

CUSTOMER TECHNICAL MEMO # 185

Subject: GR27 – 6mm Captive (with GR26) Replacement

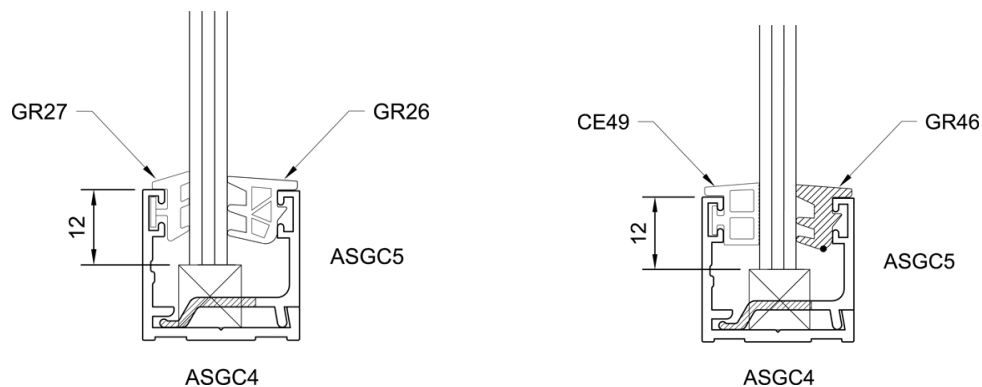
Date: 14/10/13

From: Product Development

Please Note that the use of GR27 captive wedge used in partition channels for a 6mm glass on ASGC3, ASGC4 & ASGC5 has been amended. This GR27 application is now obsolete and is substituted with the following wedge combination CE49 & GR46.

CE49: PVC (1313083) or Santoprene (1313084)

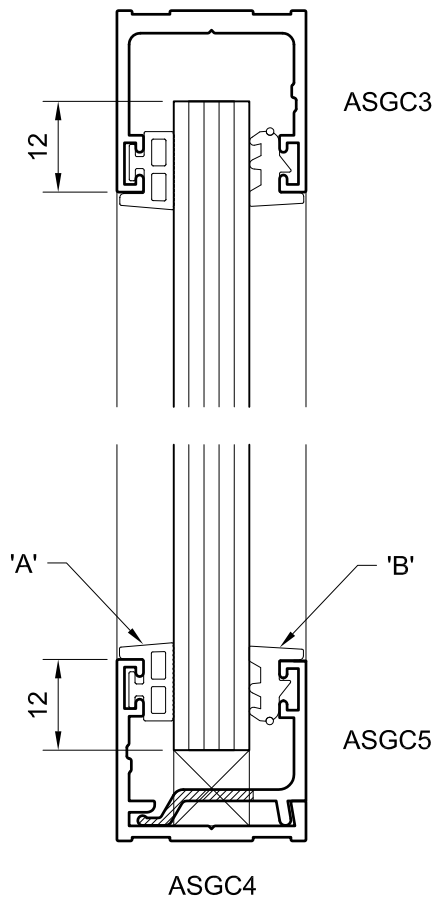
GR46: PVC (1313058) or Santoprene (1313066)



Current GR27/GR26 Wedge Combination New CE49/GR46 Wedge Combination

Below is a revised glazing detail table for this Glazing channel system which now utilises existing captive and glazing wedges. This will rationalise glazing wedges as they are currently used in Hunter Evo, Eco Frame plus, Air-Flo and the likes making it simpler for the fabricator to stock, identify and glaze.

If you have any concerns or questions, please do not hesitate to contact your local Alspec Area manager or Sales Office.



| GLASS THICKNESS | 'A' OUTER WEDGE | | 'B' INNER WEDGE | |
|-------------------------|-----------------|---------|-----------------|---------|
| | REF. | CODE | REF. | CODE |
| 6mm THICK | GR46 | 1313058 | GR46 | 1313058 |
| 6mm THK CAPTIVE | CE49 | 1313083 | GR46 | 1313058 |
| 8mm THICK | GR45 | 1313057 | GR45 | 1313057 |
| 8mm THK CAPTIVE | CE37 | 1313081 | GR46 | 1313058 |
| 10mm THICK | GR44 | 1313056 | GR44 | 1313056 |
| 10mm THK CAPTIVE | CE37 | 1313081 | GR44 | 1313056 |
| 12mm THICK | GR43 | 1313055 | GR43 | 1313055 |
| 12mm THK CAPTIVE | CE36 | 1313079 | GR44 | 1313056 |