



Aluminium Glazing Channels

Aluminium Glazing Channels

Technical Manual

August 2024 | ISSUE C

alspec[®]
EVERYTHING ALUMINIUM
& HARDWARE

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1. Technical Manual Release Notes

This page is intended to record all changes to the **ALUMINIUM GLAZING CHANNELS** technical manual pages.

Changes or additions to this manual will be itemised with a brief description and date when the amendments were made.

[illegible]

2. Technical Specifications

ALUMINIUM

Aluminium frames should be manufactured using Alspec's ALUMINIUM GLAZING CHANNELS framing system.

GLAZING

Refer to Glazing pages for details

Glazing wedges shall be Alspec's wedges and channels for ALUMINIUM GLAZING CHANNELS framing system to suit standard and captive glazing options, refer to glazing pages in Alspec Technical Manual. For window & door systems requiring a co-extruded captive gasket on the external side of the glazed pocket, Santoprene is the recommended material to be applied.

HARDWARE

All hardware as per Alspec Technical Manual

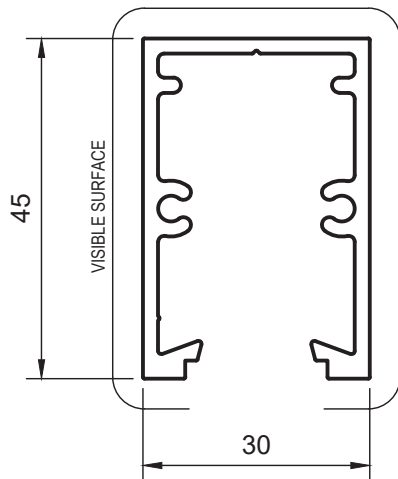
FINISHES

- All powder coated material shall be produced to AS3715.
- All anodised material shall be produced to AS1231

All products are available from Alspec (A.B.N. 63 001 252 259) as detailed in the "Alspec" catalogue or on the Internet at www.alspec.com.au. All such framing is to be constructed, assembled and fixed to meet the requirement of AS2047 (windows in buildings), AS1170 (loading code). All glass, glazing rubbers, seals and gaskets shall be applied in accordance with the requirements of AS1288 (glass in buildings - selection and installation) or AS4666 (Insulated Glass Units).

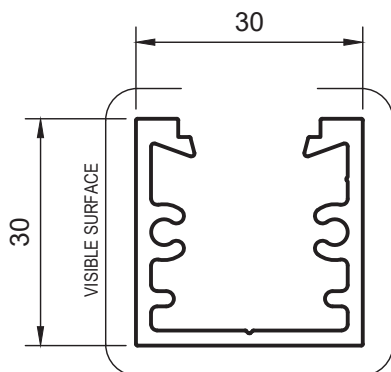
Fabricators of the ALUMINIUM GLAZING CHANNELS framing system should seek certification by a consultant structural engineer as to the framing being acceptable for the design wind pressure and deflection characteristics required of the site.

5. Extrusions



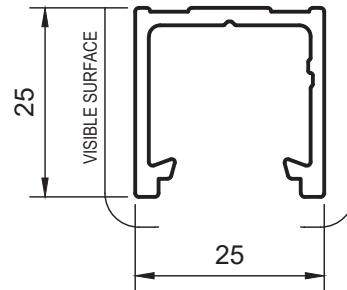
AS41
TOP GLAZING

Mass. 0.857 Kg/m
Anod. Per. 298
Paint Per. 145



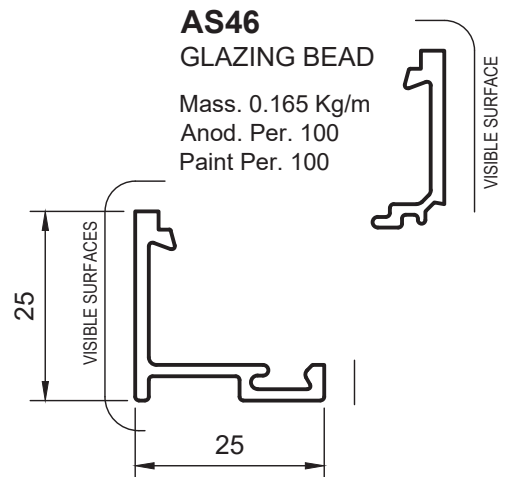
AS42
BOTTOM GLAZING

Mass. 0.694 Kg/m
Anod. Per. 238
Paint Per. 115



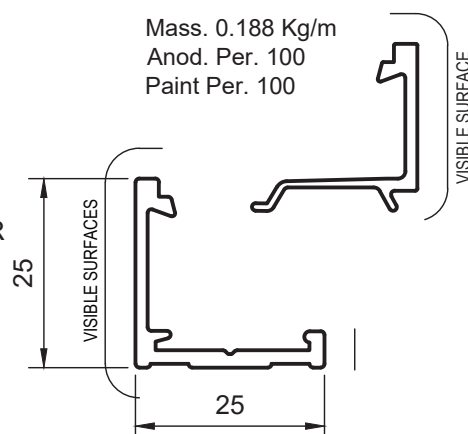
AS43
GLAZING CHANNEL

Mass. 0.418 Kg/m
Anod. Per. 160
Paint Per. 100



AS46
GLAZING BEAD

Mass. 0.165 Kg/m
Anod. Per. 100
Paint Per. 100



AS45
GLAZING BEAD

Mass. 0.188 Kg/m
Anod. Per. 100
Paint Per. 100

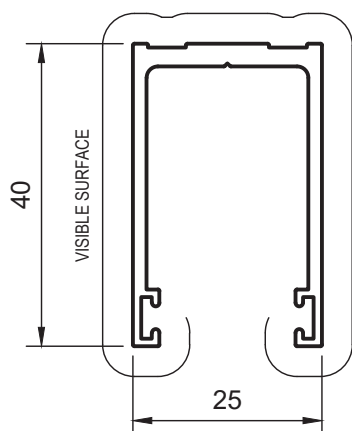
AS44
GLAZING ADAPTOR

Mass. 0.296 Kg/m
Anod. Per. 117
Paint Per. 100

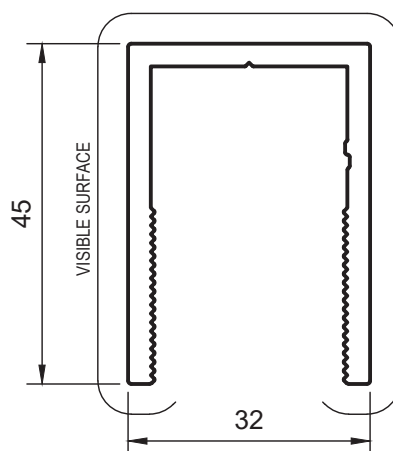
AS47
GLAZING ADAPTOR

Mass. 0.283 Kg/m
Anod. Per. 121
Paint Per. 100

5. Extrusions



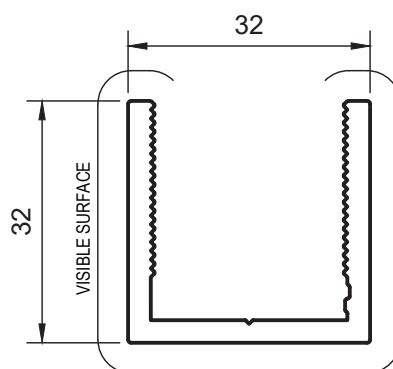
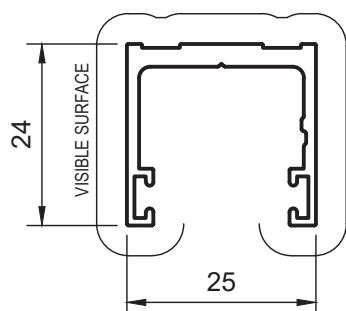
ASGC33
DEEP GLAZING
CHANNEL
Mass. 0.563 Kg/m
Anod. Per. 229
Paint Per. 117



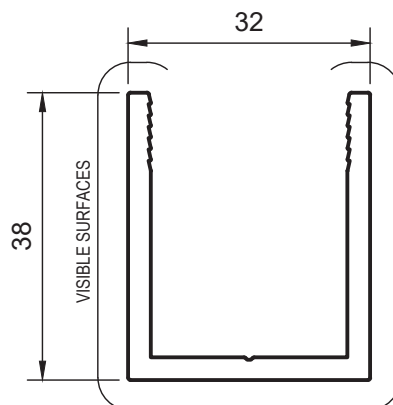
ASGC1
TOP GLAZING
CHANNEL
Mass. 0.978 Kg/m
Anod. Per. 254
Paint Per. 129

ASGC3
GLAZING CHANNEL

Mass. 0.389 Kg/m
Anod. Per. 166
Paint Per. 100



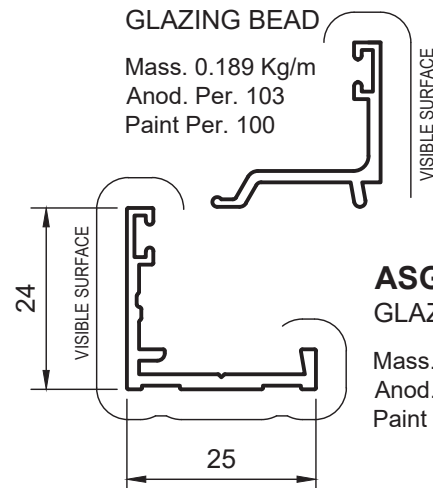
ASGC2
BOTTOM GLAZING
CHANNEL
Mass. 0.767 Kg/m
Anod. Per. 202
Paint Per. 103



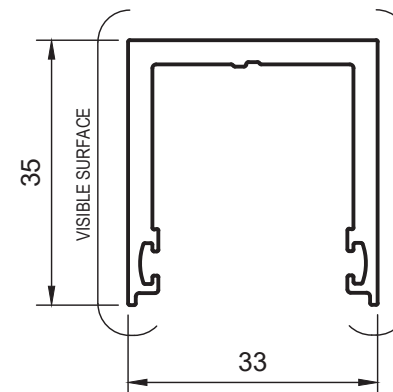
ASGC6
32 x 38 GLAZING
CHANNEL
Mass. 0.820 Kg/m
Anod. Per. 212
Paint Per. 100

ASGC5
GLAZING BEAD

Mass. 0.189 Kg/m
Anod. Per. 103
Paint Per. 100

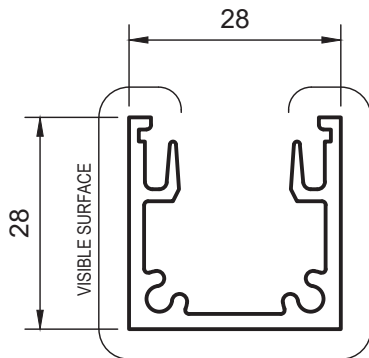


ASGC4
GLAZING ADAPTOR
Mass. 0.253 Kg/m
Anod. Per. 126
Paint Per. 100



ASGC7
GLAZING CHANNEL
(12-18mm GLASS)
Mass. 0.799 Kg/m
Anod. Per. 217
Paint Per. 100

5. Extrusions

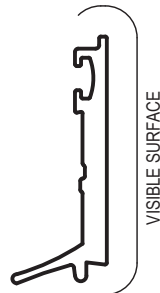
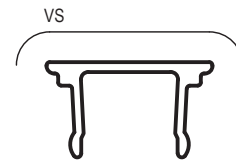


ASGC42
CAPTIVE GLAZING
CHANNEL

Mass. 0.569 Kg/m
Anod. Per. 219
Paint Per. 100

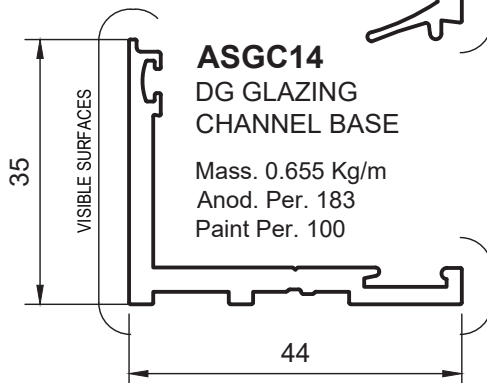
HR7169
GLAZING POCKET
FILLER

Mass. 0.173 Kg/m
Anod. Per. 100
Paint Per. 100



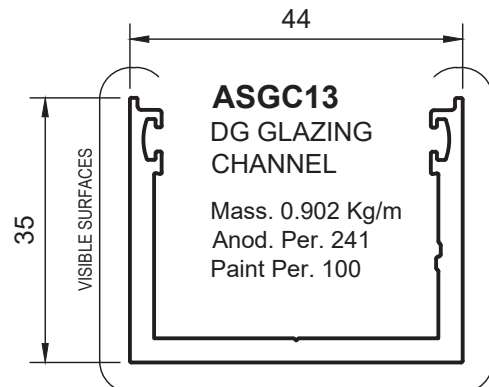
ASGC15
DG GLAZING
CHANNEL BEAD

Mass. 0.290 Kg/m
Anod. Per. 100
Paint Per. 100



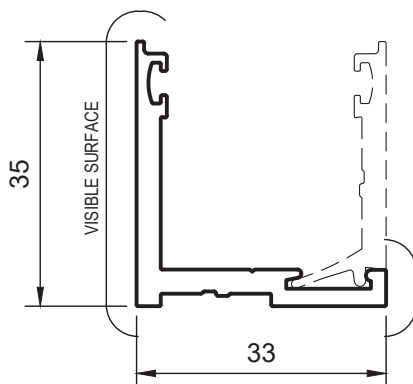
ASGC14
DG GLAZING
CHANNEL BASE

Mass. 0.655 Kg/m
Anod. Per. 183
Paint Per. 100



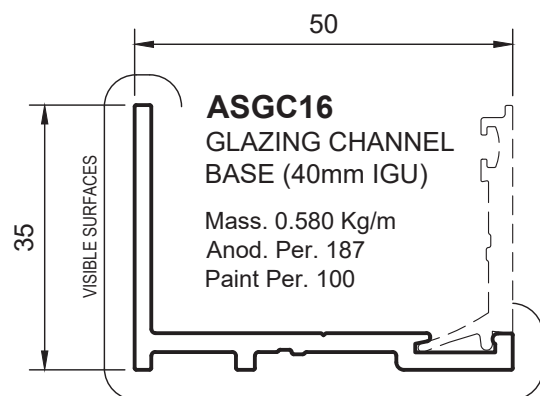
ASGC13
DG GLAZING
CHANNEL

Mass. 0.902 Kg/m
Anod. Per. 241
Paint Per. 100



ASGC17
GLAZING CHANNEL
BASE (12-18mm GLASS)

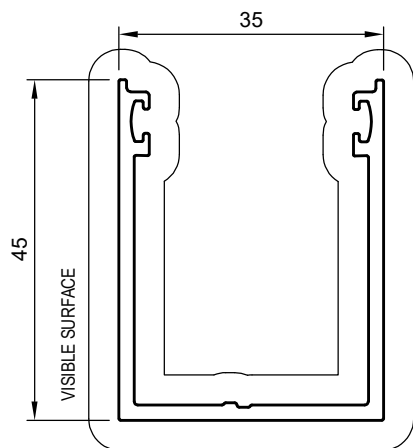
Mass. 0.541 Kg/m
Anod. Per. 157
Paint Per. 100



ASGC16
GLAZING CHANNEL
BASE (40mm IGU)

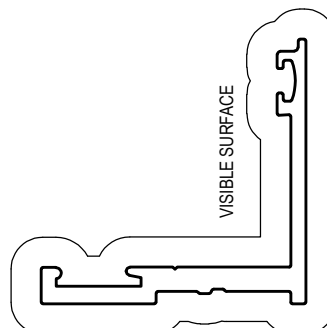
Mass. 0.580 Kg/m
Anod. Per. 187
Paint Per. 100

5. Extrusions



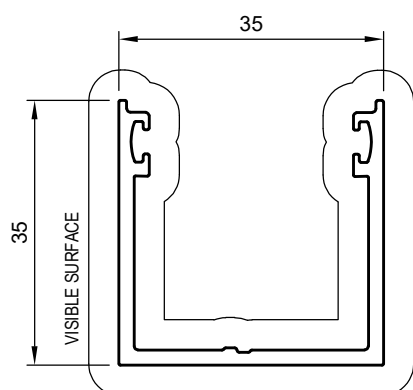
ASGC9
35 x 45mm GLAZING
CHANNEL

Mass. 0.682 Kg/m
Anod. Per. 268
Paint Per. 268



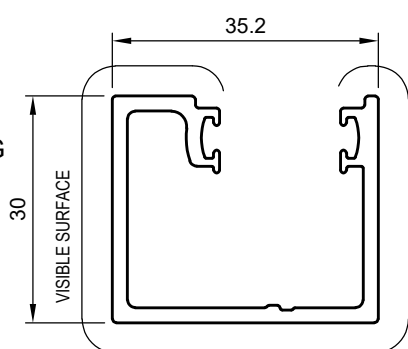
ASGC18
35 x 35 GLAZING
ADAPTOR

Mass. 0.483 Kg/m
Anod. Per. 163
Paint Per. 163



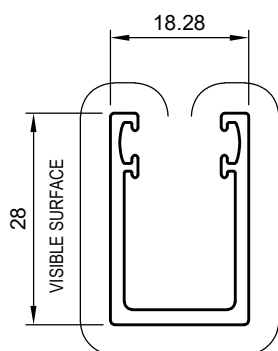
ASGC8
35 x 35mm GLAZING
CHANNEL

Mass. 0.574 Kg/m
Anod. Per. 228
Paint Per. 228



AS661
SLAB EDGE
GLAZING CHANNEL

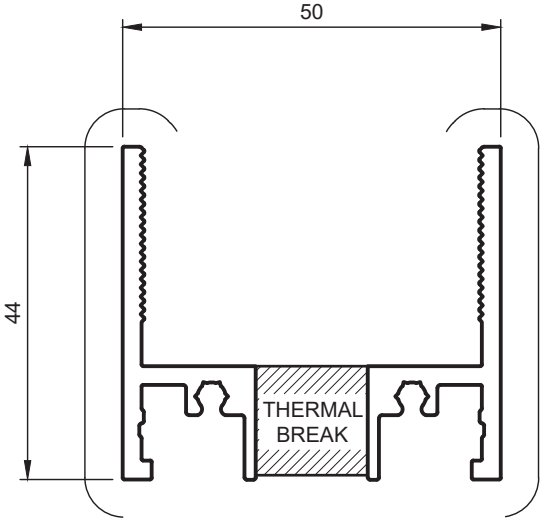
Mass. 0.642 Kg/m
Anod. Per. 254
Paint Per. 100



AS652
SLAB EDGE
GLAZING CHANNEL

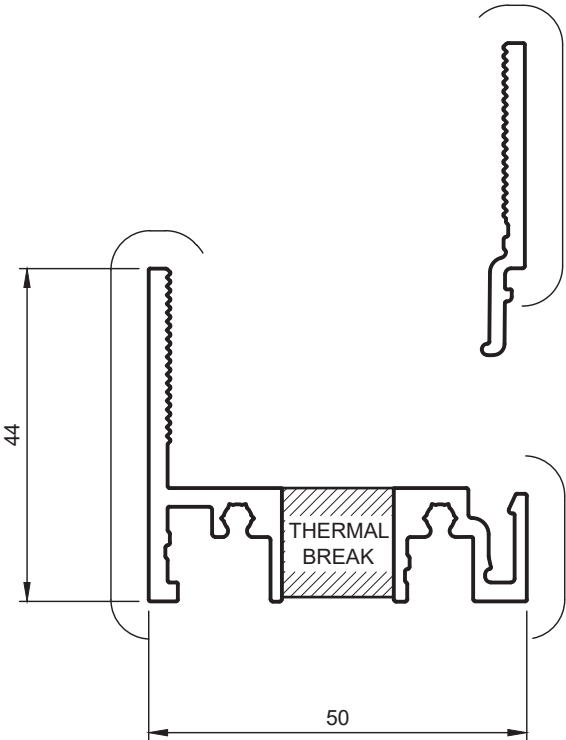
Mass. 0.376 Kg/m
Anod. Per. 168
Paint Per. 100

5. Extrusions



TFGC001
50mm GLAZING CHANNEL
FRAME

Mass. 1.258 Kg/m
Anod. Per. 388
Paint Per. 100



TFGC003
50mm GLAZING
CHANNEL BEAD

Mass. 0.286 Kg/m
Anod. Per. 100
Paint Per. 33

TFGC002
50mm GLAZING CHANNEL SILL

Mass. 1.07 Kg/m
Anod. Per. 332
Paint Per. 100

6. Hardware & Components

Glazing Wedges

IMAGE	TO SUIT GAP	MATERIAL	PART #	DESCRIPTION
	2mm	PVC	1376012	GR2 GLAZING WEDGE (2mm GAP) x 100m ROLL
		S/PRENE	1376254	GR2S GLAZING WEDGE (2mm GAP) S/PRENE x 100m ROLL
	2mm	PVC	1376076	GR15 CAPTIVE GLAZING WEDGE (2mm GAP) x 1m
	2mm	PVC	1376115	GR22 CAPTIVE GLAZING WEDGE (2mm GAP) x 200m ROLL
	2.5mm	PVC	1376045	GR42 GLAZING WEDGE (PURPLE) (2.5mm GAP) PVC x 200m ROLL
	3mm	PVC	1313055	GR43 GLAZING WEDGE (BROWN) (3mm GAP) PVC x 200m ROLL
		S/PRENE	1313063	GR43S GLAZING WEDGE (BROWN) (3mm GAP) S/PRENE x 200m ROLL
	4mm	PVC	1376015	GR3 GLAZING WEDGE (4mm GAP) x 100m ROLL
		S/PRENE	1376069	GR3S GLAZING WEDGE (4mm GAP) S/PRENE x 100m ROLL
	4mm	PVC	1313056	GR44 GLAZING WEDGE (WHITE) (4mm GAP) PVC x 200m ROLL
		S/PRENE	1313064	GR44S GLAZING WEDGE (WHITE) (4mm GAP) S/PRENE x 200m ROLL
	4mm	PVC	1376081	GR16 CAPTIVE GLAZING WEDGE (4mm GAP) x 100m ROLL
	4mm	PVC	1376117	GR24 GLAZING WEDGE (4mm GAP) x 250m ROLL
	4mm	PVC	1376116	GR23 GLAZING WEDGE (4mm GAP) x 150m ROLL 6mm Captive
	5mm	PVC	1376021	GR4 GLAZING WEDGE (5mm GAP) x 100m ROLL
	5mm	PVC	1313057	GR45 GLAZING WEDGE (BLUE) (5mm GAP) PVC x 150m ROLL
		S/PRENE	1313065	GR45S GLAZING WEDGE (BLUE) (5mm GAP) S/PRENE x 150m ROLL
	6mm	PVC	1313058	GR46 GLAZING WEDGE (YELLOW) (6mm GAP) PVC x 150m ROLL
		S/PRENE	1313066	GR46S GLAZING WEDGE (YELLOW) (6mm GAP) S/PRENE x 150m ROLL
	6mm	PVC	1376118	GR25 GLAZING WEDGE (6mm GAP) x 200m ROLL

6. Hardware & Components

Glazing Wedges (continued)

	7mm	PVC	1313059	GR47 GLAZING WEDGE (RED) (7mm GAP) PVC x 150m ROLL
		S/PRENE	1313062	GR47S GLAZING WEDGE (RED) (7mm GAP) S/PRENE x 150m ROLL
	8mm	PVC	1376119	GR26 GLAZING WEDGE (8mm GAP) x 100m ROLL
	9mm	PVC	1313076	GR50 GLAZING WEDGE (GREEN) (9mm GAP) PVC x 100m ROLL

Backing Gaskets

IMAGE	TO SUIT GAP	MATERIAL	PART #	DESCRIPTION
	2mm	PVC	1313052	GR36 BACKING GASKET - PUSH IN (2mm GAP) PVC x 200m ROLL
		S/PRENE	1313053	GR36S BACKING GASKET - PUSH IN (2mm GAP) S/PRENE x 200m ROLL
	2mm	PVC	1313079	CE36 CO-EXT BACKING GASKET (2mm GAP) PVC x 100m ROLL
		S/PRENE	1313080	CE36S CO-EXT BACKING GASKET (2mm GAP) S/PRENE x 100m ROLL
	4mm	PVC	1313054	GR37 BACKING GASKET - PUSH IN (4mm GAP) x 175m ROLL PVC
		S/PRENE	1313069	GR37S BACKING GASKET - PUSH IN (4mm GAP) S/PRENE x 175m ROLL
	4mm	PVC	1313081	CE37 CO-EXT BACKING GASKET (4mm GAP) x 100m ROLL PVC
		S/PRENE	1313082	CE37S CO-EXT BACKING GASKET (4mm GAP) S/PRENE x 100m ROLL
	6mm	PVC	1313074	GR49 BACKING GASKET - PUSH IN (6mm GAP) PVC x 100m ROLL
		S/PRENE	1313075	GR49S BACKING GASKET - PUSH IN (6mm GAP) S/PRENE x 100m ROLL
	6mm	PVC	1313083	CE49 CO-EXT BACKING GASKET (6mm GAP) PVC x 100m ROLL
		S/PRENE	1313084	CE49S CO-EXT BACKING GASKET (6mm GAP) S/PRENE x 100m ROLL

6. Hardware & Components

Silicone



100% NEUTRAL CURE SILICONE

- Premium 100% silicone
- UV Stable
- Superior adhesion
- Flexible + 25%
- AS4020 Approved



100% MATTE NEUTRAL CURE SILICONE

- Premium 100% silicone
- Matte finish
- UV Stable
- Outstanding elongation
- Higher strength



41 CLADDING SILICONE

- Premium 100% silicone
- UV Stable
- Superior adhesion
- Movement capability + 50%



WET AREA SILICONE

- Premium 100% silicone
- Mould inhibited
- Movement capability + 25%
- UV Stable
- Non corrosive
- Superior adhesion



HYBRID PU ADHESIVE SEALANT

- No isocyanates
- Internal/External
- No shrinking/staining
- Paintable
- Excellent adhesion



20 ACETIC CURE SILICONE

- Premium 100% silicone
- UV Stable
- Superior adhesion
- Flexible + 25%



D60 SILICONE

- Premium 100% silicone
- UV Stable
- 2-5 minute skin time
- Flexible + 25%
- No slump

*For more information on silicones,
please refer to Alspec Silicone Brochure.

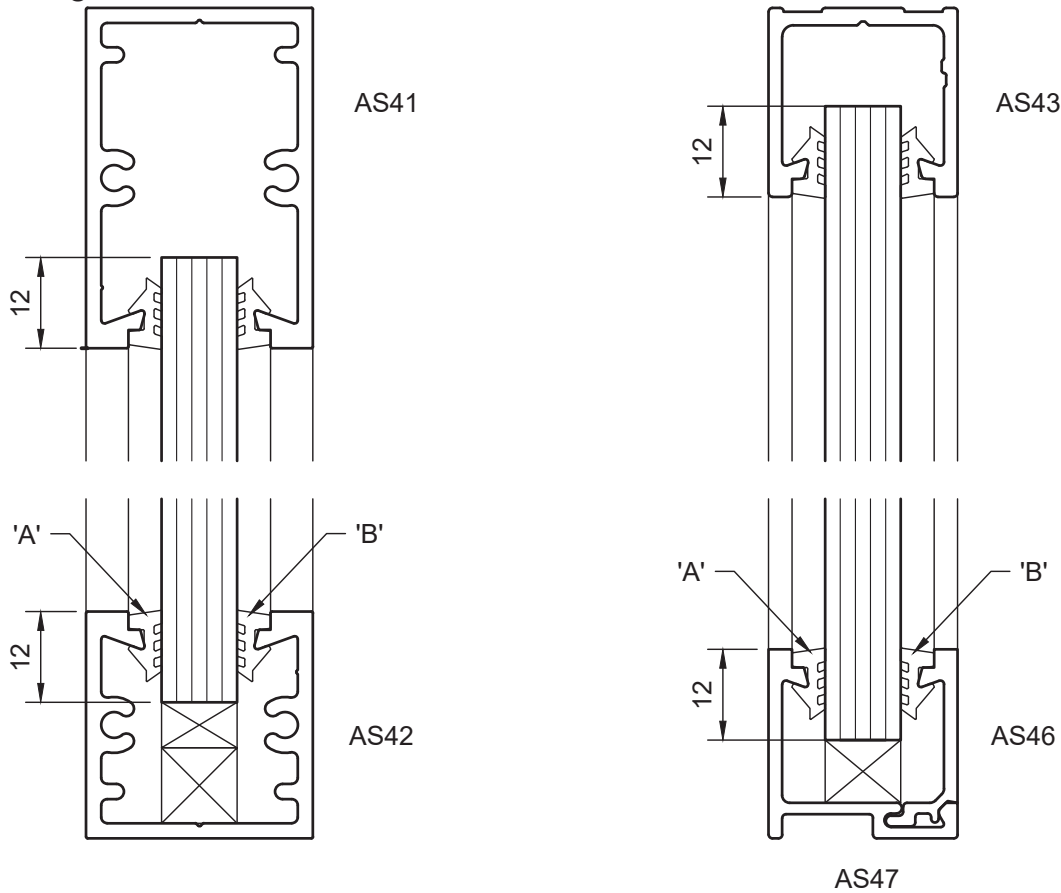
6. Hardware & Components

Silicone Product Codes

Product Category	Item No.	Alspec Part No. Code	Description	Finish	Pack
ALSPEC 100%	1	1386113	ALSPEC 100% NEUTRAL CURE SILICONE x 310g CAT	ALMOND IVORY	CARTRIDGE
	2	1386114	ALSPEC 100% NEUTRAL CURE SILICONE x 310g CAT	ALUMINIUM	CARTRIDGE
	3	1386105	ALSPEC 100% NEUTRAL CURE SILICONE x 310g CAT	BLACK	CARTRIDGE
	4	1386140	ALSPEC 100% NEUTRAL CURE SILICONE x 310g CAT	CAULFIELD GREEN	CARTRIDGE
	5	1386111	ALSPEC 100% NEUTRAL CURE SILICONE x 310g CAT	CLASSIC CREAM	CARTRIDGE
	6	1386108	ALSPEC 100% NEUTRAL CURE SILICONE x 310g CAT	GREY	CARTRIDGE
	7	1386138	ALSPEC 100% NEUTRAL CURE SILICONE x 310g CAT	MONUMENT	CARTRIDGE
	8	1386112	ALSPEC 100% NEUTRAL CURE SILICONE x 310g CAT	OFF WHITE	CARTRIDGE
	9	1386141	ALSPEC 100% NEUTRAL CURE SILICONE x 310g CAT	STONE BEIGE	CARTRIDGE
	10	1386101	ALSPEC 100% NEUTRAL CURE SILICONE x 310g CAT	TRANSLUCENT	CARTRIDGE
	11	1386106	ALSPEC 100% NEUTRAL CURE SILICONE x 310g CAT	WHITE	CARTRIDGE
	12	1386143	ALSPEC 100% NEUTRAL CURE SILICONE x 310g CAT	WOODLAND GREY	CARTRIDGE
ALSPEC 100% MATT	13	1386103	ALSPEC 100% NEUTRAL CURE SILICONE x 420g CAT	BLACK MATT	CARTRIDGE
	14	1386107	ALSPEC 100% NEUTRAL CURE SILICONE x 420g CAT	GREY MATT	CARTRIDGE
	15	1386144	ALSPEC 100% NEUTRAL CURE SILICONE x 420g CAT	WHITE MATT	CARTRIDGE
ALSPEC 20	16	1386115	ALSPEC 20 SILICONE x 310g CAT	TRANSLUCENT	CARTRIDGE
ALSPEC 41 CLADDING	17	1386159	ALSPEC 41 SILICONE x 400g CAT	BLACK MATT	CARTRIDGE
	18	1386117	ALSPEC 41 SILICONE x 600ml SAU	BLACK MATT	SAUSAGE
	19	1386158	ALSPEC 41 SILICONE x 400g CAT	LIGHT GREY MATT	CARTRIDGE
	20	1386118	ALSPEC 41 SILICONE x 600ml SAU	LIGHT GREY MATT	SAUSAGE
	21	1386157	ALSPEC 41 SILICONE x 400g CAT	WHITE MATT	CARTRIDGE
	22	1386145	ALSPEC 41 SILICONE x 600ml SAU	WHITE MATT	SAUSAGE
ALSPEC D60	23	1386121	ALSPEC D60 SILICONE x 310g CAT	BLACK	CARTRIDGE
	25	1386123	ALSPEC D60 SILICONE x 310g CAT	GREY	CARTRIDGE
	26	1386120	ALSPEC D60 SILICONE x 310g CAT	TRANSLUCENT	CARTRIDGE
	27	1386124	ALSPEC D60 SILICONE x 310g CAT	WHITE	CARTRIDGE
ALSPEC HYBRID PU	28	1386127	ALSPEC HYBRID PU x 480g CAT	BLACK	CARTRIDGE
	29	1386126	ALSPEC HYBRID PU x 600ml SAU	BLACK	SAUSAGE
	30	1386160	ALSPEC HYBRID PU x 480g CAT	GREY	CARTRIDGE
	31	1386128	ALSPEC HYBRID PU x 600ml SAU	GREY	SAUSAGE
	32	1386130	ALSPEC HYBRID PU x 480g CAT	WHITE	CARTRIDGE
	33	1386129	ALSPEC HYBRID PU x 600ml SAU	WHITE	SAUSAGE
ALSPEC WET AREA	34	1386137	ALSPEC WET AREA SILICONE x 310g CAT	ALMOND IVORY	CARTRIDGE
	35	1386139	ALSPEC WET AREA SILICONE x 310g CAT	BLACK	CARTRIDGE
	36	1386146	ALSPEC WET AREA SILICONE x 310g CAT	BLUESTONE	CARTRIDGE
	37	1386147	ALSPEC WET AREA SILICONE x 310g CAT	CHARCOAL	CARTRIDGE
	38	1386136	ALSPEC WET AREA SILICONE x 310g CAT	LIGHT GREY	CARTRIDGE
	39	1386148	ALSPEC WET AREA SILICONE x 310g CAT	MID GREY	CARTRIDGE
	40	1386149	ALSPEC WET AREA SILICONE x 310g CAT	OFF WHITE	CARTRIDGE
	41	1386150	ALSPEC WET AREA SILICONE x 310g CAT	PEWTER	CARTRIDGE
	42	1386151	ALSPEC WET AREA SILICONE x 310g CAT	STONE BEIGE	CARTRIDGE
	43	1386154	ALSPEC WET AREA SILICONE x 310g CAT	TAUPE	CARTRIDGE
	44	1386152	ALSPEC WET AREA SILICONE x 310g CAT	TILE GREY	CARTRIDGE
	45	1386133	ALSPEC WET AREA SILICONE x 310g CAT	TRANSLUCENT	CARTRIDGE
	46	1386153	ALSPEC WET AREA SILICONE x 310g CAT	TRAVERTINE	CARTRIDGE
	47	1386134	ALSPEC WET AREA SILICONE x 310g CAT	WHITE	CARTRIDGE

12. Glazing Details

AS41/AS43 Glazing Channels

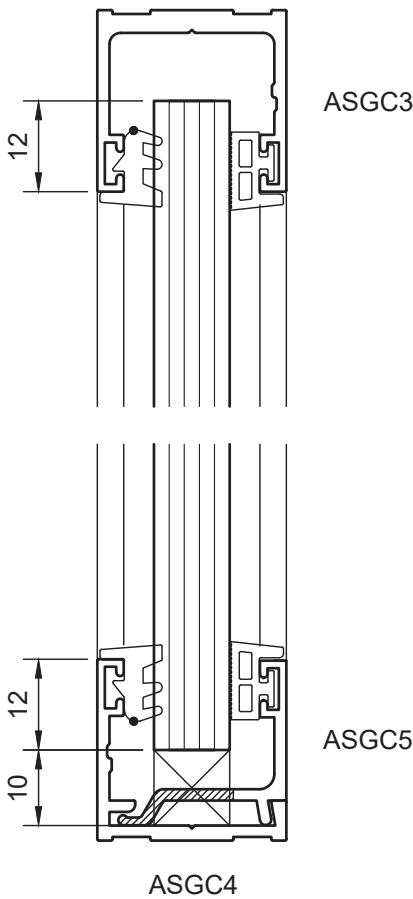


	'A' INNER WEDGE		'B' OUTER WEDGE	
GLASS THICKNESS	REF	CODE	REF	CODE
4mm	GR4	1376021	GR4	1376021
5mm	GR3	1376015	GR4	1376021
6mm	GR3	1376015	GR3	1376015
6.38mm	GR3	1376015	GR3	1376015
6-6.38mm CAPTIVE	GR16	1376082	GR3	1376015
8mm	GR2	1376012	GR3	1376015
8.38mm	GR2	1376012	GR2	1376012
10mm	GR2	1376012	GR2	1376012
10.38mm	GR2	1376012	GR2	1376012
10mm CAPTIVE	GR15	1376072	GR2	1376012

Note: For window & door systems requiring a co-extruded captive gasket on the external side of the glazed pocket, Santoprene is the recommended material to be applied.

12. Glazing Details

ASGC3 Glazing Channel

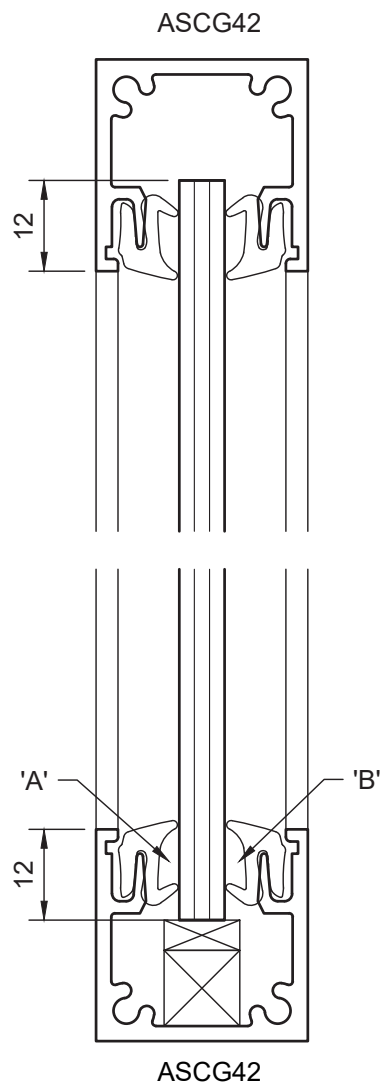


	WEDGE		PUSH IN BACKING GASKET	CO-EXTRUDED BACKING GASKET
GLASS THICKNESS	ID COLOUR	REF. (CODE)	REF (CODE)	REF (CODE)
5mm	YELLOW	GR46S (1313066)	GR49S (1313075)	CE49S (1313084)
6mm	YELLOW	GR46S (1313066)	GR49S (1313075)	CE49S (1313084)
8mm	BLUE	GR45S (1313065)	GR37S (1313082)	CE37S (1313082)
10mm	WHITE	GR44S (1313064)	GR37S (1313082)	CE37S (1313082)
12mm	BROWN	GR43S (1313063)	GR36S (1313053)	CE36S (1313080)

Note: For window & door systems requiring a co-extruded captive gasket on the external side of the glazed pocket, Santoprene is the recommended material to be applied.

12. Glazing Details

ASGC42 Glazing Channel

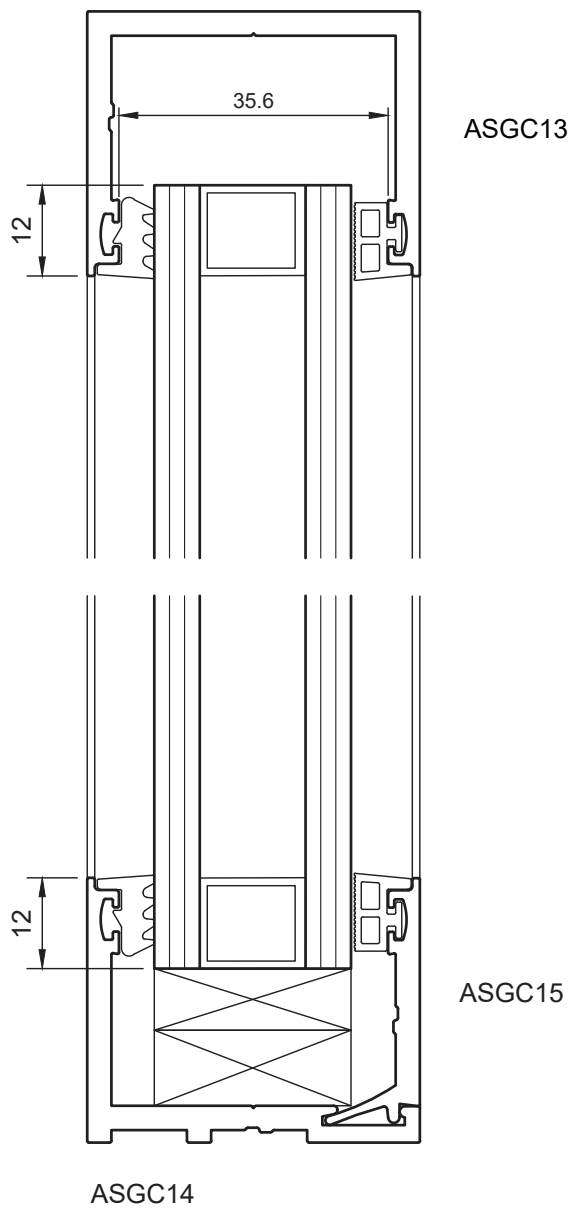


	'A' INNER WEDGE		'B' OUTER WEDGE	
GLASS THICKNESS	REF	CODE	REF	CODE
6mm	GR23	1376116	GR23	1376116
8mm	GR23	1376116	GR22	1376115
10mm	GR22	1376115	GR22	1376115

Note: For window & door systems requiring a co-extruded captive gasket on the external side of the glazed pocket, Santoprene is the recommended material to be applied.

12. Glazing Details

ASGC13 Glazing Channel

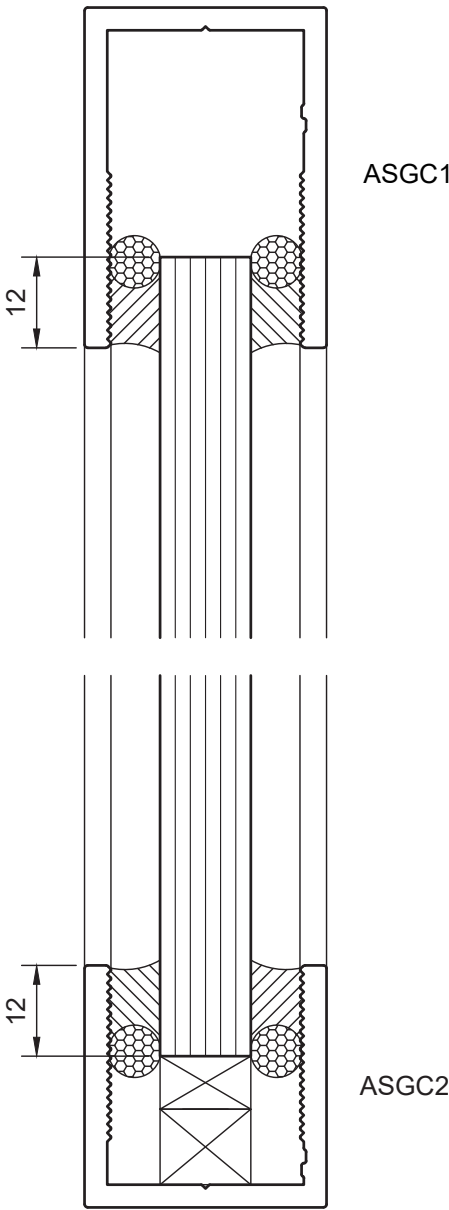


	WEDGE		'PUSH IN BACKING GASKET	CO-EXTRUDED BACKING GASKET
GLASS THICKNESS	ID COLOUR	REF. (CODE)	REF (CODE)	REF (CODE)
24mm	RED	GR47S (1313062)	GR37S (1313069)	CE37S (1313081)
25mm	YELLOW	GR46S (1313066)	GR37S (1313069)	CE37S (1313081)
28mm	BROWN	GR43S (1313063)	GR36S (1313080)	CE36S (1313080)

Note: For window & door systems requiring a co-extruded captive gasket on the external side of the glazed pocket, Santoprene is the recommended material to be applied.

12. Glazing Details

ASGC1 Glazing Channel

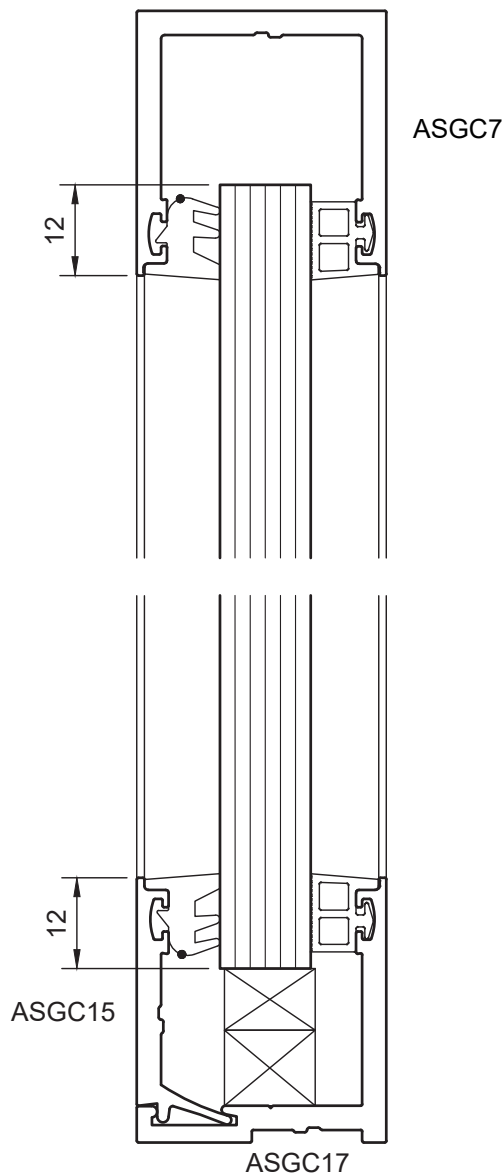


NOTE:

SILICONE GLAZING ACCOMODATES GLASS THICKNESSES OF 12 - 19mm

12. Glazing Details

ASGC7 Glazing Channel

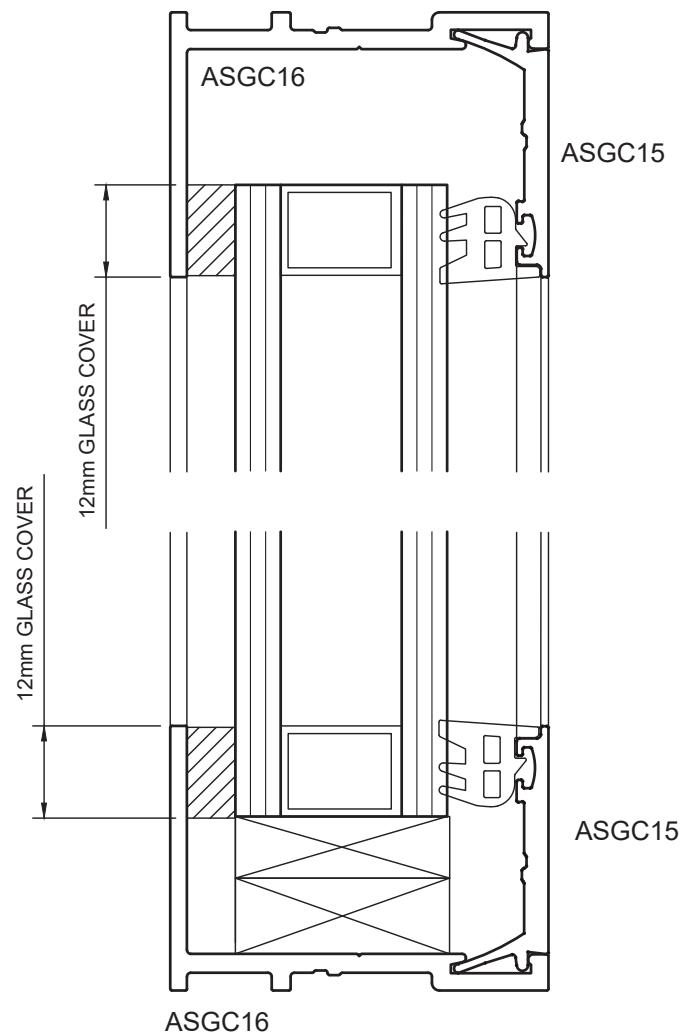


	WEDGE		'PUSH IN BACKING GASKET	CO-EXTRUDED BACKING GASKET
GLASS THICKNESS	ID COLOUR	REF. (CODE)	REF (CODE)	REF (CODE)
12mm	RED	GR47 (1313059)	GR49 (1313074)	CE49S (1313084)
12.38mm	RED	GR47 (1313059)	GR49 (1313074)	CE49S (1313084)
14mm	RED	GR47 (1313059)	GR37 (1313054)	CE37S (1313082)
16mm	RED	GR47 (1313059)	GR36S (1313053)	CE36S (1313080)
18mm	BLUE	GR45 (1313057)	GR36S (1313053)	CE36S (1313080)

Note: For window & door systems requiring a co-extruded captive gasket on the external side of the glazed pocket, Santoprene is the recommended material to be applied.

12. Glazing Details

ASGC15 / ASGC16 Glazing Channel

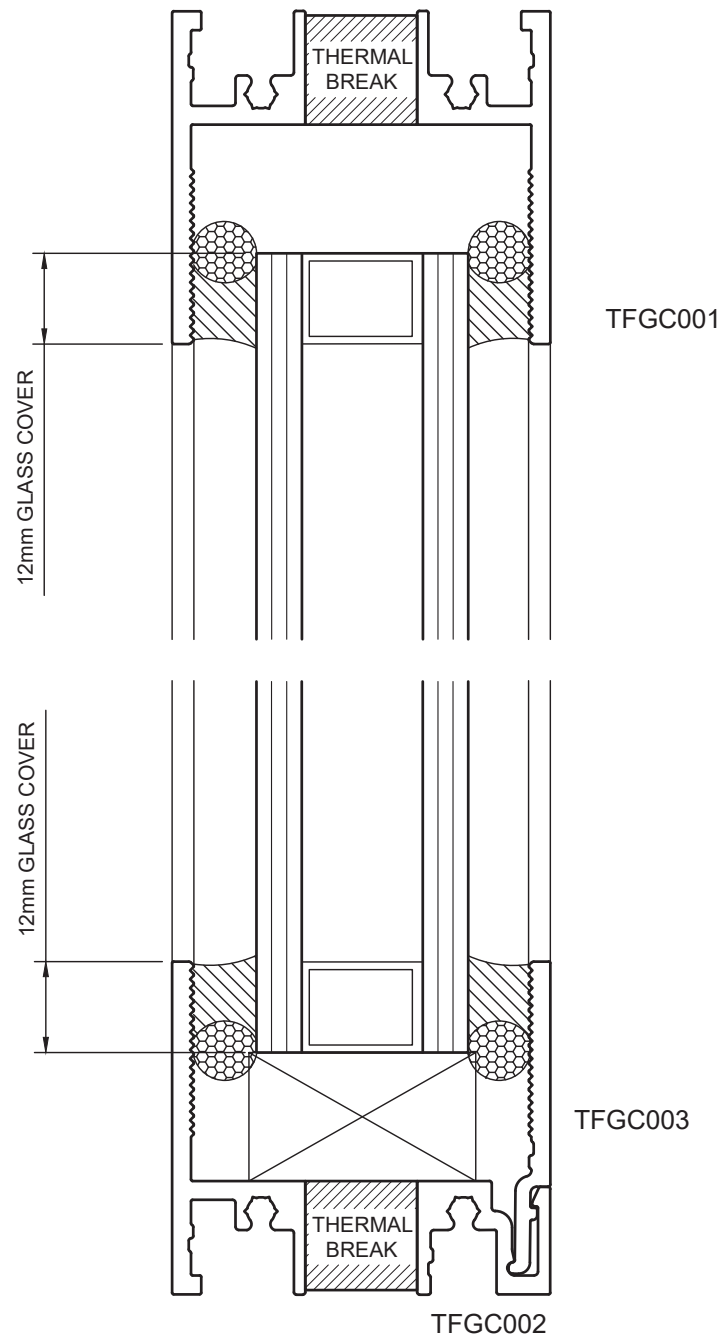


GLASS THICKNESS	GLAZING TAPE		WEDGE	
	REF.	CODE	ID COLOUR	REF. (CODE)
26mm	6.4 x 12mm	1385506	SILICONE GLAZE	
28mm	6.4 x 12mm	1385506	GREEN	GR50 (1313076)
30mm	6.4 x 12mm	1385506	RED	GR47S (1313062)
32mm	6.4 x 12mm	1385506	BLUE	GR45S (1313065)
34mm	4.8 x 12mm	1385577	BLUE	GR45S (1313065)
36mm	4.8 x 12mm	1385577	BROWN	GR43S (1313063)
38mm	3.2 x 12mm	1385549	PURPLE	GR42 (1376045)

Note: For window & door systems requiring a co-extruded captive gasket on the external side of the glazed pocket, Santoprene is the recommended material to be applied.

12. Glazing Details

Thermally Broken Glazing Channel



NOTE:

SILICONE GLAZING ACCOMODATES GLASS THICKNESSES OF 24 - 36mm

13. Care & Maintenance

FRAMING

Your new **Aluminium Glazing Channels** frames have been manufactured using the highest quality materials available to the Architectural industry. Constructed from Architectural grade aluminum these products are highly corrosion resistant and exceptionally strong. With a moderate amount of maintenance, the **Aluminium Glazing Channels** frame will retain it's good looks and resist the elements for years to come.

The **Aluminium Glazing Channels** frames are the product of extensive research and development and designed to resist corrosion and rusting, but as with all external elements on the building require some maintenance to keep them looking good and performing well. Depending on how harsh the environment elements are, the maintenance period will vary. Refer to recommended maintenance table below.

Your **Aluminium Glazing Channels** frames should only ever need to be washed down with a soft bristled brush using warm water and mild detergent. Rinse well with fresh water and remove any detergent residue. Strong detergents and abrasive cleaners should never be used to clean the **Aluminium Glazing Channels** frames as they may scratch or damage the surface finish.

MAINTENANCE PERIOD TABLE

ENVIRONMENT	RECOMMENDED MAXIMUM MAINTENANCE INTERVAL
Mild	Six Months
Moderate	Three Months
Tropical/Severe	One Month

Environmental Definitions:

Mild – Being rural, away from the coast and remote from industry and urban activity.

Moderate – Being mainly urban, inland and away from heavy industry.

Tropical – Being coastal/marine, subject to salt deposition and within 15km of the Eastern coast or 10km of the Western coast of Australia.

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