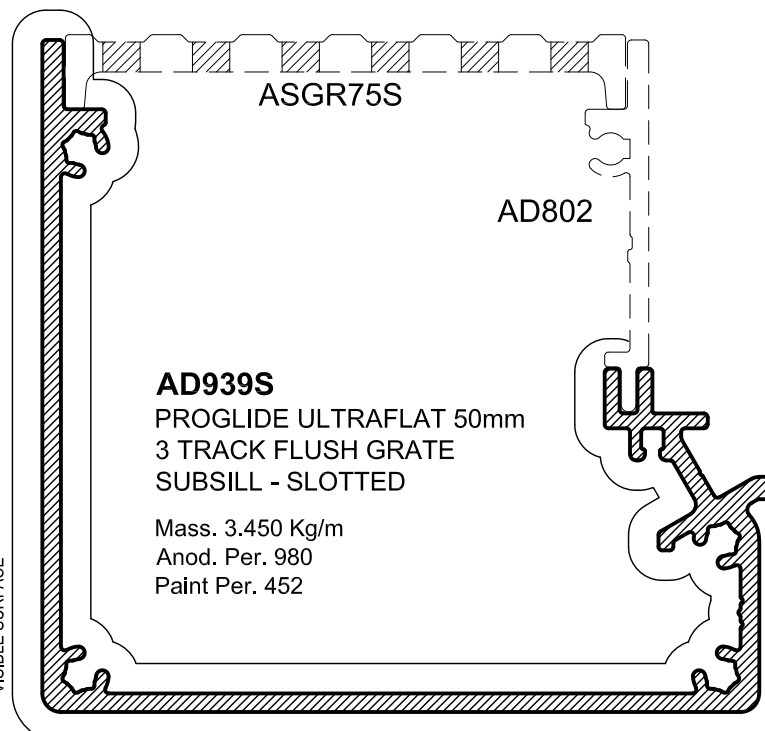
ASGR8
SLOTTED GRATE THRESHOLD
Mass. 0.364 Kg/m
Anod. Per. 105
Paint Per. 100



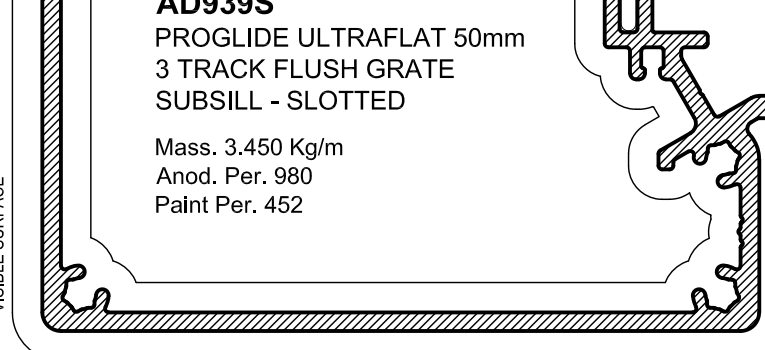
ASGR75S
75mm SLOTTED GRATE THRESHOLD
Mass. 0.974 Kg/m
Anod. Per. 182
Paint Per. 100



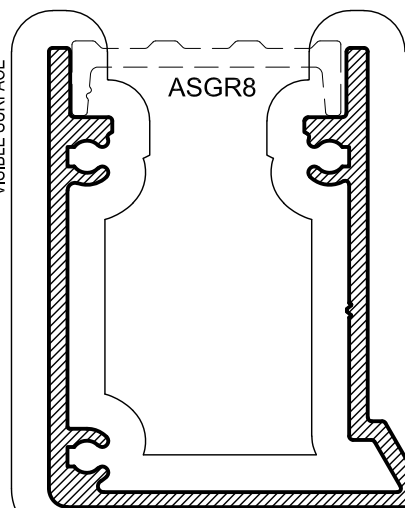
AD937S
PROGLIDE ULTRAFLAT 70mm
3 TRACK FLUSH GRATE
SUBSILL OUTER - SLOTTED
Mass. 3.082 Kg/m
Anod. Per. 876
Paint Per. 389



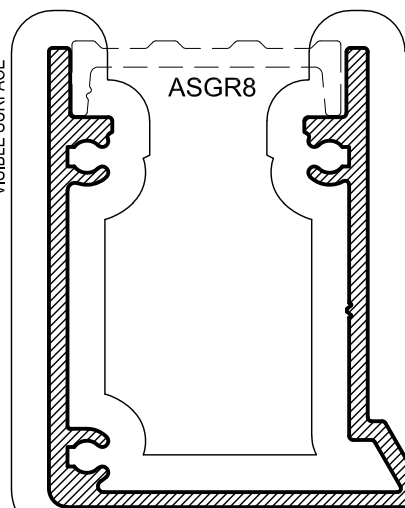
AD802
FLUSH GRATE SILL ADAPTOR
Mass. 0.437 kg/m
Anod. Per. 132
Paint Per. 115



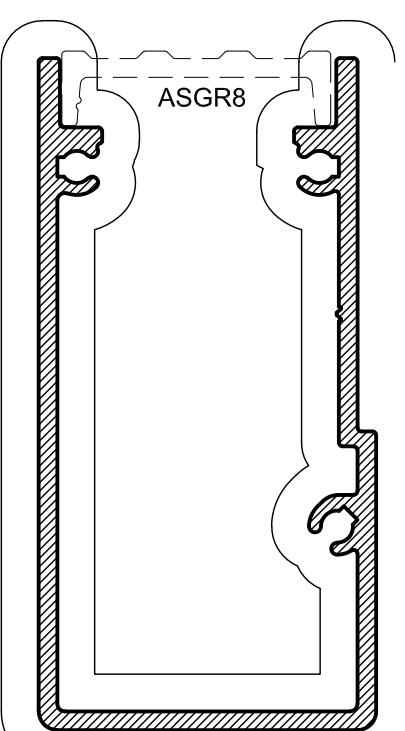
AD939S
PROGLIDE ULTRAFLAT 50mm
3 TRACK FLUSH GRATE
SUBSILL - SLOTTED
Mass. 3.450 Kg/m
Anod. Per. 980
Paint Per. 452



VPS024
FLUSH GRATE SILL ADAPTOR
Mass. 0.579 Kg/m
Anod. Per. 172
Paint Per. 100



AD971
FLUSH GRATE DRAIN
EXTENSION TO SUIT
AD965 & AD966
Mass. 1.352 Kg/m
Anod. Per. 404
Paint Per. 245

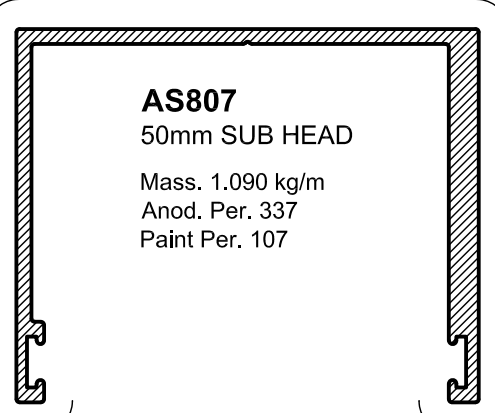


AD972
FLUSH GRATE DRAIN
EXTENSION TO SUIT
AD808 & AD809
Mass. 1.742 Kg/m
Anod. Per. 511
Paint Per. 340

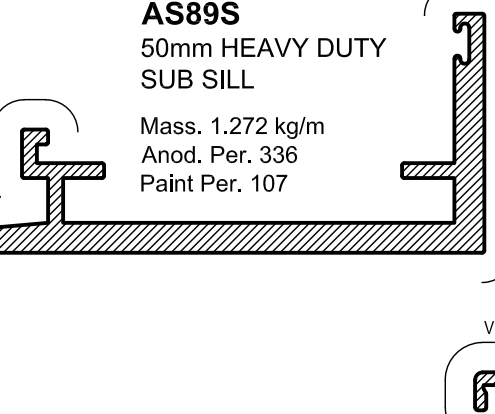
NOTE: WHEN SELECTING AD809 AND AD960 / AD961 A TWO PIECE SUB HEAD MUST BE USED

SECTION	DESCRIPTION	GAP 1	GAP 2	SEAL TO SUIT	ALSPEC CODE	SILL BAFFLE	ALSPEC CODE
AD937S	3 TRACK FLUSH GRATE SUBSILL (70mm DEEP)	3.2	5.4	WS48	1376848	CE12	1376342
AD939S	3 TRACK FLUSH GRATE SUBSILL (50mm DEEP)	3.2	5.4	WS48	1376848	CE12	1376342
AD960	FLUSH GRATE SILL	-	-	-	-	CE48	1376359
AD961	FLUSH GRATE SILL EXTENSION	3.2	5.4	WS48	1376848	-	-
AD966	150mm FLUSH GRATE SILL	-	-	-	-	CE48	1376359

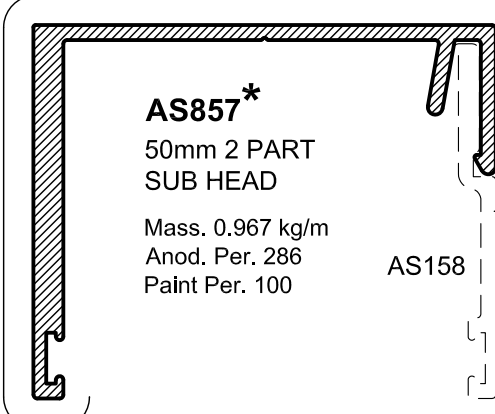
50mm



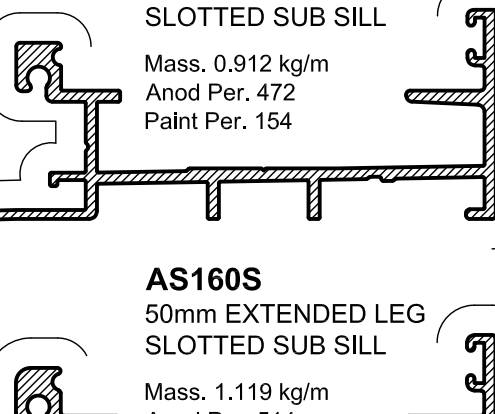
AS807
50mm SUB HEAD
Mass. 1.090 kg/m
Anod. Per. 337
Paint Per. 107



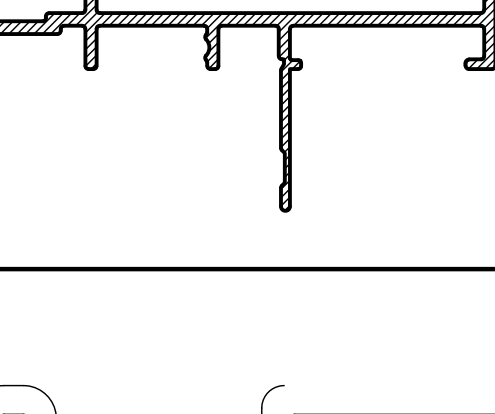
AS895
50mm HEAVY DUTY SUB SILL
Mass. 1.272 kg/m
Anod. Per. 336
Paint Per. 107



AS857*
50mm 2 PART SUB HEAD
Mass. 0.967 kg/m
Anod. Per. 286
Paint Per. 100

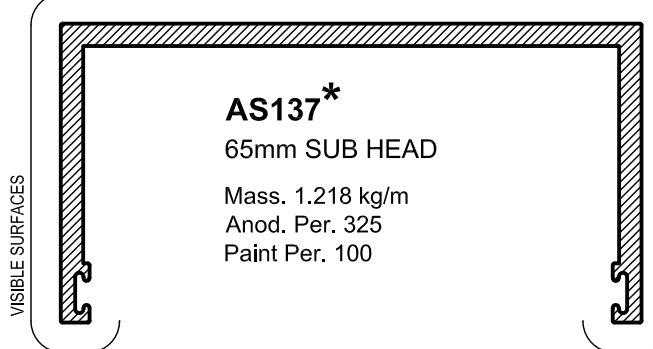


AS889S
50mm EXTENDED LEG SLOTTED SUB SILL
Mass. 0.912 kg/m
Anod. Per. 472
Paint Per. 154

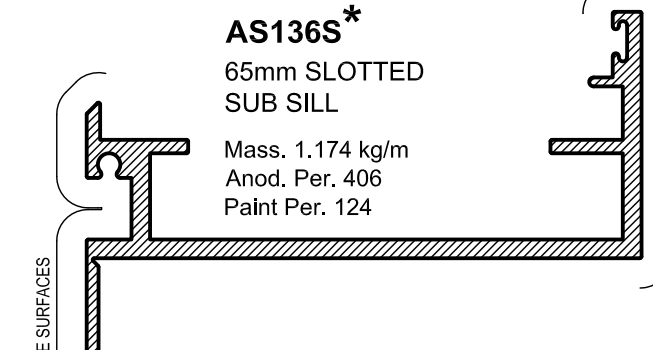


AS160S
50mm EXTENDED LEG SLOTTED SUB SILL
Mass. 1.119 kg/m
Anod. Per. 514
Paint Per. 343

65mm

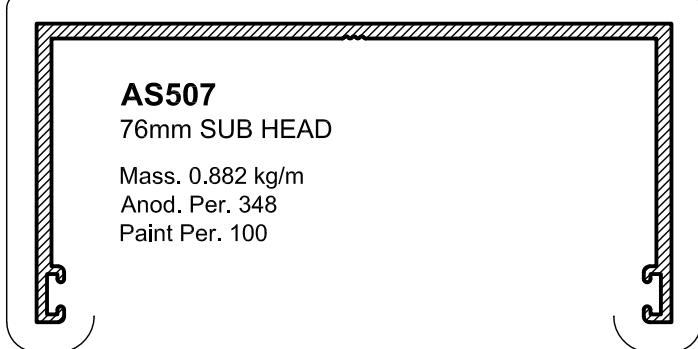


AS137*
65mm SUB HEAD
Mass. 1.218 kg/m
Anod. Per. 325
Paint Per. 100



AS136S*
65mm SLOTTED SUB SILL
Mass. 1.174 kg/m
Anod. Per. 406
Paint Per. 124

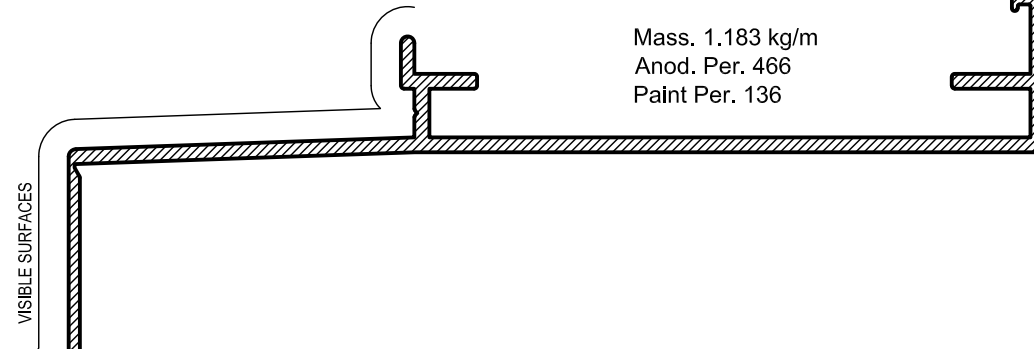
76mm



AS507
76mm SUB HEAD
Mass. 0.882 kg/m
Anod. Per. 348
Paint Per. 100

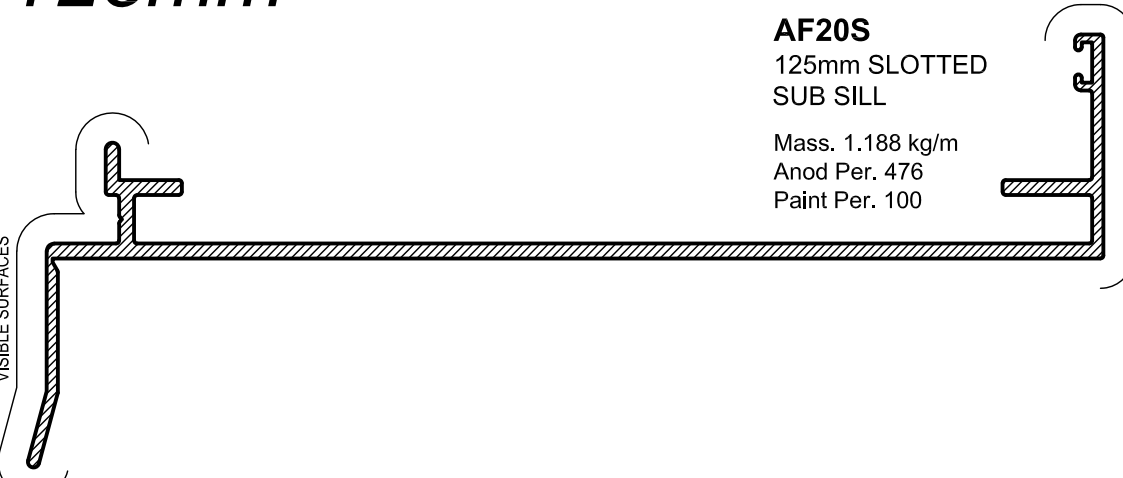


AS506S
76mm SLOTTED SUB SILL
Mass. 0.913 kg/m
Anod. Per. 416
Paint Per. 116

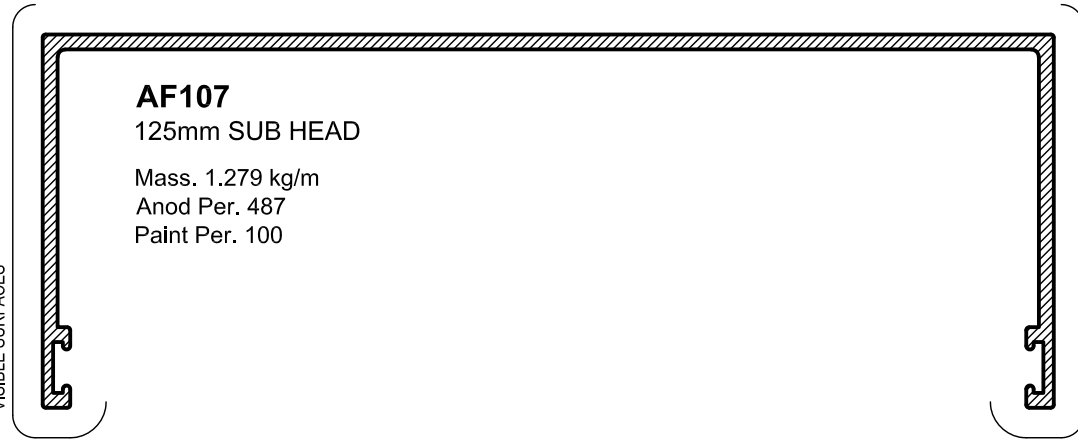


AS5006S
76mm EXTENDED LEG SLOTTED SUB SILL
Mass. 1.183 kg/m
Anod. Per. 466
Paint Per. 136

125mm

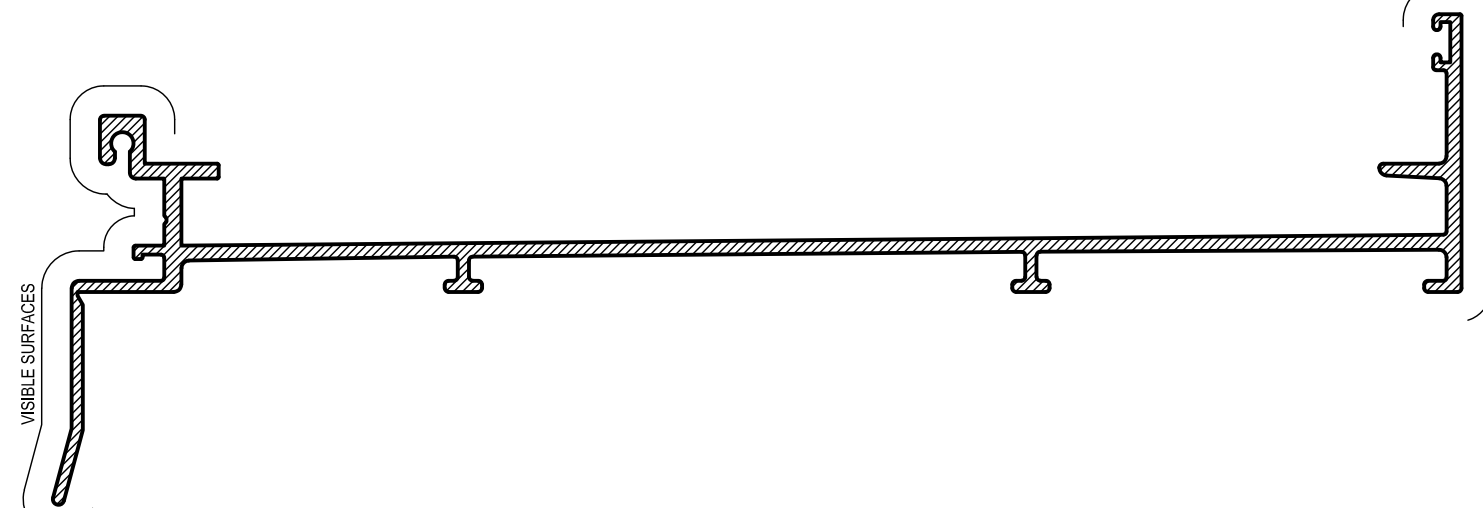


AF20S
125mm SLOTTED SUB SILL
Mass. 1.188 kg/m
Anod. Per. 476
Paint Per. 100



AF107
125mm SUB HEAD
Mass. 1.279 kg/m
Anod. Per. 487
Paint Per. 100

168mm



AS665*
168mm SUB SILL NOT SLOTTED
Mass. 1.601 kg/m
Anod. Per. 652
Paint Per. 146

SEAL SELECTION CHART

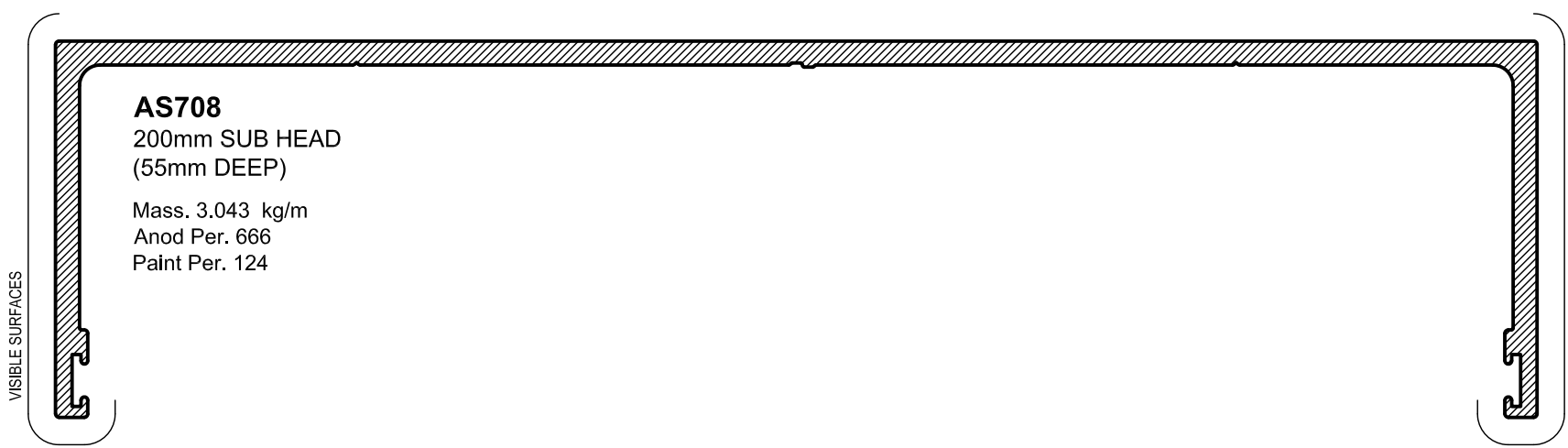
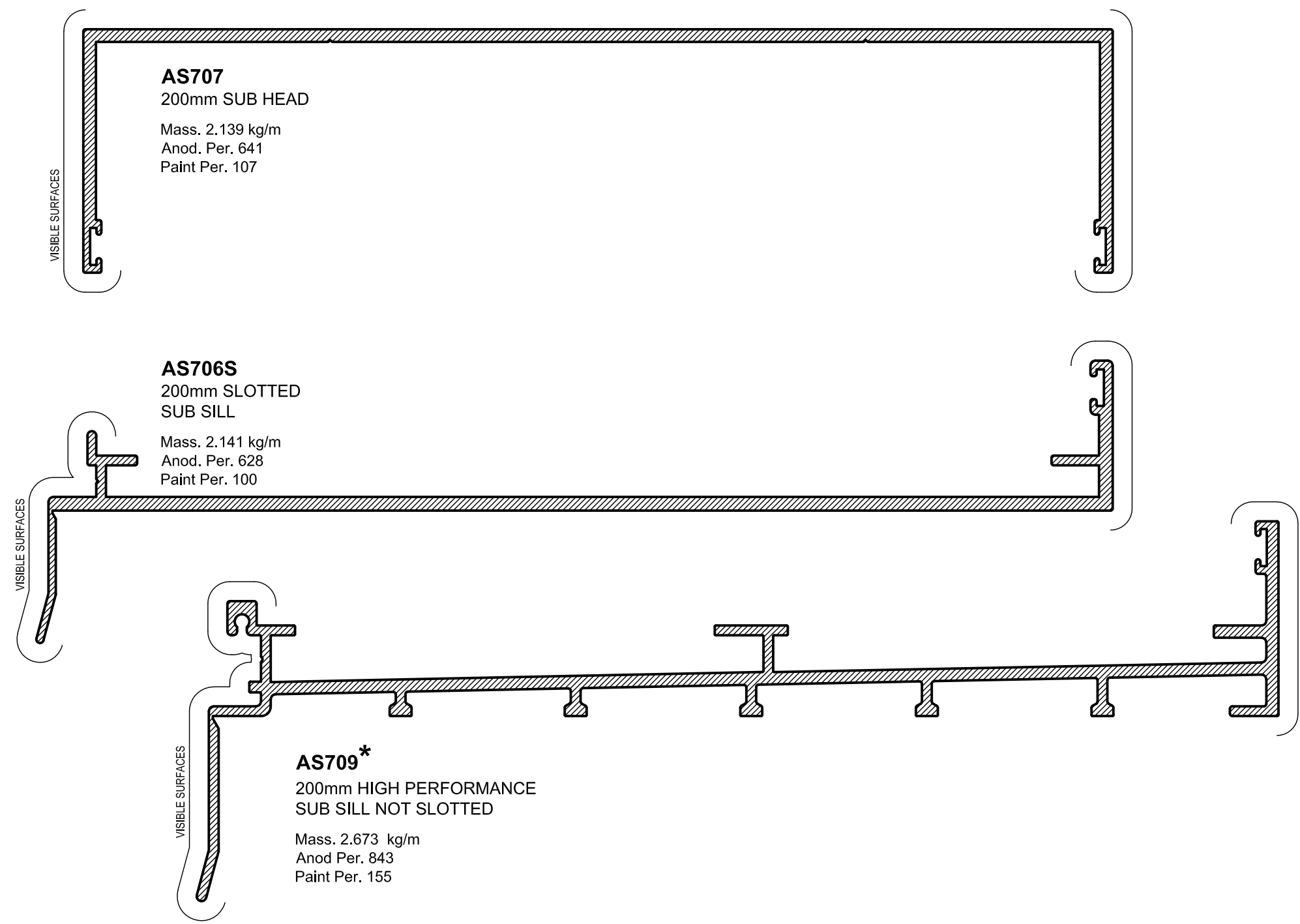
SECTION	DESCRIPTION	GAP 1	GAP 2	SEAL TO SUIT	ALSPEC CODE	SILL BAFFLE	ALSPEC CODE
AS895	50mm HEAVY DUTY SUB SILL	3.2	5.4	WS48	1376848	-	-
AS158	2 PART SUB HEAD CAP	4.8	6.8	WS69	1376869	-	-
AS160S	50mm EXT. LEG SLOTTED SUB SILL	3.2	5.4	CE7	1376454	CE48	1376359
AS807	50mm SUB HEAD	4.8	6.8	WS69	1376869	-	-
AS857*	50mm 2 PART SUB HEAD	4.8	6.8	WS69	1376869	-	-
AS889S	50mm EXT. LEG SLOTTED SUB SILL	3.2	5.4	CE7	1376454	CE12	1376342
AS136S*	65mm SLOTTED SUB SILL	3.2	5.40	WS48	1376848	CE48	1376359
AS137*	65mm SUB HEAD	3.2	5.40	WS48	1376848	-	-
AS506S	76mm SLOTTED SUB SILL	3.2	5.40	WS48	1376848	CE48	1376359
AS507	76mm SUB HEAD	3.2	5.40	WS48	1376848	-	-
AS5006S	76mm EXT. LEG SLOTTED SUB SILL	3.2	5.40	WS48	1376848	-	-
AF20S	125mm SLOTTED SUB SILL	3.2	5.4	PB48-550-3P	1377259	-	-
AF107	125mm SUB HEAD	4.8	6.8	PB69-550-4P	1377147	-	-
AS665*	168mm SUB SILL NOT SLOTTED	3.2	5.4	CE7	1376454	CE12	1376342

NOTE: * REFERS TO NON STOCK ITEM
CHECK WITH YOUR NEAREST ALSPEC BRANCH FOR AVAILABILITY.

Sub Heads & Sub Sills

200mm, 225mm, 250mm

200mm

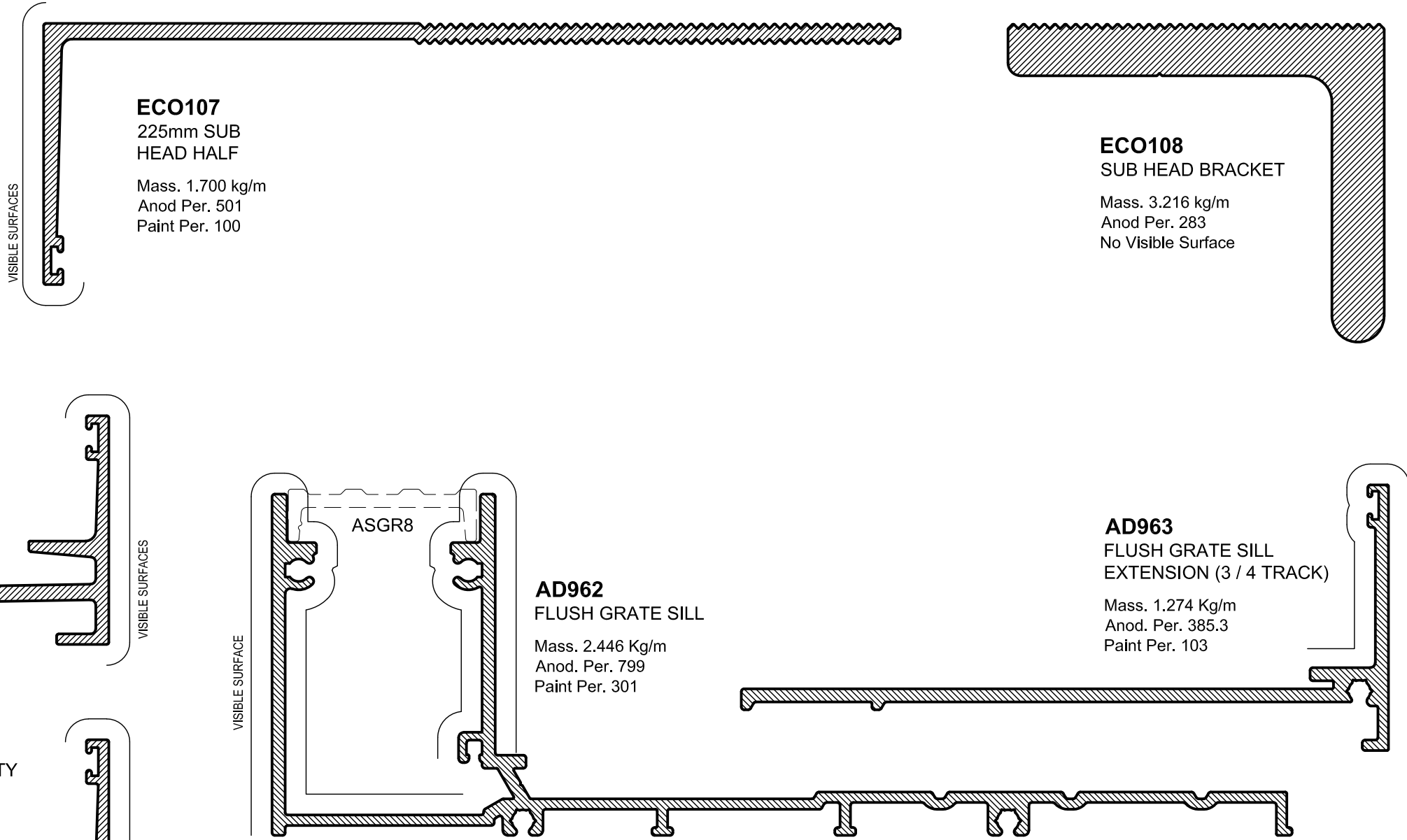
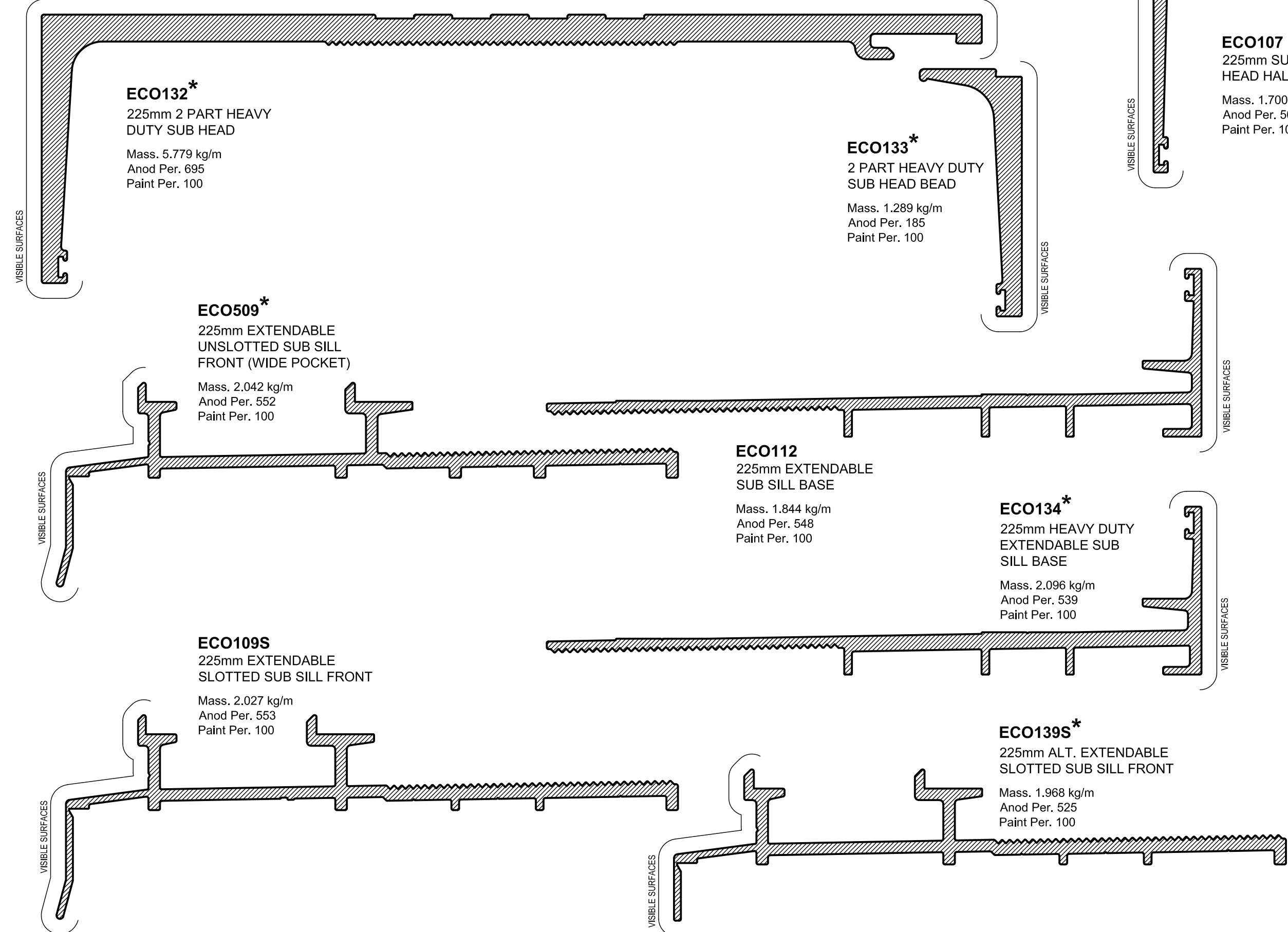


NOTE: * REFERS TO NON STOCK ITEM
CHECK WITH YOUR NEAREST ALSPEC BRANCH FOR AVAILABILITY.

SEAL SELECTION CHART

SECTION	DESCRIPTION	GAP 1	GAP 2	SEAL TO SUIT	ALSPEC CODE	SILL BAFFLE	ALSPEC CODE
AS706S	200mm SLOTTED SUB SILL	4.75	7.5	WS69	1376869	-	-
AS707	200mm SUB HEAD	4.8	7.6	PB69-550-4P	1377147	-	-
AS708	200mm SUB HEAD (55mm DEEP)	4.8	7.6	PB69-550-4P	1377147	-	-
AS709*	200mm HP SUB SILL NOT SLOTTED	4.8	7.6	WS69	1376869	CE12	1376342

225mm

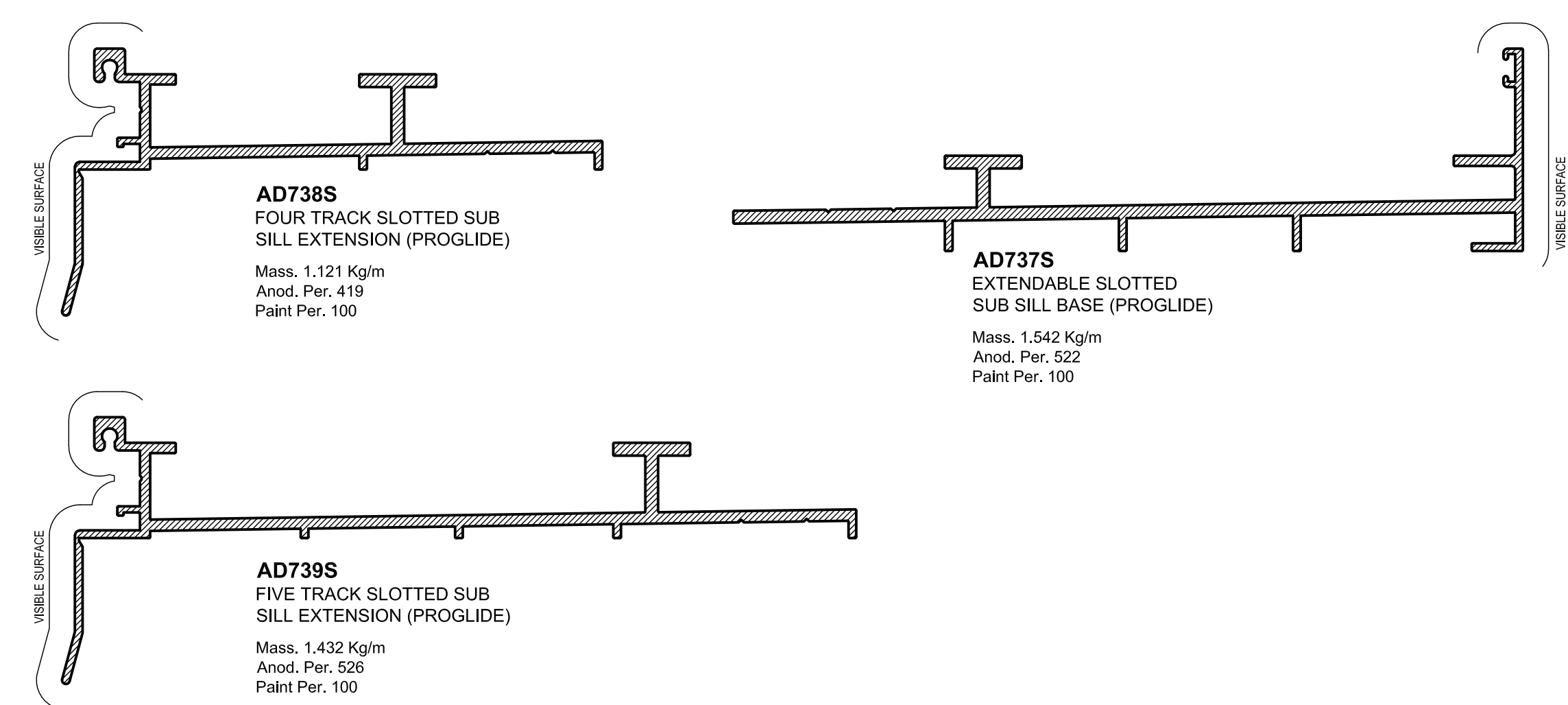


NOTE: * REFERS TO NON STOCK ITEM
CHECK WITH YOUR NEAREST ALSPEC BRANCH FOR AVAILABILITY.

SEAL SELECTION CHART

SECTION	DESCRIPTION	GAP 1	GAP 2	SEAL TO SUIT	ALSPEC CODE	SILL BAFFLE	ALSPEC CODE
AD962	FLUSH GRATE SILL	-	-	-	-	CE48	1376359
AD963	FLUSH GRATE SILL EXTENSION	3.2	5.4	WS48	1376848	-	-
ECO107	225mm SUB HEAD HALF	3.2	5.3	WS48	1376848	-	-
ECO112	225mm EXTENDABLE SUB SILL BASE	3.2	5.4	WS48	1376848	-	-
ECO132*	225mm 2 PART HD SUB HEAD	3.2	5.4	WS48	1376848	-	-
ECO133*	2 PART HD SUB HEAD BEAD	3.2	5.4	WS48	1376848	-	-
ECO134*	225mm HD EXTENDABLE SUB SILL BASE	3.2	5.4	WS48	1376848	-	-

250mm



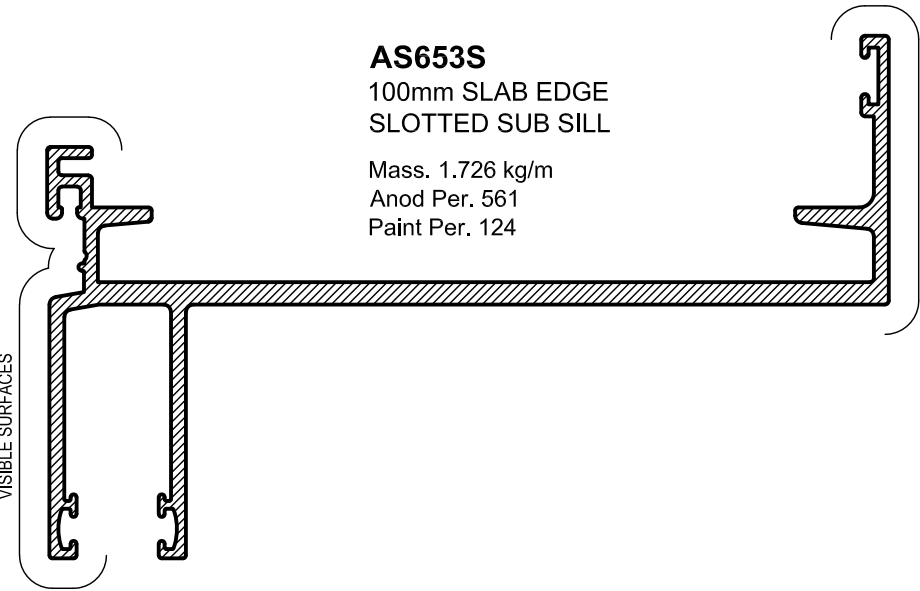
SEAL SELECTION CHART

SECTION	DESCRIPTION	GAP 1	GAP 2	SEAL TO SUIT	ALSPEC CODE	SILL BAFFLE	ALSPEC CODE
AD737S	EXTENDABLE SLOTTED SUB SILL BASE	3.2	5.4	WS48	1376848	-	-
AD738S	PROGLIDE 4 TRACK SLOTTED SUB SILL EX	-	-	-	-	CE12	1376342
AD739S	PROGLIDE 5 TRACK SLOTTED SUB SILL EX	-	-	-	-	CE12	1376342

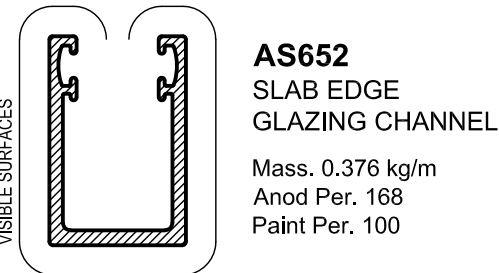
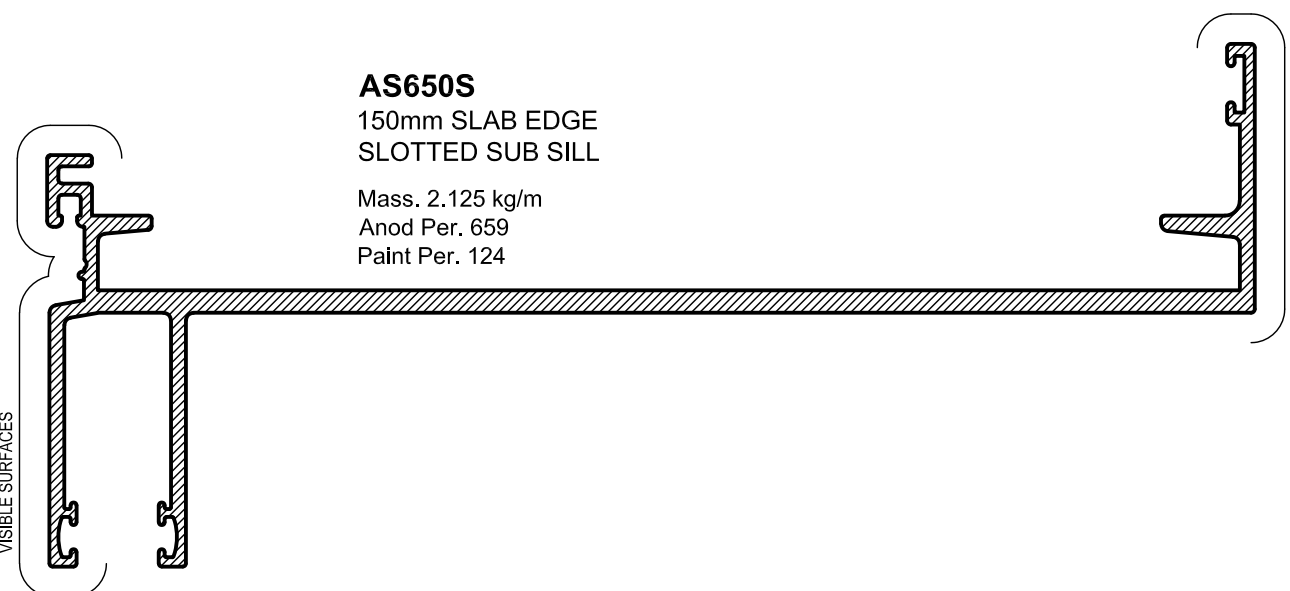
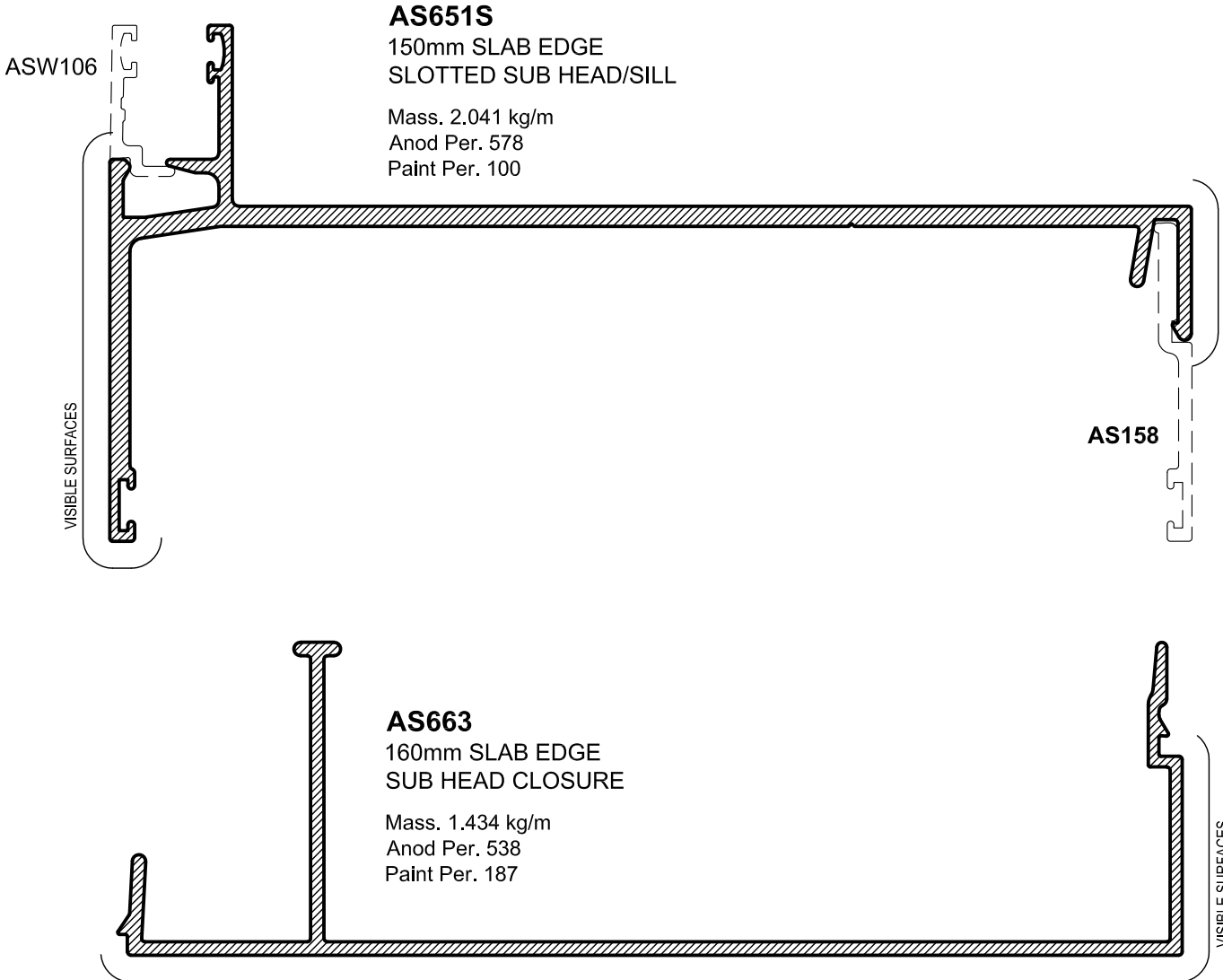
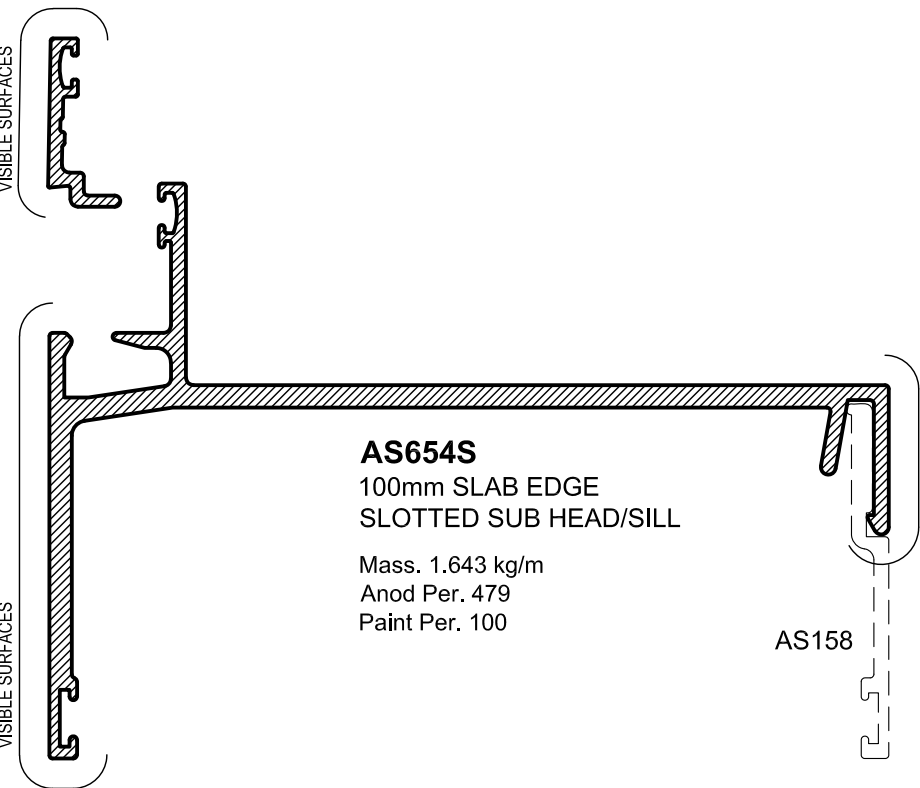
Sub Heads & Sub Sills

SLAB EDGE

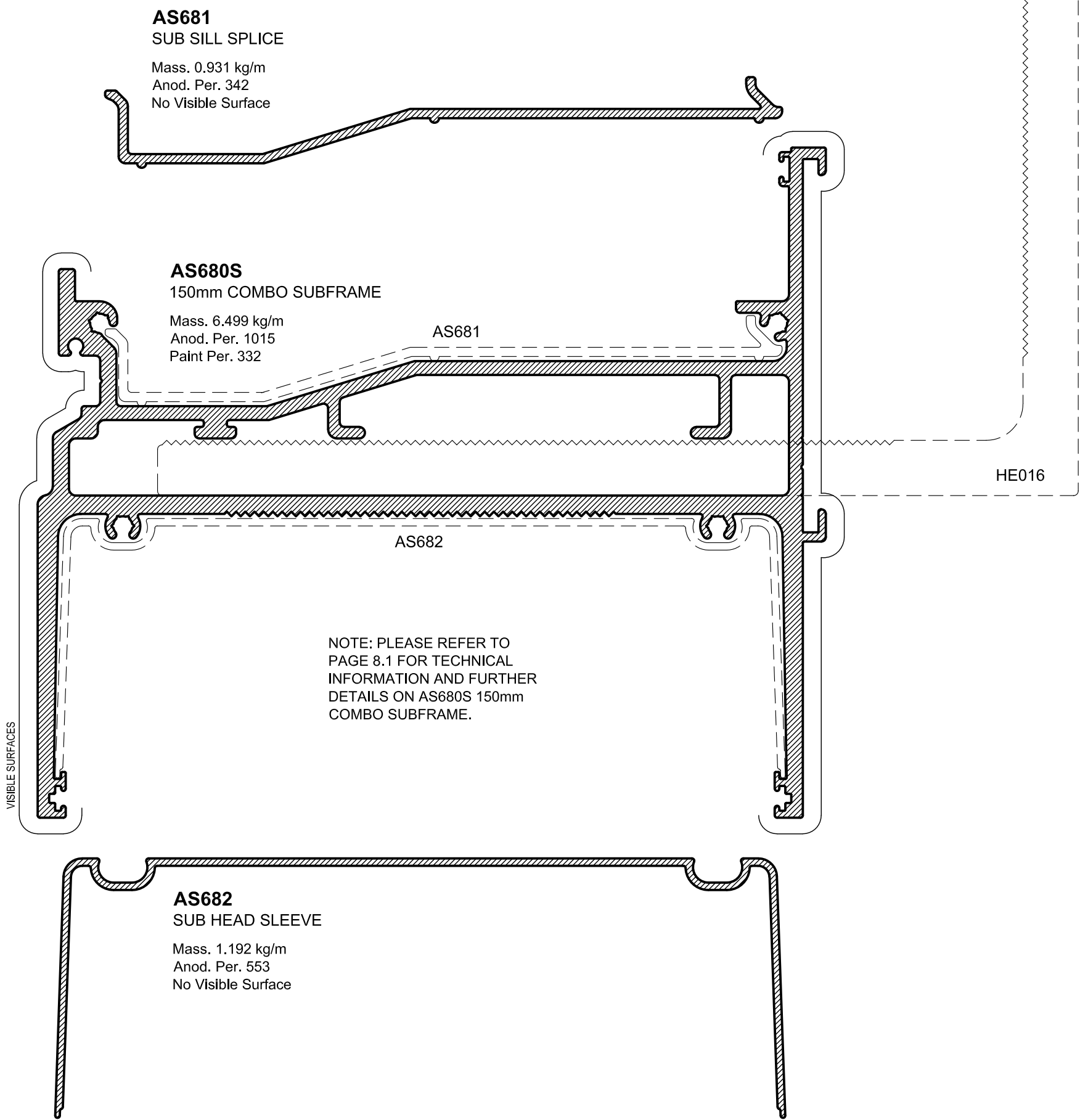
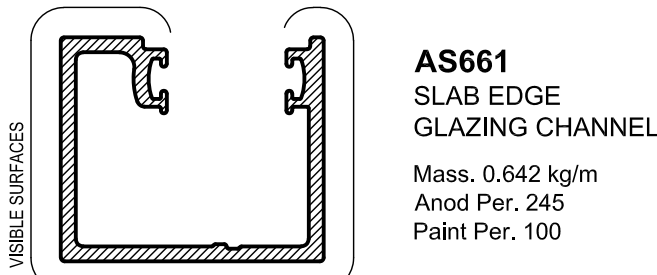
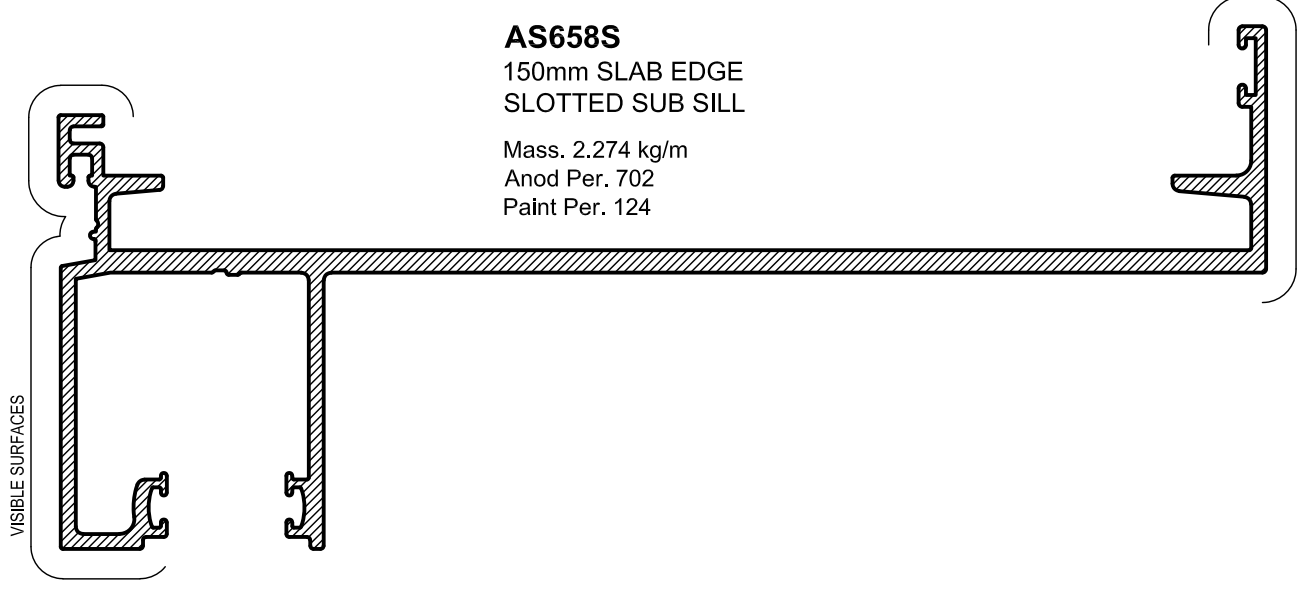
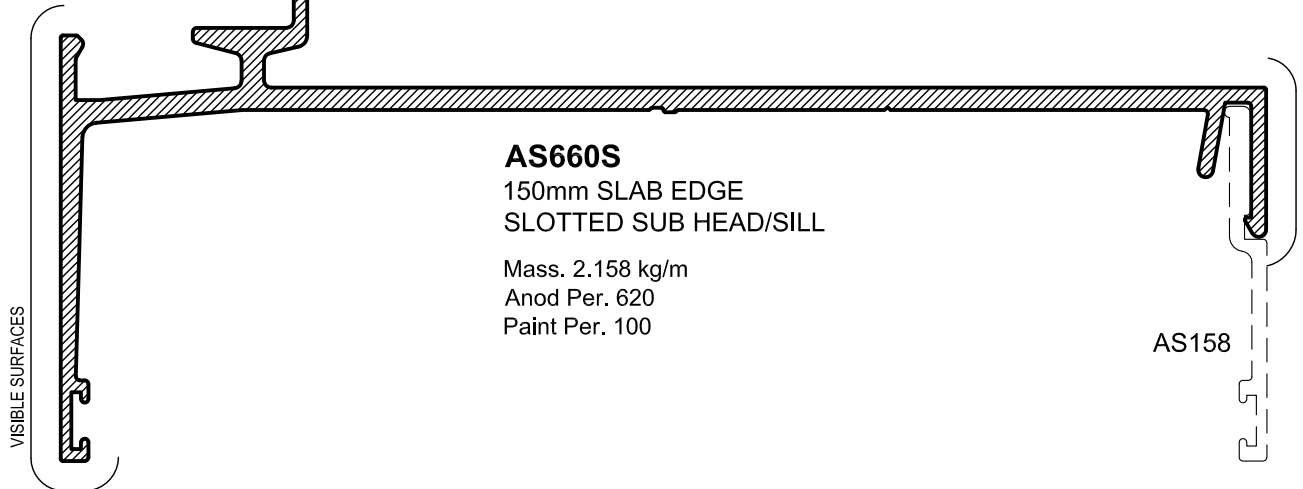
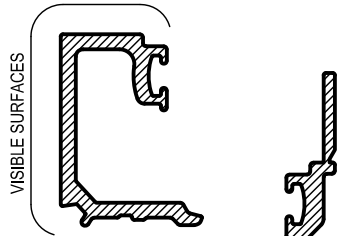
PANEL / GLASS	11mm WIDE GLAZING POCKET			
	WEDGE		PUSH IN BACKING GASKET	CO-EXTRUDED BACKING GASKET
	ID COLOUR	REF. (GAP)	REF. (GAP)	REF. (GAP)
4mm THICK	BLUE	GR45 (5mm)	GR36 (2mm)	CE36 (2mm)
5mm THICK	WHITE	GR44 (4mm)	GR36 (2mm)	CE36 (2mm)
6mm THICK	BROWN	GR43 (3mm)	GR36 (2mm)	CE36 (2mm)



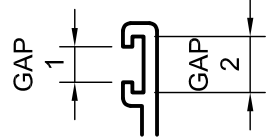
ASW106
DG BEAD
Mass. 0.156 kg/m
Anod Per. 100
Paint Per. 100



AS659
BEAD (FOR AS660S)
Mass. 0.337 kg/m
Anod Per. 133
Paint Per. 100



SEAL SELECTION CHART



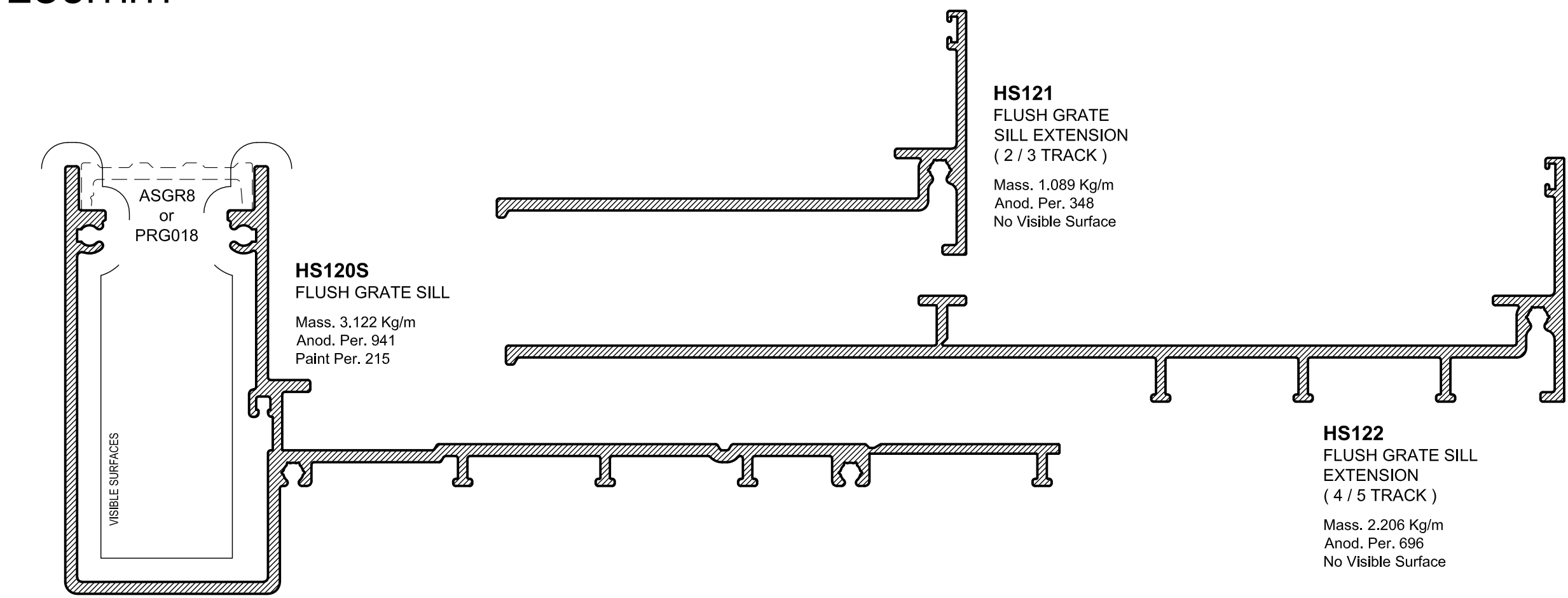
SECTION	DESCRIPTION	GAP 1	GAP 2	SEAL TO SUIT	ALSPEC CODE	SILL BAFFLE	ALSPEC CODE
AS650S	150mm SLAB EDGE SLOTTED SUB SILL	4.8	7.6	WS69	1376869	CE48	1376359
AS651S	150mm SLAB EDGE SLOTTED SUB HEAD/SILL	4.8	7.6	WS69	1376869	-	-
AS652	SLAB EDGE GLAZING CHANNEL	3.2	5.4	WS48	1376848	-	-
AS653S	100mm SLAB EDGE SLOTTED SUB SILL	4.8	7.6	WS69	1376869	CE48	1376359
AS654S	100mm SLAB EDGE SLOTTED SUB HEAD/SILL	4.8	7.6	WS69	1376869	-	-
AS658S	150mm SLAB EDGE SLOTTED SUB SILL	4.8	7.6	WS69	1376869	CE48	1376359
AS660S	150mm SLAB EDGE SLOTTED SUB HEAD/SILL	4.8	7.6	WS69	1376869	-	-
AS661	SLAB EDGE GLAZING CHANNEL	3.2	5.4	WS48	1376848	-	-
AS680S	150mm COMBO SUBFRAME (SUB SILL)	3.2	5.4	CE5.5	1376345	CE12	1376359
	(SUB HEAD)	3.2	5.4	WS48	1376848	-	-

Sub Heads & Sub Sills

HAWKESBURY, THERMAFRAME

HAWKESBURY

250mm

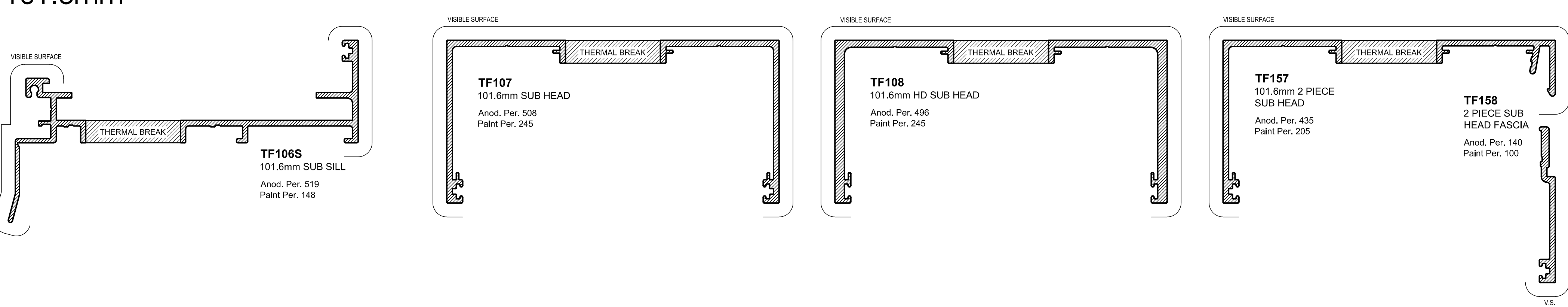


SEAL SELECTION CHART

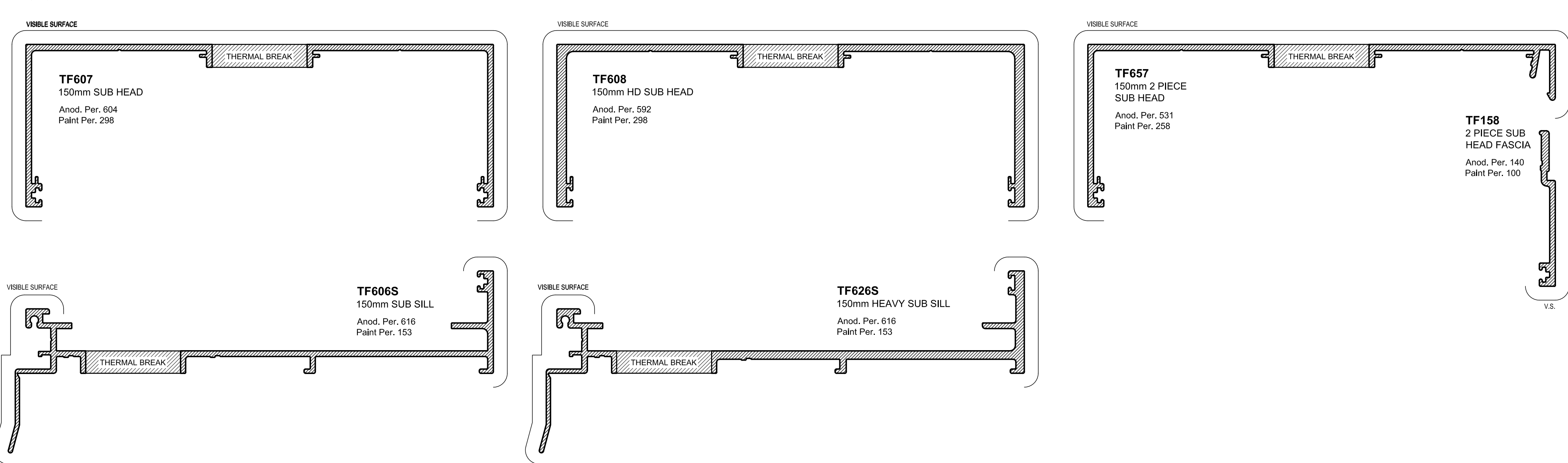
SECTION	DESCRIPTION	GAP 1	GAP 2	SEAL TO SUIT	ALSPEC CODE	SILL BAFFLE	ALSPEC CODE
HS120S	FLUSH GRATE SILL	-	-	-	-	CE48	1376359
HS121	FLUSH GRATE SILL EXTENSION (2/3 TRACK)	3.2	5.4	CE5.5	1376345	-	-
HS122	FLUSH GRATE SILL EXTENSION (4/5 TRACK)	3.2	5.4	CE5.5	1376345	-	-

THERMAFRAME

101.6mm



150mm



SEAL SELECTION CHART

SECTION	DESCRIPTION	GAP 1	GAP 2	SEAL TO SUIT	ALSPEC CODE	SILL BAFFLE	ALSPEC CODE
TF106S	101.6mm SUB SILL	3.2	5.3	CE5.5	1376345	CE12	1376342
TF107	101.6mm SUB HEAD	3.2	5.3	CE5.5	1376345	-	-
TF108	101.6mm H.D. SUB HEAD	3.2	5.3	CE5.5	1376345	-	-
TF157	101.6mm 2 PIECE SUB HEAD	3.2	5.3	CE5.5	1376345	-	-
TF158	2 PIECE SUB HEAD FASCIA	3.2	5.3	CE5.5	1376345	-	-
TF606S	150mm SUB SILL	3.2	5.3	CE5.5	1376345	CE12	1376342
TF607	150mm SUB HEAD	3.2	5.3	CE5.5	1376345	-	-
TF608	150mm HD SUB HEAD	3.2	5.3	CE5.5	1376345	-	-
TF626S	150mm HEAVY SUB SILL	3.2	5.3	CE5.5	1376345	CE12	1376342
TF657	150mm 2 PIECE SUB HEAD	3.2	5.3	CE5.5	1376345	-	-