

## CUSTOMER TECHNICAL MEMO # 147

**Subject: New View-max Double Glazed Sash**

**Date:** 22/5/13

**From:** Product Development

Please note we have redesigned the View-max Double Glazed Sashes to accommodate 18mm glass. This also means we now require 2 new glazing channels for 16mm glass and 18mm glass.

These new extrusions and glazing channels are;

**VM62 DG Rail (18mm IGU)**

**VM63 DG DH Sash Rail (18mm IGU)**

**VM64 DG Interlock Stile (18mm IGU)**

**VM66 DG Plain Stile (18mm IGU)**

**GR66 View-max 16mm DG Channel \* 75M**

**GR53 View-max 18mm DG Channel \* 75M**

The above extrusions supersede the following;

VM2 DG Rail

VM4 DG Interlock Stile

VM6 DG Plain Stile

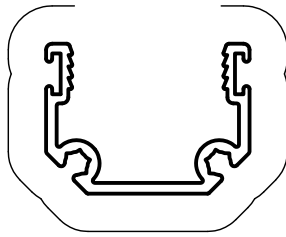
VM33 DG DH Sash with Handle

GRS16 16mm Glazing Channel

A drawing containing images and properties for all extrusions and glazing channels has been included for your information. It is advised you print this page and add to your extrusion pages in your View-max Sliding and Double Hung Window Technical Manuals.

The above extrusions will be added to the View-max Tech Manuals and Wall Charts when next updated. The extrusion drawing pages on the website have been updated.

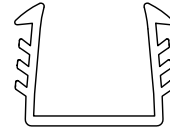
If you have any questions please do not hesitate to contact your local ALSPEC Area Manager or Sales Office.



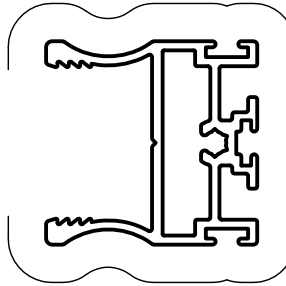
VISIBLE SURFACE

**VM62  
DOUBLE GLAZED  
RAIL**

Mass = 0.294 kg/m  
Anod Per = 164  
Paint Per = 100



**GR66  
VIEW-MAX 16mm DG  
CHANNEL**

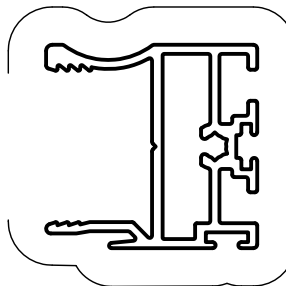


VISIBLE SURFACE

**VM66  
DOUBLE GLAZED  
PLAIN STILE**

Mass = 0.497 kg/m  
Anod Per = 205  
Paint Per = 152

$I_{xx} = 11.99 \times 10^3 \text{ mm}^4$   
 $I_{yy} = 16.29 \times 10^3 \text{ mm}^4$

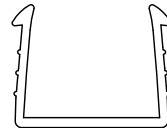


VISIBLE SURFACE

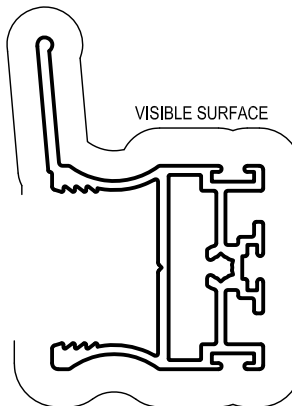
**VM64  
DOUBLE GLAZED  
INTERLOCK STILE**

Mass = 0.483 kg/m  
Anod Per = 205  
Paint Per = 151

$I_{xx} = 10.52 \times 10^3 \text{ mm}^4$   
 $I_{yy} = 15.84 \times 10^3 \text{ mm}^4$



**GR53  
VIEW-MAX 18mm DG  
CHANNEL**




VISIBLE SURFACE

**VM63  
DOUBLE GLAZED  
DOUBLE HUNG  
SASH RAIL**

Mass = 0.569 kg/m  
Anod Per = 240  
Paint Per = 183

$I_{xx} = 18.93 \times 10^3 \text{ mm}^4$   
 $I_{yy} = 28.05 \times 10^3 \text{ mm}^4$

<p><b>COPYRIGHT</b> The Designs, Drawings and Specifications, and the Copyright therein are the property of ALSPEC and must not be passed on to any other party, reproduced or copied wholly or in part without the permission of ALSPEC</p>	<p>TOPIC <b>VIEW-MAX DOUBLE GLAZED SASHES TO TAKE UP TO 18mm GLASS</b></p>		<p><b>alspec</b> ALUMINIUM SYSTEMS SPECIALISTS A.B.N 63 001 252 259 3 ALSPEC PLACE, EASTERN CREEK N.S.W. 2766 PHONE: (02) 9834 9500 FAX: (02) 9834 9533</p>			
<p>DRAWN SMC</p>	<p>DATE 21.5.13.</p>	<p>CHECKED .</p>	<p>SCALE 1:1 @ A4</p>		<p>DWG No. TM147</p>	<p>REV .</p>