

CUSTOMER TECHNICAL MEMO # 282

Subject: NEW DIES – HUNTER EVO DOUBLE GLAZED

Date: November 2016

Good Morning All,

Following are a range of new extrusions which have been added to the Hunter Evo double glazed system. The tech manual extrusion pages have been updated and are now available on the website for download.

The Attachments in this memo have been setup for double sided printing.

The revised HE430 single glazed adaptor has also been included in the updated attachments as per CTM#258

Section details are as follows:

Code	Description	Die Details	Mass	AP	PP
	35mm STD POCKET SECTIONS				
1605941	HE496 150MM DG STRUCT GLAZED MALE MULLION	23453	2.865	537	207
1605942	HE497 150MM DG STRUCT GLAZED FEMALE MULLION	23454	2.048	421	207
1605943	HE498 150MM DG STRUCT GLAZED SPLICE	23455	3.706	289	100
	45mm WIDE POCKET SECTIONS				
1605978	HE578 150mm MALE HD MULLION WIDE POCKET	23480	2.824	574	157
1605979	HE579 150mm FEMALE HD MULLION WIDE POCKET	23481	2.072	465	153
1605980	HE580 150mm MULLION SPLICE WIDE POCKET	23482	2.788	231	231
1605981	HE581 150mm INTERNAL GLAZE TRANSOM WIDE POCKET	23483	2.559	563	176
1605982	HE582 150mm INTERNAL GLAZE BEAD WIDE POCKET	23484	0.894	326	124
1605983	HE583 150mm DG FRAME / JAMB HEAVY DUTY	23485	2.163	678	204
1605984	HE584 150mm DG MALE MULLION 10-15 DEG WIDE POCKET	23607	3.252	681	182
1605985	HE585 150mm DG FEMALE MULLION 10-15 DEG WIDE POCKET	23608	2.774	597	189

If you have any questions please do not hesitate to contact your local ALSPEC Area Manager or Sales Office.