

# CUSTOMER TECHNICAL MEMO # 234

**Subject: Hunter Evo Double Glazed 2 Way Glazing Frames**

**Date:** July 2015

Good Morning,

We have cut two New Double Glazed 2 Way Glazing Frames, HE416 for 101.60mm and HE476 for 150mm framing. In both sections we have relocated the web in the glazing rebate so that the shallow pocket is now at the open back portion of the sections.

The existing 2 Way Glazing sections HE406 and HE466 have the deep pocket at the open back portion of the sections as these were developed for a project which required this orientation but is not necessarily ideal for general applications.

New sections HE416 and HE476 will become the standard Hunter Evo 2 Way Glazing sections. HE406 and HE466 will become "Project Only" sections once initial stock has run to zero.

The sections will be programmed into AiQ for future releases.

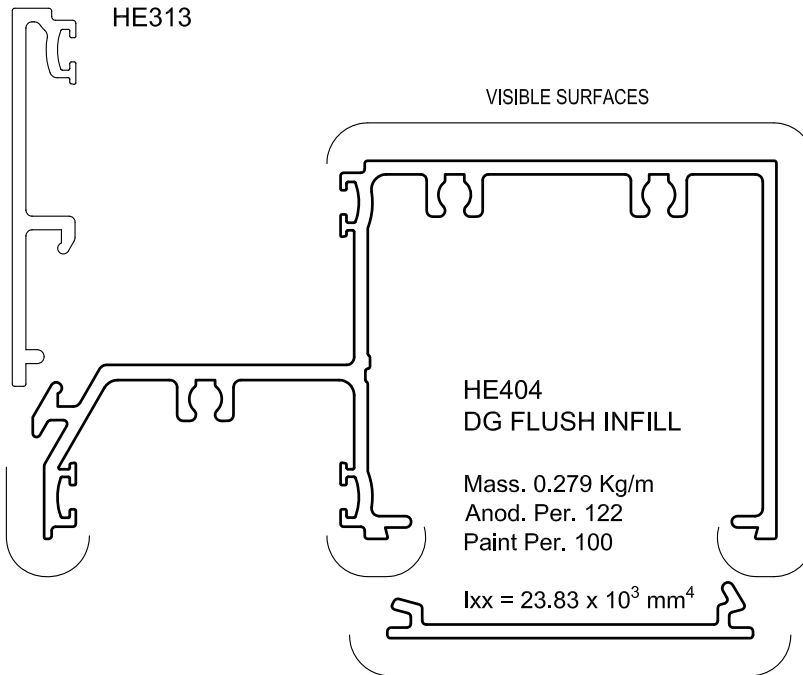
Section details are as follows:

Code	Description	Mass	AP	PP
1605931	<b>HE416 101.6mm DG FRAME/JAMB 2 WAY GLAZING</b>	1.609	668	177
1605930	<b>HE476 150mm DG FRAME/JAMB 2 WAY GLAZING</b>	1.896	777	233

If you have any questions please do not hesitate to contact your ALSPEC Sales Office or Area Manager.

**EXTRUSIONS**

HE313

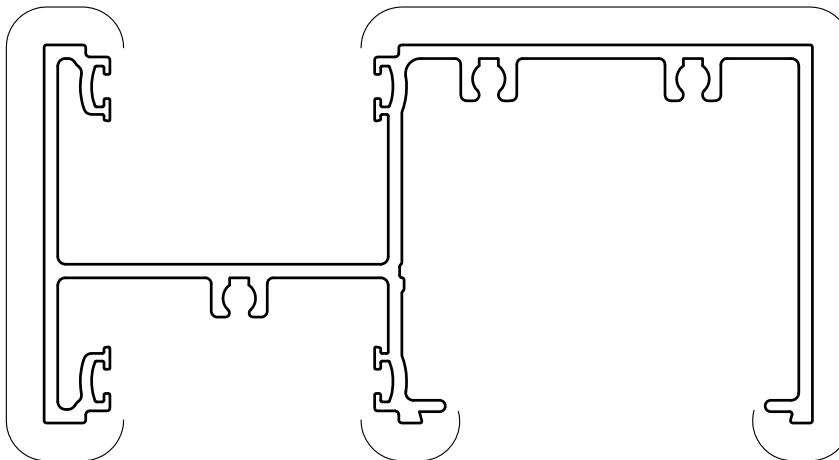


HE417  
EXTERNAL GLAZE  
SILL

Mass. 1.374 Kg/m  
Anod. Per. 558  
Paint Per. 121

$I_{xx} = 510.49 \times 10^3 \text{ mm}^4$

VISIBLE SURFACES

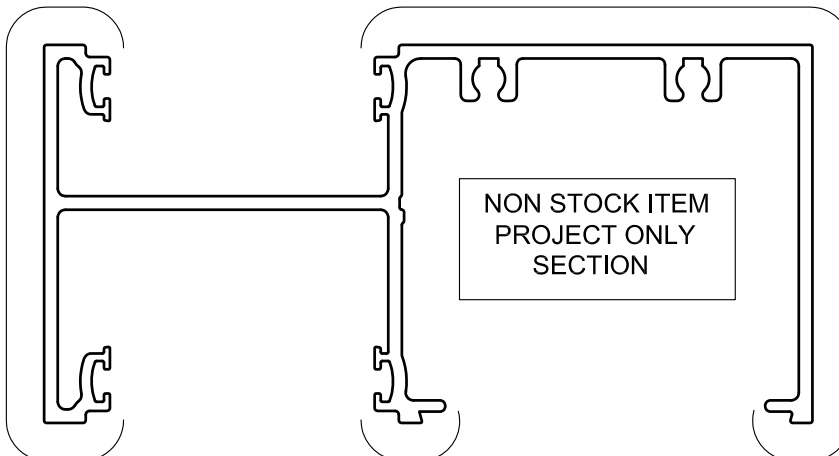


HE416  
DG FRAME / JAMB  
2 WAY GLAZING

Mass. 1.609 Kg/m  
Anod. Per. 668  
Paint Per. 177

$I_{xx} = 754.29 \times 10^3 \text{ mm}^4$

VISIBLE SURFACES



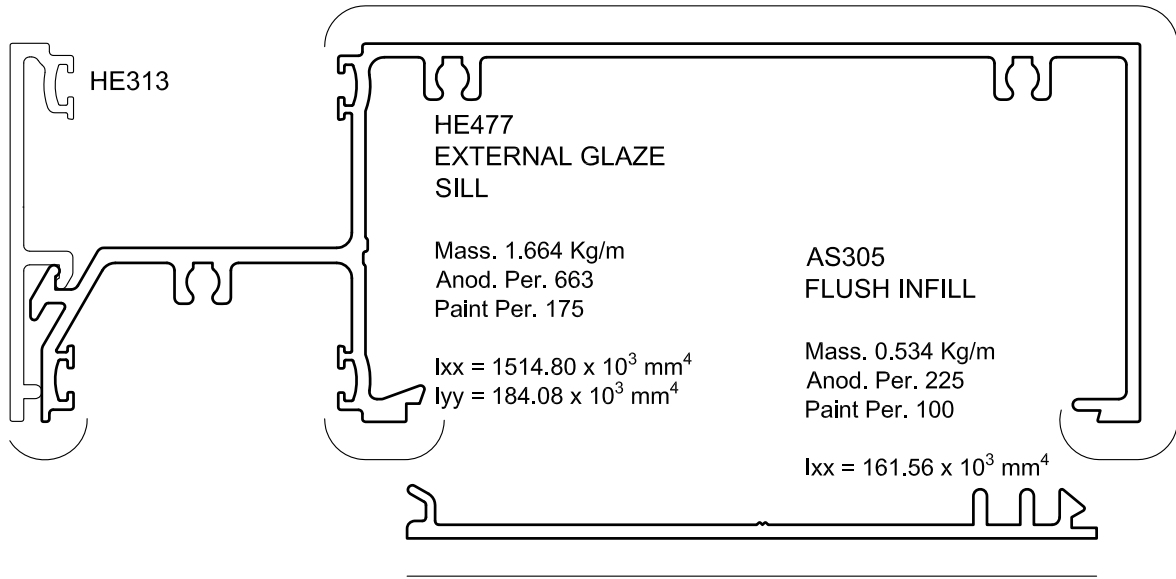
HE406  
DG FRAME / JAMB  
2 WAY GLAZING

Mass. 1.553 Kg/m  
Anod. Per. 648  
Paint Per. 177

$I_{xx} = 744.04 \times 10^3 \text{ mm}^4$

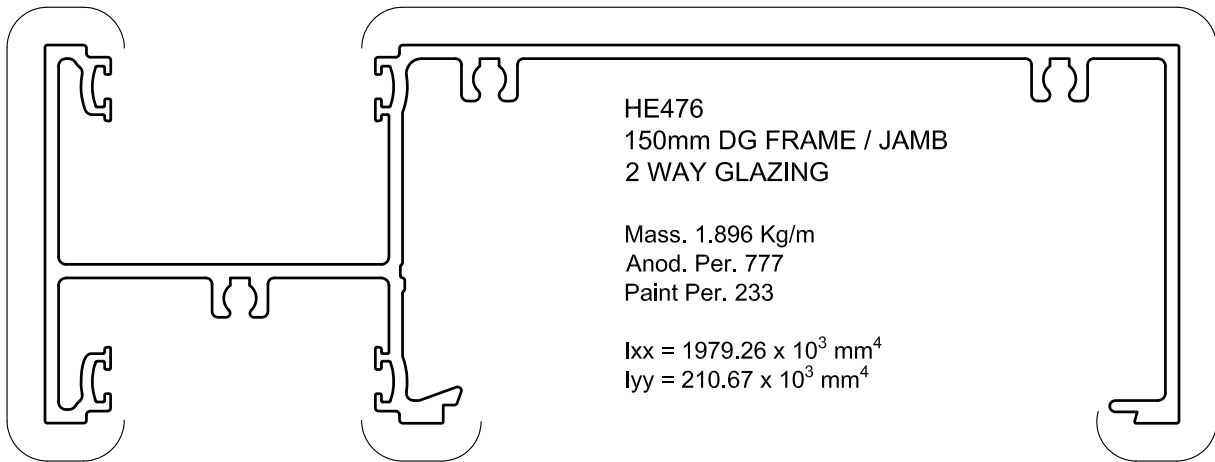
**EXTRUSIONS**

VISIBLE SURFACES



VISIBLE SURFACE

VISIBLE SURFACES



VISIBLE SURFACES

