



**DuraSlat**  
Fencing System

# DuraSlat Fencing System

Technical Manual  
*November 2022 | ISSUE C*

**alSPEC**<sup>®</sup>  
EVERYTHING ALUMINIUM



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## 2. Technical Specifications

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### ALUMINIUM

Aluminium frames should be manufactured using Alspec's DURASLAT FENCING SYSTEM framing system.

The maximum post height: 1800mm

The maximum post centres: 1500mm

The maximum gate height: 1800mm

The maximum hinged gate width: 1500mm

Alspec's DURASLAT FENCING SYSTEM posts have been extruded in structural grade alloy for enhanced strength and durability.

The 65mm x 16mm DuraSlat has also been extruded in structural alloy for increased dent resistance and improved thread bite when screw fixing.

### HARDWARE

All hardware as per Alspec Technical Manual

### FINISHES

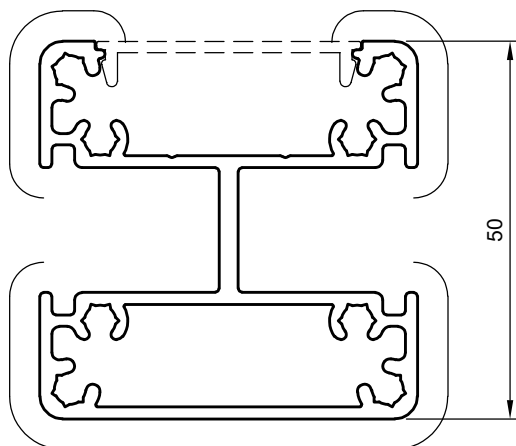
- All powder coated material shall be produced to AS3715.
- All anodised material shall be produced to AS1231

**The DURASLAT FENCING SYSTEM shall not be used as a balustrade or guard rail.**

All products are available from Alspec (A.B.N. 63 001 252 259) as detailed in the "Alspec" catalogue or on the Internet at [www.alspec.com.au](http://www.alspec.com.au). All such framing is to be constructed, assembled and fixed to meet the requirement of AS1170 (loading code).

Fabricators of the DURASLAT FENCING SYSTEM framing system should seek certification by a consultant structural engineer as to the framing being acceptable for the design wind pressure and deflection characteristics required of the site.



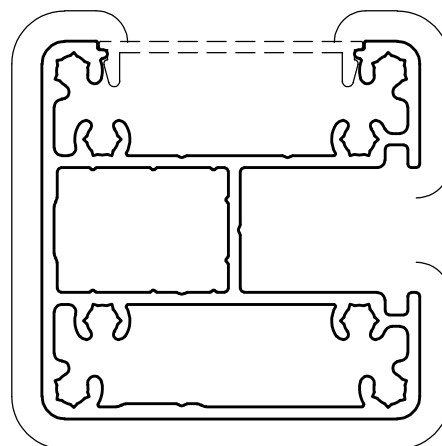


VISIBLE SURFACES

**FP52**  
DURASLAT  
TWO WAY POST

Mass. 1.365 Kg/m  
Anod. Per. 405  
Paint Per. 135

$I_{xx} = 128.41 \times 10^3 \text{ mm}^4$   
 $I_{yy} = 150.37 \times 10^3 \text{ mm}^4$



VISIBLE SURFACES

**FP50**  
DURASLAT  
ONE WAY POST

Mass. 1.425 Kg/m  
Anod. Per. 355  
Paint Per. 155

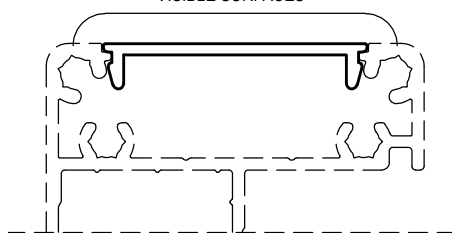
$I_{xx} = 130.85 \times 10^3 \text{ mm}^4$   
 $I_{yy} = 166.93 \times 10^3 \text{ mm}^4$

**FP58**  
POST INFILL Q1812

Mass. 0.174 Kg/m  
Anod. Per. 100  
Paint Per. 100

$I_{xx} = 0.13 \times 10^3 \text{ mm}^4$   
 $I_{yy} = 8.71 \times 10^3 \text{ mm}^4$

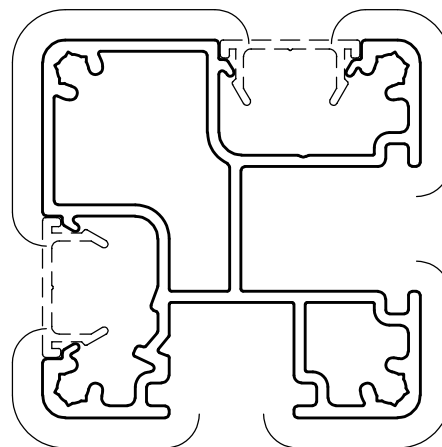
VISIBLE SURFACES



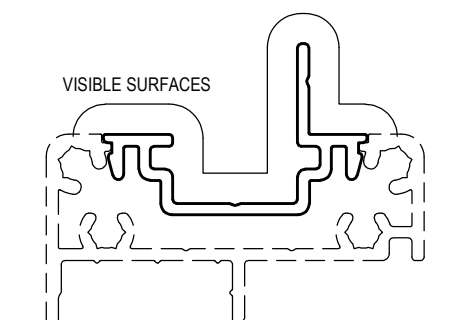
**FP57**  
DURASLAT  
90 DEG POST

Mass. 1.320 Kg/m  
Anod. Per. 409  
Paint Per. 197

$I_{xx} = 139.01 \times 10^3 \text{ mm}^4$   
 $I_{yy} = 136.86 \times 10^3 \text{ mm}^4$



VISIBLE SURFACES



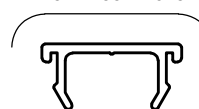
VISIBLE SURFACES

**FP53**  
DURASLAT  
90 DEG POST ADAPTOR

Mass. 0.326 Kg/m  
Anod. Per. 155  
Paint Per. 100

$I_{xx} = 3.42 \times 10^3 \text{ mm}^4$   
 $I_{yy} = 13.87 \times 10^3 \text{ mm}^4$

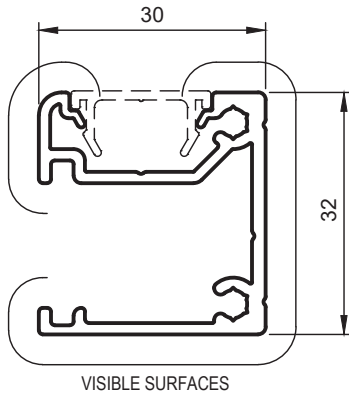
VISIBLE SURFACES



**AS8C**  
MULTI-PURPOSE  
POCKET FILLER

Mass. 0.113 Kg/m  
Anod. Per. 100  
Paint Per. 100

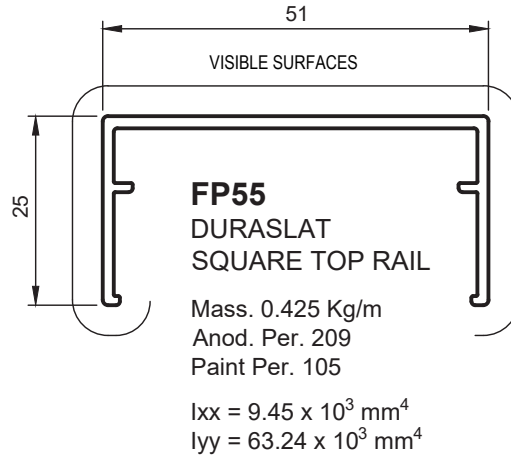
$I_{xx} = 0.26 \times 10^3 \text{ mm}^4$   
 $I_{yy} = 1.56 \times 10^3 \text{ mm}^4$



**FP56**  
DURASLAT  
CHANNEL

Mass. 0.570 Kg/m  
Anod. Per. 253  
Paint Per. 100

$I_{xx} = 26.53 \times 10^3 \text{ mm}^4$   
 $I_{yy} = 23.84 \times 10^3 \text{ mm}^4$



**FP55**  
DURASLAT  
SQUARE TOP RAIL

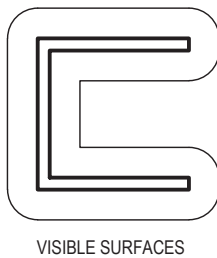
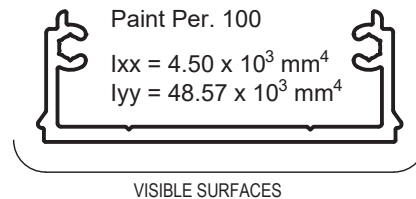
Mass. 0.425 Kg/m  
Anod. Per. 209  
Paint Per. 105

$I_{xx} = 9.45 \times 10^3 \text{ mm}^4$   
 $I_{yy} = 63.24 \times 10^3 \text{ mm}^4$

**FP54**  
DURASLAT  
TOP RAIL BASE

Mass. 0.440 Kg/m  
Anod. Per. 185  
Paint Per. 100

$I_{xx} = 4.50 \times 10^3 \text{ mm}^4$   
 $I_{yy} = 48.57 \times 10^3 \text{ mm}^4$

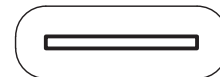


**CHANNEL**  
20 x 20 x 1.6mm

Mass. 0.246 Kg/m  
Anod. Per. 117  
Paint Per. 117

$I_{xx} = 6.06 \times 10^3 \text{ mm}^4$   
 $I_{yy} = 3.74 \times 10^3 \text{ mm}^4$

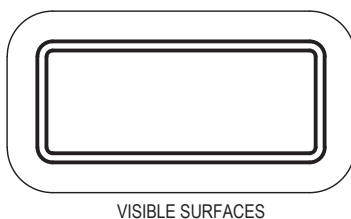
VISIBLE SURFACES



**FLAT BAR**  
20 x 1.6mm

Mass. 0.086 Kg/m  
Anod. Per. 100  
Paint Per. 100

$I_{xx} = 0.01 \times 10^3 \text{ mm}^4$   
 $I_{yy} = 1.07 \times 10^3 \text{ mm}^4$



**RHS RAD**  
38 x 16 x 1.6mm

Mass. 0.437 Kg/m  
Anod. Per. 106  
Paint Per. 106

$I_{xx} = 5.34 \times 10^3 \text{ mm}^4$   
 $I_{yy} = 21.02 \times 10^3 \text{ mm}^4$



VISIBLE SURFACES

### CH5 CR11

50mm COOLROOM  
CHANNEL

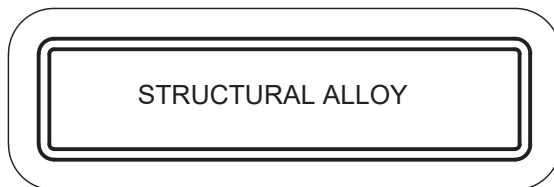
Mass. 0.507 Kg/m

Anod. Per. 229

Paint Per. 121

$I_{xx} = 18.45 \times 10^3 \text{ mm}^4$

$I_{yy} = 96.98 \times 10^3 \text{ mm}^4$



VISIBLE SURFACES

### DURASLAT

65 x 16 x 1.4mm

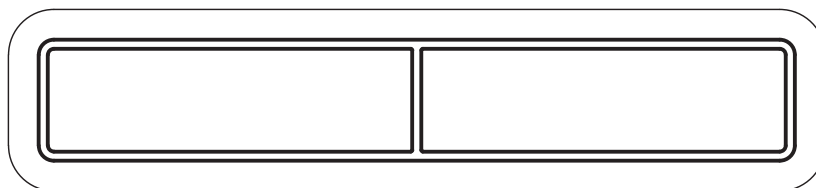
Mass. 0.576 Kg/m

Anod. Per. 156

Paint Per. 156

$I_{xx} = 10.08 \times 10^3 \text{ mm}^4$

$I_{yy} = 98.23 \times 10^3 \text{ mm}^4$



VISIBLE SURFACES

### RHS RAD

100 x 16 x 1.2mm

Mass. 0.780 Kg/m

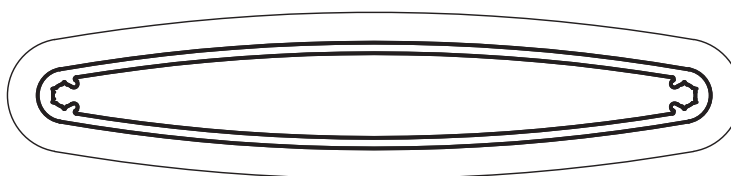
Anod. Per. 227

Paint Per. 227

$I_{xx} = 13.76 \times 10^3 \text{ mm}^4$

$I_{yy} = 272.53 \times 10^3 \text{ mm}^4$

VISIBLE SURFACES



### SCS113

ELLIPTICAL 89mm  
LOUVRE BLADE

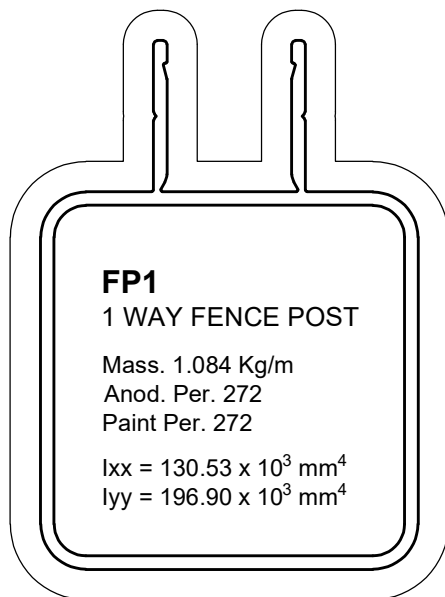
Mass. 0.726 Kg/m

Anod. Per. 187

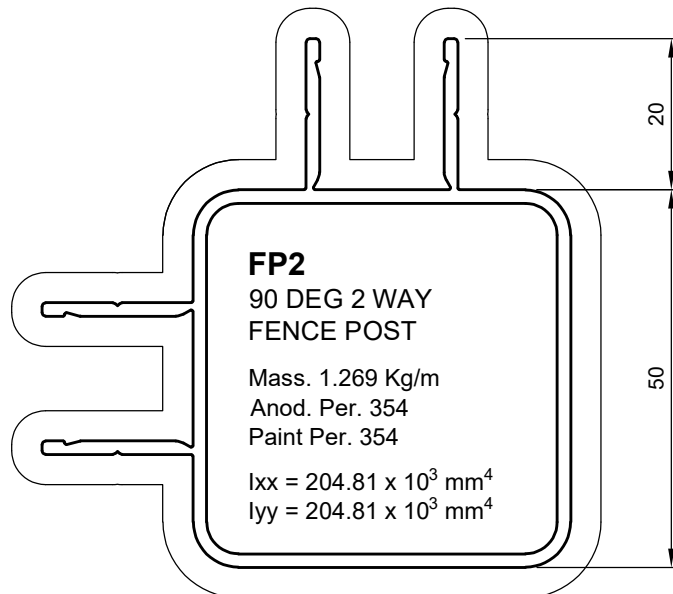
Paint Per. 187

$I_{xx} = 6.52 \times 10^3 \text{ mm}^4$

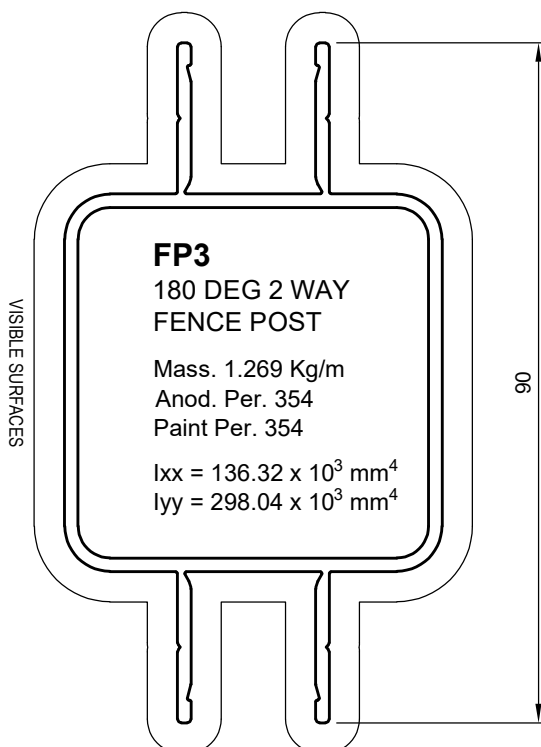
$I_{yy} = 196.01 \times 10^3 \text{ mm}^4$



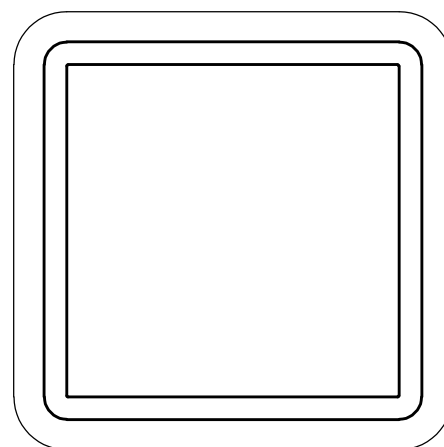
VISIBLE SURFACES



VISIBLE SURFACES



VISIBLE SURFACES



50mm BOX (RADIUS)

BOX RADIUS 50 x 1.8 x 6mm RAD

Mass. 0.898 Kg/m

Anod. Per. 190

Paint Per. 190

$I_{xx} = 130.87 \times 10^3 \text{ mm}^4$

$I_{yy} = 130.87 \times 10^3 \text{ mm}^4$

BOX RADIUS 50 x 3 x 6mm RAD

Mass. 1.466 Kg/m

Anod. Per. 190

Paint Per. 190

$I_{xx} = 203.93 \times 10^3 \text{ mm}^4$

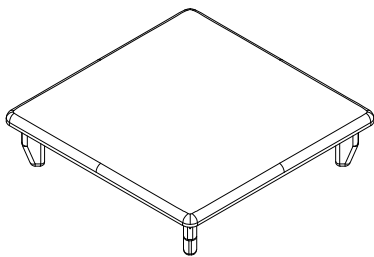
$I_{yy} = 203.93 \times 10^3 \text{ mm}^4$

## 6. Hardware & Components

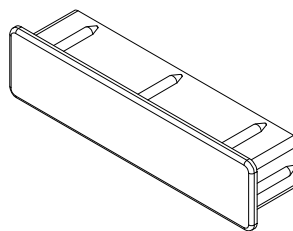
### Fasteners

| SCREWS  |           |                                                   |                |
|---------|-----------|---------------------------------------------------|----------------|
| PART #  | HEAD      | DESCRIPTION                                       | LOCATION       |
| 1383170 | SQUARE #2 | SDS 10g 16mm GALV WAFER HD SCREW x 1000           | FRAME AND GATE |
| 1382657 | SQUARE #2 | 10g x 1 (25mm) 304SS SQ #2 CSK S/TAP SCREW x 1000 | BASE PLATE     |

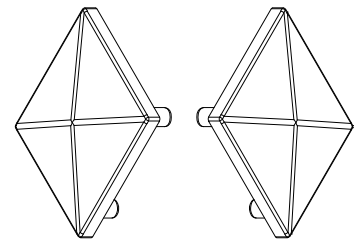
### End Caps



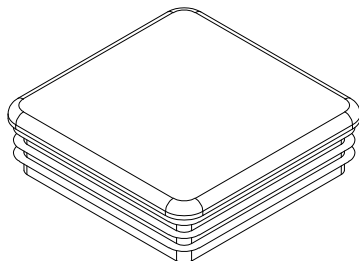
SUITS FP50, FP52 & FP57



SUITS FP56

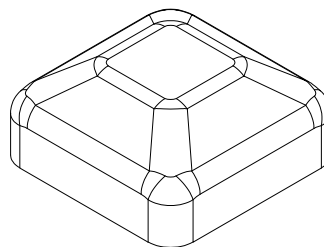


| FPA3 DURASLAT 50mm MALE END CAP |             |
|---------------------------------|-------------|
| PART                            | 1331154     |
| FINISH                          | BLACK (034) |
| QTY                             | EACH        |



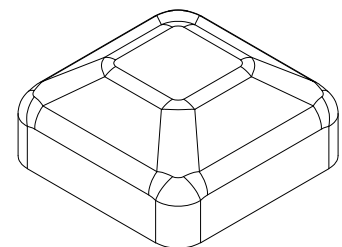
SUITS FP1, FP2 & FP3

| FPA5 DURASLAT PLASTIC END CAP 65 x 16mm |                         |
|-----------------------------------------|-------------------------|
| PART                                    | 1331141                 |
| FINISH                                  | BLACK (034), GREY (036) |
| QTY                                     | EACH                    |



SUITS FP1, FP2 & FP2

| FPA6 DURASLAT ENDCAP (SUITS FP56) |             |          |
|-----------------------------------|-------------|----------|
| PART                              | 1330078     | 1330070  |
| FINISH                            | BLACK (034) |          |
| QTY                               | PAIR        | 10 PAIRS |



SUITS FP50 & FP52

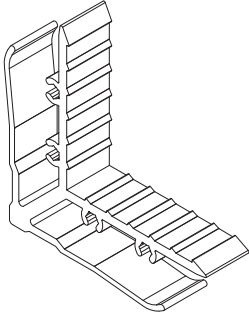
| SB1 50mm MALE END CAP |             |
|-----------------------|-------------|
| PART                  | 1330006     |
| FINISH                | BLACK (034) |
| QTY                   | EACH        |

| SB1 END CAPS RAISED BLACK |             |
|---------------------------|-------------|
| PART                      | 1330005     |
| FINISH                    | BLACK (034) |
| QTY                       | EACH        |

| 50mm FEMALE END CAP (SQUARE POST CAP) |             |
|---------------------------------------|-------------|
| PART                                  | 1331112     |
| FINISH                                | BLACK (034) |
| QTY                                   | EACH        |

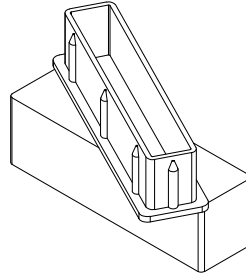
## 6. Hardware & Components

### Accessories



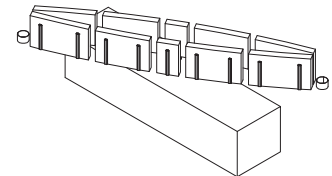
#### FPA1 DURASLAT GATE CORNER

|        |            |
|--------|------------|
| PART   | 1311300    |
| FINISH | MILL (001) |
| QTY    | EACH       |



#### FPA4 DURASLAT SELF SPACING PRIVACY ADAPTOR LH/RH

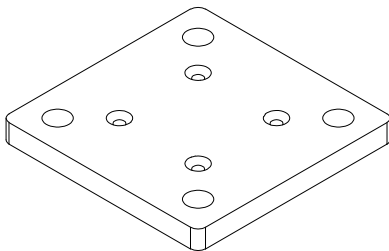
|        |             |          |
|--------|-------------|----------|
| PART   | 1330077     | 1330025  |
| FINISH | BLACK (034) |          |
| QTY    | PAIR        | 10 PAIRS |



SUITS SCS113

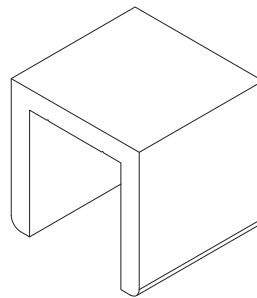
#### FPA9 DURASLAT ELLIPTICAL PRIVACY ADAPTOR

|        |             |                                      |
|--------|-------------|--------------------------------------|
| PART   | 1330080     | 1330073                              |
| FINISH | BLACK (034) | BLACK (034)<br>PEARL WHT GLOSS (010) |
| QTY    | PAIR        | 10 PAIRS                             |



#### FPA2 DURASLAT 100 x 100 x 6mm BASE PLATE

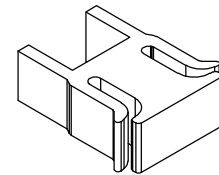
|        |                                                          |
|--------|----------------------------------------------------------|
| PART   | 1331153                                                  |
| FINISH | MILL (001)<br>SATIN BLACK (059)<br>PEARL WHT GLOSS (010) |
| QTY    | EACH                                                     |



SUITS FP1, FP2, FP3 &  
BOX RADIUS 50 x 1.8 x 6mm RAD

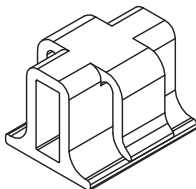
#### SB1 CONCEALED H/DUTY CONNECTORS

|        |                                          |
|--------|------------------------------------------|
| PART   | 1330026                                  |
| FINISH | MILL (001), ANODIC OFF<br>WHT MATT (0Q2) |
| QTY    | EACH                                     |



#### FPA8 DURASLAT 8mm SLAT SPACER

|        |             |            |
|--------|-------------|------------|
| PART   | 1330079     | 1330071    |
| FINISH | BLACK (034) |            |
| QTY    | EACH        | BAG OF 100 |

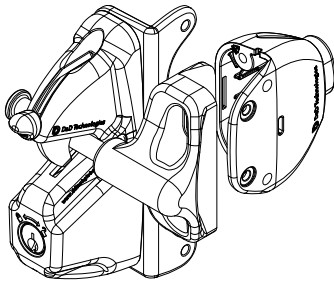


#### FPA20 DURASLAT 20mm SLAT SPACER

|        |             |            |
|--------|-------------|------------|
| PART   | 1330076     | 1330072    |
| FINISH | BLACK (034) |            |
| QTY    | EACH        | BAG OF 100 |

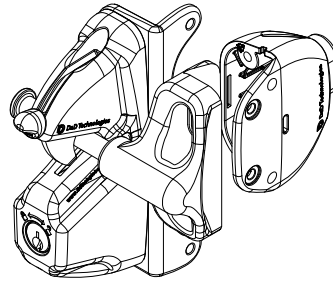
## 6. Hardware & Components

### Gate Hinge and Latch



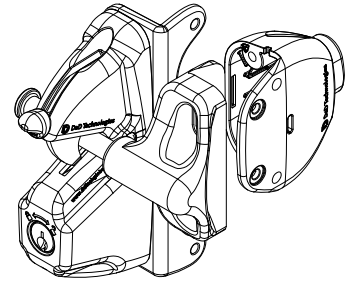
#### LOKKLATCH DELUXE SERIES 3 KD LLDABS2-L

|        |                                      |
|--------|--------------------------------------|
| PART   | 1332160                              |
| FINISH | BLACK (034)<br>PEARL WHT GLOSS (010) |
| QTY    | EACH                                 |



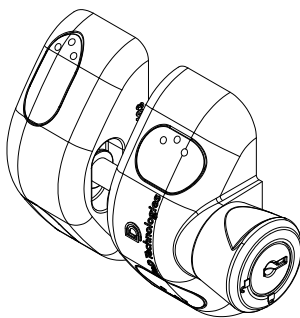
#### LOKKLATCH DELUXE SERIES 3 KA LLD3KA

|        |             |
|--------|-------------|
| PART   | 1332162     |
| FINISH | BLACK (034) |
| QTY    | EACH        |



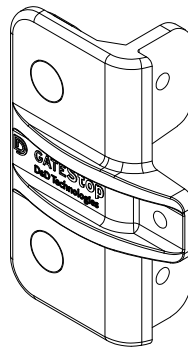
#### LOKKLATCH LLA BLACK

|        |                                      |
|--------|--------------------------------------|
| PART   | 1332043                              |
| FINISH | BLACK (034)<br>PEARL WHT GLOSS (010) |
| QTY    | EACH                                 |



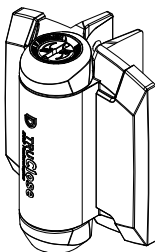
#### MAGNALATCH SIDE PULL SERIES 2 MLSPS2

|        |                          |
|--------|--------------------------|
| PART   | 1332010                  |
| FINISH | BLACK (034), WHITE (015) |
| QTY    | EACH                     |



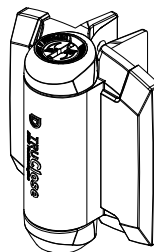
#### GATE STOP TCGS3

|        |             |
|--------|-------------|
| PART   | 1332080     |
| FINISH | BLACK (034) |
| QTY    | EACH        |



#### TRUCLOSE H/D HINGE TWO ALIGNMENT LEG METAL TCHD1AL2S3BT

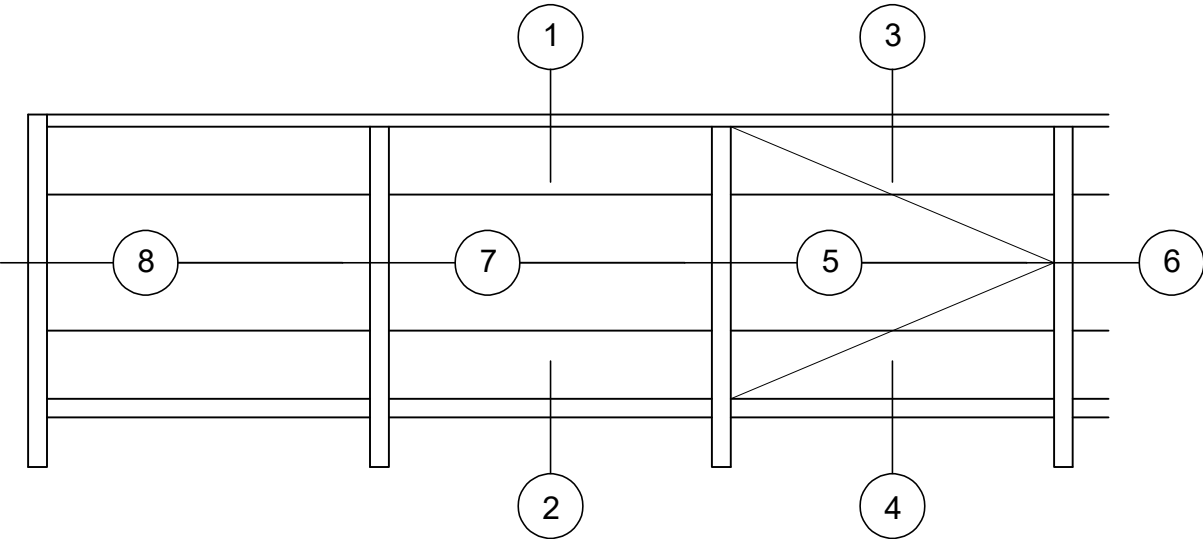
|        |             |
|--------|-------------|
| PART   | 1332035     |
| FINISH | BLACK (034) |
| QTY    | PAIR        |



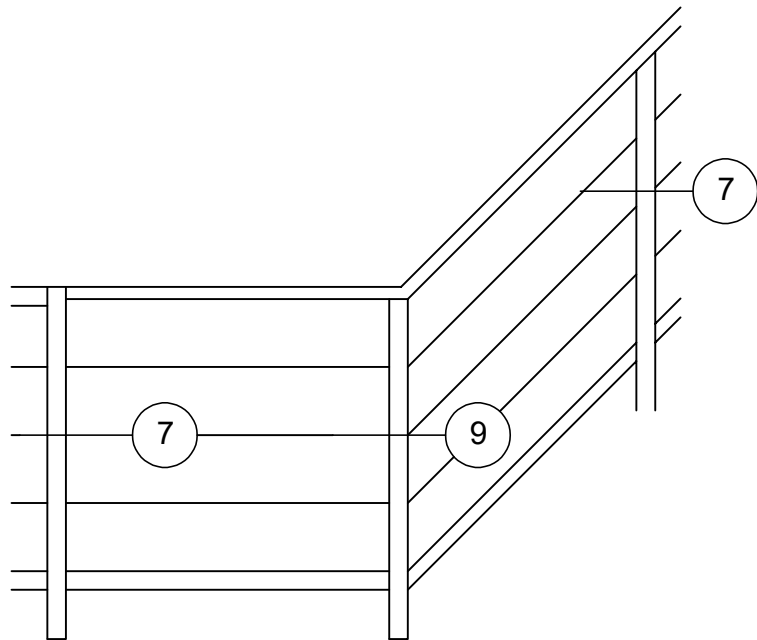
#### TRUCLOSE HINGE METAL TCA1S3BT PAIR BLACK

|        |                                                   |
|--------|---------------------------------------------------|
| PART   | 1332025                                           |
| FINISH | BLACK (034), WHITE (015)<br>PEARL WHT GLOSS (010) |
| QTY    | PAIR                                              |





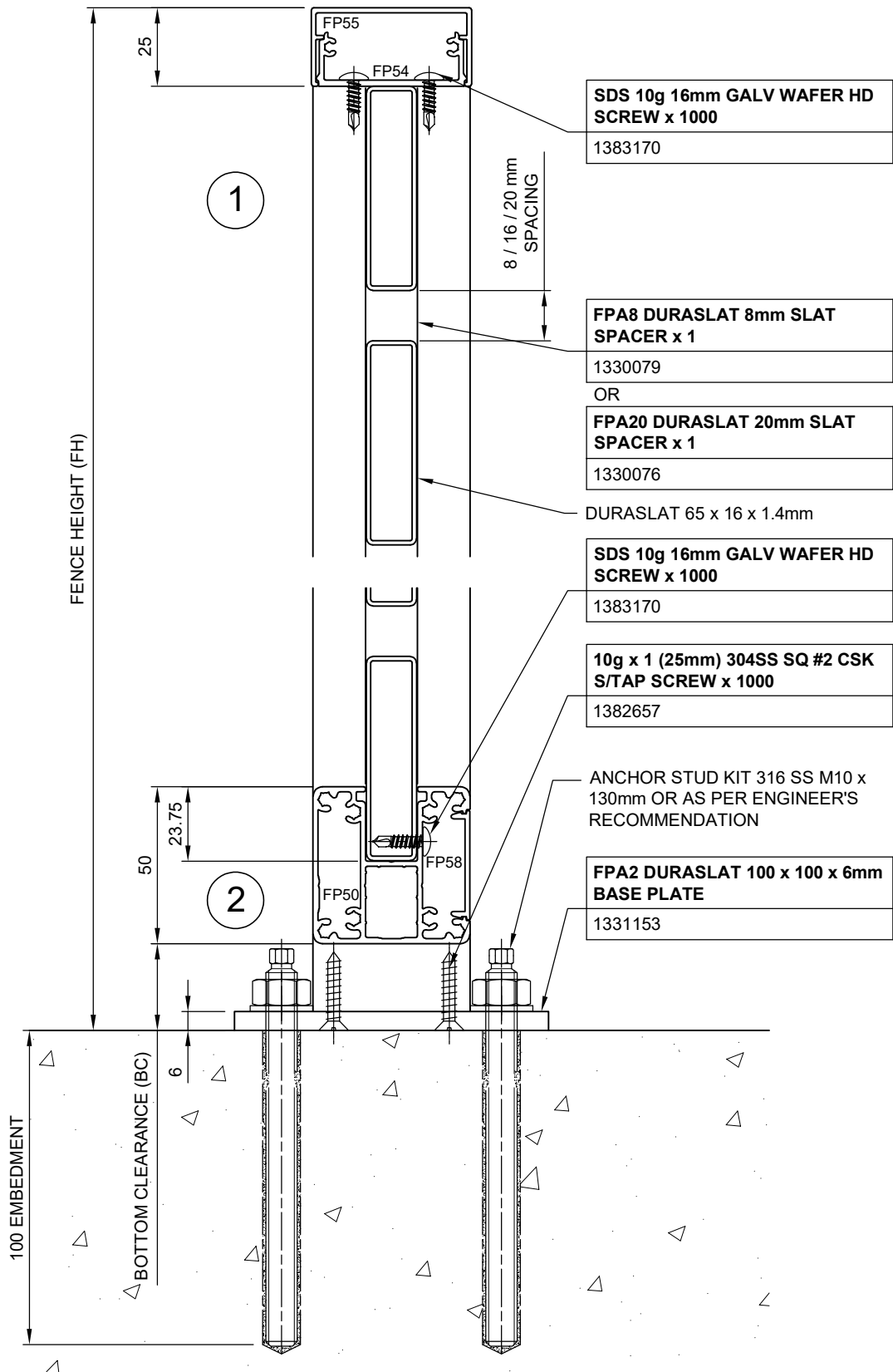
FENCE AND GATE



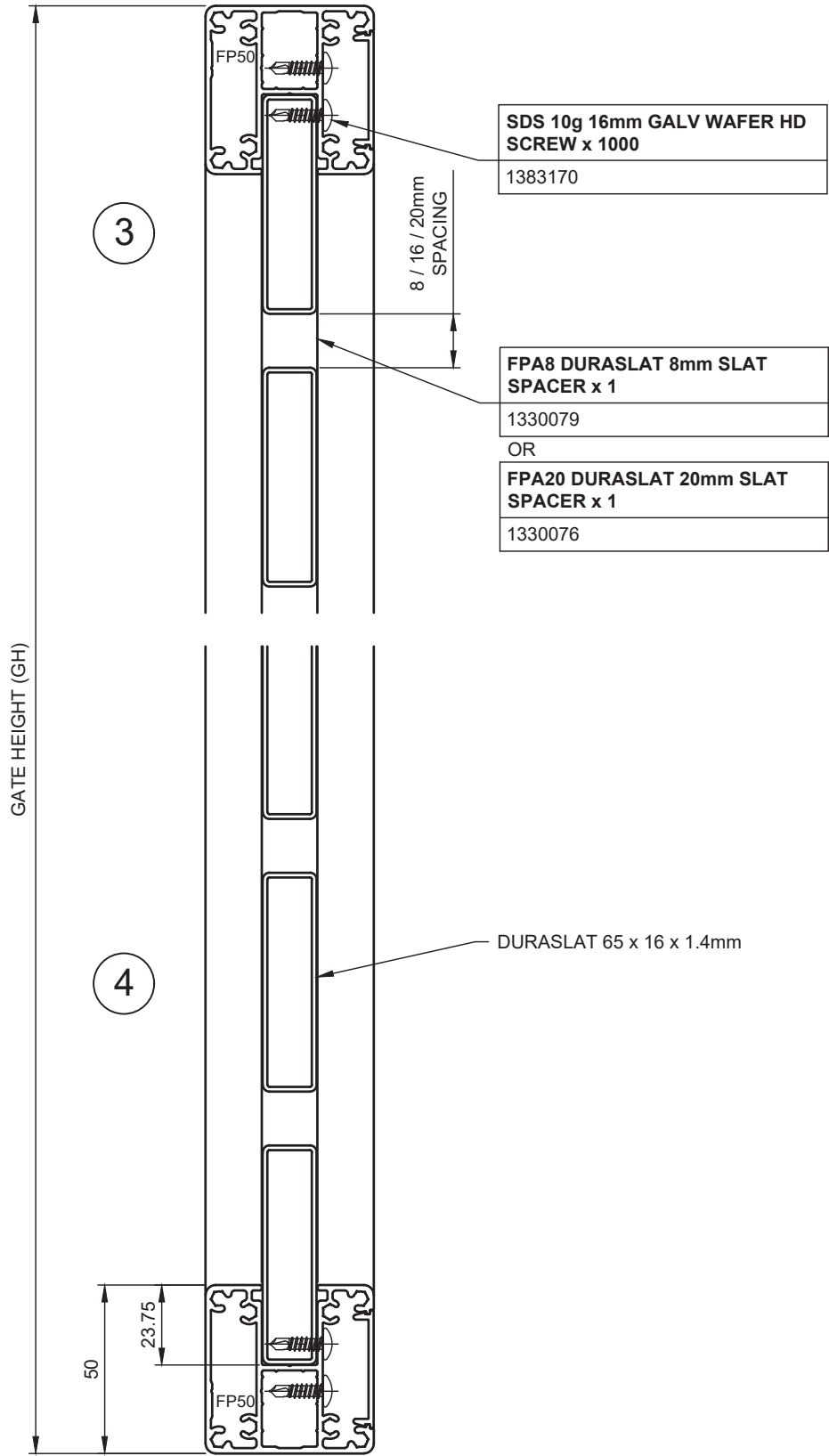
FENCE 90 DEGREE CORNER



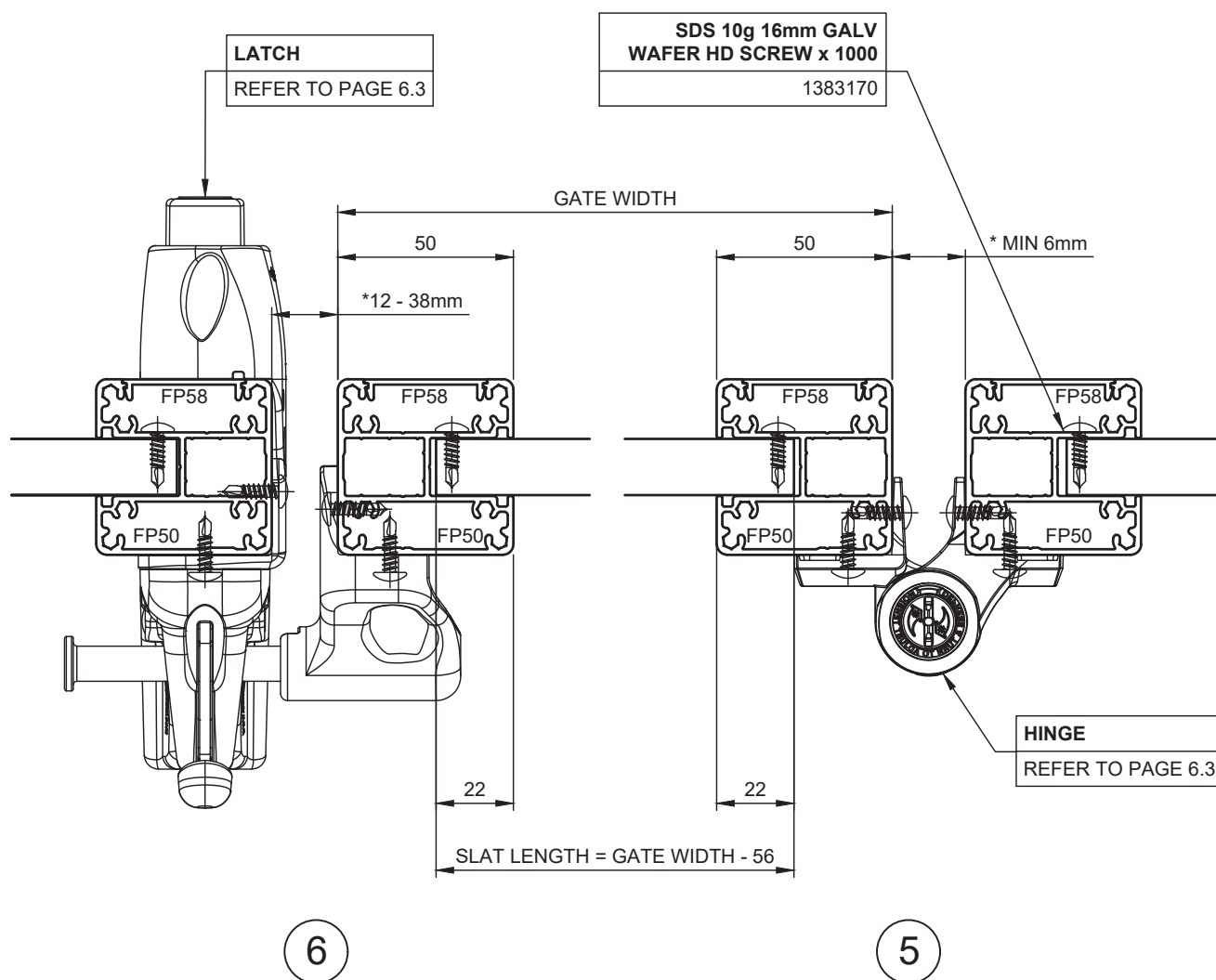
Fence Post Vertical Details



Gate Vertical Details



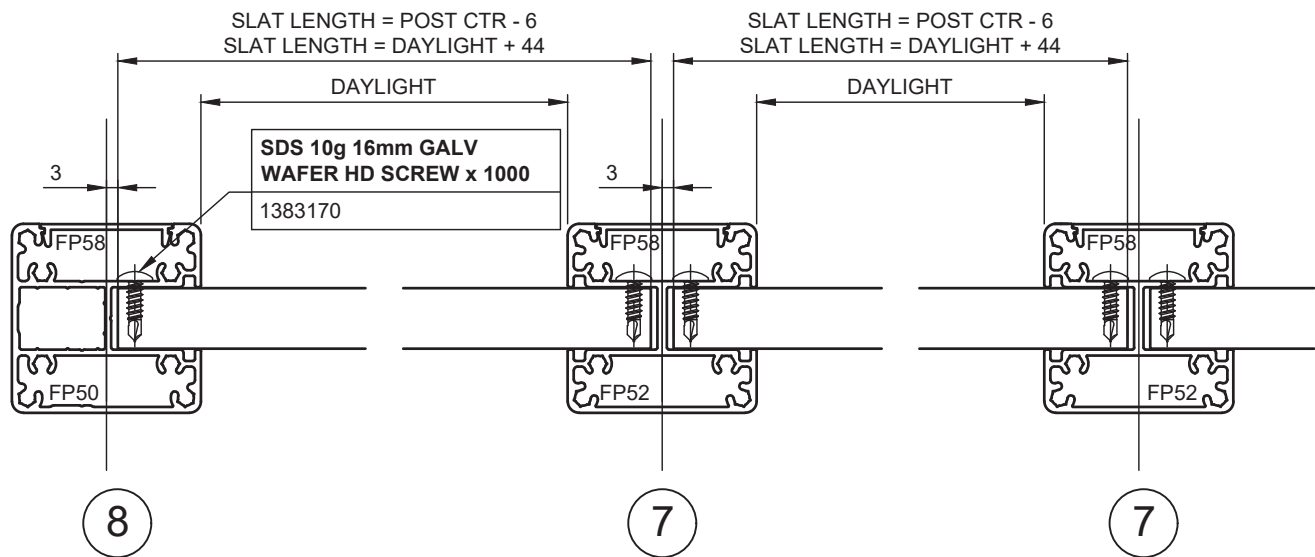
## Gate and Fence Post Details



\* DEPENDANT ON HARDWARE

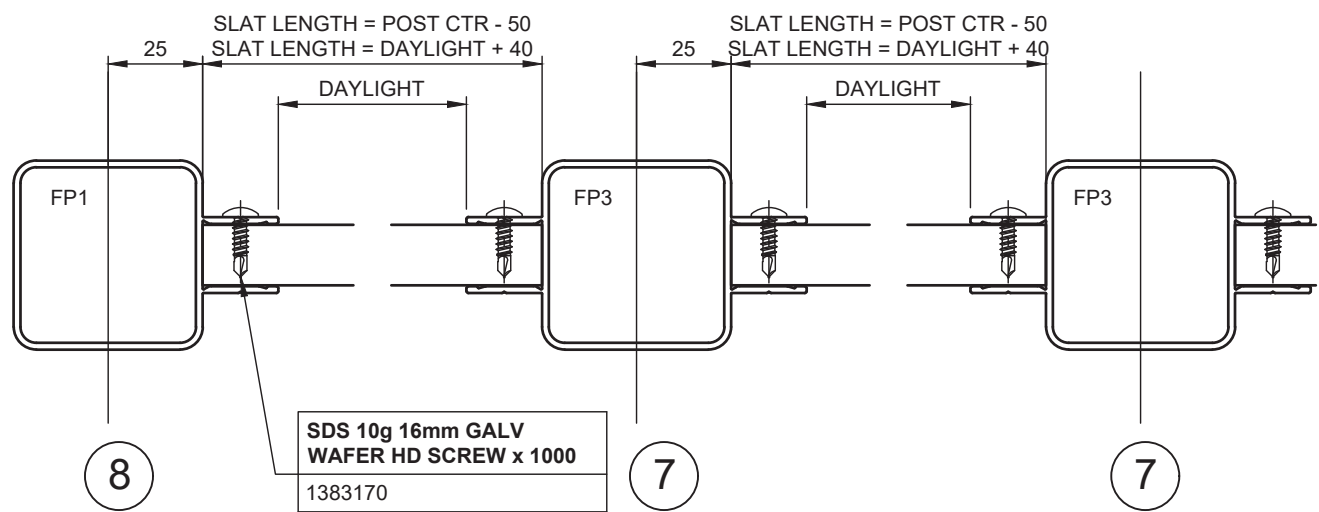
## 8. Typical Details

### In-Line Post FP52 Details



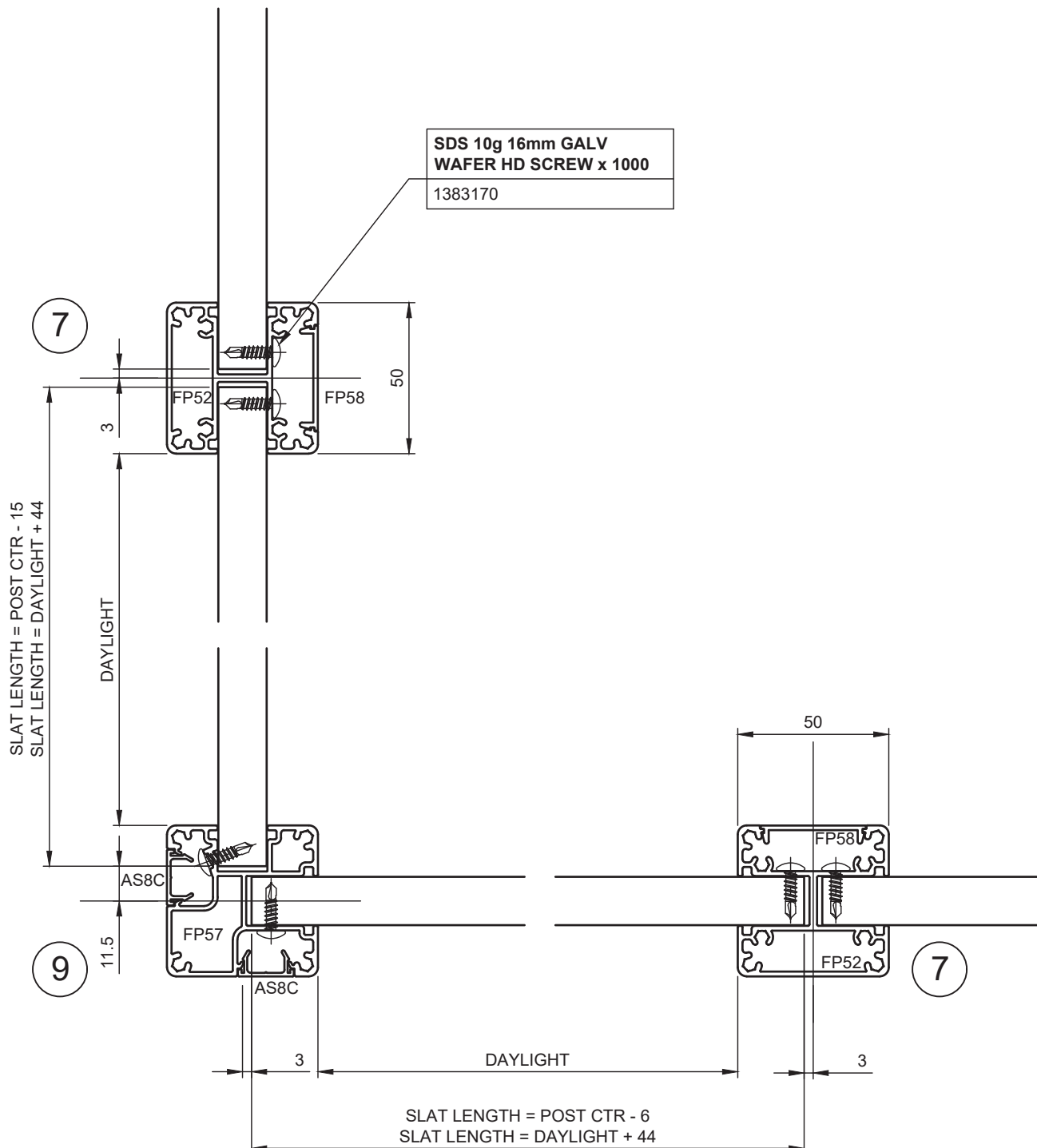
8. Typical Details

In-Line Post FP3 Details

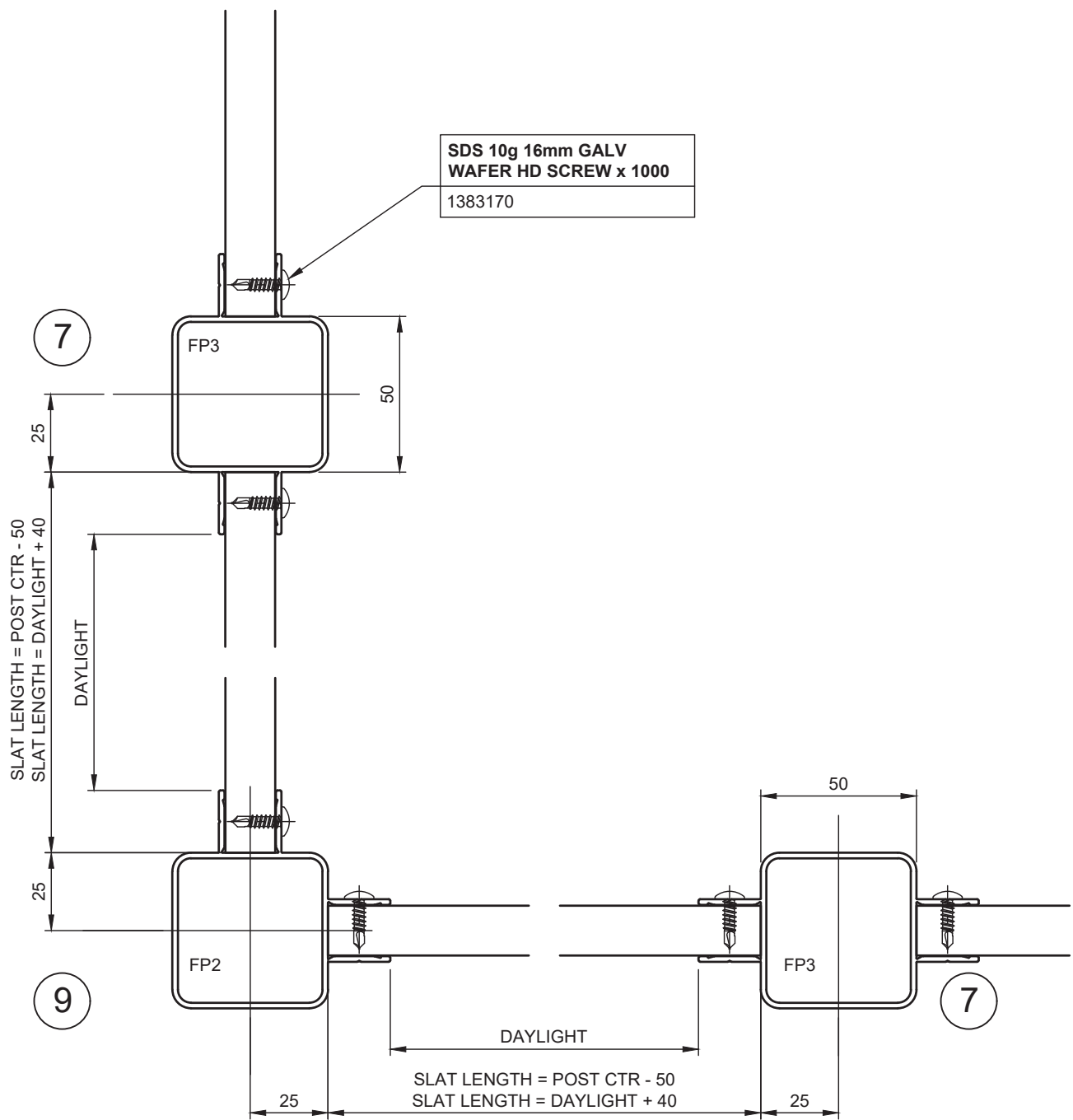


## 8. Typical Details

### 90 Deg Corner Post FP57 Details

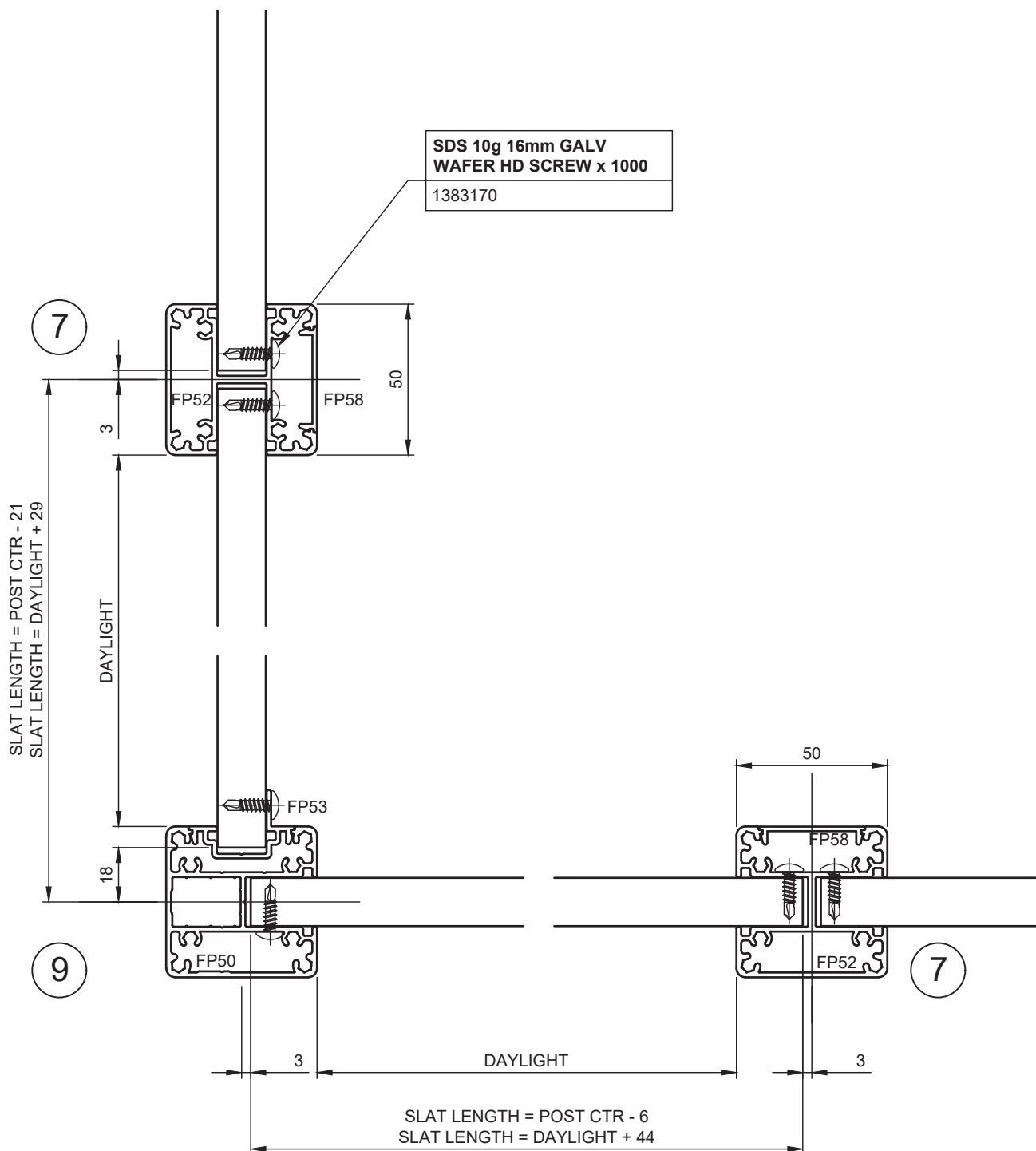


90 Deg Corner Post FP2 Details

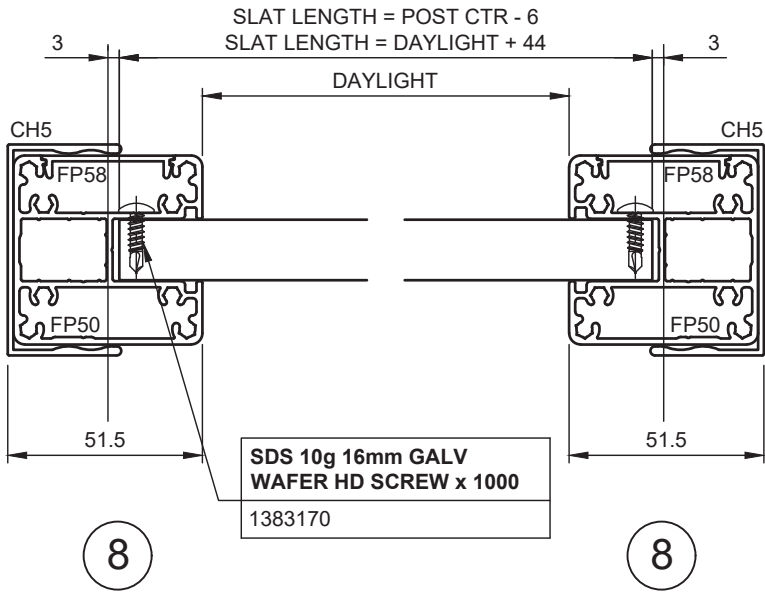
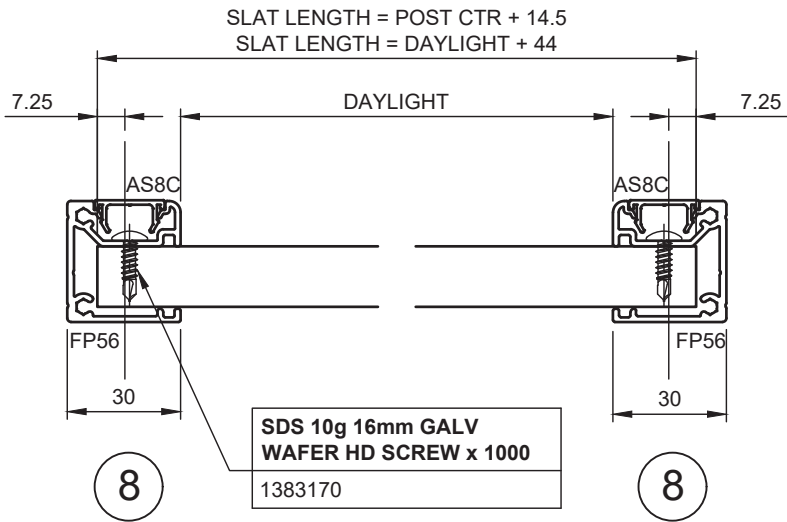


## 8. Typical Details

### 90 Deg Corner Post FP50 and FP53 Details



Channel Details



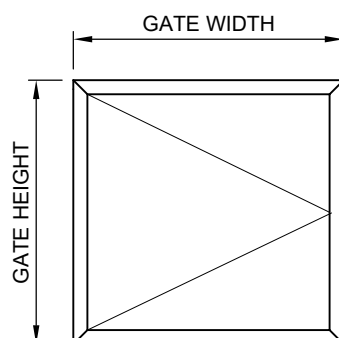


Gate Slat Spacing Formula

| SLAT QTY | STANDARD GATE HEIGHT (mm) |                         |                      |
|----------|---------------------------|-------------------------|----------------------|
|          | 8mm SPACING (FPA8)        | 16mm SPACING (2 x FPA8) | 20mm SPACING (FPA20) |
| 12       | 921                       | 1009                    | 1053                 |
| 13       | 994                       | 1090                    | 1138                 |
| 14       | 1067                      | 1171                    | 1223                 |
| 15       | 1140                      | 1252                    | 1308                 |
| 16       | 1213                      | 1333                    | 1393                 |
| 17       | 1286                      | 1414                    | 1478                 |
| 18       | 1359                      | 1495                    | 1563                 |
| 19       | 1432                      | 1576                    | 1648                 |
| 20       | 1505                      | 1657                    | 1733                 |
| 21       | 1578                      | 1738                    | 1818                 |
| 22       | 1651                      | 1819                    |                      |
| 23       | 1724                      |                         |                      |
| 24       | 1797                      |                         |                      |

## 9. Cutting Formulas

### Single Gate



|   | PROFILE                                                                             | SECTION NO. | DESCRIPTION     | CUTTING FORMULA  | QTY |
|---|-------------------------------------------------------------------------------------|-------------|-----------------|------------------|-----|
| * |    | FP50        | One Way Post    | Gate Height      | 2   |
| * |   | FP50        | One Way Post    | Gate Width       | 2   |
|   |  | DURASLAT    | 65 x 16 x 1.4mm | Gate Width - 56  | #   |
|   |  | FP58        | Post Infill     | Gate Height - 15 | 2   |
|   |  | FP58        | Post Infill     | Gate Width - 15  | 2   |

\* Mitre Cut

# Refer to table on page 9.1 for quantity

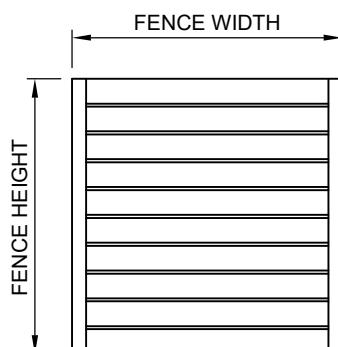
## 9. Cutting Formulas

### Fence Slat Spacing Formula

| SLAT QTY | STANDARD FENCE HEIGHT (mm) |                         |                      |
|----------|----------------------------|-------------------------|----------------------|
|          | 8mm SPACING (FPA8)         | 16mm SPACING (2 x FPA8) | 20mm SPACING (FPA20) |
| 12       | 868                        | 956                     | 1000                 |
| 13       | 941                        | 1037                    | 1085                 |
| 14       | 1014                       | 1118                    | 1170                 |
| 15       | 1087                       | 1199                    | 1255                 |
| 16       | 1160                       | 1280                    | 1340                 |
| 17       | 1233                       | 1361                    | 1425                 |
| 18       | 1306                       | 1442                    | 1510                 |
| 19       | 1379                       | 1523                    | 1595                 |
| 20       | 1452                       | 1604                    | 1680                 |
| 21       | 1525                       | 1685                    | 1765                 |
| 22       | 1598                       | 1766                    |                      |
| 23       | 1671                       |                         |                      |
| 24       | 1744                       |                         |                      |

## 9. Cutting Formulas

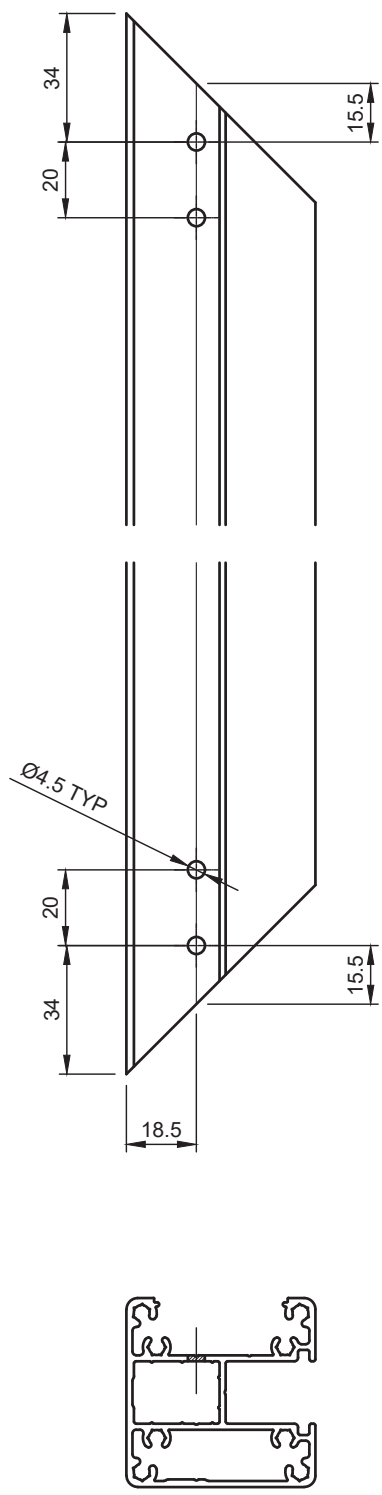
### Fence Post FP1



| PROFILE                                                                             | SECTION NO. | DESCRIPTION      | CUTTING FORMULA   | QTY |
|-------------------------------------------------------------------------------------|-------------|------------------|-------------------|-----|
|   | FP1         | 1 Way Fence Post | Fence Height      | 2   |
|  | DURASLAT    | 65 x 16 x 1.4mm  | Fence Width - 100 | #   |

# Refer to table on page 9.3 for quantity

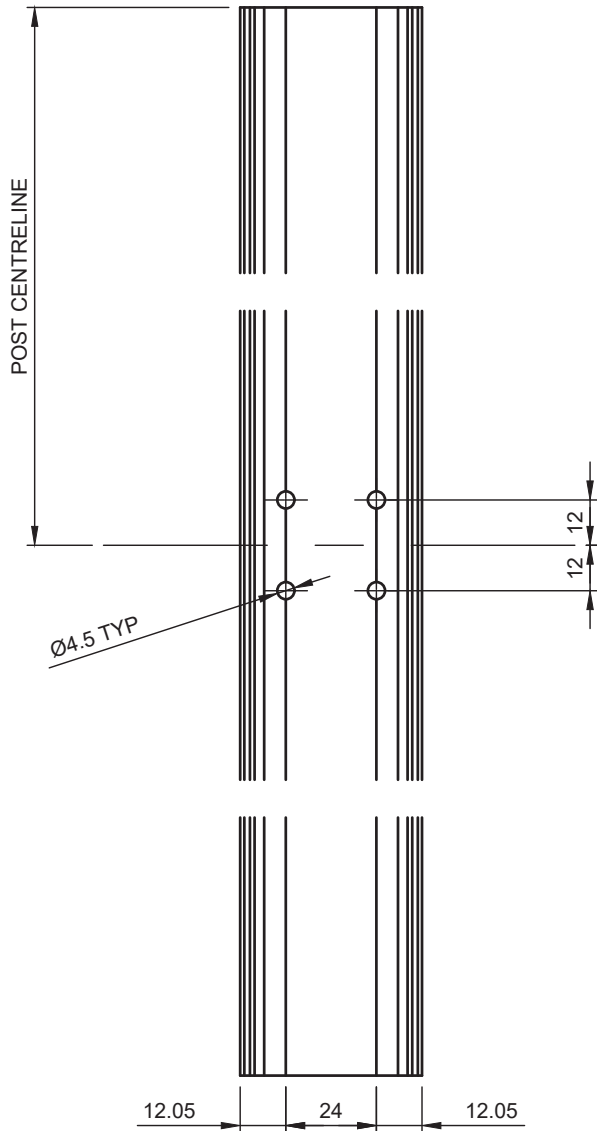
FP50 Gate Corner Stake Machining



FP50

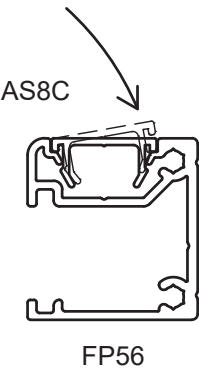
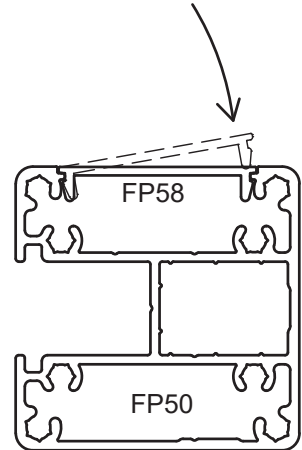
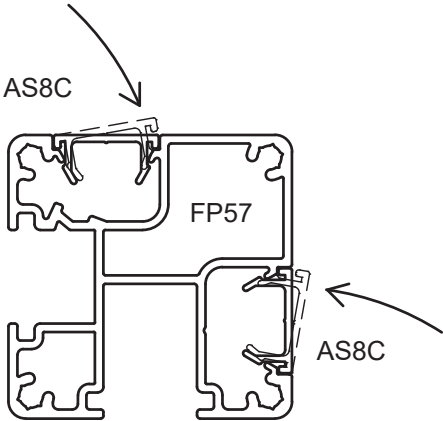
# 10. Manufacturing Details

## FP54 Top Rail Base Machining



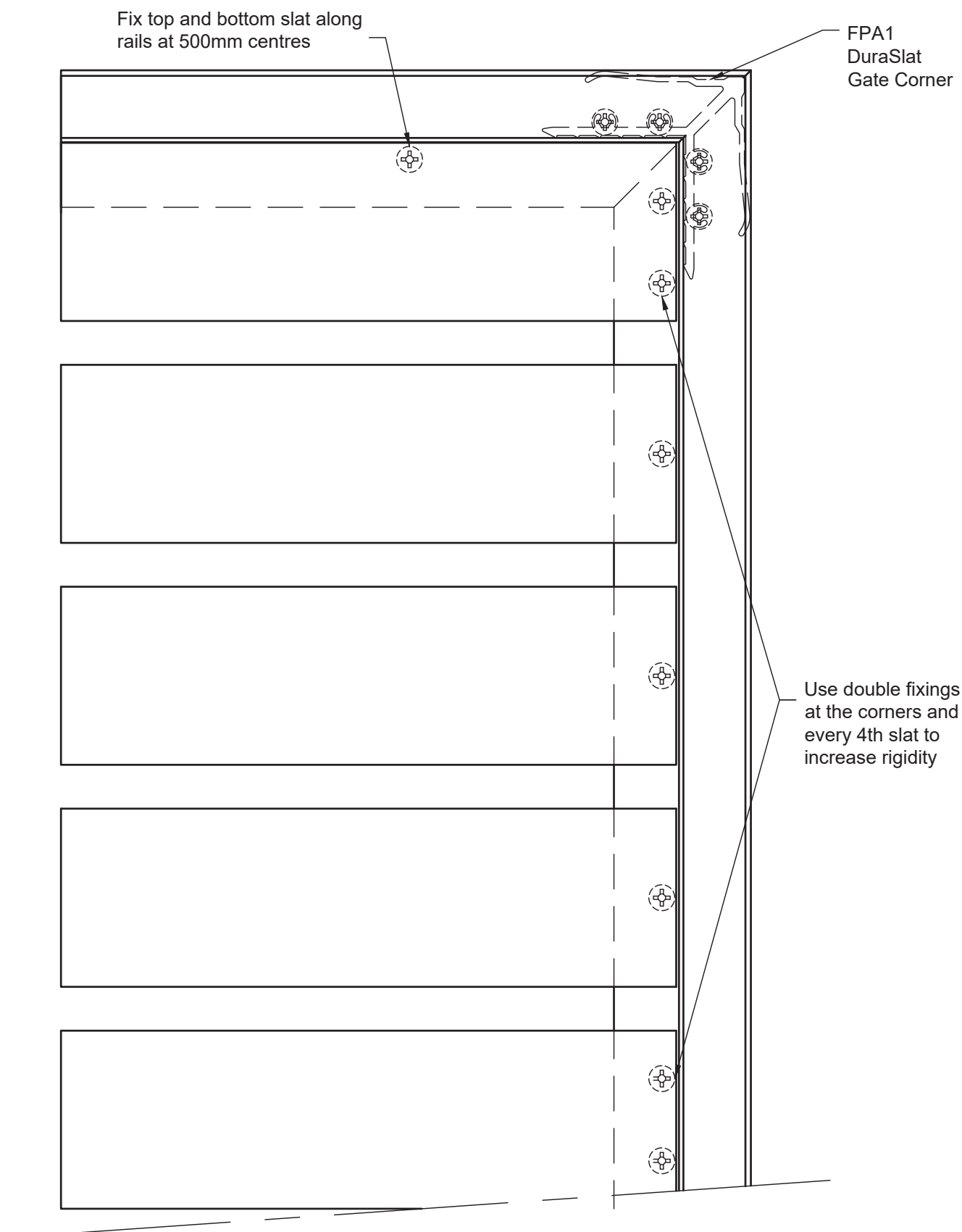
FP54

Cover Details



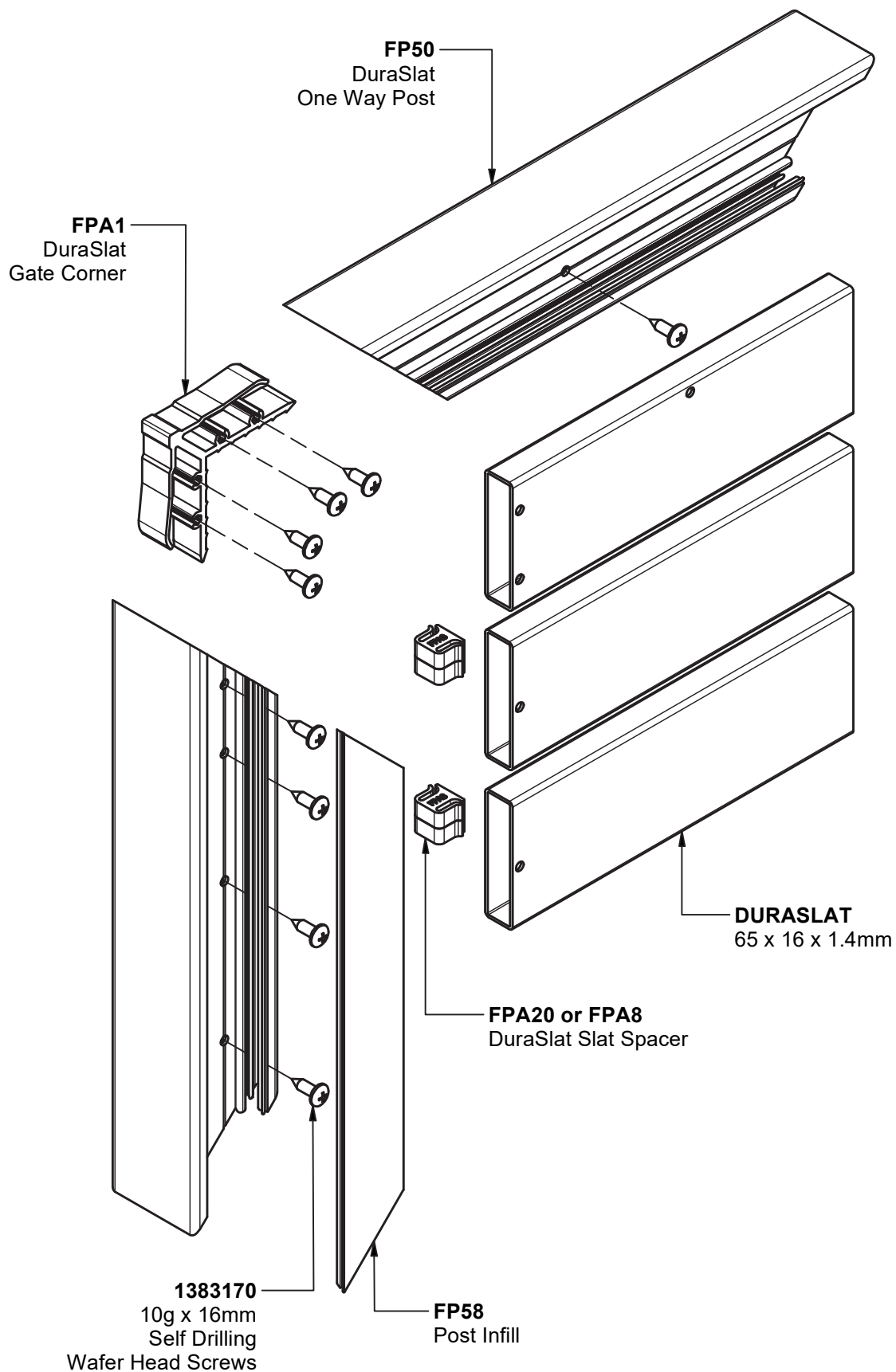
## 11. Assembly Details

### Gate Fixing Details



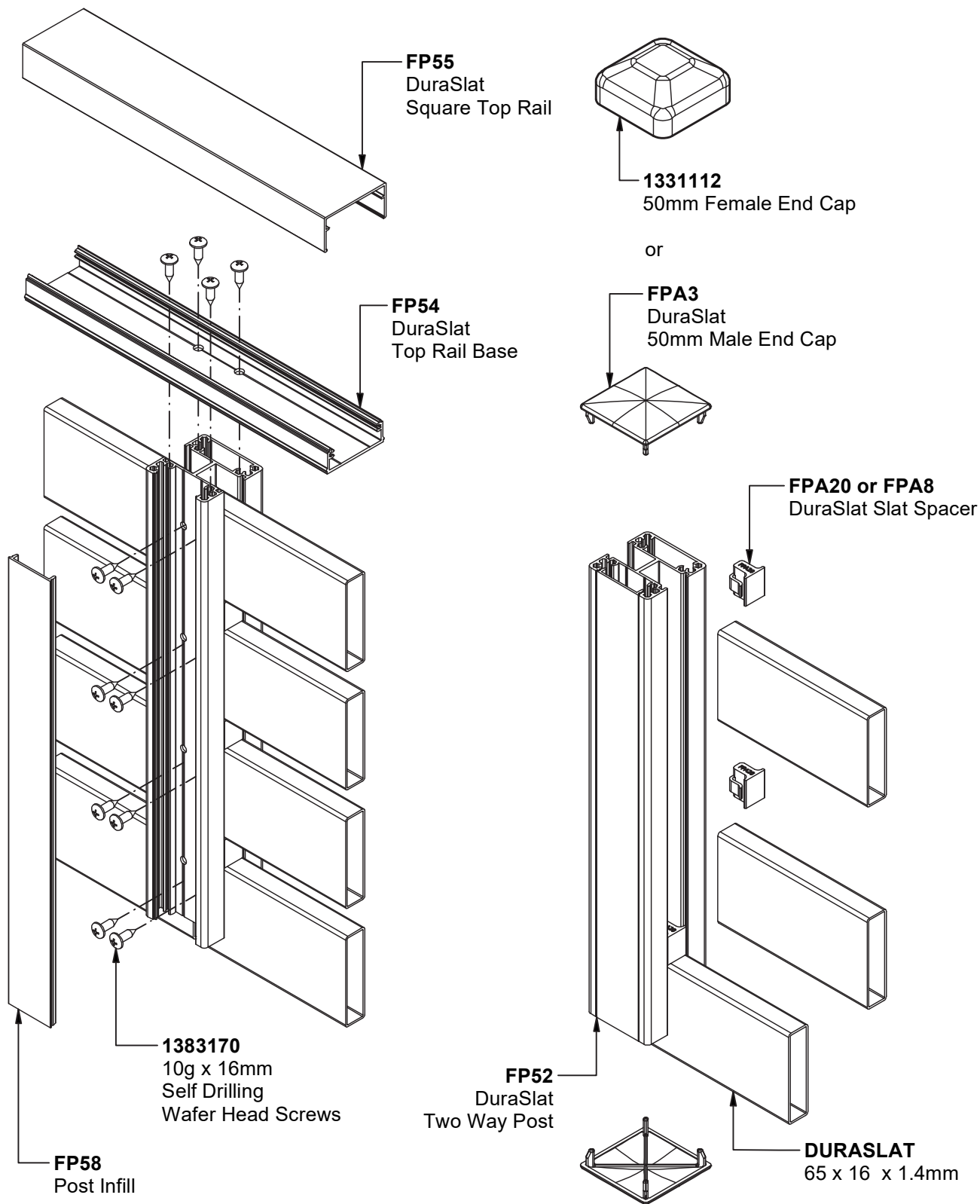
## 11. Assembly Details

### Gate Corner Assembly

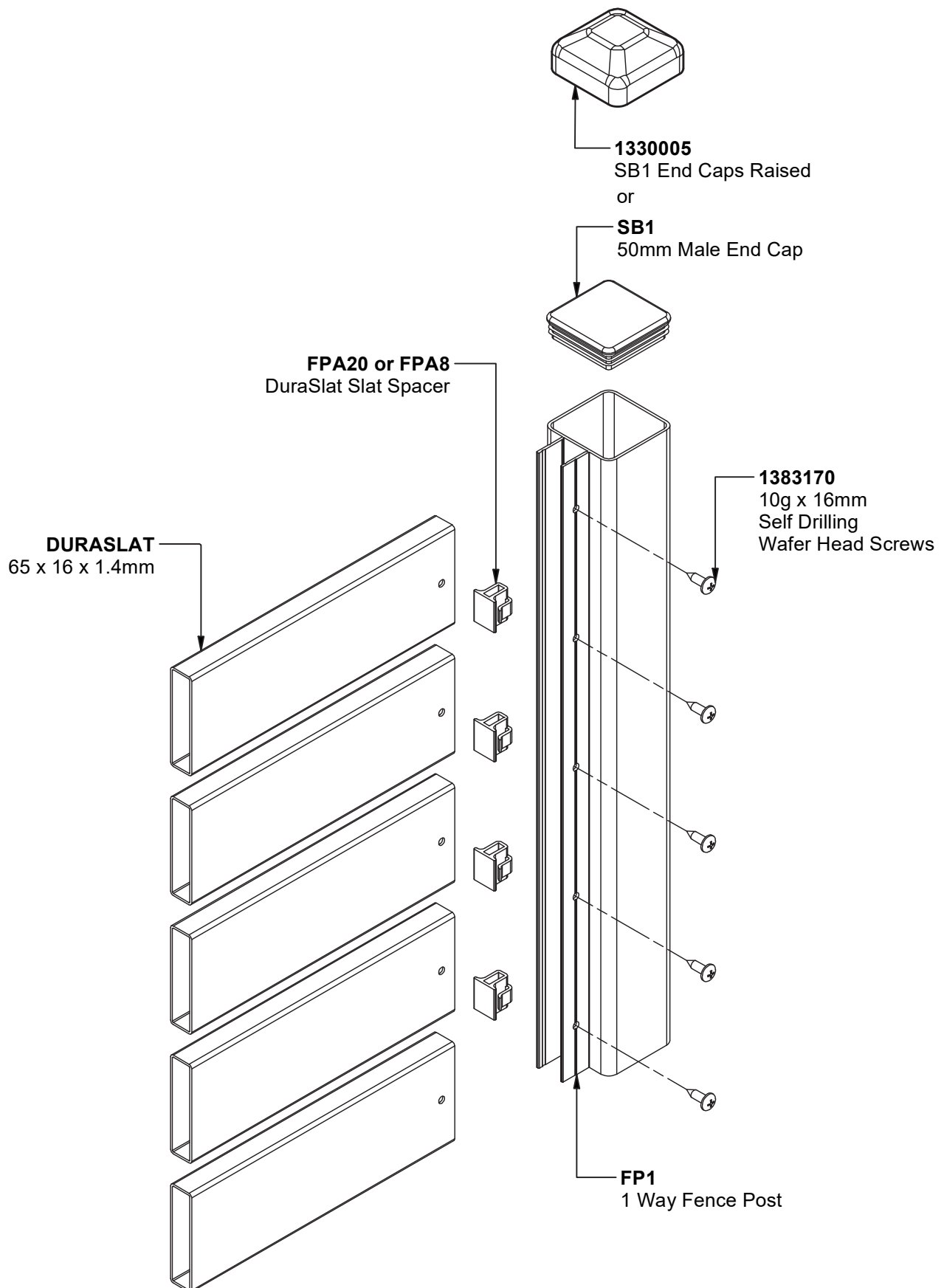


## 11. Assembly Details

### Fence Panel Assembly

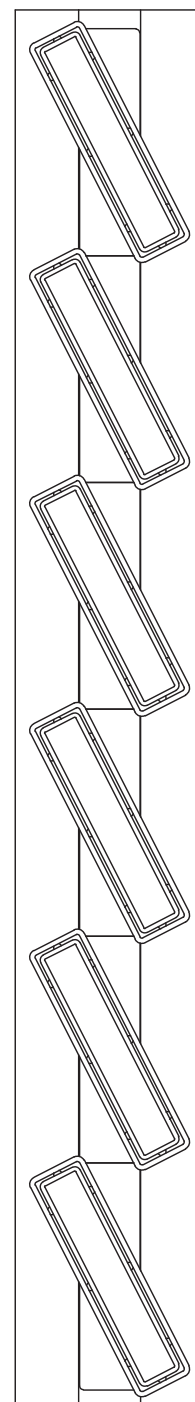
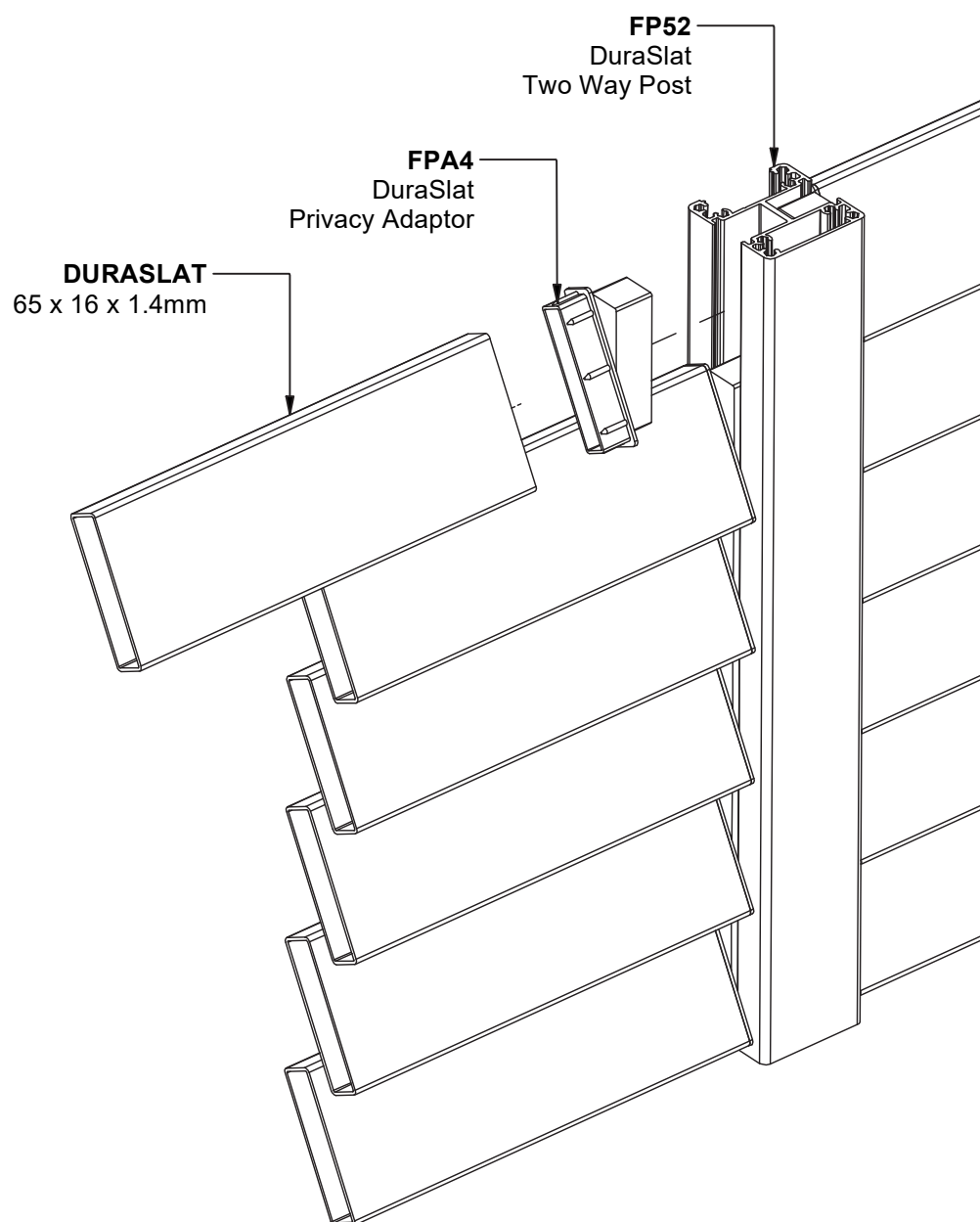


FP1 Fence Panel Assembly

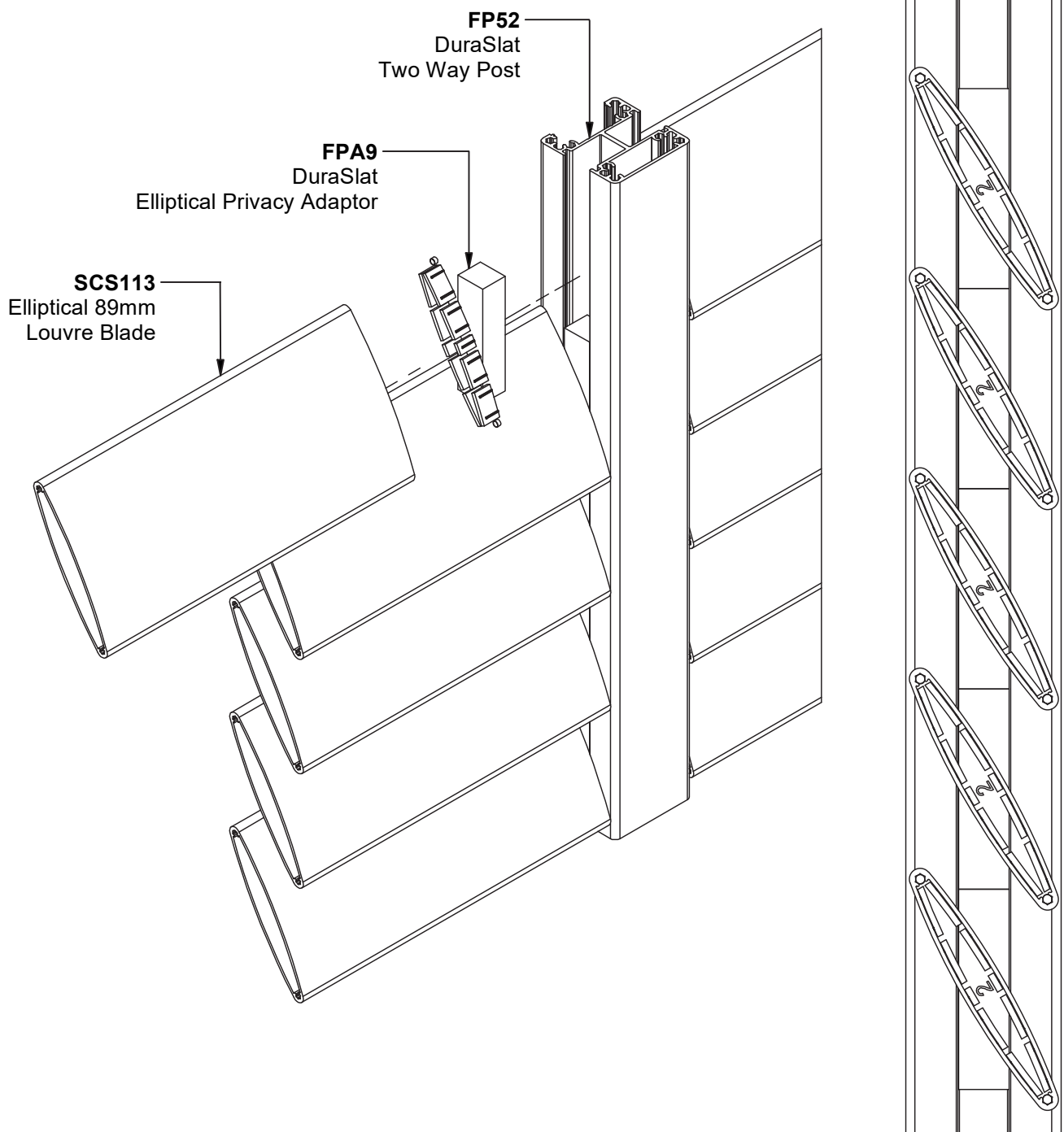


## 11. Assembly Details

### DuraSlat Privacy Adaptor Assembly



Elliptical Privacy Adaptor Assembly





## FRAMING

Your new **DuraSlat Fencing System** frames have been manufactured using the highest quality materials available to the Architectural industry. Constructed from Architectural grade aluminium, these products are highly corrosion resistant and exceptionally strong. With a moderate amount of maintenance, the **DuraSlat Fencing System** frame will retain it's good looks and resist the elements for years to come.

The **DuraSlat Fencing System** frames are the product of extensive research and development and designed to resist corrosion and rusting, but as with all external elements on the building require some maintenance to keep them looking good and performing well. Depending on how harsh the environment elements are, the maintenance period will vary. Refer to recommended maintenance table below.

Your **DuraSlat Fencing System** frames should only ever need to be washed down with a soft bristled brush using warm water and mild detergent. Rinse well with fresh water and remove any detergent residue. Strong detergents and abrasive cleaners should never be used to clean the **DuraSlat Fencing System** frames as they may scratch or damage the surface finish.

## MAINTENANCE PERIOD TABLE

| ENVIRONMENT     | RECOMMENDED MAXIMUM MAINTENANCE INTERVAL |
|-----------------|------------------------------------------|
| Mild            | Six Months                               |
| Moderate        | Three Months                             |
| Tropical/Severe | One Month                                |

Environmental Definitions:

**Mild** – Being rural, away from the coast and remote from industry and urban activity.

**Moderate** – Being mainly urban, inland and away from heavy industry.

**Tropical** – Being coastal/marine, subject to salt deposition and within 15km of the Eastern coast or 10km of the Western coast of Australia.

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