View-Max Double Hung Window

View-Max Sliding Window

alspec ALUMINIUM SYSTEMS SPECIALISTS

CUSTOMER TECHNICAL MEMO # 300

Subject *View-Max Mullions*

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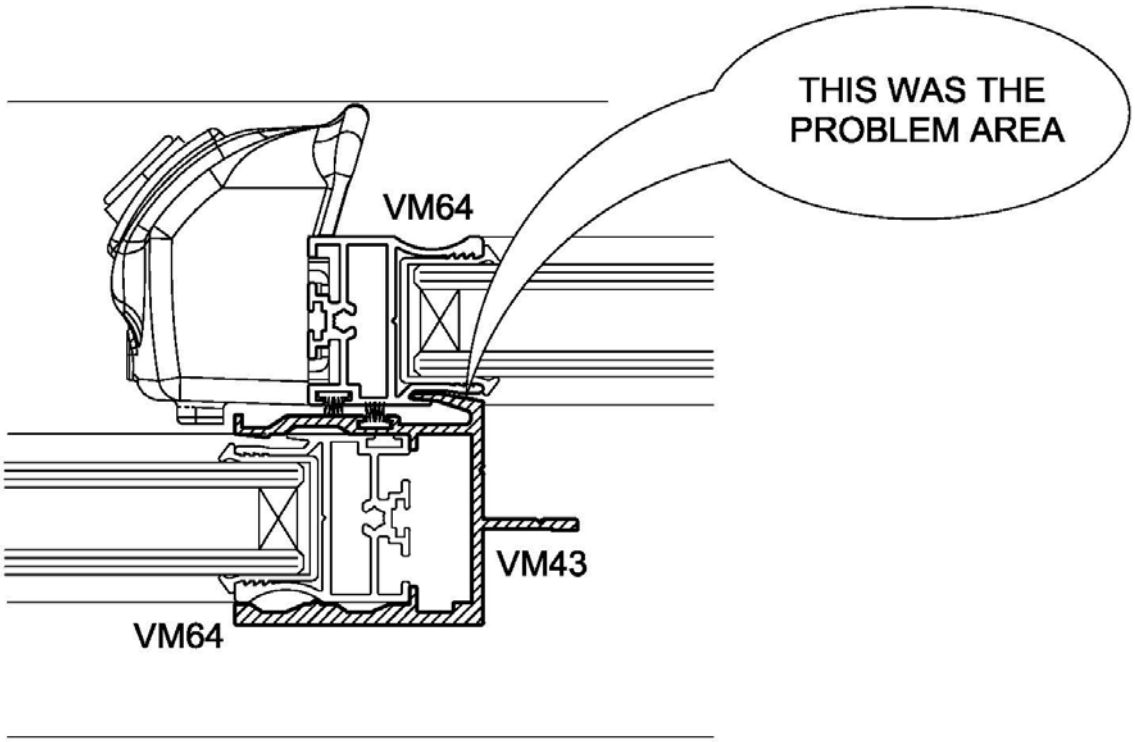
Author: Product Development Team

We are very pleased to advise we have developed a new range of View-Max interlocking Mullions, initially for double glazed sashes, but these will also be suitable in single glazed applications.

Reason for Change:

There have been some reports of sashes binding and our investigations have led to a lack of clearance between the VM64 sash and the mullion. This was as a result of our increasing the pocket width to accommodate 18mm glass.

All four mullions have been redesigned with an undercut in the actual interlocking leg to ease the binding issue.



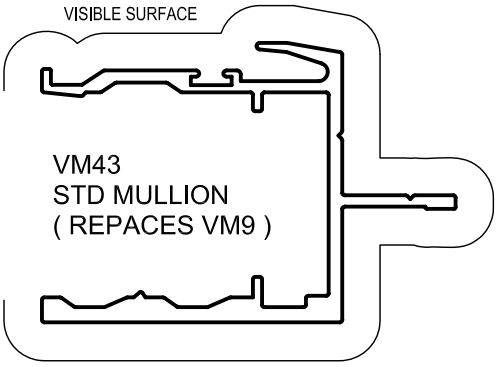
These new sections will replace our existing mullions as follows:

VM43 Standard Mullion replaces **VM9 Standard Mullion**
VM44 Medium Duty Mullion replaces **VM29 Medium Duty Mullion**
VM45 Extra Heavy Duty Mullion replaces **VM39 Extra HD Mullion**
VM46 Interlock Mullion replaces **VM32 Interlock Mullion**

These Mullions should be used for all Double Glazed jobs.

If you have any questions please do not hesitate to contact your local Alspec Area Manager or Sales Office.

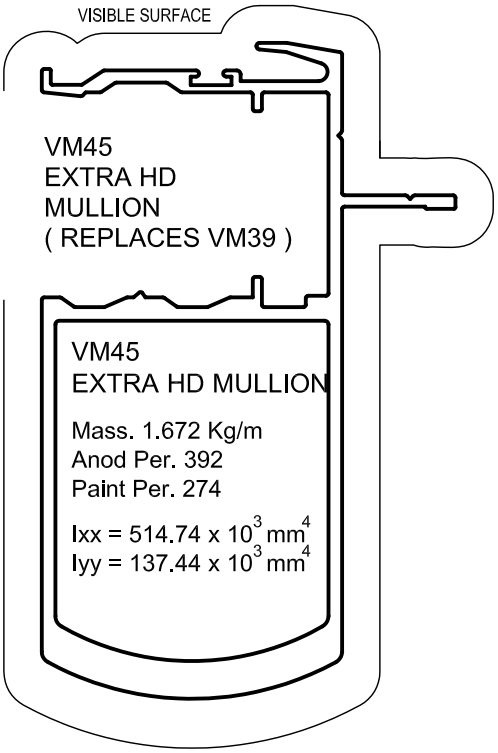
Extrusions

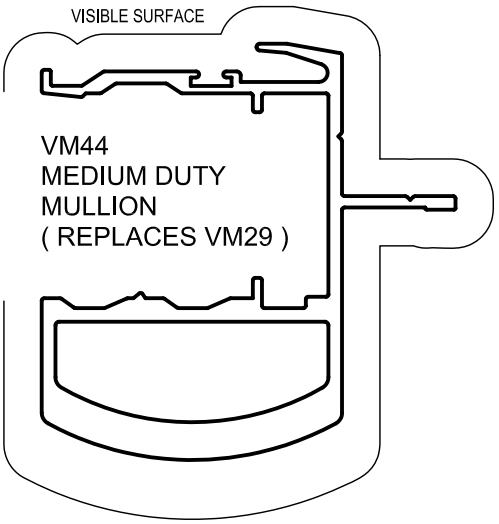


VM43
STD MULLION

Mass. 0.741 Kg/m
Anod Per. 301
Paint Per. 183

Ixx = 51.12 x 10^3 mm^4
Iyy = 50.74 x 10^3 mm^4

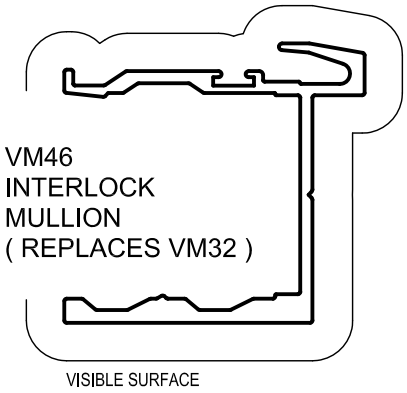




VM44
MEDIUM DUTY
MULLION

Mass. 1.362 Kg/m
Anod Per. 329
Paint Per. 211

Ixx = 153.22 x 10^3 mm^4
Iyy = 95.02 x 10^3 mm^4



VM46
INTERLOCK
MULLION

Mass. 0.609 Kg/m
Anod Per. 252
Paint Per. 153

Ixx = 28.01 x 10^3 mm^4
Iyy = 45.09 x 10^3 mm^4