

CUSTOMER TECHNICAL MEMO # 152

Subject: New Dies: ASGC16, AS103F, ECO274, ECO275, AS74, APT61, AS140, AS141S

Date: 11/10/12

From: Product development

Please refer below for ALSPEC codes and descriptions of various new extrusions now available for order. Die Drawings have been attached for your information.

ALUMINIUM GLAZING CHANNELS

ASGC16 Glazing Channel Base

New Die – 50mm base used with ASGC15 to create a 43mm glazing pocket.

HASTINGS

AS103F Split Mullion Female

New die – Additional version of AS103 with screw flutes

MCARTHUR

AS74 150mm Plain Frame

New Die – 150mm Plain frame

SUB HEADS AND SUB SILLS

AS140 40mm Sub Head

New Die – 100mm Sub Head with 40mm Face

AS141s 100mm Sub Sill

New Die – Sub Sill with seal provision on internal leg

ALTITUDE

APT61 Disabled Access Sill

New Die – Disabled access sill to fit within a 100mm sub sill

ecoFRAMEplus

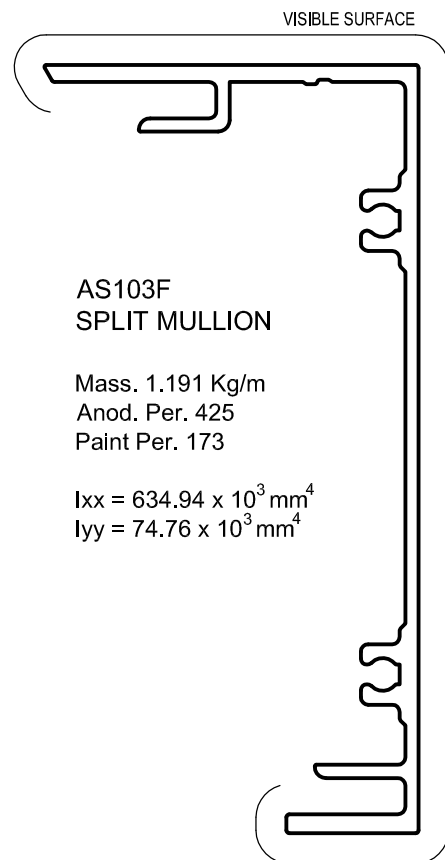
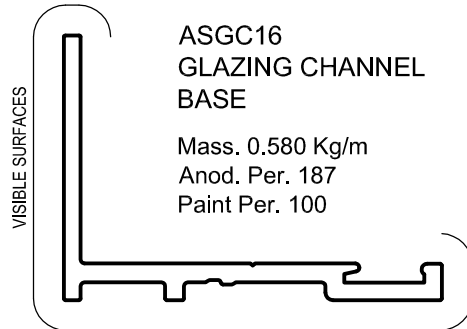
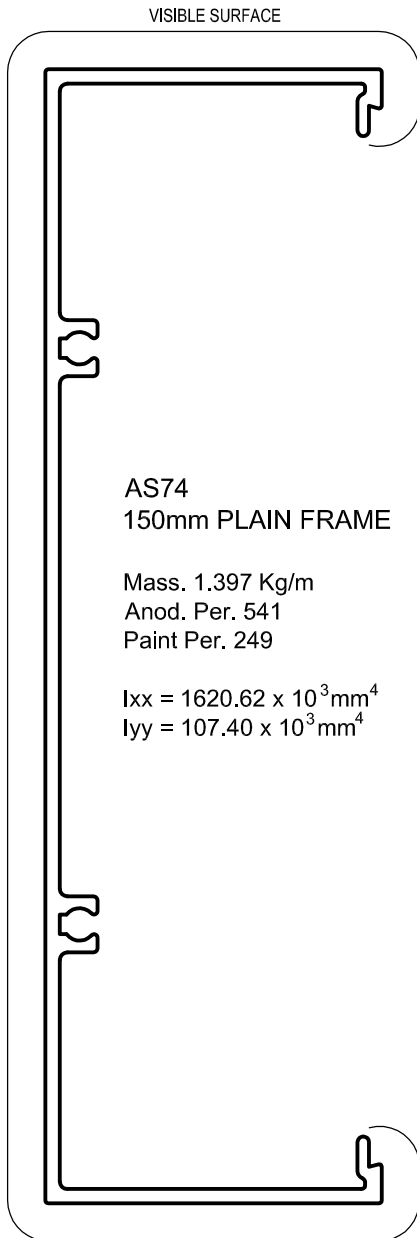
ECO274 & ECO275 150mm Heavy duty split mullion combo

New Dies – No Heavy duty option was previously available

Please note all dies will be added to their relevant Technical Manuals and Wall Charts as we update them. Extrusion CAD drawings have been added to the ALSPEC website.

If you have any concerns or questions, please do not hesitate to contact your local Area Manager or Sales Office.

Extrusions

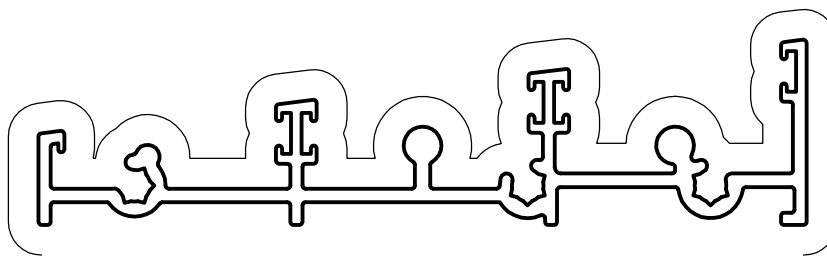


Extrusions



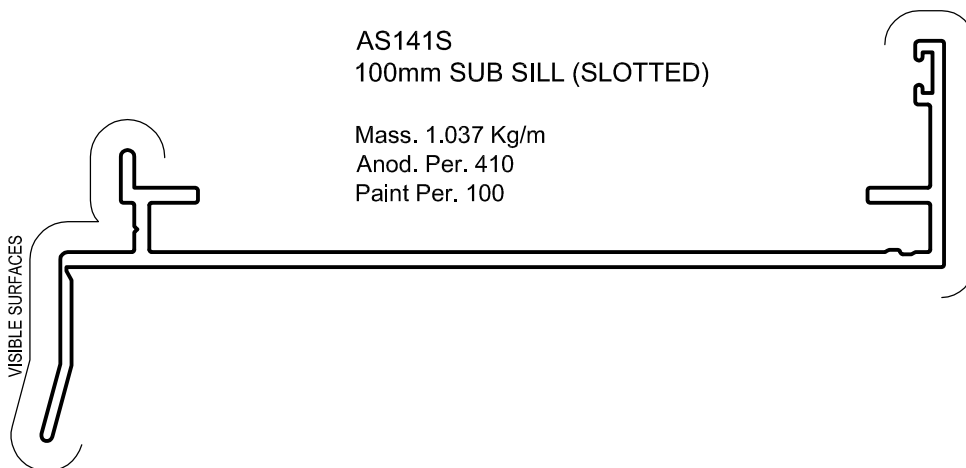
AS140
40mm SUB HEAD

Mass. 1.048 Kg/m
Anod. Per. 404
Paint Per. 100



APT61
DISABLED
ACCESS SILL

Mass. 1.145 kg/m
Anod. Per. 471
Paint Per. 342



AS141S
100mm SUB SILL (SLOTTED)

Mass. 1.037 Kg/m
Anod. Per. 410
Paint Per. 100

Extrusions

