

CUSTOMER TECHNICAL MEMO # 235

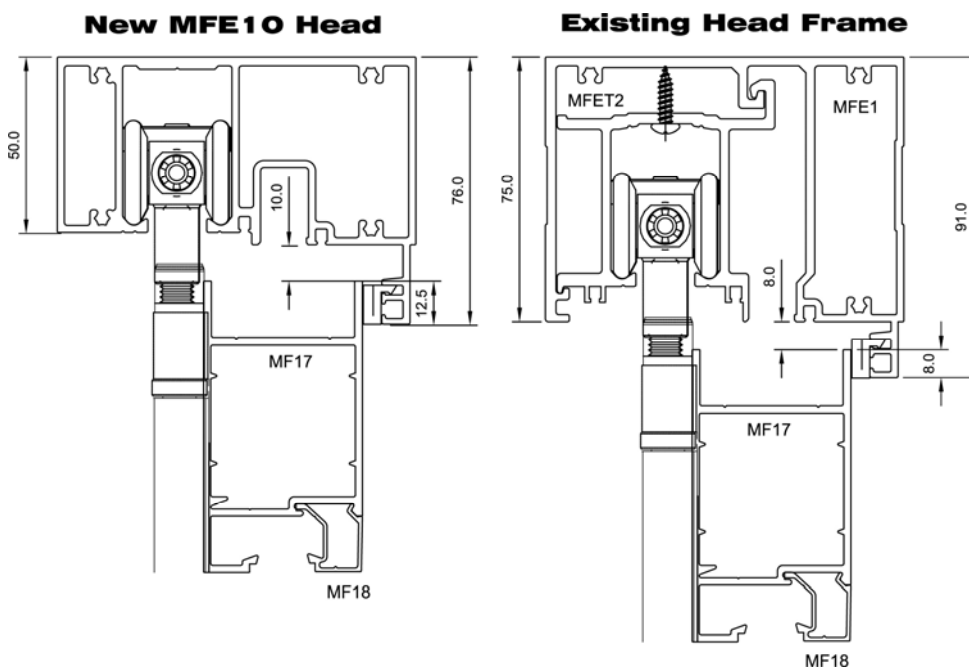
Subject: MFE10 Hawkesbury Multi Fold E2A One Piece Head

Date: July 2015

We are pleased to advise the release of a new section for our Hawkesbury Commercial Multi-Fold system. The new profile MFE10 is a one piece head that is designed for use in high end residential housing or Bi-Fold window applications to assist with a more cost competitive solution for the system.

A major difference from the two piece head is that machining is required at the end of the extrusion to allow the E2A hardware to be inserted. (Refer to attached page).

The MFE10 head profile will visually be more compact than the current profile making it ideal as a window or small door application.



The MFE10 head extrusion is an optional selection in V6 as a manual head substitution for customers.

Code	Description	Die #	Mass	AP	PP
1604751	MFE10 E2A ONE PIECE HEAD	Inex 22969	2.959	580	379

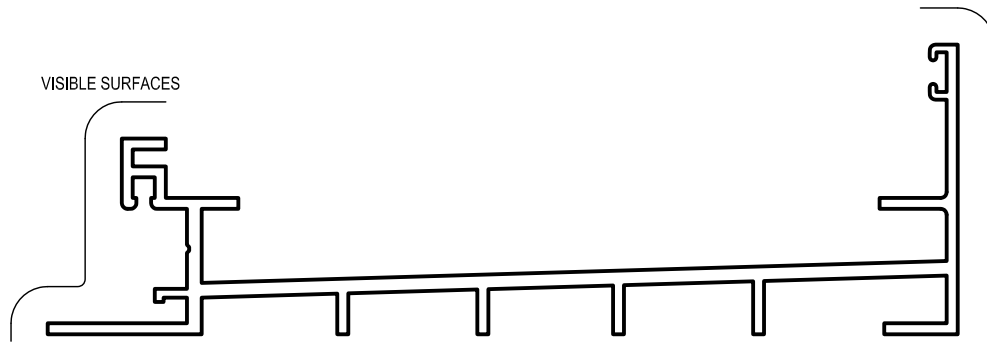
Please note that this has been updated in the Technical Manual on the following pages.

Hawkesbury Multi Fold

- Page 3.6.13 – Machining Details
- Page 3.1.10 – Extrusion

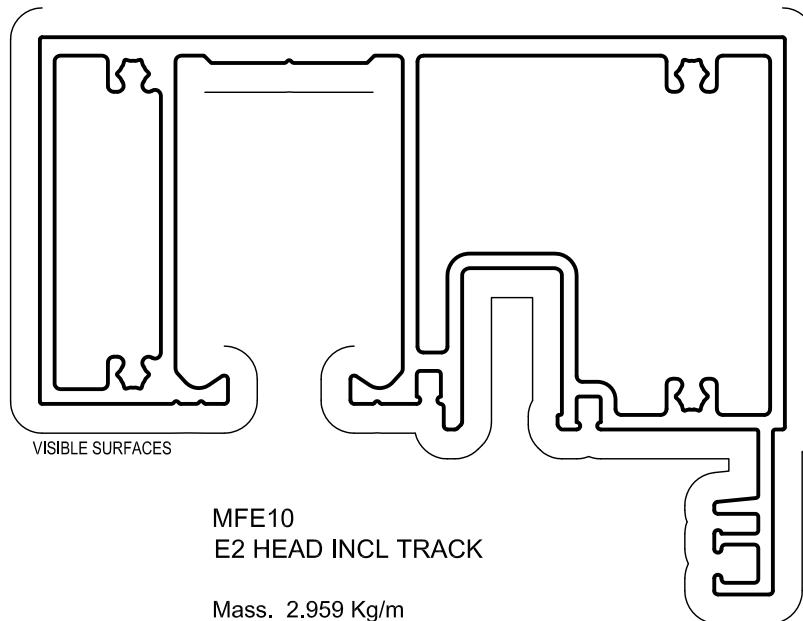
If you have any questions please do not hesitate to contact your ALSPEC Area Manager or Sales Office.

Extrusions



AS332S
SUB SILL

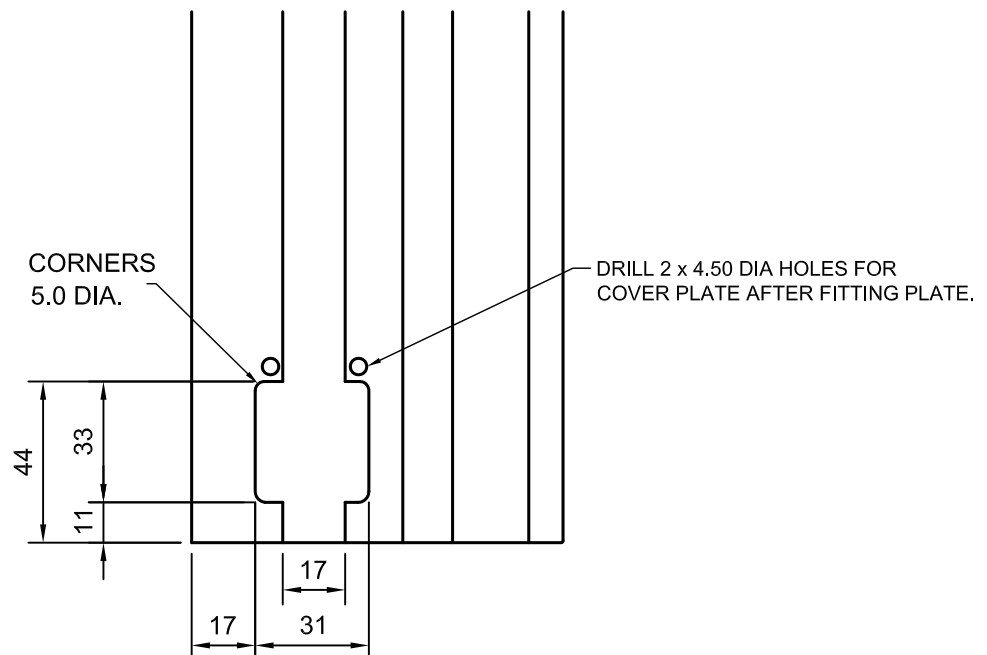
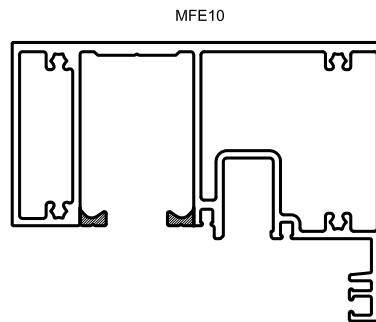
Mass. 1.227 Kg/m
Anod. Per. 529
Paint Per. 124



MFE10
E2 HEAD INCL TRACK

Mass. 2.959 Kg/m
Anod Per. 580
Paint Per. 379

Hawkesbury MFE10 Head Machining for E2A Hardware



AT PIVOT END OF EXTRUSION ONLY