

ProGlide UltraFlat®



High Performance Wheelchair
Accessible Sliding Door



ProGlide UltraFlat

High Performance Wheelchair Accessible Sliding Door

Technical Manual

February 2025 | ISSUE N

al spec®
EVERYTHING ALUMINIUM
& HARDWARE

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Contents

1. TECHNICAL MANUAL RELEASE NOTES	1.1
2. TECHNICAL SPECIFICATIONS	2.1
4. TEST SUMMARY	4.1
AS2047 - XXXX Bi Part Door	4.1
AS2047 - XXO Internal Sliding	4.2
AS2047 - OXXO Internal Sliding (Water Test Only)	4.3
AS2047 - XXO External Sliding (Water Test Only)	4.4
AS2047 - OXX Internal Sliding	4.5
AS2047 - OXXX Internal Sliding	4.6
AS2047 - OX Internal Sliding	4.7
AS2047 - OXXO Internal Sliding	4.9
AS2047 - OX Internal Sliding	4.10
AS2047 - OXX Internal Sliding	4.11
5. EXTRUSIONS	5.1
101mm Framing	5.1
151.5mm Framing	5.4
150.3mm Framing	5.6
203mm Framing	5.7
Standard SG Sashes - 12mm Pocket	5.8
18mm Pocket Glazing	5.13
DG 33.5mm Pocket Glazing	5.16
Onsite Glazed DG - 30mm Pocket	5.20
100mm Flush Grate Sill	5.23
150mm Flush Grate Sills	5.24
6. HARDWARE & COMPONENTS	6.1
Glazing Channels	6.1
Glazing Wedges	6.2
Backing Gaskets	6.2
Seals	6.3
Fasteners	6.3
Frame Joint Gaskets	6.4
Accessories	6.4
Rollers	6.7
Alspec Mortice Lock Selection	6.8
Alspec Fixed Cam Cylinders	6.11
Alspec Mortice Lock Components	6.13
Onyx Lock Components	6.14
Onyx Lock Selection	6.15

Yarra Lock Components	6.16
Yarra Lock Selection	6.17
Flush & Entrance Handles	6.20
5541 / 3541 Lock Kit Selection	6.21
Silicone	6.22
Silicone Product Codes	6.23

7. TYPICAL ELEVATION 7.1

Double Track	7.1
Triple Track	7.3
Four Track	7.4

8. TYPICAL DETAILS 8.1

Single Glazed - Typical Head & Sill Outer Sliding Panel Details	8.1
Single Glazed - Typical Head & Sill Inner Sliding Panel Details	8.2
Single Glazed - Typical Head & Hollow Sill Inner Sliding Panel Details	8.3
Single Glazed - Typical Head & 50mm Hollow Sill Inner Sliding Panel Details	8.4
Single Glazed - Typical Head & Sill Internal Wall Divider	8.5
Single Glazed - 100mm Flush Grate Sill	8.6
Single Glazed - 100mm Flush Grate Sill Optional	8.7
Single Glazed - Typical Jamb & Interlock Details	8.8
Single Glazed - Heavy Duty Interlock Stiles	8.9
Single Glazed - Typical & HD Meeting Stile Details	8.10
Single Glazed - HD Meeting Stile Details & ALT XXX Details	8.11
Single Glazed - 90° External Corner Details - Outside Slide	8.12
Single Glazed - 90° Internal Corner Details - Outside Slide	8.13
Single Glazed - Slimline Interlocks - Typical Jamb & Interlock Details	8.14
Single Glazed - Slimline Interlocks - Heavy Duty Interlock Details	8.15
Single Glazed - Triple Track Head & Sill Sliding Panel Details	8.16
Single Glazed - Triple Track Head & Hollow Sill Sliding Panel Details	8.17
Single Glazed - Triple Track Head & 50mm Hollow Sill Sliding Panel Details	8.18
Triple Track 150mm Flush Grate Sill	8.19
Triple Track 150mm Flush Grate Sill Optional	8.20
Single Glazed - Triple Track LH Jamb and Interlock Details	8.21
Single Glazed - Triple Track Interlock & RH Jamb Details	8.22
Single Glazed - Triple Track OXX-XXO 90° External Corner Outside Slide	8.23
Single Glazed - Triple Track OXX-XXO 90° Internal Corner Outside Slide	8.24
Single Glazed - Four Track Sliding Head and Hollow Sill Details	8.25
Single Glazed - Four Track Sliding Head and 50mm Hollow Sill Details	8.26
Single Glazed - OXXX Sliding Jamb Details	8.27
Single Glazed - OXXX Fixed Jamb Details	8.28

33.5mm Pocket Double Glazed - Typical Head & Sill Sliding Panel Details	8.29
33.5mm Pocket Double Glazed - Typical Jamb & Interlock Details	8.30
33.5mm Pocket Double Glazed - Medium / Heavy Duty Interlock Details	8.31
33.5mm Pocket Double Glazed - Standard / HD Meeting Stile Details	8.32
33.5mm Pocket Double Glazed - Slimline Interlocks - Typical Jamb & Interlock Details	8.33
33.5mm Pocket Double Glazed - Slimline Interlocks - Heavy Duty Interlock Details	8.34
18mm Pocket - Typical Head and Sill Sliding Panel Details	8.35
18mm Pocket - Typical Jamb and Interlock Details	8.36
18mm Pocket - Slimline Interlocks - Typical Jamb & Interlock Details	8.37
18mm Pocket - Slimline Interlocks - Heavy Duty Interlock Details	8.38
On Site Glazed Double Glazed - Typical Head & Sill Sliding Panel Details	8.39
On Site Glazed Double Glazed - Typical Jamb & Interlock Details	8.40

9. CUTTING FORMULAS 9.1

Standard Single Glazed 12mm Pocket - XX / OX	9.1
Standard Single Glazed 12mm Pocket with AD777 Sill - XX / OX	9.2
Standard Single Glazed 12mm Pocket - OXO	9.3
Standard Single Glazed 12mm Pocket - XXO	9.4
Standard Single Glazed 12mm Pocket - XXXX	9.5
Standard Single Glazed 12mm Pocket - OXXX	9.6
18mm Pocket Single Glazed - XX / OX	9.7
18mm Pocket Single Glazed - OXO	9.8
18mm Pocket Single Glazed - XXXX	9.9
33.5mm Pocket Double Glazed - XX / OX	9.10
33.5mm Pocket Double Glazed - OXO	9.11
33.5mm Pocket Double Glazed - XXXX	9.12
On Site Double Glazed - XX / OX	9.13
On Site Double Glazed - XOX	9.14
On Site Double Glazed - XXXX	9.15

10. MANUFACTURING DETAILS 10.1

101mm Jamb Preparation - Sill & Head	10.1
101mm Jamb Preparation - Hollow Sill & Head	10.2
101mm Jamb Preparation - 50mm Hollow Sill & Head	10.3
151.5mm Jamb Preparation - Sill & Head	10.4
151.5mm Jamb Preparation - Hollow Sill & Head	10.5
151.5mm Jamb Preparation - 50mm Hollow Sill & Head	10.6
150.3mm Jamb Preparation - Sill & Head	10.7
203mm Jamb Preparation - Hollow Sill & Head	10.8
203mm Jamb Preparation - 50mm Hollow Sill & Head	10.9
Bottom Rail Preparation	10.10

Double Glazed Bottom Rail Preparation	10.11
Lock Stile Preparation	10.12
AD862 Site Glazed DG Lock Stile Preparation	10.13
Interlock Preparation	10.14
AD829 Site Glazed DG Interlock Preparation	10.15
Interlock Preparation - Medium Duty	10.16
AD828 Site Glazed DG Interlock Preparation - Medium Duty	10.17
Interlock Preparation - Heavy Duty	10.18
Slimline Interlock Preparation - Heavy Duty	10.19
AD827 Site Glazed DG Interlock Preparation - Heavy Duty	10.20
Female Meeting Stile Preparation	10.21
AD835 Site Glazed DG Female Meeting Stile Preparation	10.22
Male Meeting Stile Preparation	10.23
AD836 Site Glazed DG Male Meeting Stile Preparation	10.24
AD756 HD Female Meeting Stile Preparation	10.25
HD Male Meeting Stile Preparation	10.26
AD837 Site Glazed DG HD Male Meeting Stile Preparation	10.27
AD707 DG HD Female Meeting Stile Preparation	10.28
Female Meeting Stile Preparation OXO Door Only	10.29
Corner Meeting Stile Preparation	10.30
AD852 Double Track Hollow Sill	10.31
AD853S Double Track Hollow Sill	10.32
AD843 Triple Track Hollow Sill	10.33
AD793S Triple Track Hollow Sill	10.34
AD852 Double Track Hollow Sill for Four Track	10.35
AD853S Double Track Hollow Sill for Four Track	10.36
100mm Flush Grate Sill	10.37
150mm Flush Grate Sill	10.38
100mm Flush Grate Sill - AD965	10.39
150mm Flush Grate Sill - AD966	10.40
11. ASSEMBLY DETAILS	11.1
Sill Corner Assembly (Sliding Panel Jamb)	11.1
90 Degree Corner Detail	11.2
12. GLAZING DETAILS	12.1
Channel Glazing	12.1
On Site Glazing	12.2
13. CARE & MAINTENANCE	13.1

1. Technical Manual Release Notes

This page is intended to record all changes to the **PROGLIDE ULTRAFLAT HIGH PERFORMANCE WHEELCHAIR ACCESSIBLE SLIDING DOOR** technical manual pages.

Changes or additions to this manual will be itemised with a brief description and date when the amendments were made.

ISSUE	DATE	Amendment Description	Refer to Tech Memo #
A	2/2017	Technical Manual Release	-
B	9/2017	Test Summary pages amended	299
C	5/2018	Cutting formula pages amended	314
D	10/2020	Technical Manual Update and Re-Release. Sum Sills Details added	410
E	10/2020	Included Cutting Formula for XX with AD777 Sill on pg 9.2, Amended Cutting Formula for AD973 Track and Manufacturing Details Updated by Removing Drainage Holes on pg 10.5	416
F	02/2021	Removed AD868 and AD871 from Extrusions section	434
G	03/2021	Updated drainage in Typical Details page 8.4, 8.5, 8.13 & 8.14 and updated Assembly Details page 11.2	444
H	05/2022	Added OT21-075 on page 4.5, added AD843 and AD974 to Extrusions, Typical Details and Manufacturing Details and added HP Hole Caps to Hardware	518
I	09/2022	Added AD605 to Extrusions page 5.4	527
J	11/2022	Added OT22-135 on page 4.6, added OT22-136 on page 4.7, added AD852 and AD781 to Extrusions, Typical Details and Manufacturing Details	536
K	04/2023	Added GR76 to page 6.1 and 12.1	550
L	02/2024	Added OT23-169 and OT23-171 to page 4.8 and 4.9	583
M	05/2024	Added Alspec Mortice Lock and Cylinders on page 6.8 - 6.13	587
N	01/2025	Added OT24-249 on page 4.10, added OT24-250.2 to page 4.11, added AD793S and AD853S to Extrusions, Typical Details and Manufacturing Details	596 607

2. Technical Specifications

ALUMINIUM

Aluminium frames should be manufactured using Alspec's **PROGLIDE ULTRAFLAT HIGH PERFORMANCE WHEELCHAIR ACCESSIBLE SLIDING DOOR** framing system.

Maximum panel height 3150mm.

Maximum panel width 2250mm.

Maximum panel weight 200kg.

Complies with AS1428.1 Section 7 Design for Access and Mobility.

Refer to standard ProGlide Technical Manual for all Transom and Interlock Loading Tables.

GLAZING

- Minimum glass thickness is 5mm thick
- Maximum glass thickness is 28mm IGU
- Glazing wedges shall be Alspec's wedges and channels for **PROGLIDE ULTRA FLAT COMMERCIAL SLIDING DOOR** to suit standard and captive glazing options, refer glazing pages 12.1 and 12.2.

HARDWARE

- All hardware as per Alspec Technical Manual.

FINISHED

- All powder coated material shall be produced to AS3715
- All anodised material shall be produced to AS1231

TESTING

Product shall have a test report to show compliance to AS2047.

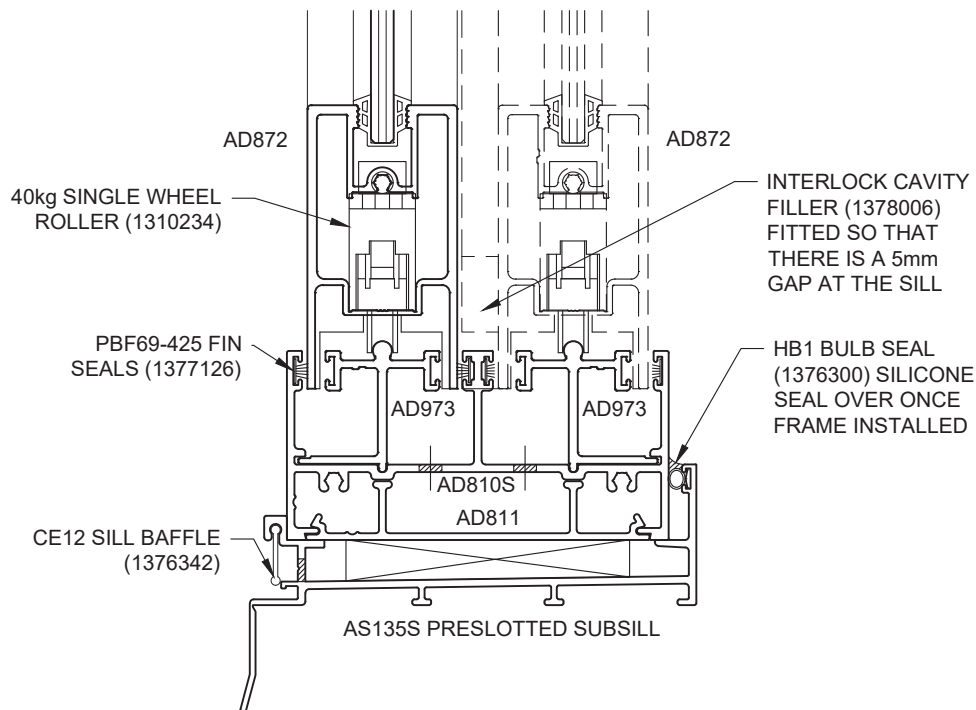
All products are available from Alspec (A.B.N. 63 001 252 259) as detailed in the "Alspec" catalogue or on the Internet at www.alspec.com.au. All such framing is to be constructed, assembled and fixed to meet the requirement of AS2047 (windows in buildings), AS1170 (loading code). All glass, glazing rubbers, seals and gaskets shall be applied in accordance with the requirements of AS1288 (Glass in Buildings - Selection and Installation) or AS4666 (Insulated Glass Units).

Fabricators of the PROGLIDE ULTRAFLAT HIGH PERFORMANCE WHEELCHAIR ACCESSIBLE SLIDING DOOR system should seek certification by a consultant structural engineer as to the framing being acceptable for the design wind pressure and deflection characteristics required of the site.

4. Test Summary

AS2047 - XXXX Bi Part Door

TEST REPORT:	AS16-304
SYSTEM CONFIGURATION	ProGlide UltraFlat XXXX Bi-Part Sliding Door All Panels Sliding With AD872 Rails and AD873 Drop in Tracks
TEST SAMPLE SIZE	2.7m high x 4.6m wide
SERVICEABILITY LOAD	+/- 1 kPa
ULTIMATE LOAD	+/- 2.4 kPa
WATER PENETRATION	255 Pa
AIR INFILTRATION @ 75 Pa	+ 0.81 L/m/s ² - 0.92 L/m/s ²
OPERATING FORCE TEST	
INITIAL OPENING	80.4 N
INITIAL CLOSING	92.5 N
SUSTAINED OPENING	69.5 N
SUSTAINED CLOSING	81.1 N



NOTE:

1. All frames and sash joints sealed using 1385509 foam tape.
2. Frame and interlocks used PBF69-475-2B finseal throughout (supersedes PBF69-425-4B)
3. Silicone seal each of the corners of the sash glazing gasket
4. AD973 Drop in track to be used throughout (supersedes AD873)

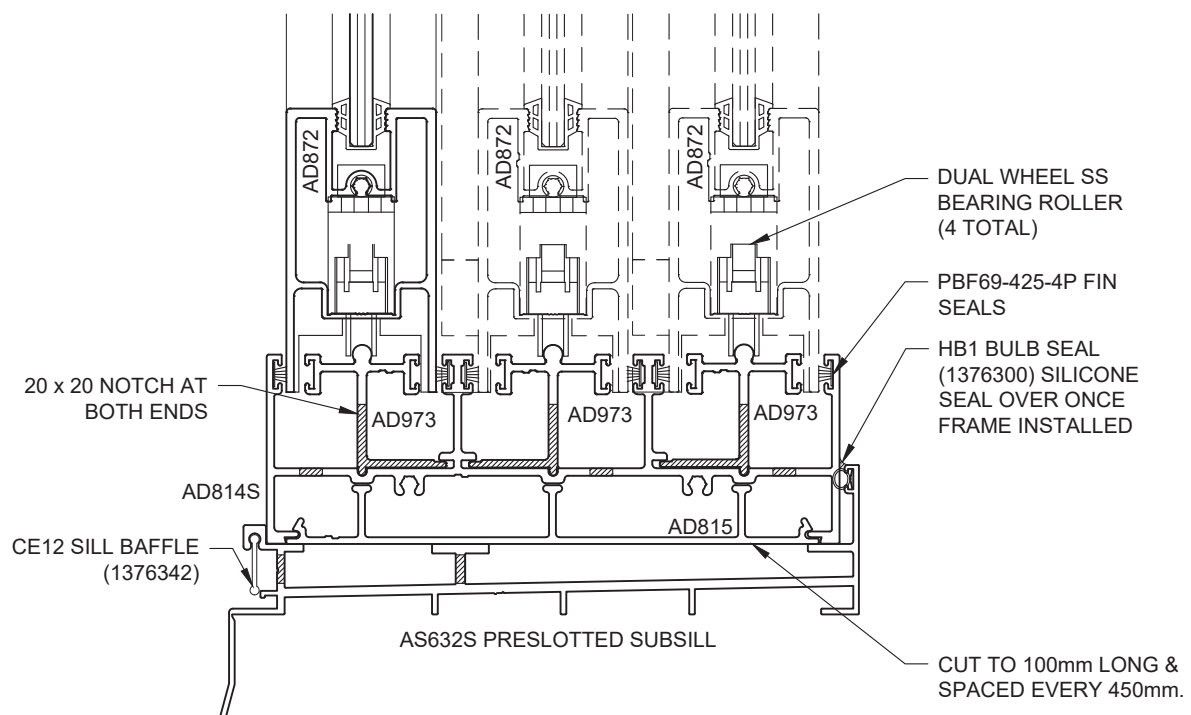
DISCLAIMER:

Please note that the test results shown above reflect specific configurations of a system and are representative only. If a specific high wind load or a different configuration (i.e. changes to frames, transoms, mullions) is required on a project please discuss with Alspec prior to commencement.

4. Test Summary

AS2047 - XXO Internal Sliding

TEST REPORT:	AS18-343
SYSTEM CONFIGURATION	Proglide UltraFlat XXO Internal Sliding Door with AD744/AD749 Interlocks.
TEST SAMPLE SIZE	2.7m high x 3.15m wide
SERVICEABILITY LOAD	+/- 0.95 kPa
ULTIMATE LOAD	+/- 2.33 kPa
WATER PENETRATION	253 Pa
AIR INFILTRATION @ 75 Pa	+ 2.49 L/m/s ² - 1.63 L/m/s ²
OPERATING FORCE TEST	
INITIAL OPENING	47.3 N
INITIAL CLOSING	50.5 N
SUSTAINED OPENING	39.2 N
SUSTAINED CLOSING	43.1 N



NOTE:

1. All frames and sash joints sealed using 1385509 foam tape.
2. Frame and interlocks used PBF69-475-2B finseal throughout (supersedes PBF69-425-4B)
3. Silicone seal each of the corners of the sash glazing gasket
4. AD973 Drop in track to be used throughout (supersedes AD873)

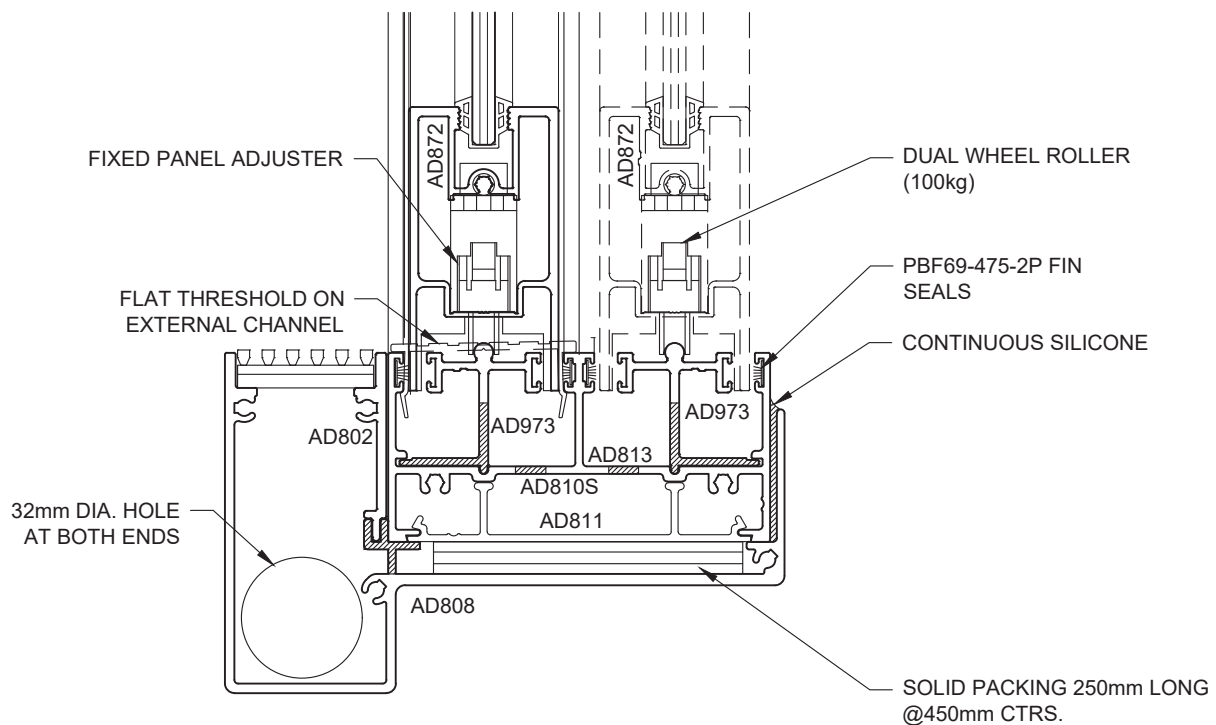
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4. Test Summary

AS2047 - OXXO Internal Sliding (Water Test Only)

TEST REPORT:	AS18-342
SYSTEM CONFIGURATION	ProGlide UltraFlat OXXO Internal Sliding Door with AD744/AD747, AD746/AD748 Interlocks on Sump Sill
TEST SAMPLE SIZE	2.7m high x 4.6m wide
WATER PENETRATION	253 Pa



NOTE:

1. All frames and sash joints sealed using 1385509 foam tape.
2. Frame and interlocks used PBF69-475-2B finseal throughout (supersedes PBF69-425-4B)
3. Silicone seal each of the corners of the sash glazing gasket
4. AD973 Drop in track to be used throughout (supersedes AD873)

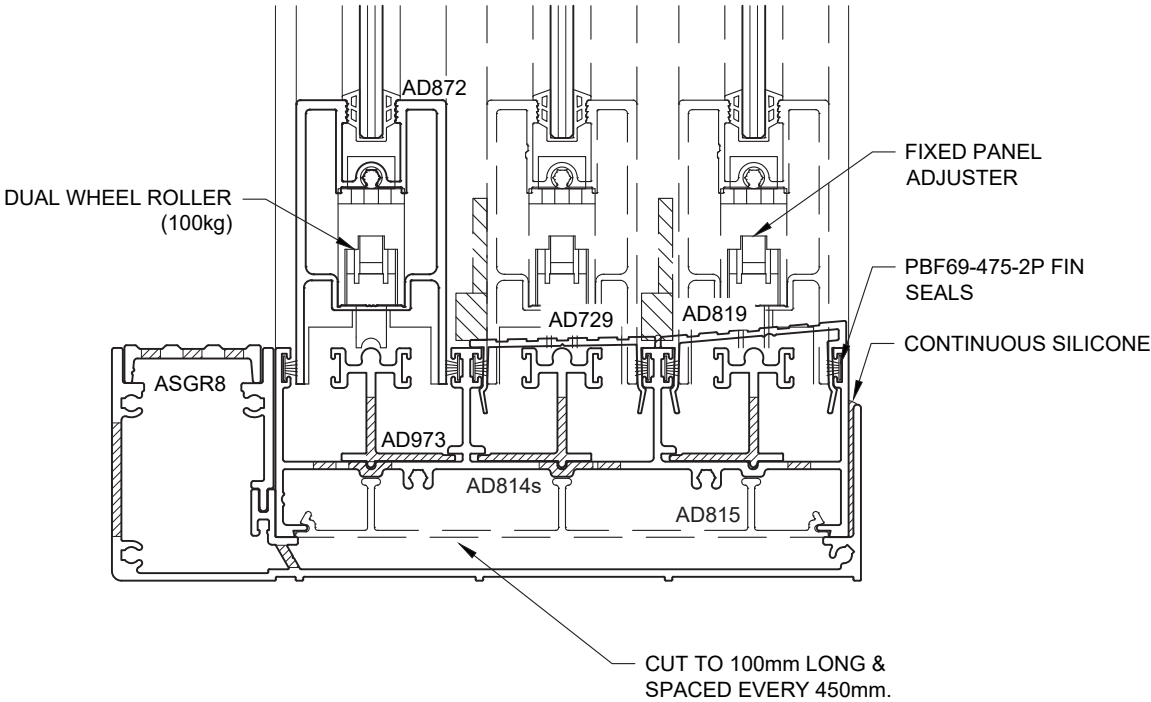
DISCLAIMER:

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4. Test Summary

AS2047 - XXO External Sliding (Water Test Only)

TEST REPORT:	OT20-034
SYSTEM CONFIGURATION	Proglide UltraFlat XXO External Sliding Door with AD744/AD749 Interlocks.
TEST SAMPLE SIZE	2.7m high x 3.415m wide
WATER PENETRATION	451 Pa



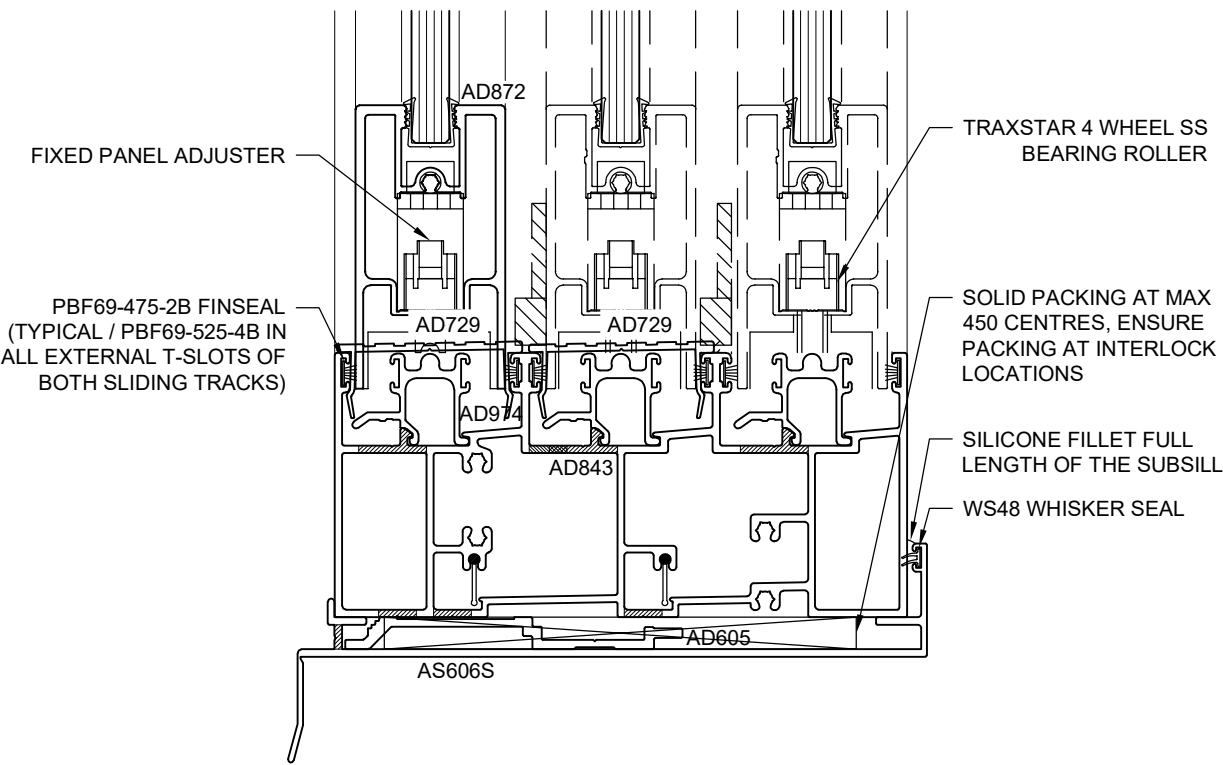
DISCLAIMER:

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4. Test Summary

AS2047 - OXX Internal Sliding

TEST REPORT:	OT21-075
SYSTEM CONFIGURATION	Proglide UltraFlat OXX Internal Sliding Door with AD747 Interlocks.
TEST SAMPLE SIZE	2.7m high x 4.6m wide
SERVICEABILITY LOAD	+/- 1.70 kPa
ULTIMATE LOAD	+/- 3.54 kPa
WATER PENETRATION	602 Pa
AIR INFILTRATION @ 75 Pa	+ 0.42 L/m/s ² - 0.49 L/m/s ²
OPERATING FORCE TEST	
INITIAL OPENING	170.8 N
SUSTAINED OPENING	73.7 N
INITIAL CLOSING	127.1 N
SUSTAINED CLOSING	70.9 N

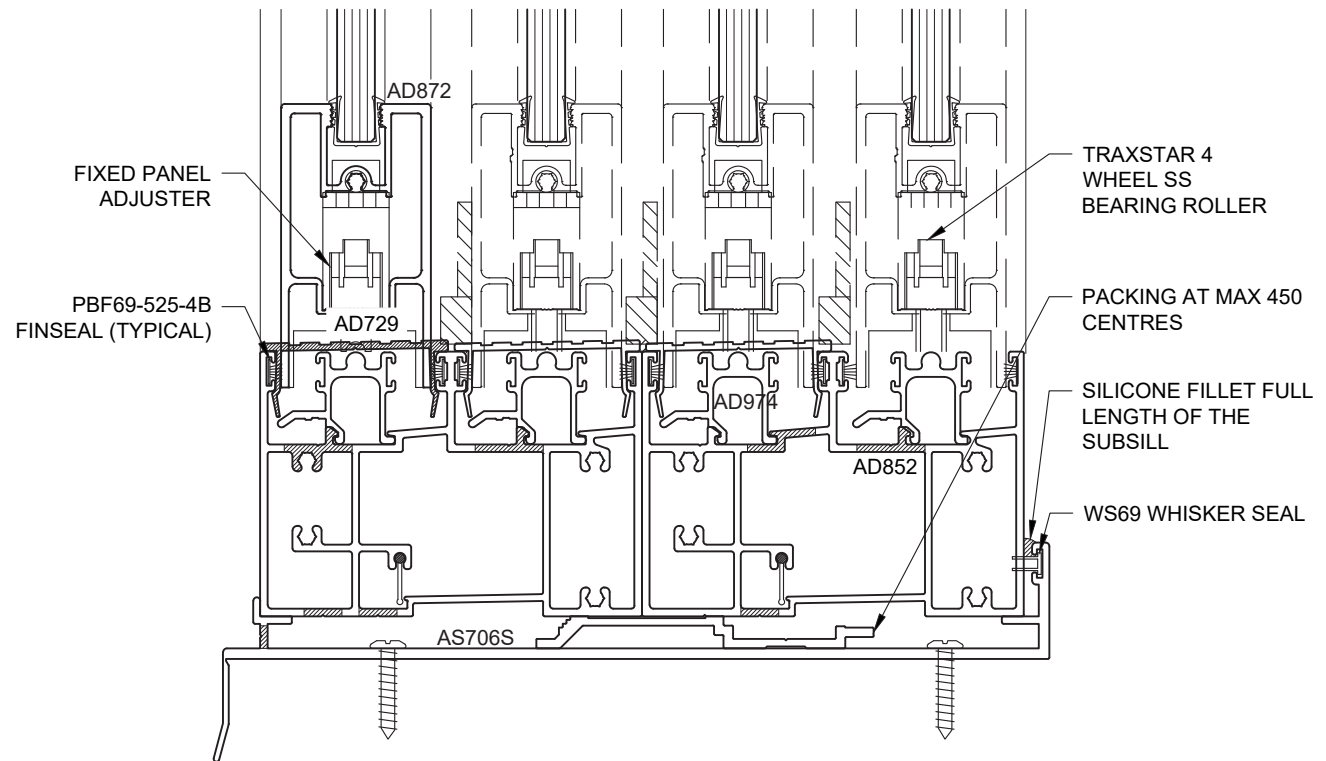


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4. Test Summary

AS2047 - OXXX Internal Sliding

TEST REPORT:	OT22-135
SYSTEM CONFIGURATION	Proglide UltraFlat OXXX Internal Sliding Door with AD747 Interlocks.
TEST SAMPLE SIZE	2.7m high x 4.6m wide
SERVICEABILITY LOAD	+/- 2.00 kPa
ULTIMATE LOAD	+/- 3.01 kPa
WATER PENETRATION	600 Pa
AIR INFILTRATION @ 75 Pa	+ 1.13 L/m/s ² - 1.16 L/m/s ²
OPERATING FORCE TEST	
INITIAL OPENING	135.5 N
SUSTAINED OPENING	46.2 N
INITIAL CLOSING	80.2 N
SUSTAINED CLOSING	53.9 N



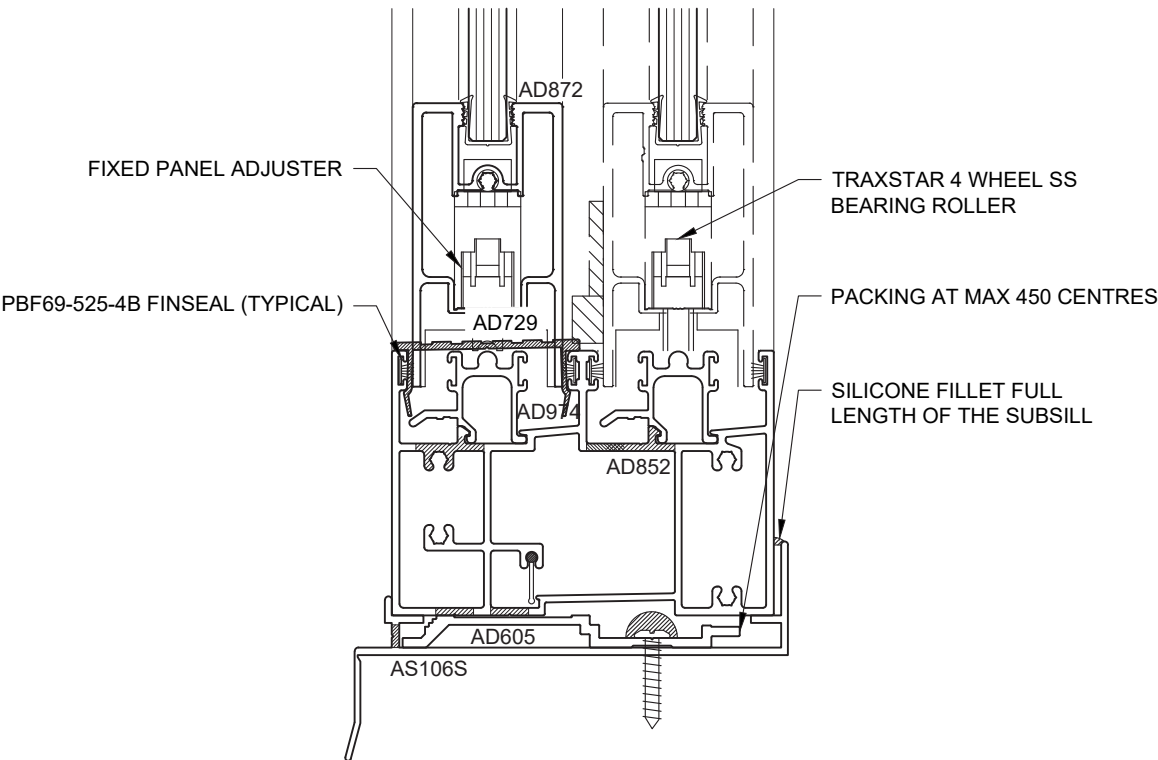
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4. Test Summary

AS2047 - OX Internal Sliding

TEST REPORT:	OT22-136
SYSTEM CONFIGURATION	Proglide UltraFlat OX Internal Sliding Door with AD747 Interlocks.
TEST SAMPLE SIZE	2.7m high x 3.1m wide
SERVICEABILITY LOAD	+/- 1.58 kPa
ULTIMATE LOAD	+/- 4.64 kPa
WATER PENETRATION	630 Pa
AIR INFILTRATION @ 75 Pa	+ 0.33 L/m/s ² - 0.35 L/m/s ²
OPERATING FORCE TEST	
INITIAL OPENING	134.3 N
SUSTAINED OPENING	77.5 N
INITIAL CLOSING	122.3 N
SUSTAINED CLOSING	103.6 N

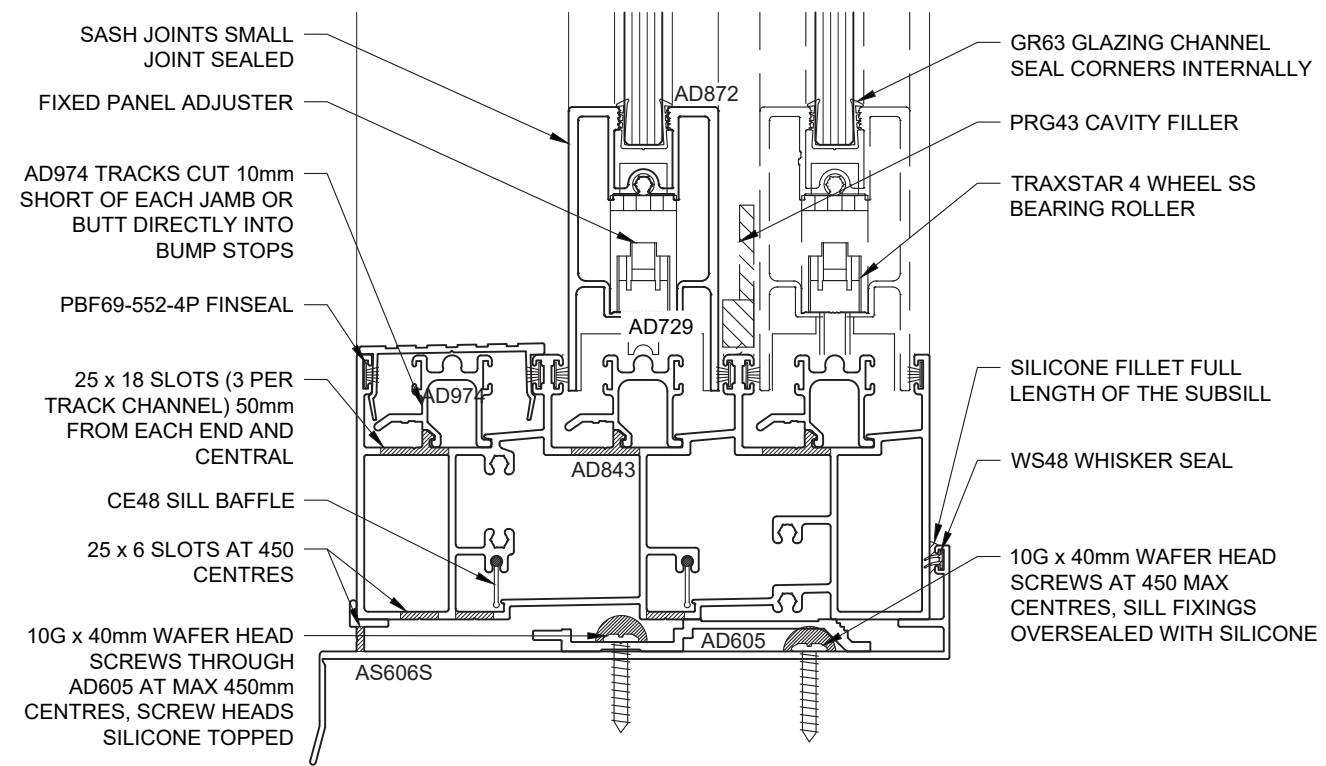


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4. Test Summary

AS2047 - OX Internal Sliding

TEST REPORT:	OT23-169
SYSTEM CONFIGURATION	Proglide UltraFlat OX Internal Sliding Door with AD747 Interlocks.
TEST SAMPLE SIZE	3.0m high x 2.8m wide
SERVICEABILITY LOAD	+/- 2.228 kPa
ULTIMATE LOAD	+/- 3.51 kPa
WATER PENETRATION	454 Pa
AIR INFILTRATION @ 75 Pa	+ 0.30 L/m/s ² - 0.26 L/m/s ²
OPERATING FORCE TEST	
INITIAL OPENING	130.6 N
SUSTAINED OPENING	82.8 N
INITIAL CLOSING	145.1 N
SUSTAINED CLOSING	91.8 N



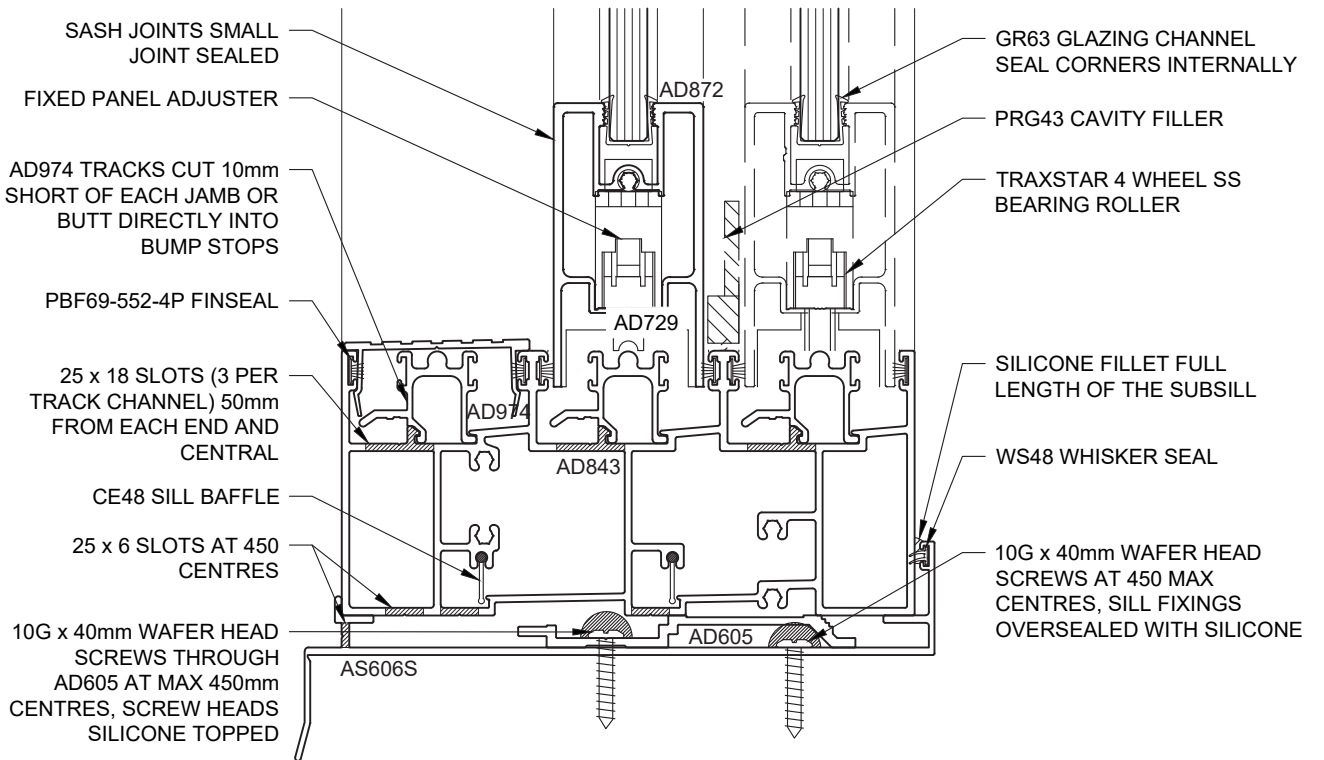
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4. Test Summary

AS2047 - OXXO Internal Sliding

TEST REPORT:	OT23-171
SYSTEM CONFIGURATION	Proglide UltraFlat OXXO Internal Sliding Door with AD747 Interlocks.
TEST SAMPLE SIZE	3.0m high x 4.583m wide
SERVICEABILITY LOAD	+/- 2.024 kPa
ULTIMATE LOAD	+/- 3.639 kPa
WATER PENETRATION	402 Pa
AIR INFILTRATION @ 75 Pa	+ 1.08 L/m/s ² - 0.98 L/m/s ²
OPERATING FORCE TEST	
INITIAL OPENING	65.0 N
SUSTAINED OPENING	38.0 N
INITIAL CLOSING	69.9 N
SUSTAINED CLOSING	45.2 N

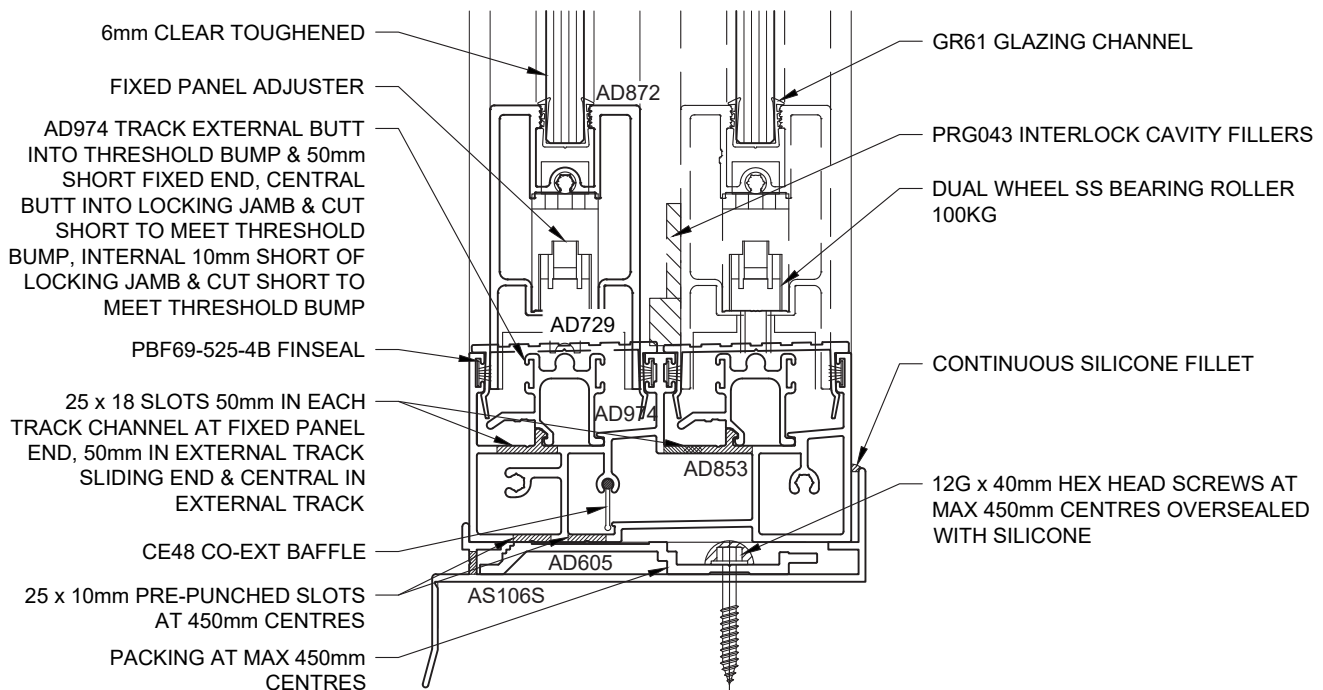


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4. Test Summary

AS2047 - OX Internal Sliding

TEST REPORT:	OT24-249
SYSTEM CONFIGURATION	Proglide UltraFlat OX Internal Sliding Door with AD747 Interlocks.
TEST SAMPLE SIZE	2.7m high x 3.1m wide
SERVICEABILITY LOAD	+/- 1.6 kPa
ULTIMATE LOAD	+/- 4.706 kPa
WATER PENETRATION	480 Pa
AIR INFILTRATION @ 75 Pa	+ 0.07 L/m/s ² - 0.08 L/m/s ²
OPERATING FORCE TEST	
INITIAL OPENING	146.8 N
SUSTAINED OPENING	66.7 N
INITIAL CLOSING	116.1 N
SUSTAINED CLOSING	83.0 N



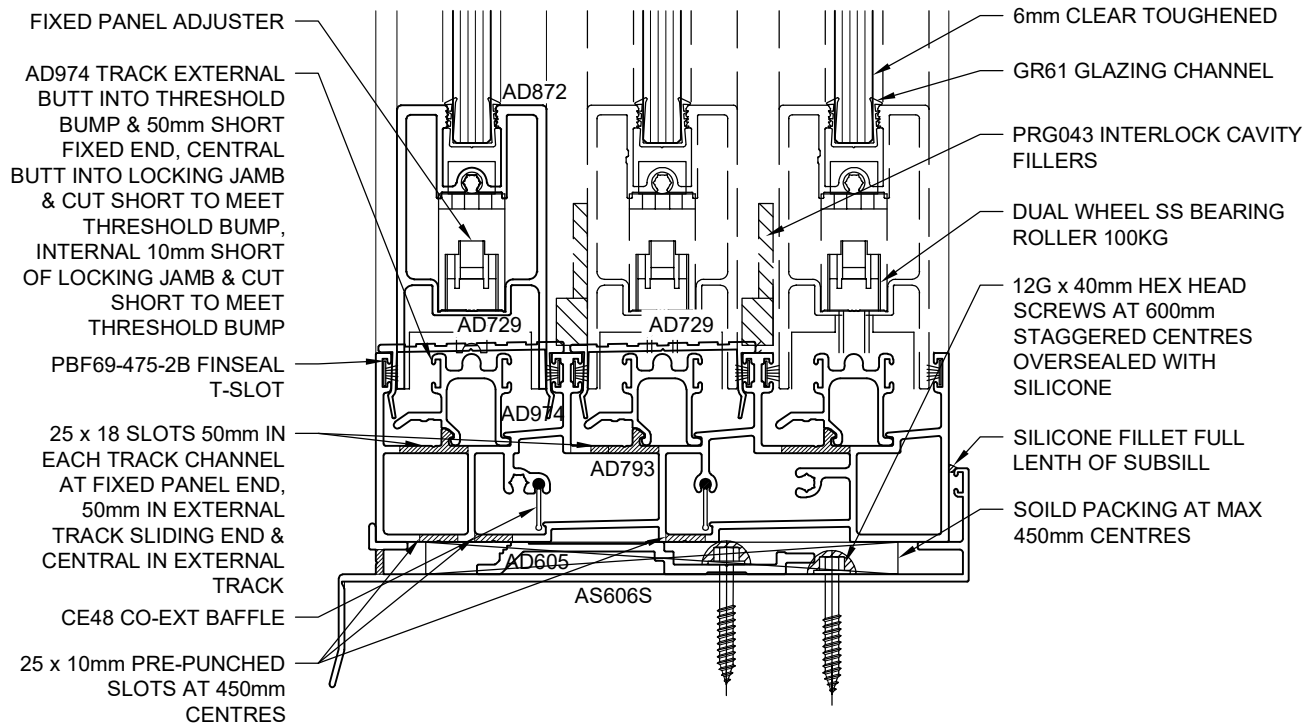
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4. Test Summary

AS2047 - OXX Internal Sliding

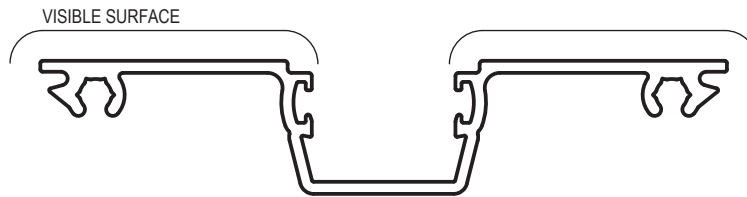
TEST REPORT:	OT24-250.2
SYSTEM CONFIGURATION	Proglide UltraFlat OXX Internal Sliding Door with AD747 Interlocks.
TEST SAMPLE SIZE	2.7m high x 4.6m wide
SERVICEABILITY LOAD	+/- 1.604 kPa
ULTIMATE LOAD	+/- 4.004 kPa
WATER PENETRATION	480 Pa
AIR INFILTRATION @ 75 Pa	+ 0.09 L/m/s ² - 0.09 L/m/s ²
OPERATING FORCE TEST	
INITIAL OPENING	161.5 N
SUSTAINED OPENING	87.8 N
INITIAL CLOSING	131.9 N
SUSTAINED CLOSING	104.4 N



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5. Extrusions

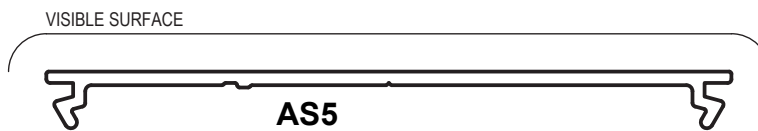
101mm Framing



ME4
GLAZING
ADAPTOR

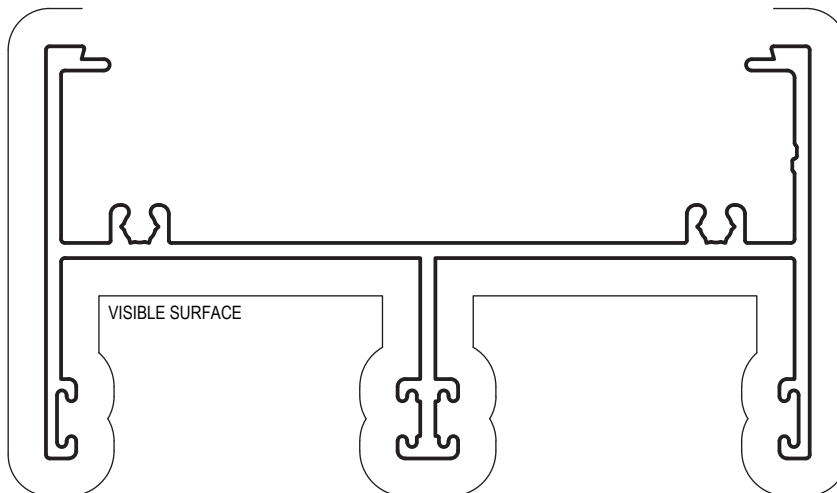
Mass. 0.692 Kg/m
Anod. Per. 305
Paint Per. 100

$I_{xx} = 187.7 \times 10^3 \text{ mm}^4$



AS5
FLUSH FRAME ADAPTOR

Mass. 0.500 Kg/m
Anod. Per. 213
Paint Per. 100



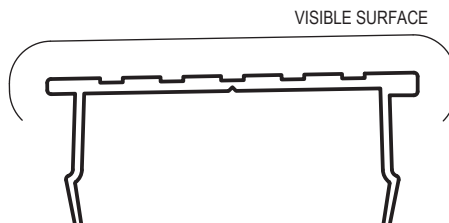
AD841
DOUBLE HEAD
/JAMB

Mass. 1.549 Kg/m
Anod. Per. 584
Paint Per. 359

$I_{xx} = 829.30 \times 10^3 \text{ mm}^4$
 $I_{yy} = 104.80 \times 10^3 \text{ mm}^4$

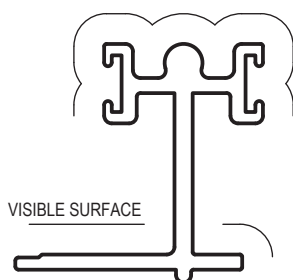
5. Extrusions

101mm Framing



AD729 THRESHOLD

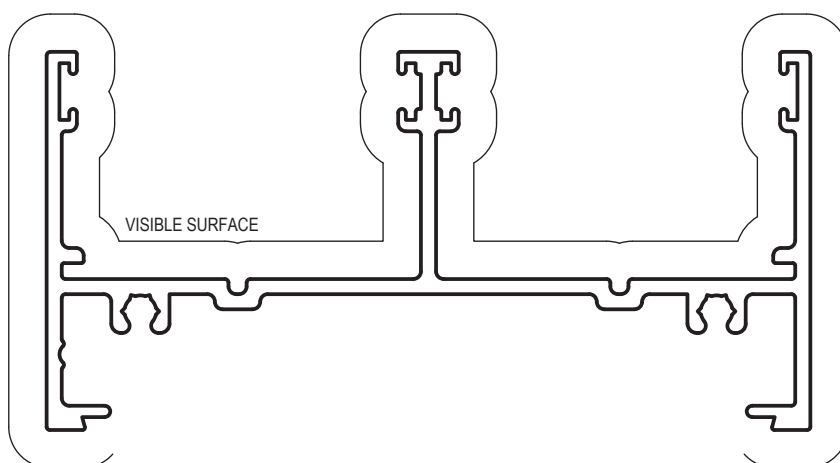
Mass. 0.361 Kg/m
Anod. Per. 179
Paint Per. 100



AD973 AD973 ULTRAFLAT 21mm TRACK

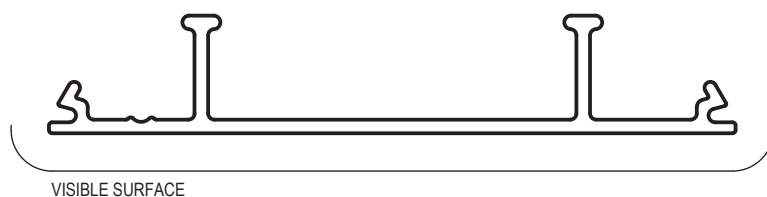
Mass. 0.579 Kg/m
Anod. Per. 204
Paint Per. 100

NOTE.
REFER TO STANDARD
PROGLIDE TECHNICAL
MANUAL FOR THREE
TRACK FRAMING.



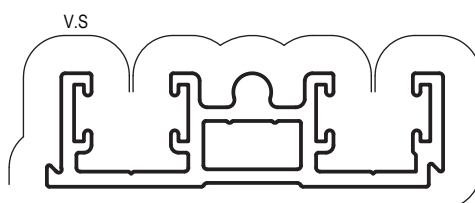
AD810S DOUBLE TRACK SILL

Mass. 1.606 Kg/m
Anod. Per. 595
Paint Per. 402



AD811 DOUBLE TRACK SILL SUPPORT

Mass. 0.655 Kg/m
Anod. Per. 269
Paint Per. 100

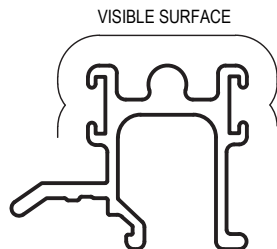


AD777 ULTRAFLAT CAPTIVE SINGLE TRACK

Mass. 0.749 Kg/m
Anod. Per. 252
Paint Per. 100

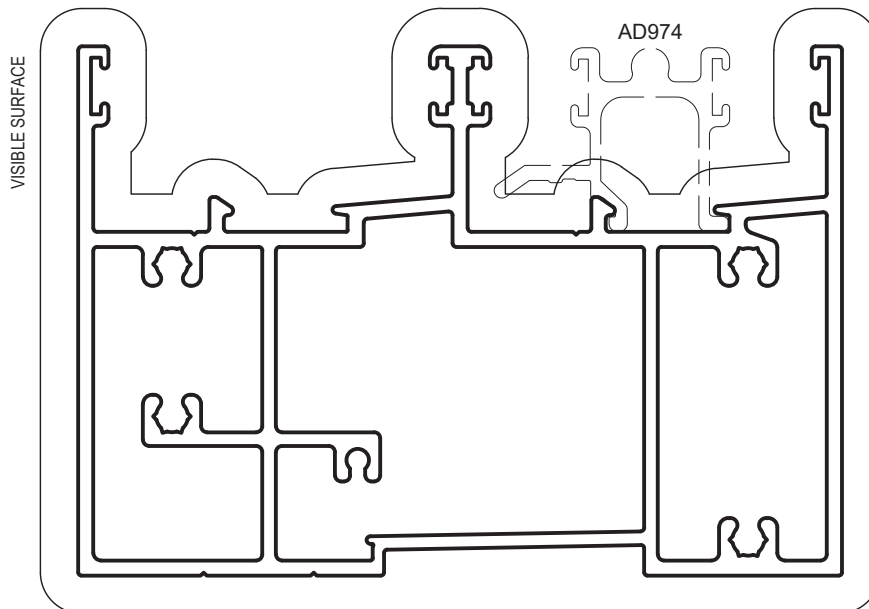
5. Extrusions

101mm Framing



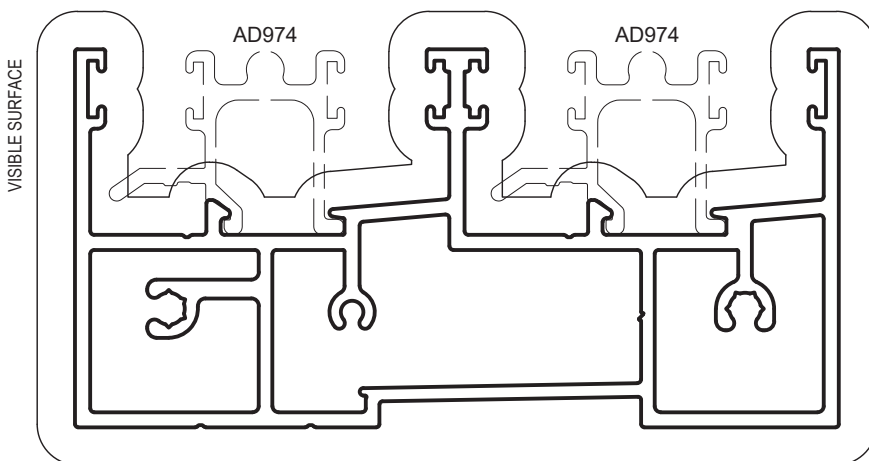
AD974
PROGLIDE ULTRAFLAT
HOLLOW SILL TRACK

Mass. 0.478 Kg/m
Anod. Per. 188
Paint Per. 100



AD852
PROGLIDE ULTRAFLAT
DOUBLE TRACK HOLLOW SILL

Mass. 3.009 Kg/m
Anod. Per. 526
Paint Per. 358

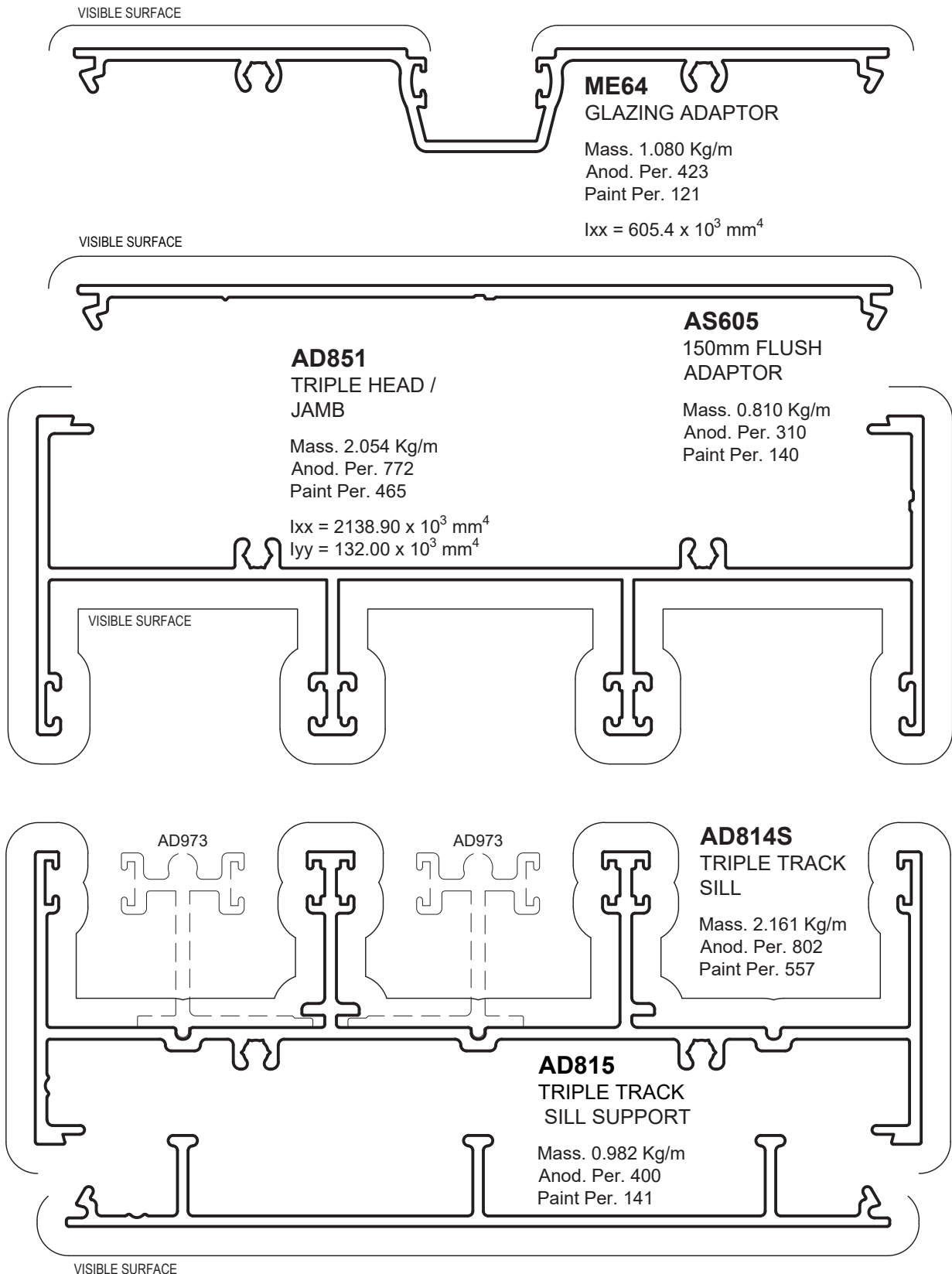


AD853S
PROGLIDE ULTRAFLAT 50mm
DBL TRACK HOLLOW SILL

Mass. 2.469 Kg/m
Anod. Per. 487
Paint Per. 487

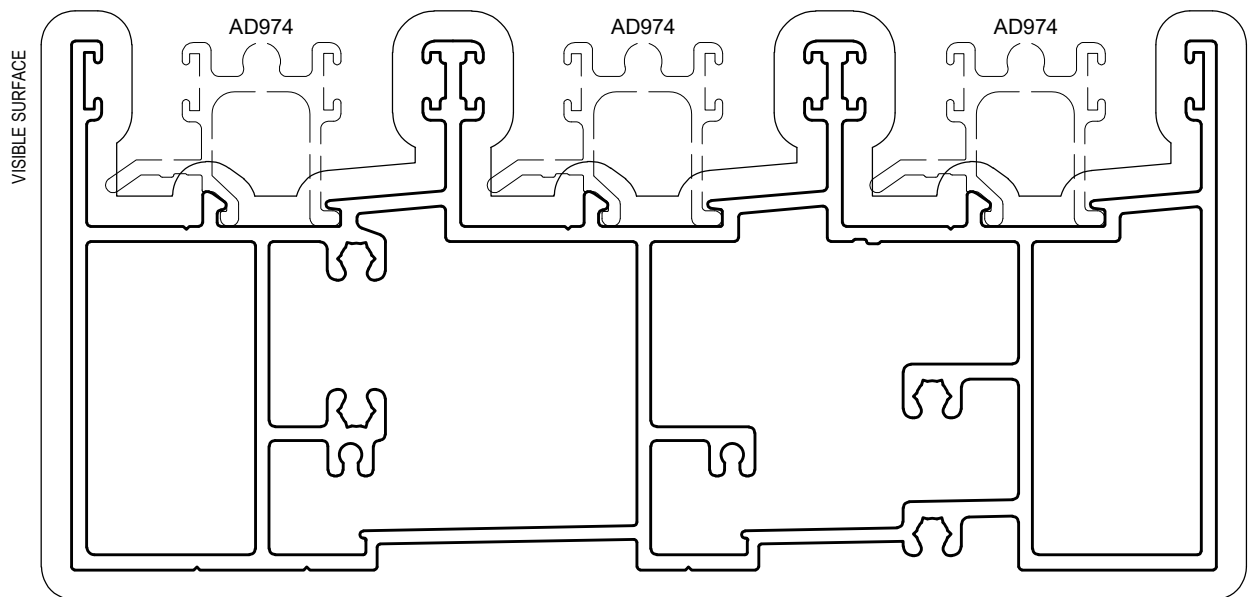
5. Extrusions

151.5mm Framing



5. Extrusions

151.5mm Framing



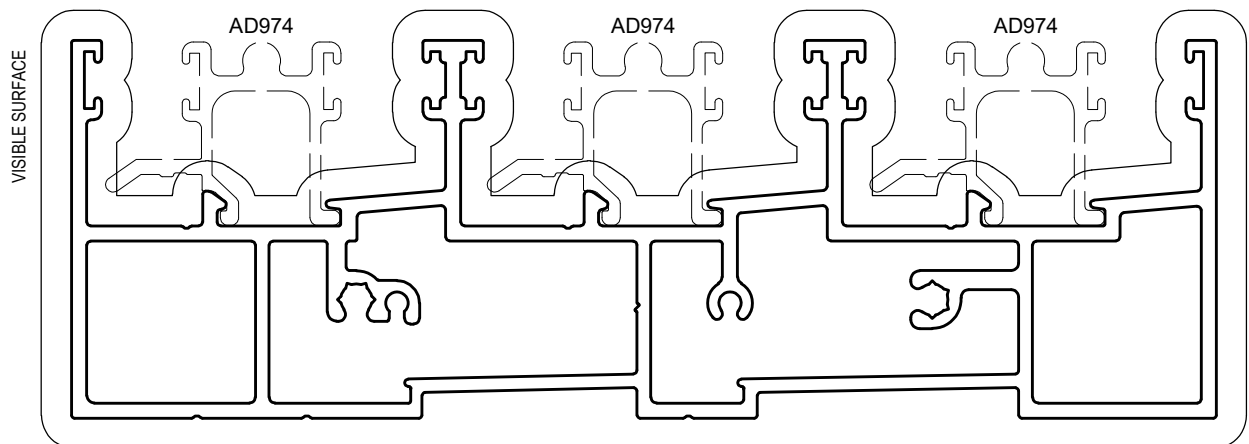
AD843

PROGLIDE ULTRAFLAT
TRIPLE TRACK HOLLOW SILL

Mass. 4.141 Kg/m

Anod. Per. 744

Paint Per. 468



AD793S

PROGLIDE ULTRAFLAT 50mm
TRIPLE TRACK HOLLOW SILL

Mass. 3.421 Kg/m

Anod. Per. 687

Paint Per. 687



AD605

SILL RETENTION CLIP
6060 T6

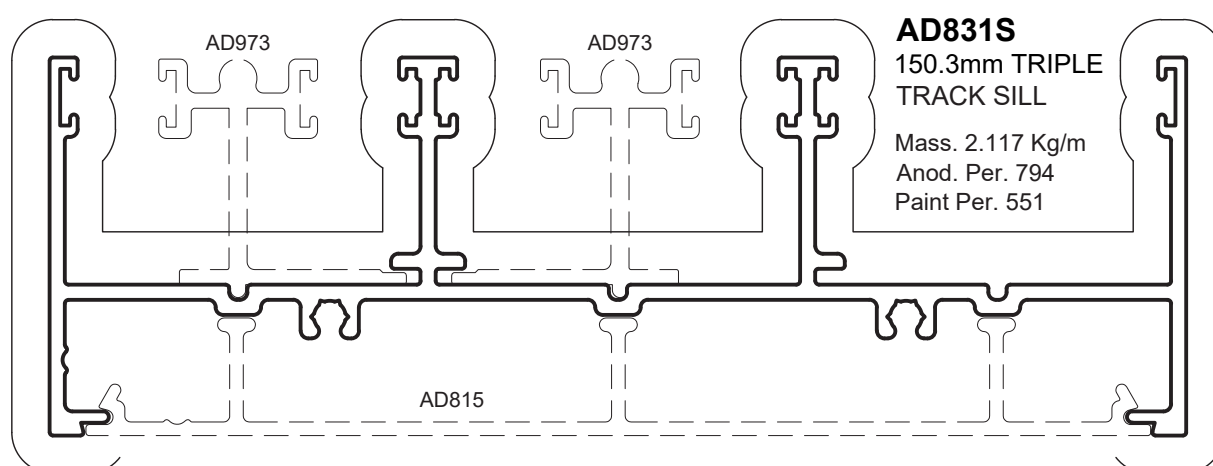
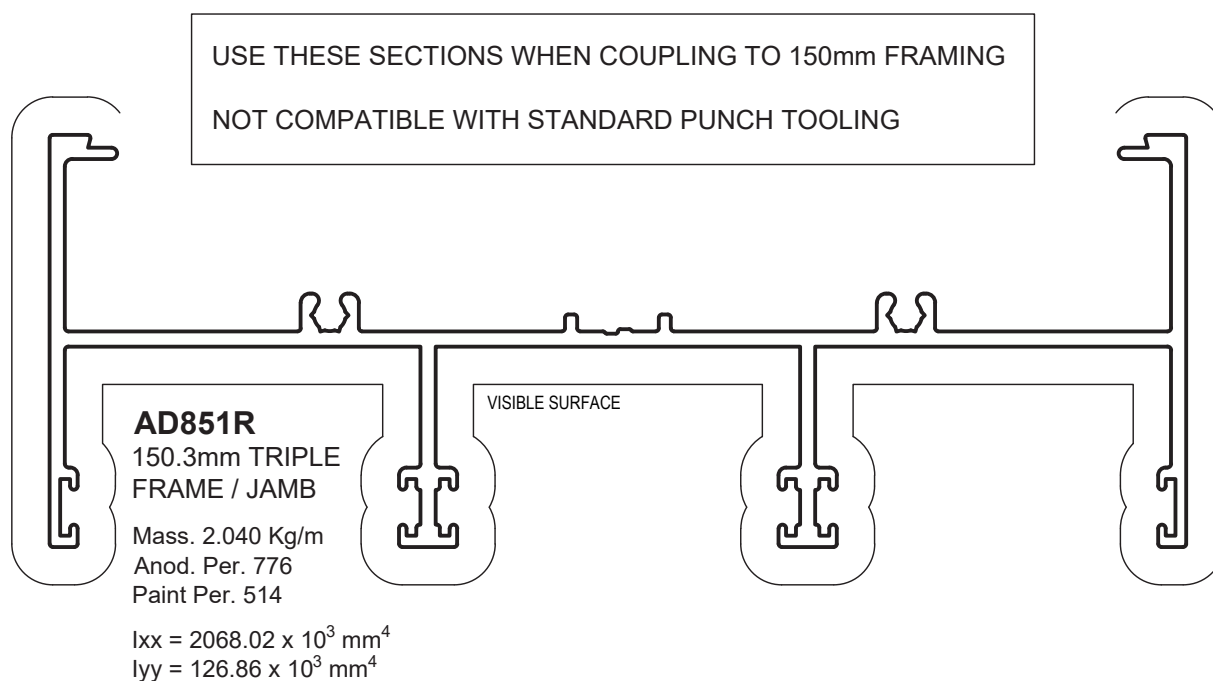
Mass. 0.65 Kg/m

Anod. Per. 209

No Visible Surfaces

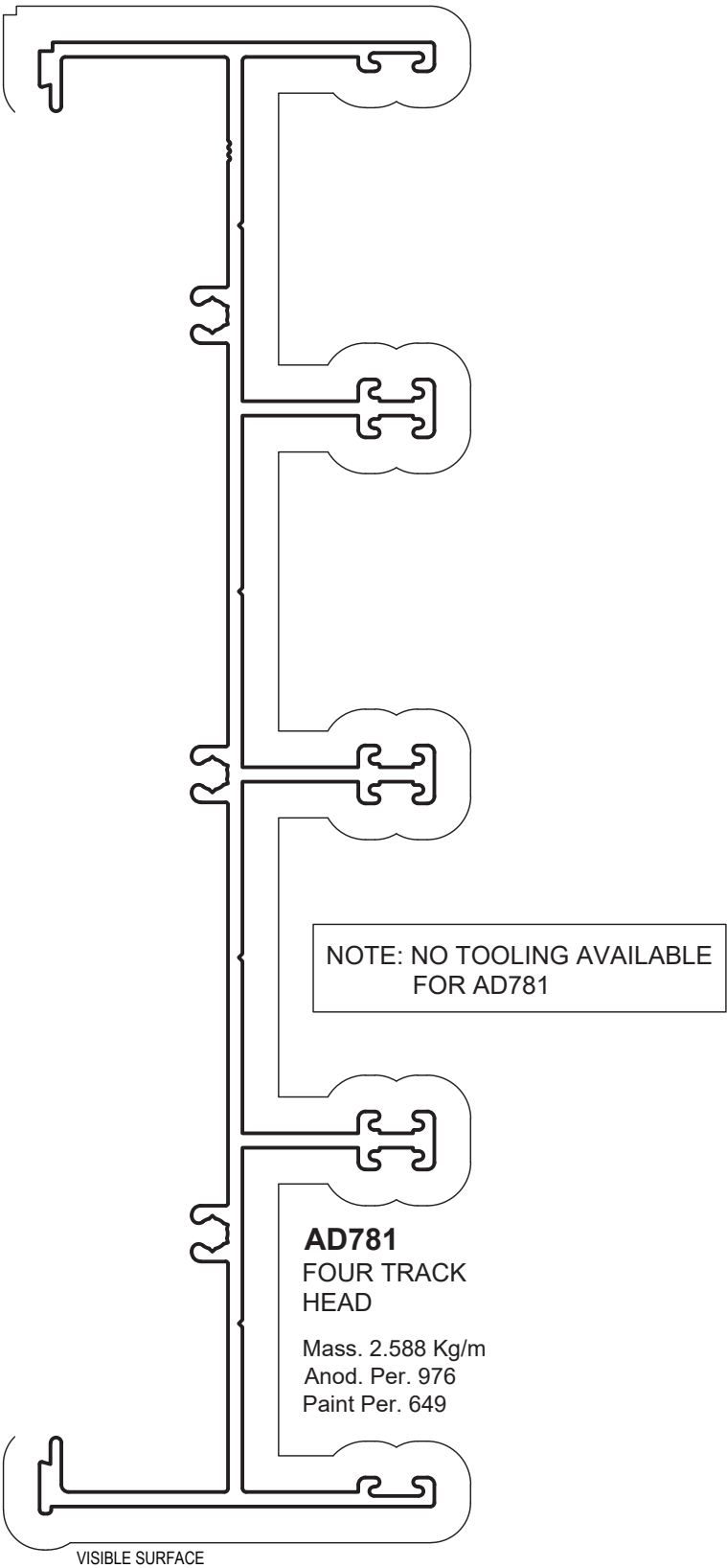
5. Extrusions

150.3mm Framing



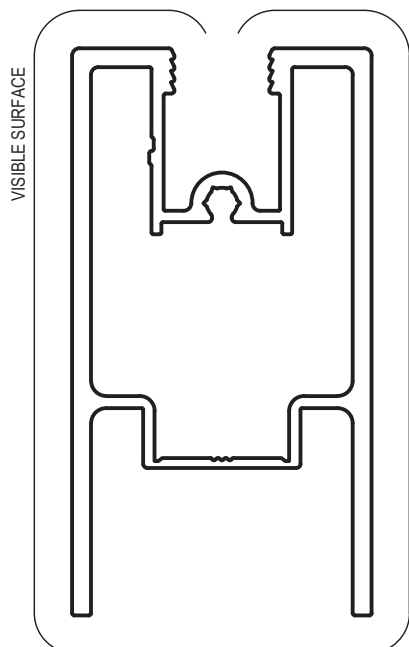
5. Extrusions

203mm Framing



5. Extrusions

Standard SG Sashes - 12mm Pocket

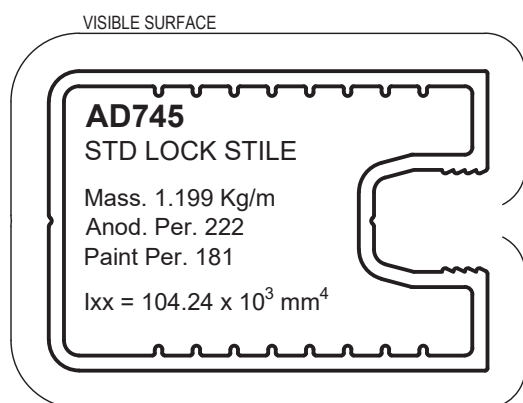
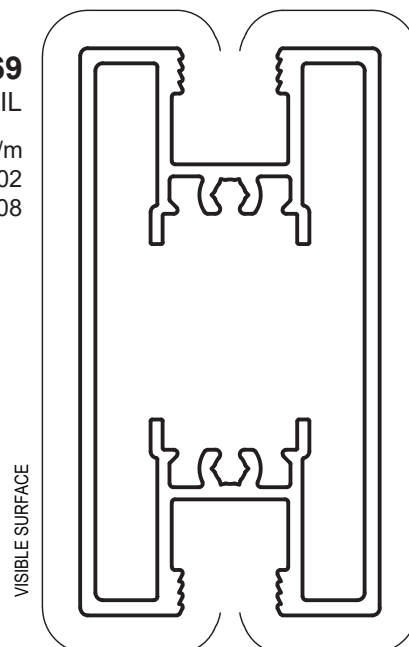


AD872
PROGLIDE
ULTRAFLAT
SG SQUARE
RAIL

Mass. 1.826 Kg/m
Anod. Per. 350
Paint Per. 181

AD869
75mm MIDRAIL

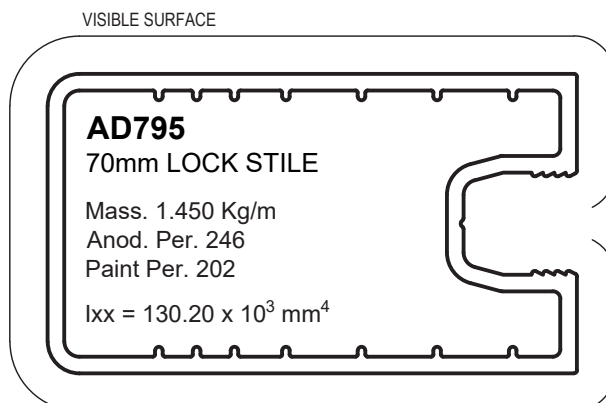
Mass. 1.855 Kg/m
Anod. Per. 302
Paint Per. 208



AD745
STD LOCK STILE

Mass. 1.199 Kg/m
Anod. Per. 222
Paint Per. 181

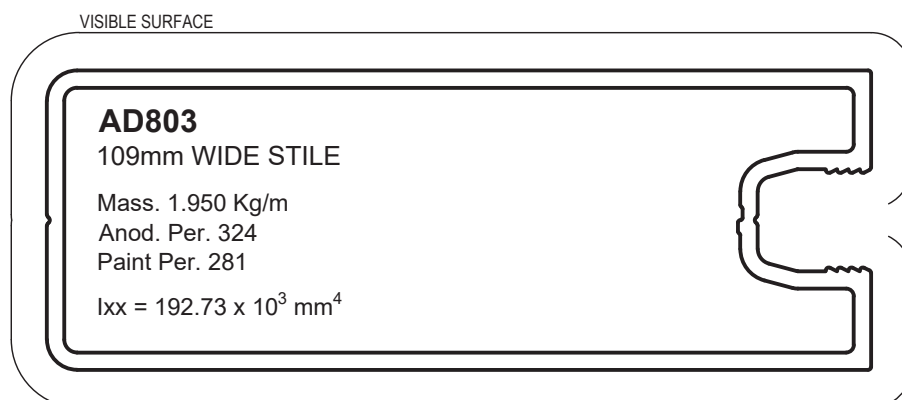
$I_{xx} = 104.24 \times 10^3 \text{ mm}^4$



AD795
70mm LOCK STILE

Mass. 1.450 Kg/m
Anod. Per. 246
Paint Per. 202

$I_{xx} = 130.20 \times 10^3 \text{ mm}^4$



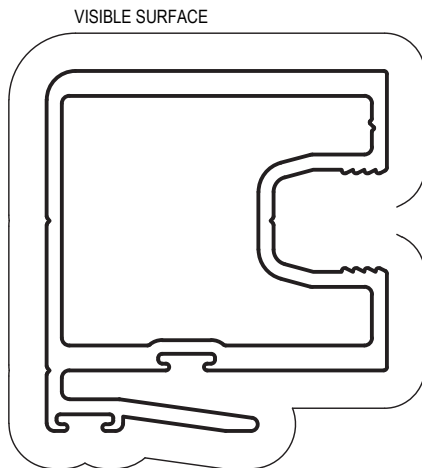
AD803
109mm WIDE STILE

Mass. 1.950 Kg/m
Anod. Per. 324
Paint Per. 281

$I_{xx} = 192.73 \times 10^3 \text{ mm}^4$

5. Extrusions

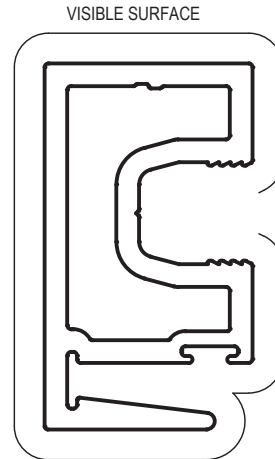
Standard SG Sashes - 12mm Pocket



AD744
STD INTERLOCK STILE

Mass. 1.486 Kg/m
Anod. Per. 280
Paint Per. 237

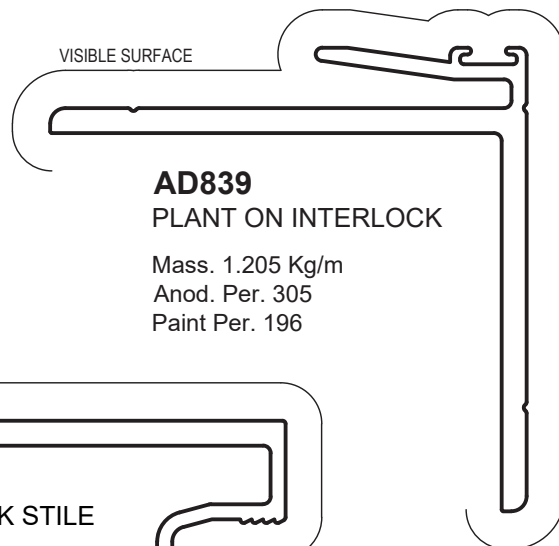
$I_{xx} = 150.70 \times 10^3 \text{ mm}^4$



AD980
12mm POCKET SLIM
INTERLOCK

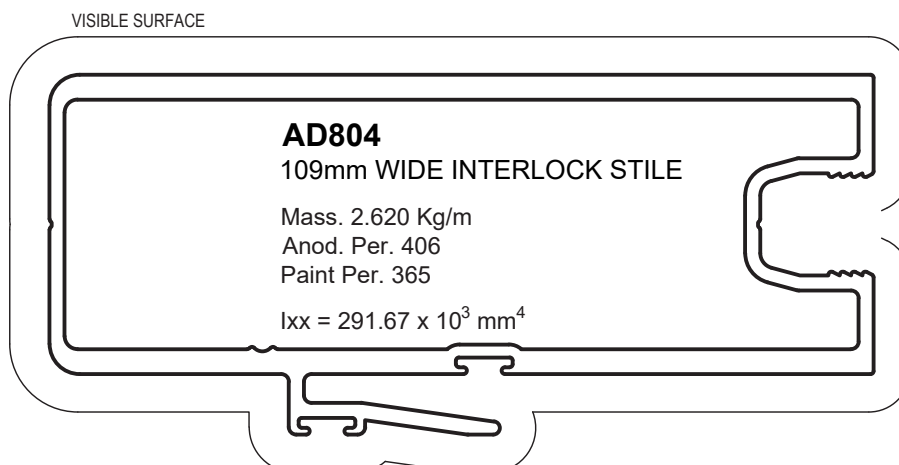
Mass. 1.437 Kg/m
Anod. Per. 231
Paint Per. 231

$I_{xx} = 127.95 \times 10^3 \text{ mm}^4$



AD839
PLANT ON INTERLOCK

Mass. 1.205 Kg/m
Anod. Per. 305
Paint Per. 196



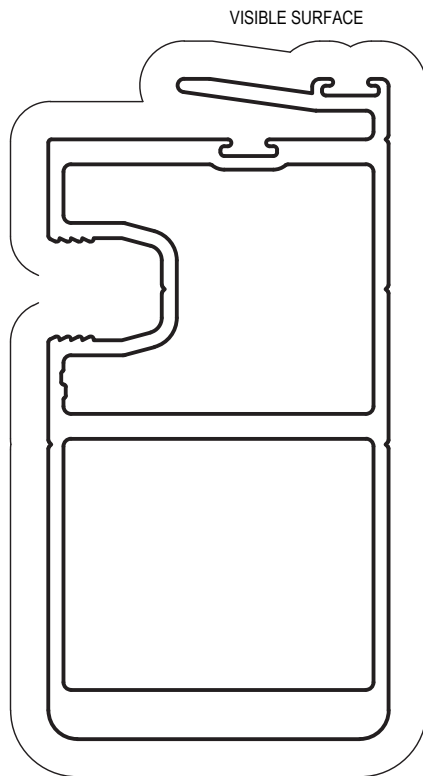
AD804
109mm WIDE INTERLOCK STILE

Mass. 2.620 Kg/m
Anod. Per. 406
Paint Per. 365

$I_{xx} = 291.67 \times 10^3 \text{ mm}^4$

5. Extrusions

Standard SG Sashes - 12mm Pocket



AD749

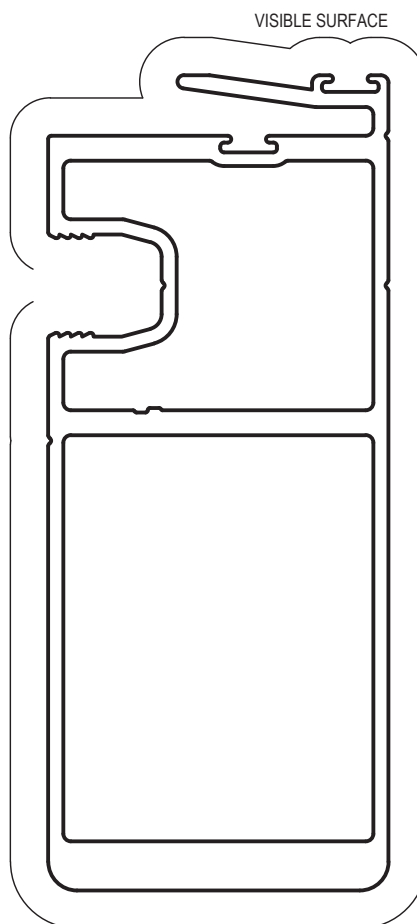
MED. INTERLOCK STILE

Mass. 2.633 Kg/m

Anod. Per. 359

Paint Per. 317

$I_{xx} = 871.10 \times 10^3 \text{ mm}^4$



AD747

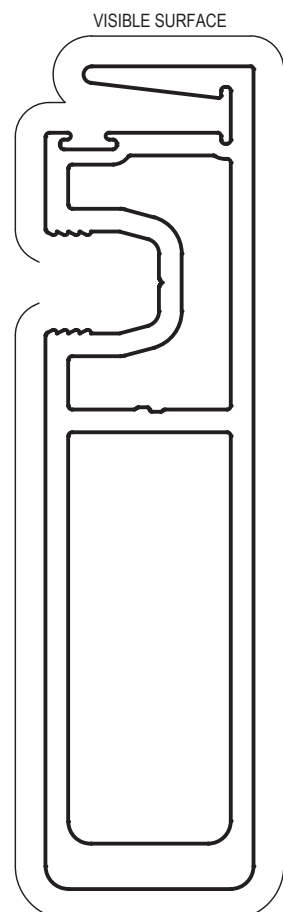
HEAVY DUTY INTERLOCK STILE

Mass. 2.853 Kg/m

Anod. Per. 400

Paint Per. 358

$I_{xx} = 1491.90 \times 10^3 \text{ mm}^4$



AD983

12mm POCKET SLIM INTERLOCK HEAVY DUTY

Mass. 2.761 Kg/m

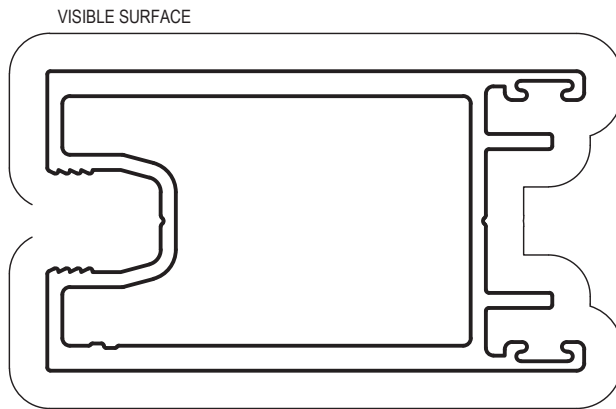
Anod. Per. 349

Paint Per. 298

$I_{xx} = 102.18 \times 10^3 \text{ mm}^4$

5. Extrusions

Standard SG Sashes - 12mm Pocket



AD746

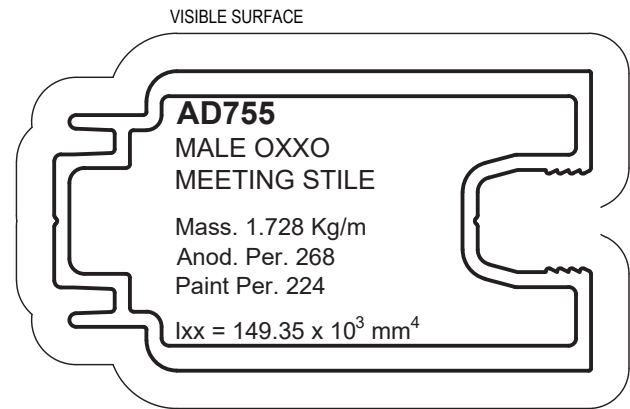
FEMALE OXXO MEETING STILE

Mass. 1.800 Kg/m

Anod. Per. 333

Paint Per. 251

$I_{xx} = 165.30 \times 10^3 \text{ mm}^4$



AD755

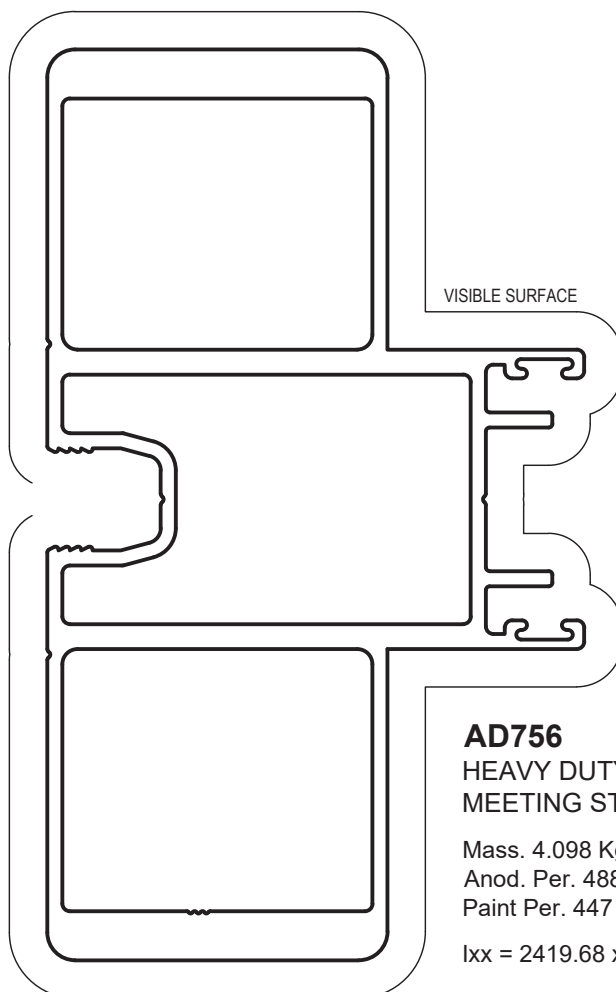
MALE OXXO MEETING STILE

Mass. 1.728 Kg/m

Anod. Per. 268

Paint Per. 224

$I_{xx} = 149.35 \times 10^3 \text{ mm}^4$



AD756

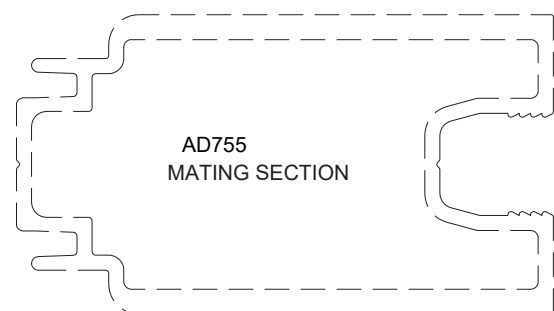
HEAVY DUTY FEMALE MEETING STILE

Mass. 4.098 Kg/m

Anod. Per. 488

Paint Per. 447

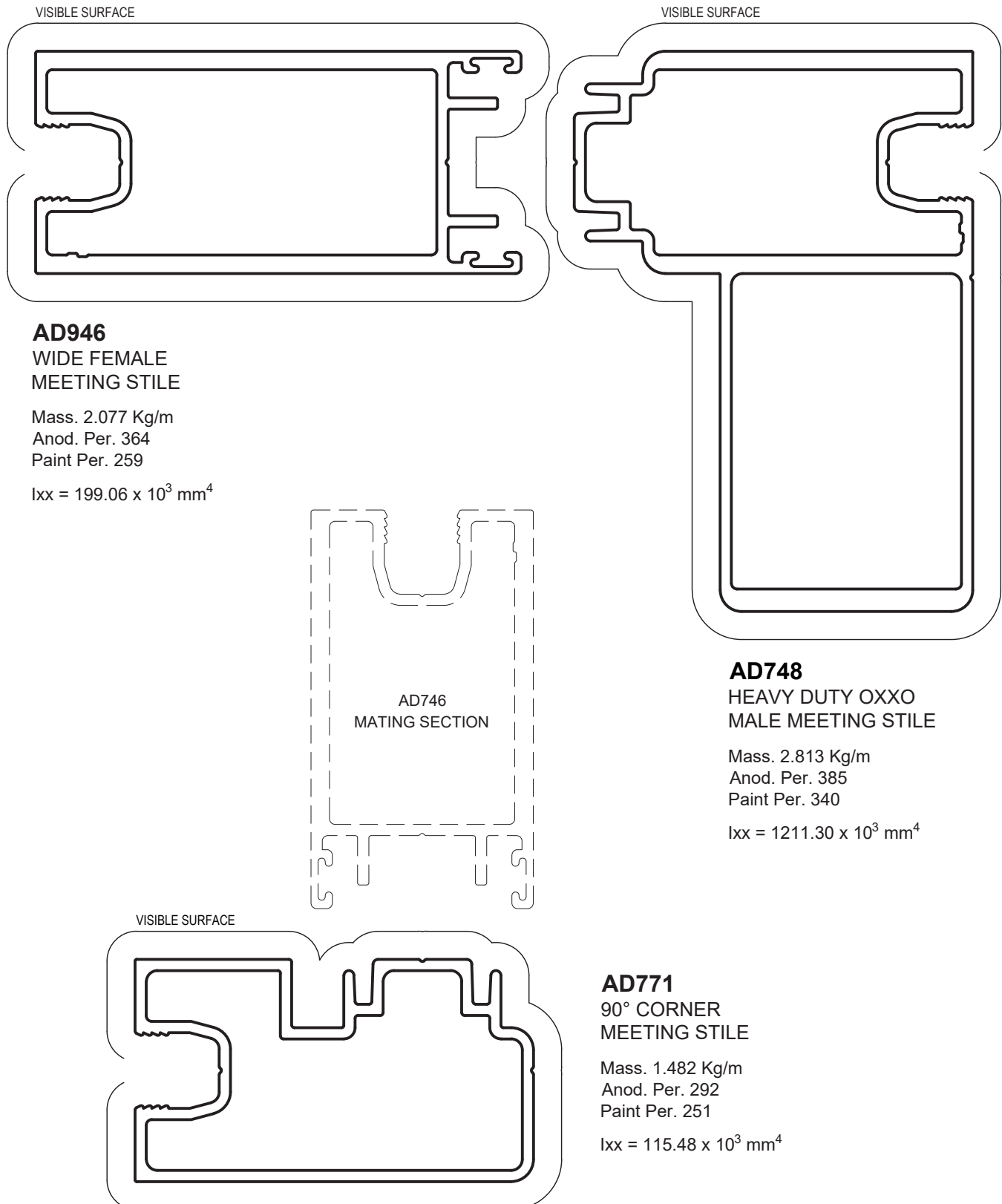
$I_{xx} = 2419.68 \times 10^3 \text{ mm}^4$



AD755 MATING SECTION

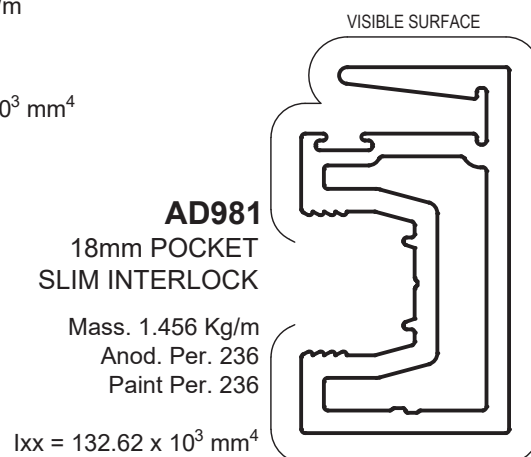
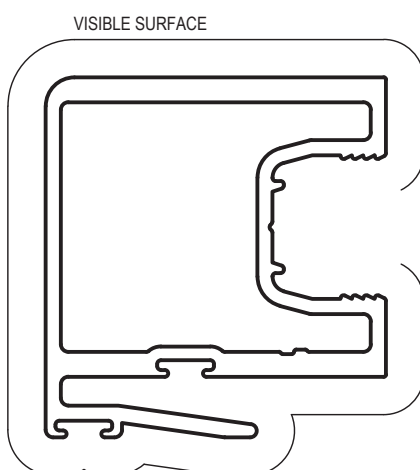
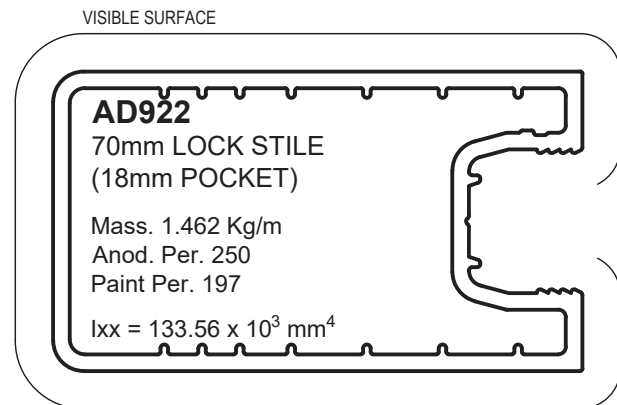
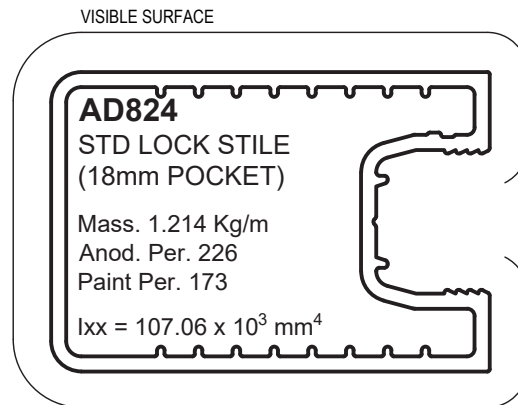
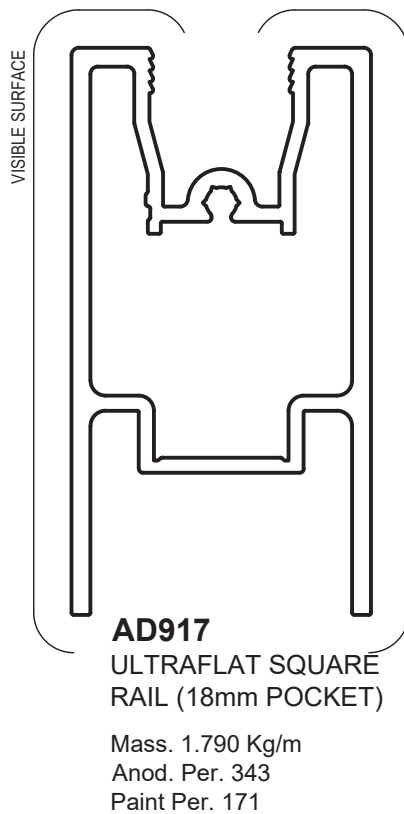
5. Extrusions

Standard SG Sashes - 12mm Pocket



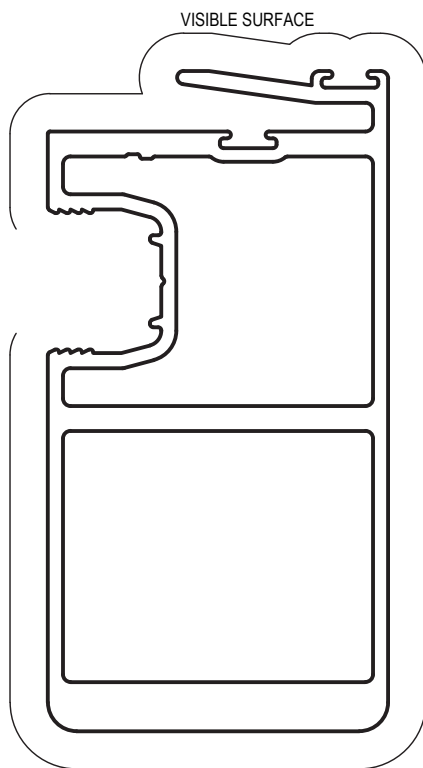
5. Extrusions

18mm Pocket Glazing



5. Extrusions

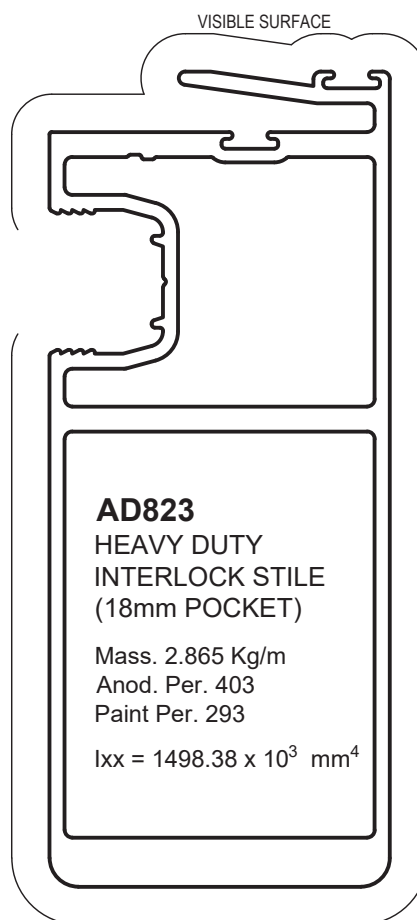
18mm Pocket Glazing



AD822
MEDIUM DUTY
INTERLOCK STILE
(18mm POCKET)

Mass. 2.643 Kg/m
Anod. Per. 362
Paint Per. 252

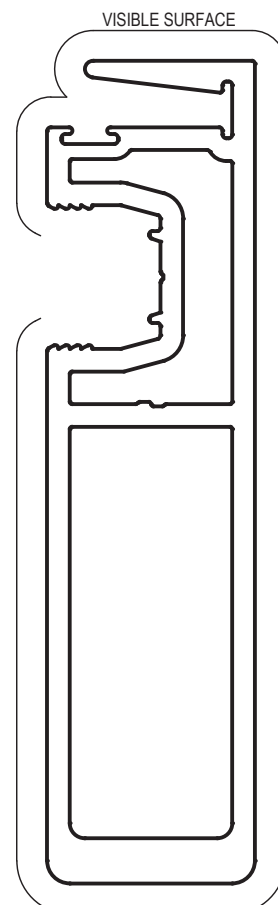
$I_{xx} = 875.49 \times 10^3 \text{ mm}^4$



AD823
HEAVY DUTY
INTERLOCK STILE
(18mm POCKET)

Mass. 2.865 Kg/m
Anod. Per. 403
Paint Per. 293

$I_{xx} = 1498.38 \times 10^3 \text{ mm}^4$



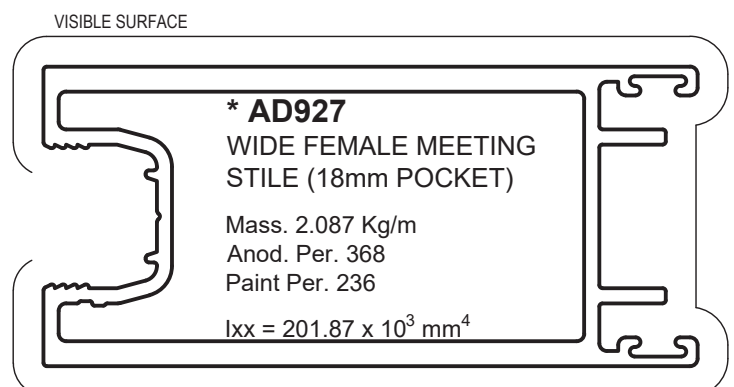
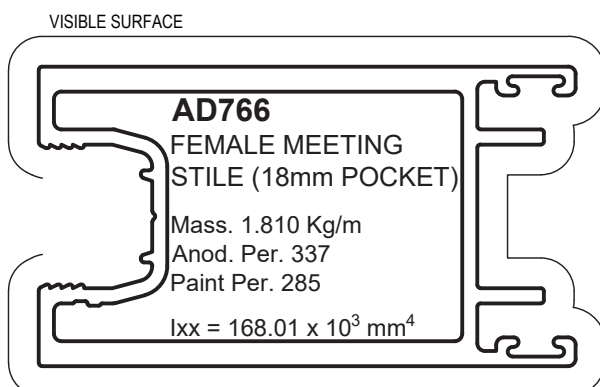
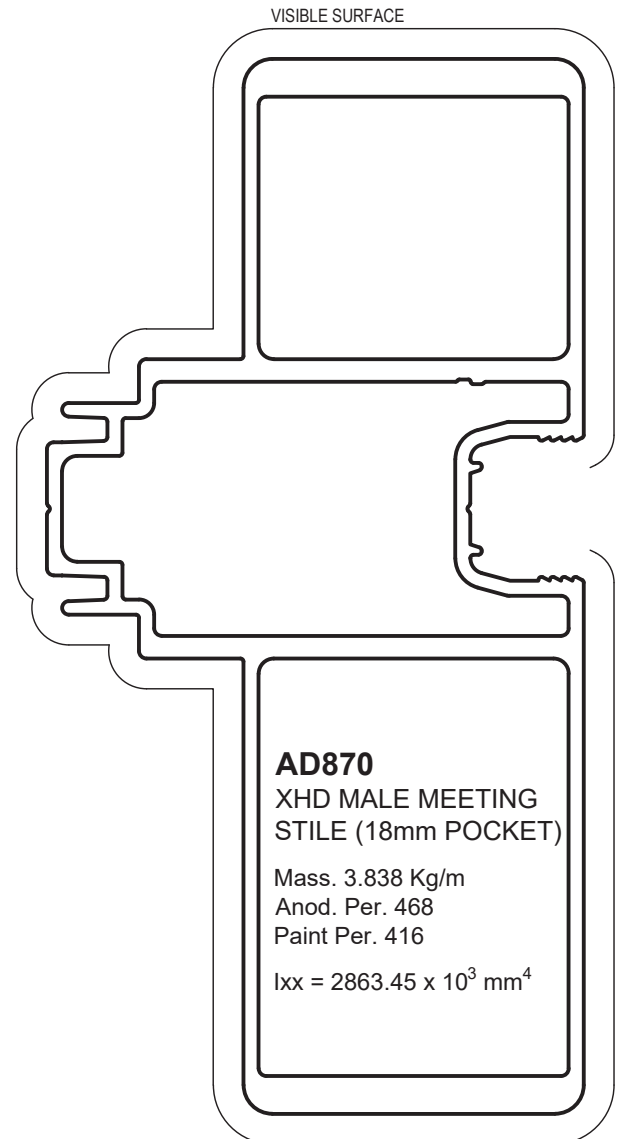
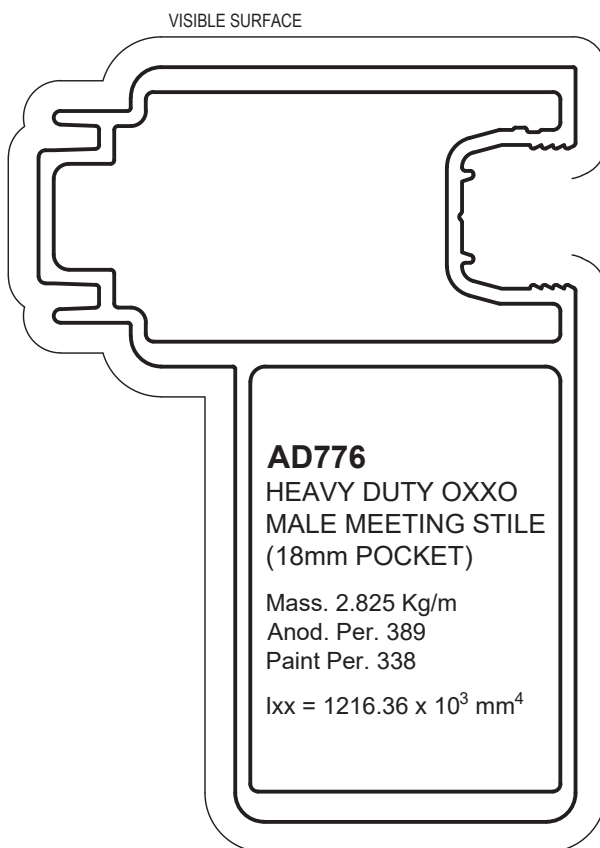
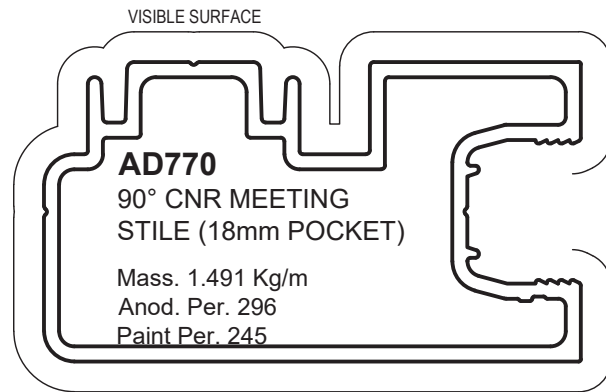
AD984
18mm POCKET SLIM
INTERLOCK HEAVY DUTY

Mass. 2.776 Kg/m
Anod. Per. 354
Paint Per. 295

$I_{xx} = 1265.71 \times 10^3 \text{ mm}^4$

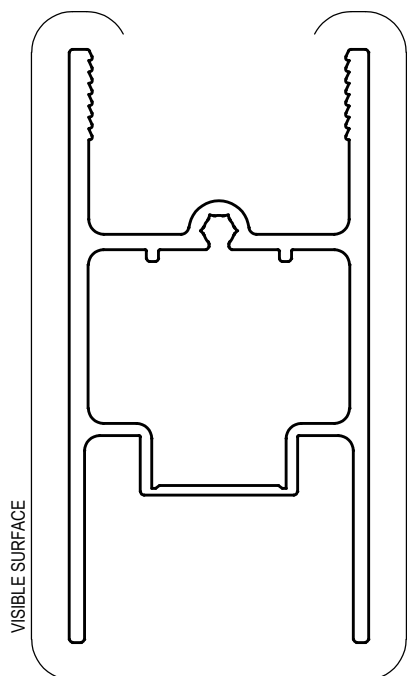
5. Extrusions

18mm Pocket Glazing



5. Extrusions

DG 33.5mm Pocket Glazing



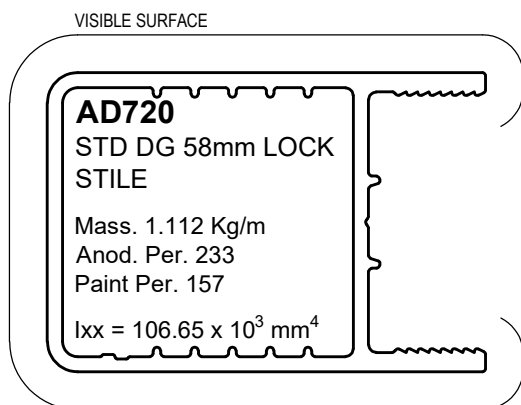
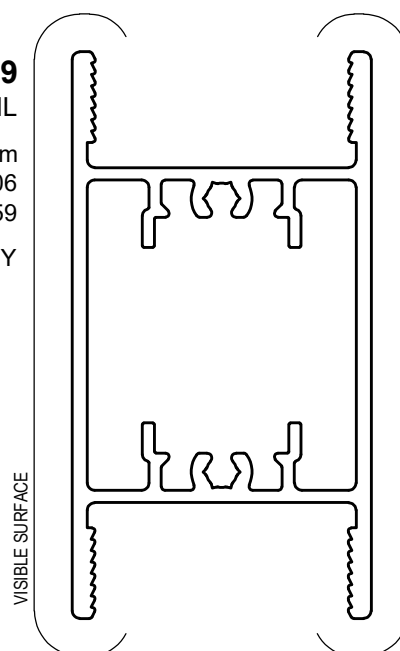
AD899
PROGLIDE
ULTRAFLAT DG
SQUARE RAIL

Mass. 1.466 Kg/m
Anod. Per. 363
Paint Per. 163

AD879
75mm DG MIDRAIL

Mass. 1.536 Kg/m
Anod. Per. 306
Paint Per. 159

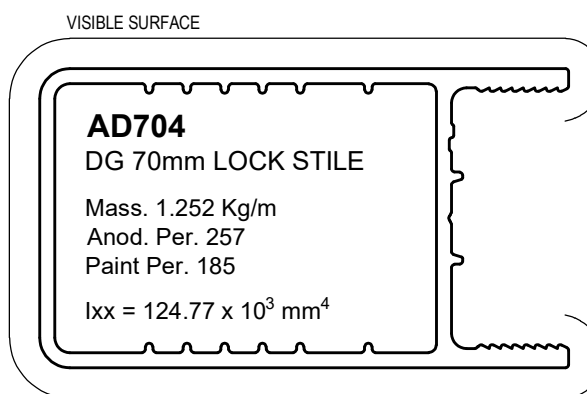
*PROJECT ONLY



AD720
STD DG 58mm LOCK
STILE

Mass. 1.112 Kg/m
Anod. Per. 233
Paint Per. 157

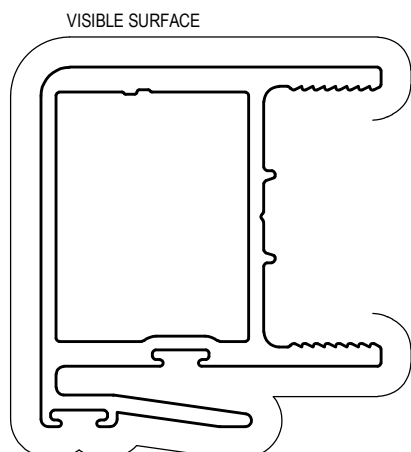
$I_{xx} = 106.65 \times 10^3 \text{ mm}^4$



AD704
DG 70mm LOCK STILE

Mass. 1.252 Kg/m
Anod. Per. 257
Paint Per. 185

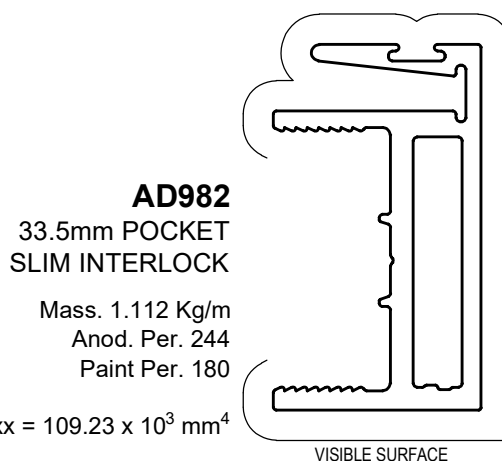
$I_{xx} = 124.77 \times 10^3 \text{ mm}^4$



AD709
DG INTERLOCK

Mass. 1.305 Kg/m
Anod. Per. 290
Paint Per. 219

$I_{xx} = 142.73 \times 10^3 \text{ mm}^4$



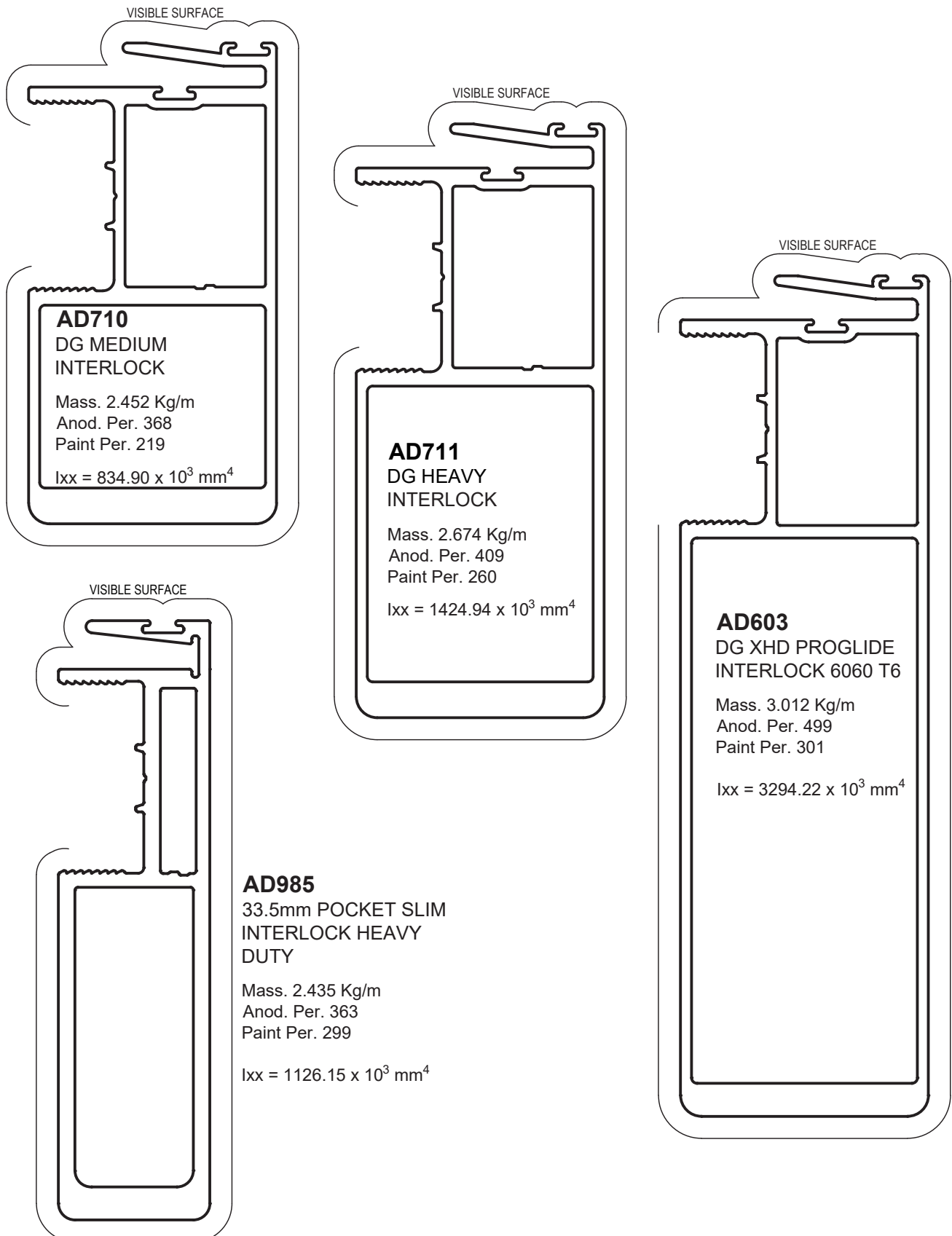
AD982
33.5mm POCKET
SLIM INTERLOCK

Mass. 1.112 Kg/m
Anod. Per. 244
Paint Per. 180

$I_{xx} = 109.23 \times 10^3 \text{ mm}^4$

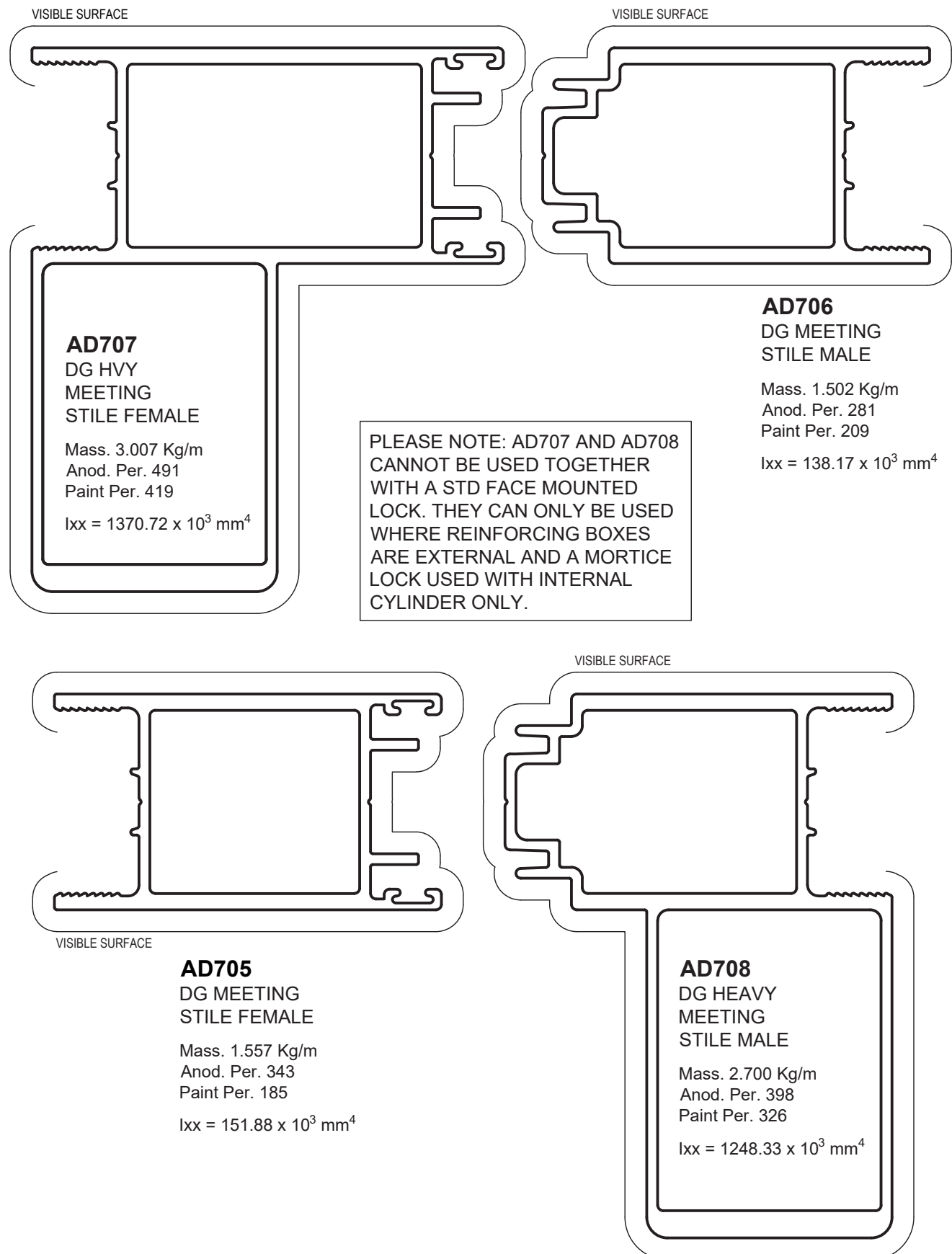
5. Extrusions

DG 33.5mm Pocket Glazing



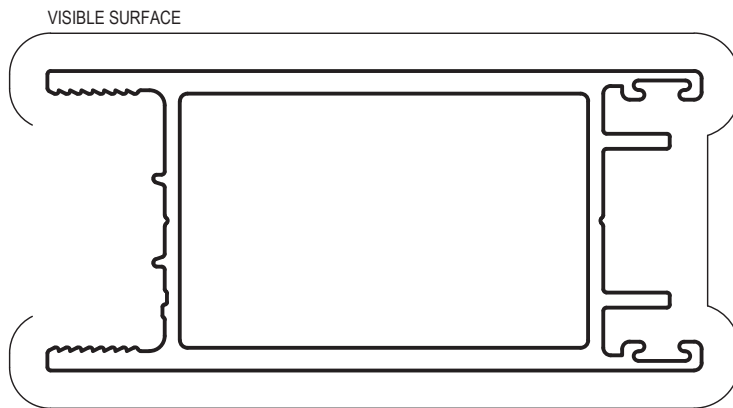
5. Extrusions

DG 33.5mm Pocket Glazing



5. Extrusions

DG 33.5mm Pocket Glazing



AD928
WIDE FEMALE
MEETING STILE DG

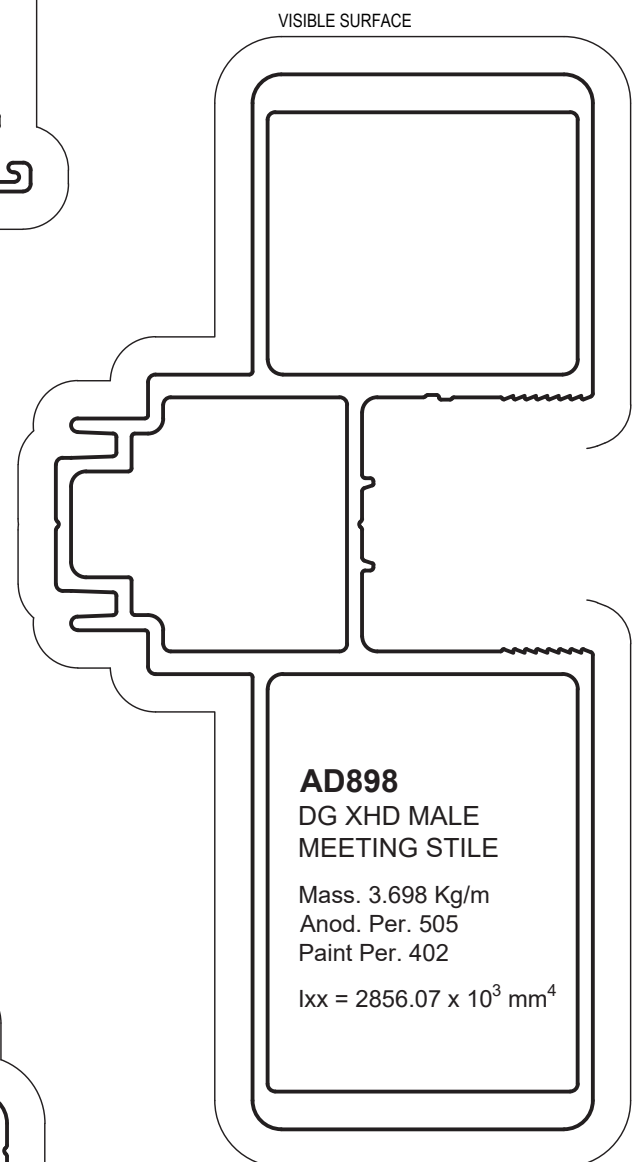
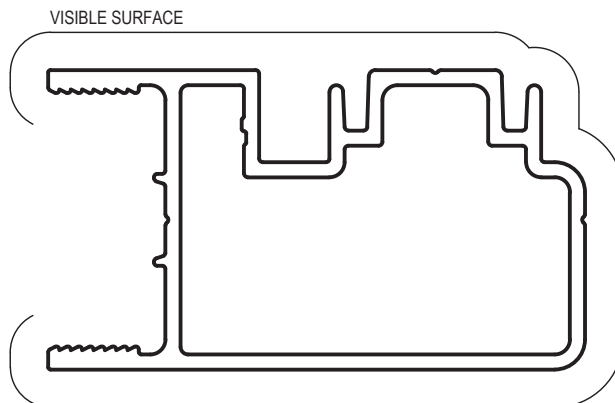
Mass. 1.810 Kg/m
Anod. Per. 374
Paint Per. 221

$I_{xx} = 183.15 \times 10^3 \text{ mm}^4$

AD712
DG 90° CNR
MEETING STILE

Mass. 1.397 Kg/m
Anod. Per. 304
Paint Per. 228

$I_{xx} = 118.81 \times 10^3 \text{ mm}^4$



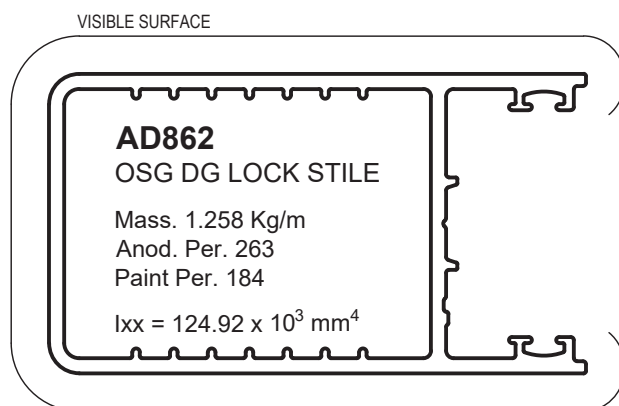
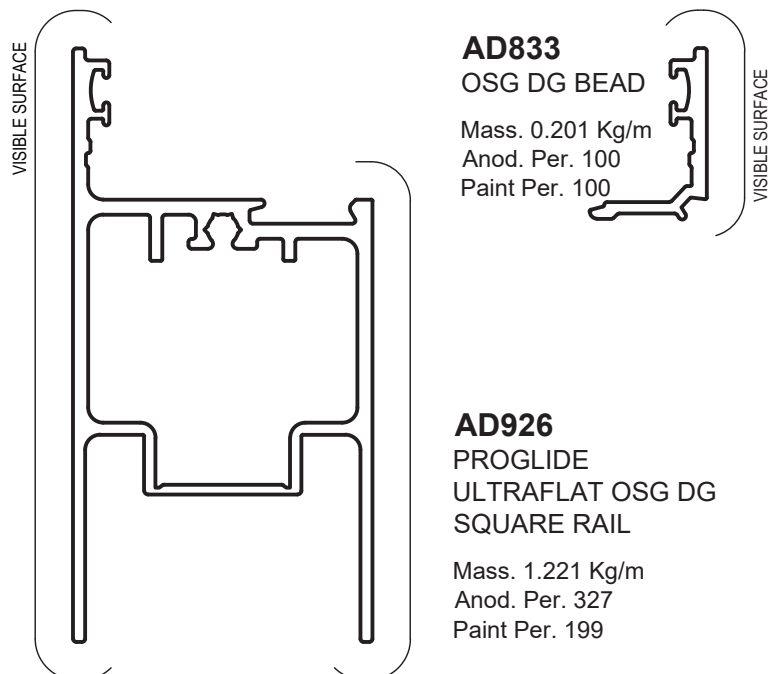
AD898
DG XHD MALE
MEETING STILE

Mass. 3.698 Kg/m
Anod. Per. 505
Paint Per. 402

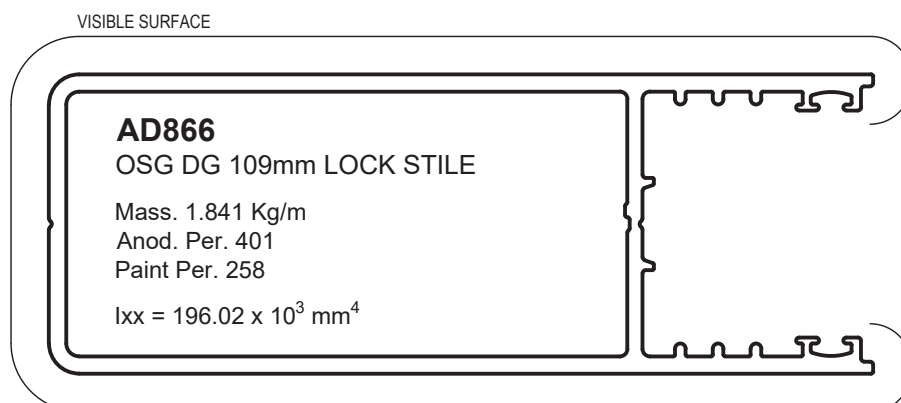
$I_{xx} = 2856.07 \times 10^3 \text{ mm}^4$

5. Extrusions

Onsite Glazed DG - 30mm Pocket

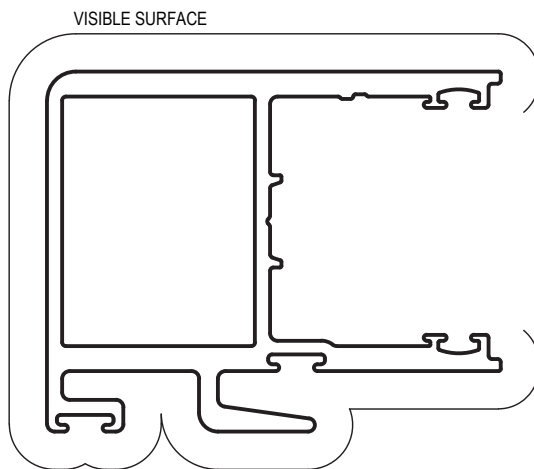


NOTE: THESE SECTIONS
ARE NOT INCLUDED IN
STANDARD TOOLING



5. Extrusions

Onsite Glazed DG - 30mm Pocket

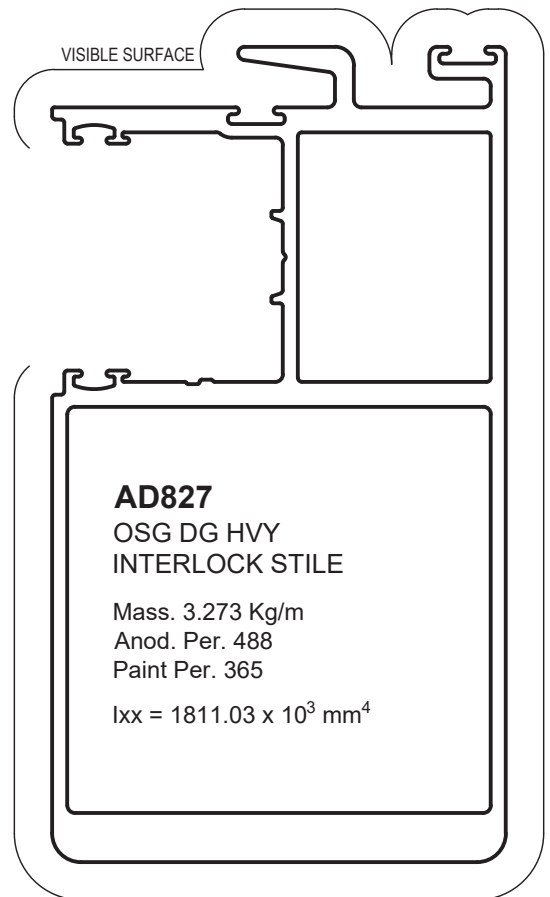


AD829
OSG DG STD
INTERLOCK STILE

Mass. 1.640 Kg/m
Anod. Per. 369
Paint Per. 246

$I_{xx} = 185.07 \times 10^3 \text{ mm}^4$

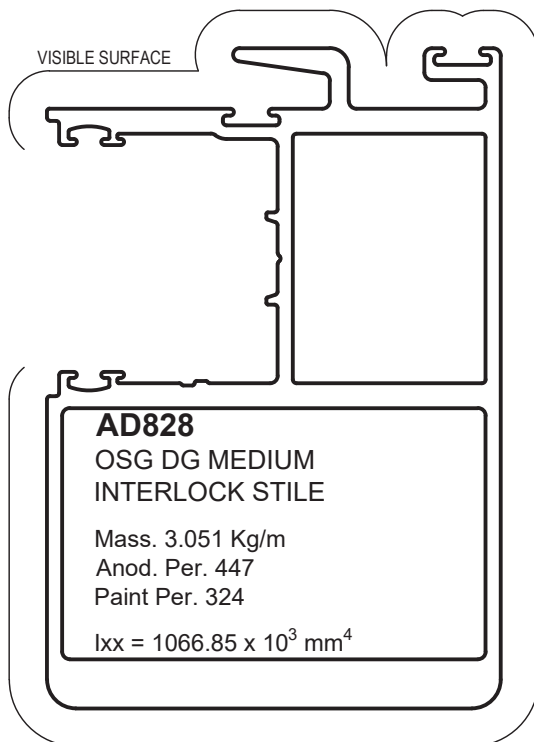
NOTE: THESE SECTIONS
ARE NOT INCLUDED IN
STANDARD TOOLING



AD827
OSG DG HVY
INTERLOCK STILE

Mass. 3.273 Kg/m
Anod. Per. 488
Paint Per. 365

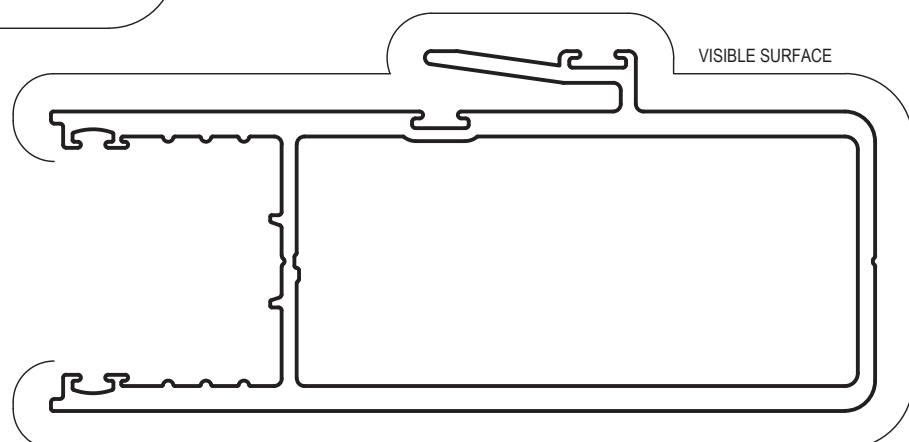
$I_{xx} = 1811.03 \times 10^3 \text{ mm}^4$



AD828
OSG DG MEDIUM
INTERLOCK STILE

Mass. 3.051 Kg/m
Anod. Per. 447
Paint Per. 324

$I_{xx} = 1066.85 \times 10^3 \text{ mm}^4$



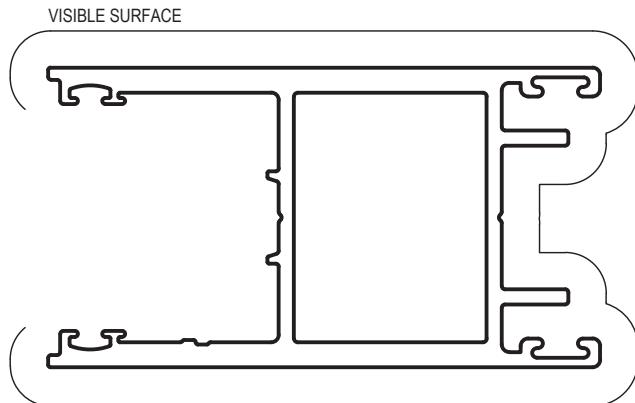
AD864
OSG DG 109mm
INTERLOCK STILE

Mass. 2.513 Kg/m
Anod. Per. 467
Paint Per. 268

$I_{xx} = 289.53 \times 10^3 \text{ mm}^4$

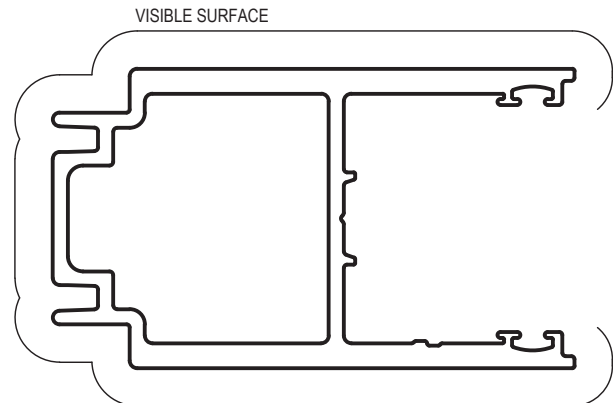
5. Extrusions

Onsite Glazed DG - 30mm Pocket



AD835
OSG DG FEMALE
MEETING STILE

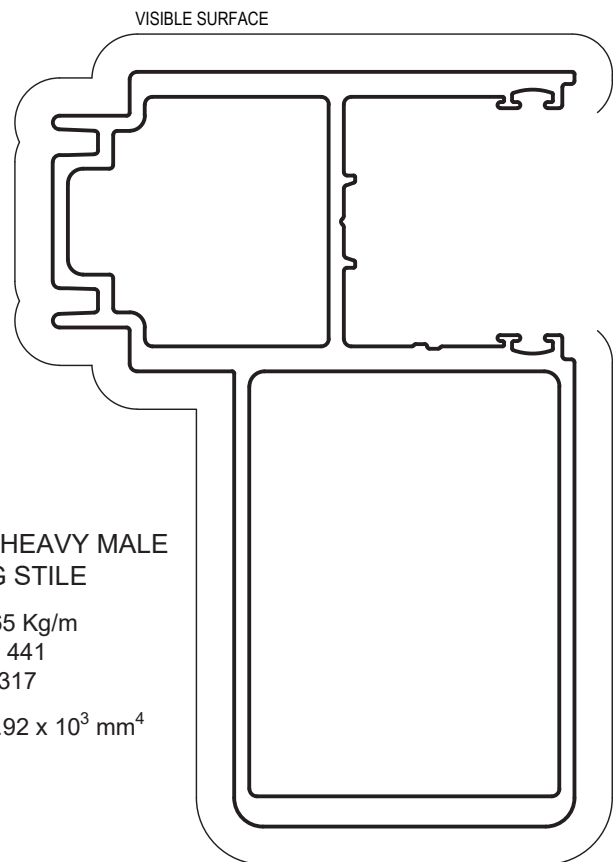
Mass. 1.687 Kg/m
Anod. Per. 394
Paint Per. 270
 $I_{xx} = 165.29 \times 10^3 \text{ mm}^4$



AD836
OSG DG MALE
MEETING STILE

Mass. 1.579 Kg/m
Anod. Per. 324
Paint Per. 200
 $I_{xx} = 147.01 \times 10^3 \text{ mm}^4$

NOTE: THESE SECTIONS
ARE NOT INCLUDED IN
STANDARD TOOLING



AD837
OSG DG HEAVY MALE
MEETING STILE

Mass. 2.665 Kg/m
Anod. Per. 441
Paint Per. 317
 $I_{xx} = 1176.92 \times 10^3 \text{ mm}^4$

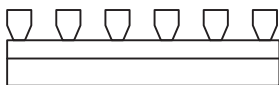
5. Extrusions

100mm Flush Grate Sill

PRG018

36mm SS STORM GRATE
x 1000mm long

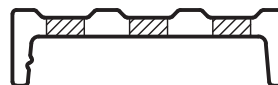
Alspec Code: 1378669



ASGR8

SLOTTED GRATE
THRESHOLD

Mass. 0.364 Kg/m
Anod. Per. 105
Paint Per. 100

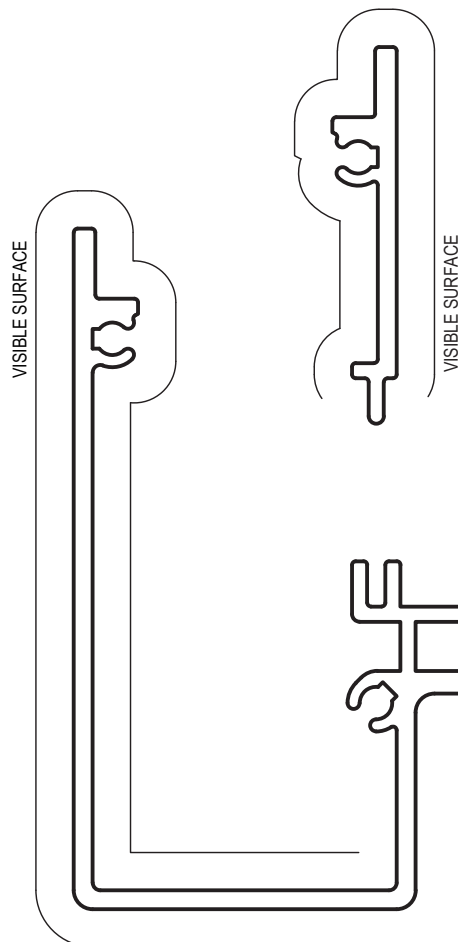


(PRE PUNCHED)

AD802

FLUSH GRATE
SILL ADAPTOR

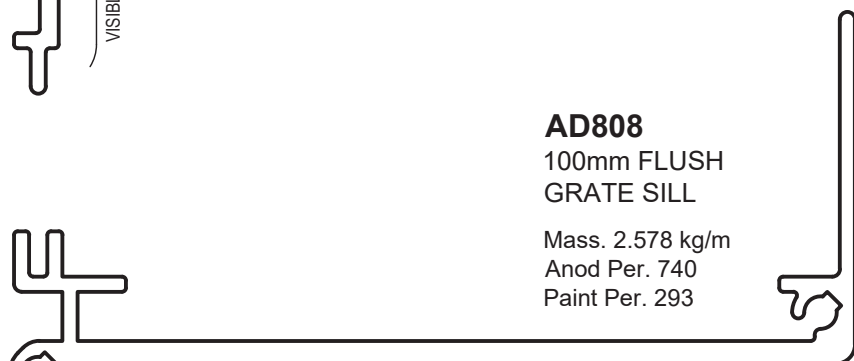
Mass. 0.437 kg/m
Anod Per. 132
Paint Per. 115



AD808

100mm FLUSH
GRATE SILL

Mass. 2.578 kg/m
Anod Per. 740
Paint Per. 293

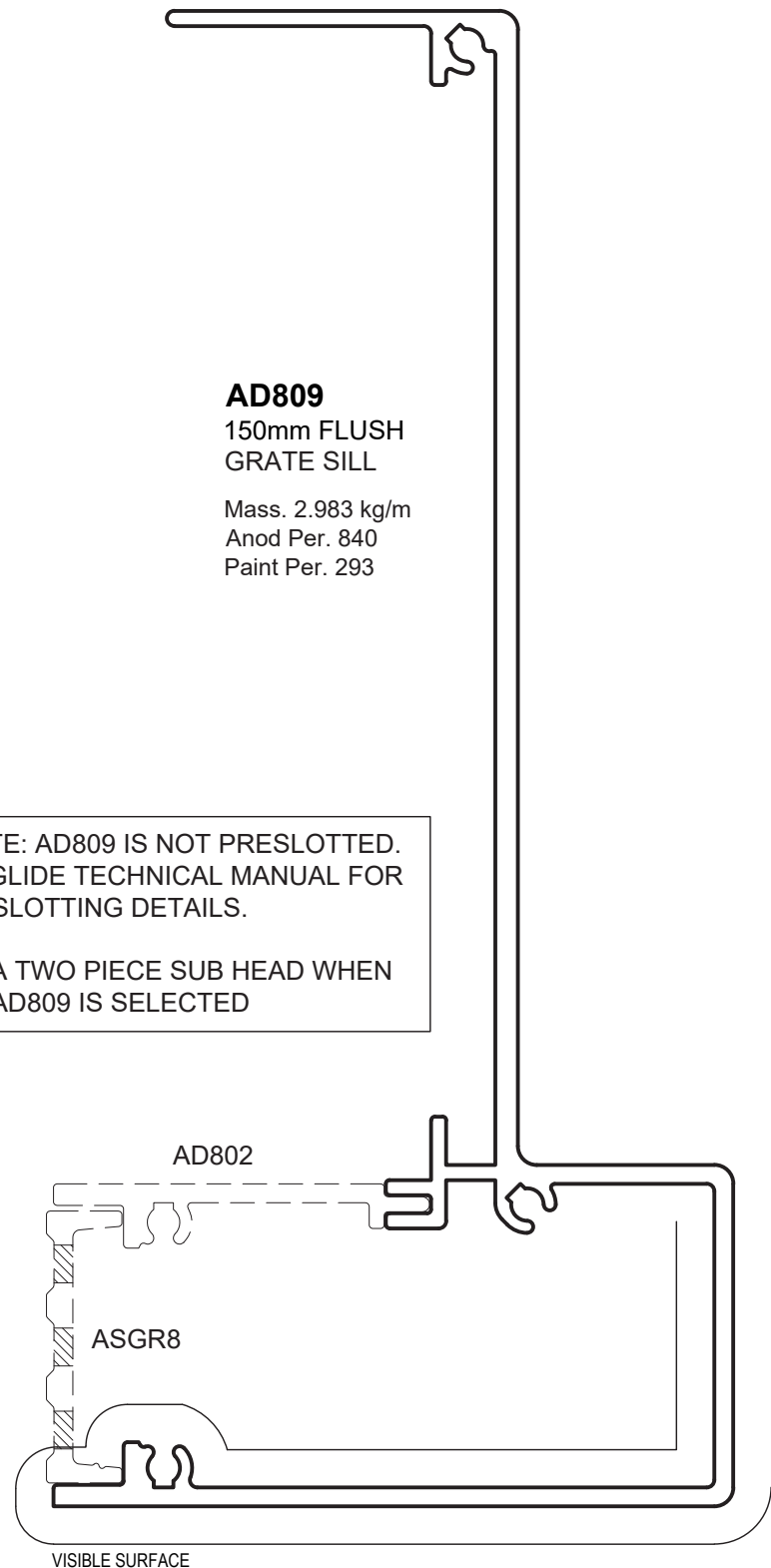


PLEASE NOTE: AD808 IS NOT PRESLOTTED.
REFER PROGLIDE TECHNICAL MANUAL FOR
SLOTING DETAILS.

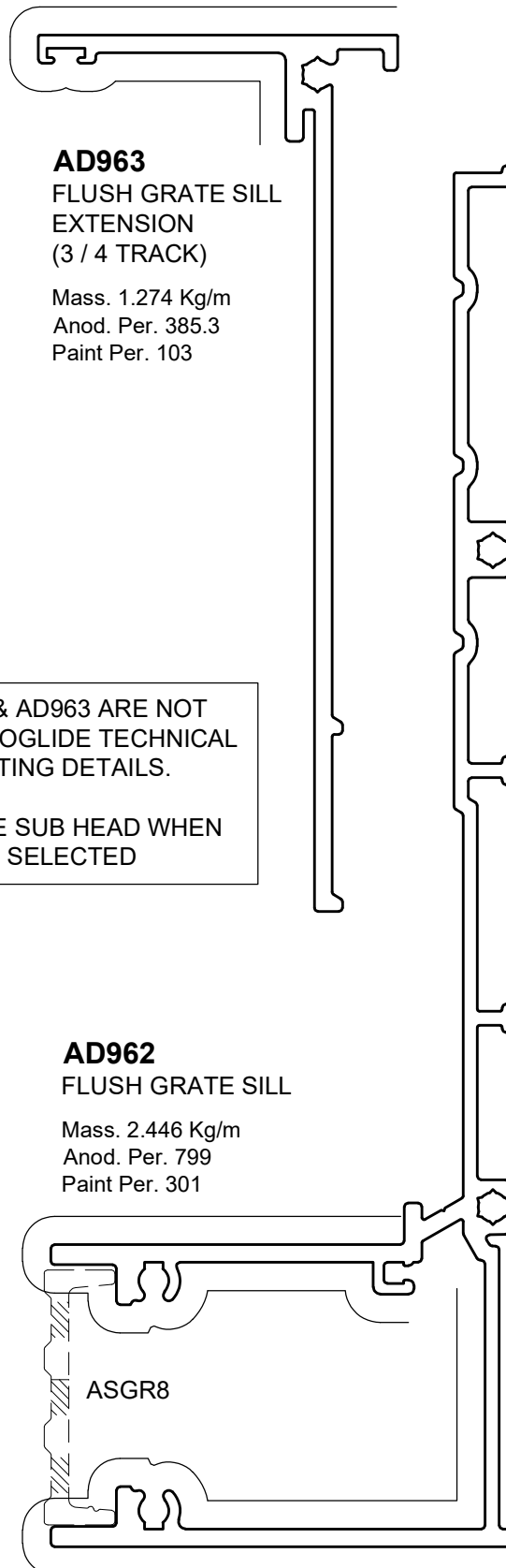
MUST USE A TWO PIECE SUB HEAD WHEN
AD808 IS SELECTED

5. Extrusions

150mm Flush Grate Sills



5. Extrusions



PLEASE NOTE: AD962 & AD963 ARE NOT
PRESLOTTED. REFER PROGLIDE TECHNICAL
MANUAL FOR SLOTTING DETAILS.

MUST USE A TWO PIECE SUB HEAD WHEN
AD962 / AD963 IS SELECTED

5. Extrusions

PLEASE NOTE: AD965 & AD966 ARE NOT
PRESLOTTED. REFER PROGLIDE TECHNICAL
MANUAL FOR SLOTTING DETAILS.

MUST USE A TWO PIECE SUB HEAD WHEN
AD965 / AD966 IS SELECTED

AD966

150mm FLUSH GRATE
SILL

Mass. 2.216 Kg/m
Anod. Per. 745
Paint Per. 265

AD965

100mm FLUSH
GRATE SILL

Mass. 1.936 Kg/m
Anod. Per. 643
Paint Per. 265

AD964

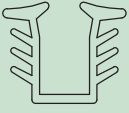
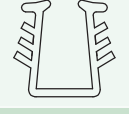
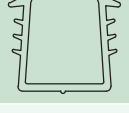
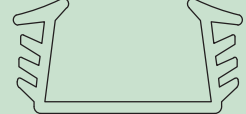
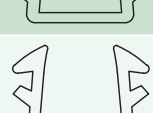
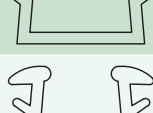
FLUSH GRATE SILL
ADAPTOR

Mass. 0.392 Kg/m
Anod. Per. 118
Paint Per. 100

ASGR8

6. Hardware & Components

Glazing Channels

IMAGE	TO SUIT GLASS	MATERIAL	PART #	DESCRIPTION
	5mm	PVC	1376033	GR60 GLAZING CHANNEL (5mm GLASS) x 100m ROLL
	6-6.38mm	PVC	1376044	GR61 GLAZING CHANNEL (6-6.38mm GLASS) x 100m ROLL
	8-8.38mm	PVC	1376029	GR62 GLAZING CHANNEL (8-8.38mm GLASS) x 100m ROLL
	10-10.38mm	PVC	1376035	GR63 GLAZING CHANNEL (10-10.38mm GLASS) x 100m ROLL
	18mm	S/PRENE	1376098	GRS118 GLAZING CHANNEL (18mm GLASS) x 40m ROLL
	24mm	S/PRENE	1376101	GRS24 DG GLAZING CHANNEL (24-25mm GLASS) x 40m ROLL
	28mm	S/PRENE	1376100	GRS28 DG GLAZING CHANNEL (28mm GLASS) x 30m ROLL
	18mm	PVC	1376063	GR55 GLAZING CHANNEL 18mm POCKET (6.38mm GLASS) x 50m ROLL
	8-8.38mm	PVC	1376155	GR76 GLAZING CHANNEL 18mm POCKET (8-8.38 GLASS) x 60m ROLL
	10.38mm	PVC	1376064	GR56 GLAZING CHANNEL 18mm POCKET (10.38mm GLASS) x 60m ROLL
	11.52mm	PVC	1376065	GR57 GLAZING CHANNEL 18mm POCKET (11.52mm GLASS) x 60m ROLL
	13.52mm	PVC	1376066	GR58 GLAZING CHANNEL 18mm POCKET (13.52mm GLASS) x 75m ROLL
	12.38 / 12.76mm	PVC	1376140	GR68 GLAZING CHANNEL 18mm POCKET (12.38-12.76mm GLASS) x 75m ROLL

6. Hardware & Components

Glazing Wedges

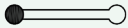
IMAGE	TO SUIT GAP	PART #	DESCRIPTION	MATERIAL
	3mm	1313055	GR43 GLAZING WEDGE (BROWN) (3mm GAP) x 200m ROLL	PVC
		1313063	GR43S GLAZING WEDGE (BROWN) (3mm GAP) S/PRENE x 200m ROLL	SANTOPRENE
	4mm	1313056	GR44 GLAZING WEDGE (WHITE) (4mm GAP) x 200m ROLL	PVC
		1313064	GR44S GLAZING WEDGE (WHITE) (4mm GAP) S/PRENE x 200m ROLL	SANTOPRENE
	8mm	1313060	GR48 GLAZING WEDGE (ORANGE) (8mm GAP) x 150m ROLL	PVC
		1313067	GR48S GLAZING WEDGE (ORANGE) (8mm GAP) S/PRENE x 150m ROLL	SANTOPRENE

Backing Gaskets

IMAGE	TO SUIT GAP	PART #	DESCRIPTION	MATERIAL
	2mm	1313052	GR36 BACKING GASKET - PUSH IN (2mm GAP) x 200m ROLL	PVC
		1313053	GR36S BACKING GASKET - PUSH IN (2mm GAP) S/PRENE x 200m ROLL	SANTOPRENE
	2mm	1313079	CE36 CO-EXT BACKING GASKET (2mm GAP) x 100m ROLL	PVC
		1313080	CE36S CO-EXT BACKING GASKET (2mm GAP) S/PRENE x 100m ROLL	SANTOPRENE
	4mm	1313054	GR37 BACKING GASKET - PUSH IN (4mm GAP) x 175m ROLL	PVC
		1313069	GR37S BACKING GASKET - PUSH IN (4mm GAP) S/PRENE x 175m ROLL	SANTOPRENE
	4mm	1313081	CE37 CO-EXT BACKING GASKET (4mm GAP) x 100m ROLL	PVC
		1313082	CE37S CO-EXT BACKING GASKET (4mm GAP) S/PRENE x 100m ROLL	SANTOPRENE

6. Hardware & Components

Seals

IMAGE	PART #	DESCRIPTION	MATERIAL
	1377124	PBF69-475-2B FINSEAL T-SLOT x 400m	BLACK (034)
	1377122	PBF69-525-4B FINSEAL T-SLOT x 400m	BLACK (034) GREY (036)
	1376847	WS48 PVC SEAL x 1m	BLACK (034)
	1376344	CE12 CO-EXT BAFFLE (16.5mm HEIGHT) x 1m	BLACK (034)
	1376342	CE12 CO-EXT BAFFLE (16.5mm HEIGHT) x 250m ROLL	
	1376349	CE48 CO-EXT BAFFLE (13.5mm HEIGHT) x 1m	BLACK (034)
	1376359	CE48 CO-EXT BAFFLE (13.5mm HEIGHT) x 500m ROLL	
	1376301	HB1 BULB SEAL x 1m	BLACK (034)
	1376300	HB1 BULB SEAL x 100m	

Fasteners

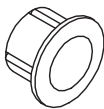
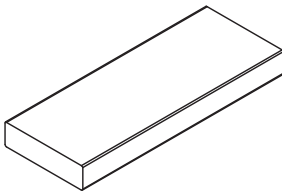
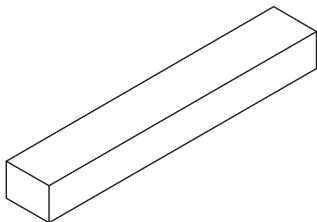
SCREWS			
PART #	HEAD	DESCRIPTION	LOCATION
1382637	SQUARE #2	8g x 3/4 (19mm) 304SS SQ #2 PAN S/TAP SCREW x 1000	ANTI LIFT BLOCKS
1382044	PHILLIPS #2	8g x 3/4 (19mm) SS PHIL PAN S/TAP SCREW x 1000	
1382644	SQUARE #2	10g x 1 (25mm) 304SS SQ #2 PAN S/TAP SCREW x 1000	FRAME & PRG017 BI-PART SUPPORT KIT
1382054	PHILLIPS #2	10g x 1 (25mm) SS PHIL PAN S/TAP SCREW x 500	
1382647	SQUARE #2	10g x 2 (51mm) 304SS SQ #2 PAN S/TAP SCREW x 1000	DOOR SASHES
1382058	PHILLIPS #2	10g x 2 (51mm) SS PHIL PAN S/TAP SCREW x 500	
1382650	SQUARE #2	6g x 1/2 (13mm) 304SS SQ #2 CSK S/TAP SCREW x 1000	INTERLOCK CAVITY FILLER
1382002	PHILLIPS #2	6g x 1/2 (13mm) SS PHIL CSK S/TAP SCREW x 1000	
1382665	SQUARE #2	8g x 1/2 (13mm) 304SS SQ #2 CSK S/TAP SCREW x 1000	PRG019 / 020 IMPACT DOOR STOP
1382013	PHILLIPS #2	8g x 1/2 (13mm) SS PHIL CSK S/TAP SCREW x 200	

6. Hardware & Components

Frame Joint Gaskets

PART #	DESCRIPTION	FINISH
1385509	FJG50 FRAME JOINT GASKET PVC FOAM TAPE 50 x 1.6mm 45.7m	BLACK (034) GREY (036)
1385553	FJG002 50mm x 102mm 910 PER ROLL	BLACK (034) GREY (036)
1385556	FJG006 50mm x 150mm 910 PER ROLL	BLACK (034) GREY (036)
1385521	FJG60 FRAME JOINT GASKET PVC FOAM TAPE 60 x 1.6mm 45.7m	BLACK (034) GREY (036)
1385557	FJG007 60mm x 102mm 760 PER ROLL	BLACK (034) GREY (036)
1385560	FJG008 60mm x 150mm 760 PER ROLL	BLACK (034) GREY (036)
1310244	FJG004 55mm x 102mm 825 PER ROLL	BLACK (034) GREY (036)
1310235	FJG005 55mm x 152mm 825 PER ROLL	BLACK (034) GREY (036)

Accessories



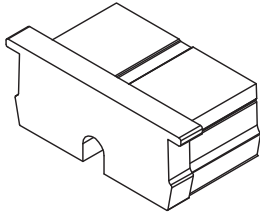
SETTING BLOCK 6mm x 8mm x 50mm Long	
PART	1376776
FINISH	BLACK (034)
QTY	BAG of 100

SETTING BLOCK 8mm x 29mm x 75mm	
PART	1376771
FINISH	BLACK (034)
QTY	BAG of 50

10mm Dia. HOLE PLUG	
PART	1378017
FINISH	BLACK (034)
QTY	EACH

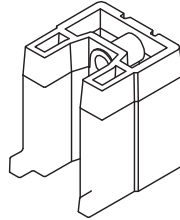
6. Hardware & Components

Accessories



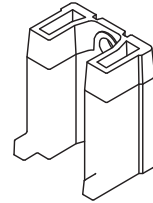
PRG004 - BUMP STOP TO SUIT AD729

PART	1378002
FINISH	BLACK (034)
QTY	EACH



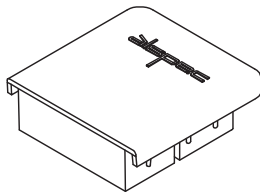
PRG022 DG SITE GLAZED COMPRESSION BLOCK

PART	1378268
FINISH	BLACK (034)
QTY	EACH



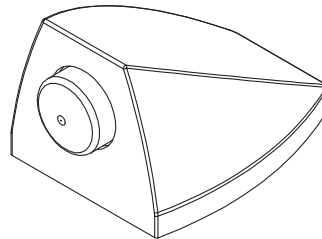
PRG023 DG SITE GLAZED STILE COMPRESSION BLOCK

PART	1378269
FINISH	BLACK (034)
QTY	EACH



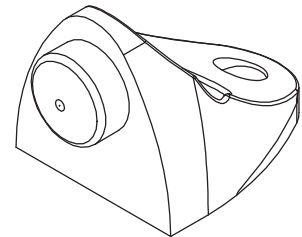
PRG006 PROGLIDE END CAP

PART	1378004
FINISH	BLACK (034)
QTY	EACH



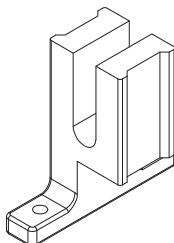
PRG020 IMPACT STOP FOR STACKER (WITH COVER)

PART	1378262	BLACK (034)
PART / FINISH	1378266	SATIN CHROME (094)
QTY	EACH	



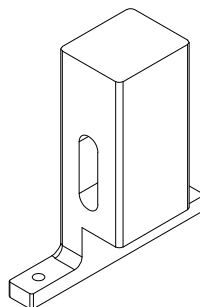
PRG019 IMPACT STOP FOR STACKER (NO COVER)

PART	1378265
FINISH	BLACK (034)
QTY	EACH



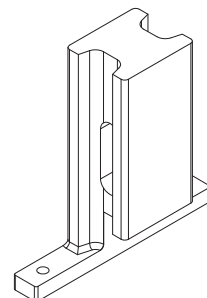
PRG002 INTERLOCK ANTI-LIFT BLOCK

PART	1378920
FINISH	NOT SPECIFIED (099)
QTY	EACH



PRG003 LOCK STILE ANTI-LIFT BLOCK

PART	1378921
FINISH	NOT SPECIFIED (099)
QTY	EACH

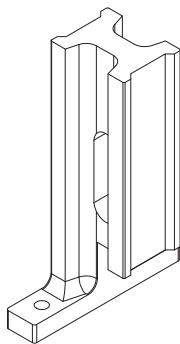


PRG014 DEEP POCKET LOCK STILE ANTI-LIFT BLOCK

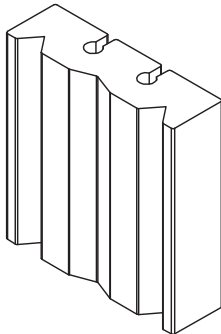
PART	1378968
FINISH	BLACK (034)
QTY	EACH

6. Hardware & Components

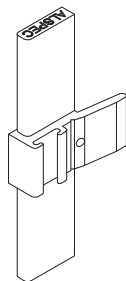
Accessories



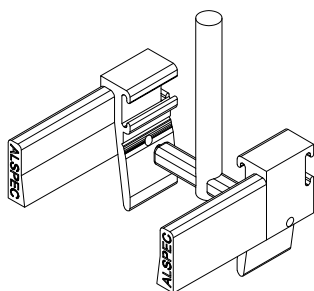
PRG015 DEEP POCKET INTERLOCK ANTI-LIFT BLOCK	
PART	1378969
FINISH	BLACK (034)
QTY	EACH



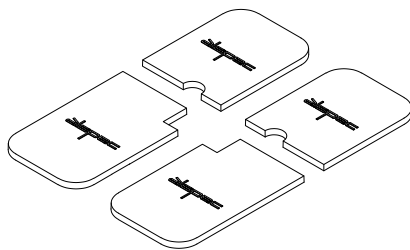
PRG005 - FIXED PANEL BLOCK	
PART	1378005
FINISH	BLACK (034)
QTY	EACH - 500mm LONG



PRG001 INTERLOCK CAVITY FILLER	
PART	1378006
FINISH	BLACK (034)
QTY	EACH

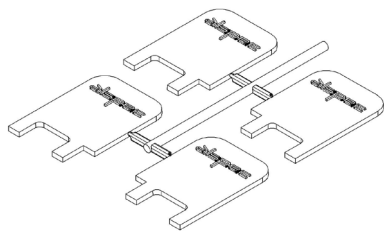


PRG043 INTERLOCK CAVITY FILLER TREE	
PART	1378284
FINISH	BLACK (034)
QTY	EACH



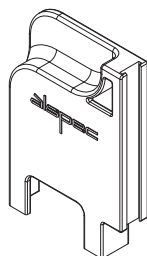
Suited for under 300Pa

PRG028 ULTRAFLAT HOLE CAPS SET OF 4 (2L+ 2R)	
PART	1378175
FINISH	BLACK (034)
QTY	SET



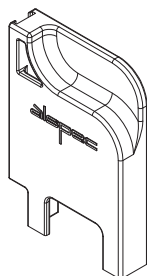
Suited for 300Pa - 600Pa

PRG044 ULTRAFLAT HP HOLE CAPS SET OF 4 (2L + 2R)	
PART	1378285
FINISH	BLACK (034)
QTY	SET



Suited for over 600Pa

PRG049 ULTRAFLAT HP HOLE END CAP	
PART	1379391
FINISH	BLACK (034)
QTY	EACH



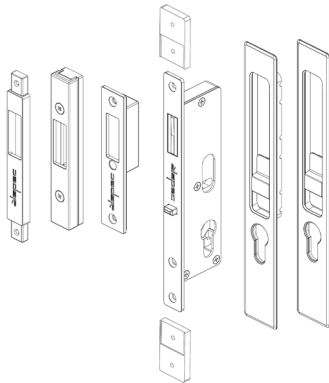
Suited for over 600Pa

PRG050 ULTRAFLAT HP HOLE END CAP	
PART	1379390
FINISH	BLACK (034)
QTY	EACH

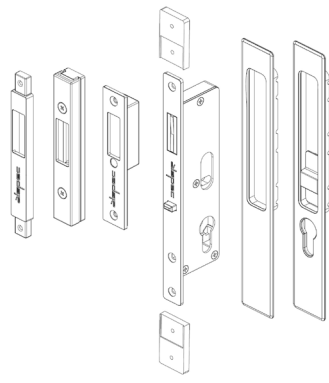
6. Hardware & Components

Alspec Mortice Lock Selection

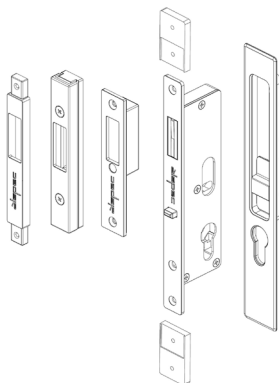
AL33 KIT 1: KEY + SNIB BOTH SIDES			
Part	1387009	Finish	Black
	1387010		White
	1387011		Satin Chrome
Qty	Each		
Components	Snib Keyed Inner, Snib Keyed Outer, Lock Mounting Tabs, Meeting Striker		
Configuration	OXO / OXXO Meeting Stile External & Internal Corner Door		
Cylinder	Add Alspec 42mm Fixed Cam Cylinder. See PG 6.11 and 6.12		



AL33 KIT 2: KEY + SNIB INSIDE ONLY PLAIN FLUSH PULL OUTSIDE			
Part	1387012	Finish	Black
	1387013		White
	1387014		Satin Chrome
Qty	Each		
Components	Snib Keyed Inner, Plain Outer, Lock Mounting Tabs, Meeting Striker		
Configuration	OXO / OXXO Meeting Stile External & Internal Corner Door		
Cylinder	Add Alspec 33mm Fixed Cam Cylinder. See PG 6.12		



AL33 KIT 3: KEY + SNIB INSIDE ONLY NOTHING TO OUTSIDE, FOR WINDOW OR JULIETTE BALCONIES			
Part	1387015	Finish	Black
	1387016		White
	1387017		Satin Chrome
Qty	Each		
Components	Snib Keyed Inner, No Outer, Lock Mounting Tabs, Meeting Striker		
Configuration	OXO / OXXO Meeting Stile External & Internal Corner Door		
Cylinder	Add Alspec 33mm Fixed Cam Cylinder. See PG 6.12		

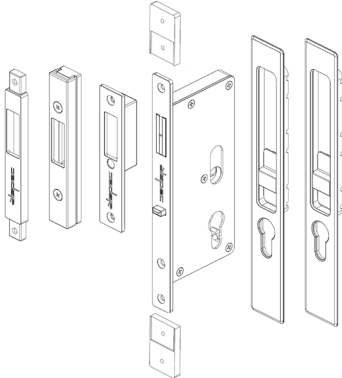


6. Hardware & Components

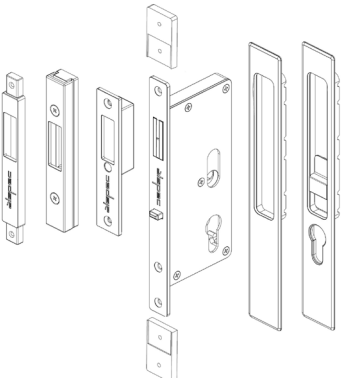
Alspec Mortice Lock Selection

Triser®
HARDWARE BY ALSPEC

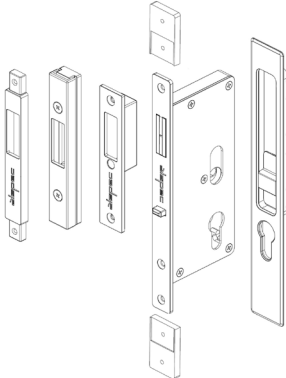
AL55 KIT 1: SNIB BOTH SIDES			
Part	1387000	Finish	Black
	1387001		White
	1387002		Satin Chrome
Qty	Each		
Components	Snib Keyed Inner, Snib Keyed Outer, Lock Mounting Tabs, Meeting Striker		
Configuration	OX / XO & OXX / XXO External & Internal Sliding Door with Wide Stile		
Cylinder	Add Alspec 42mm Fixed Cam Cylinder. See PG 6.11 and 6.12		



AL55 KIT 2: KEY + SNIB INSIDE ONLY PLAIN FLUSH PULL OUTSIDE			
Part	1387003	Finish	Black
	1387004		White
	1387005		Satin Chrome
Qty	Each		
Components	Snib Keyed Inner, Plain Outer, Lock Mounting Tabs, Meeting Striker		
Configuration	OX / XO & OXX / XXO External & Internal Sliding Door with Wide Stile		
Cylinder	Add Alspec 33mm Fixed Cam Cylinder. See PG 6.12		



AL55 KIT 3: KEY + SNIB INSIDE ONLY NOTHING TO OUTSIDE, FOR WINDOW OR JULIETTE BALCONIES			
Part	1387006	Finish	Black
	1387007		White
	1387008		Satin Chrome
Qty	Each		
Components	Snib Keyed Inner, No Outer, Lock Mounting Tabs, Meeting Striker		
Configuration	OX / XO & OXX / XXO External & Internal Sliding Door with Wide Stile		
Cylinder	Add Alspec 33mm Fixed Cam Cylinder. See PG 6.12		



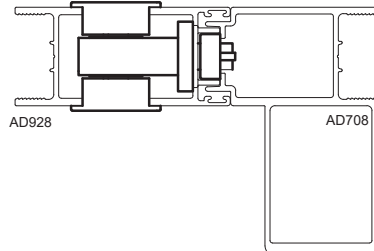
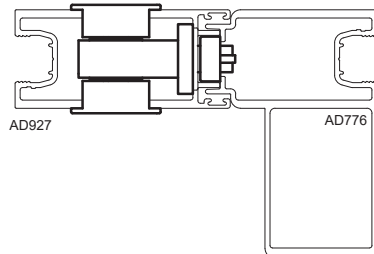
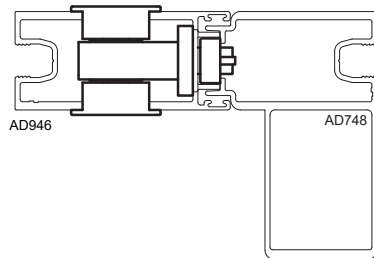
6. Hardware & Components

Alspec Mortice Lock Selection

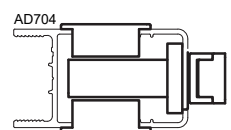
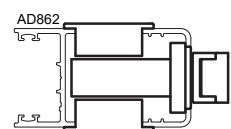
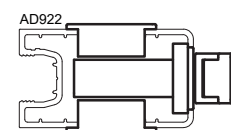
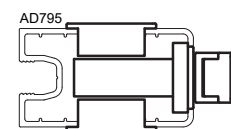
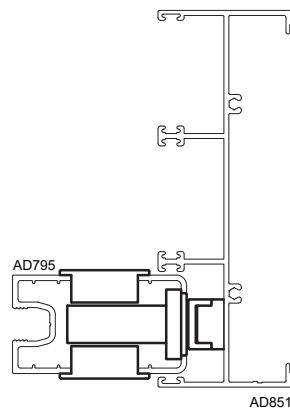
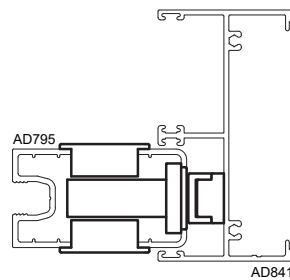


AL33 Kits can be used on the below sections:

Meeting Stiles

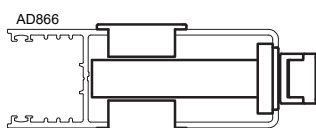
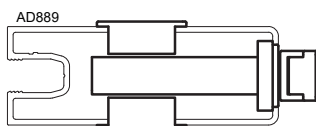
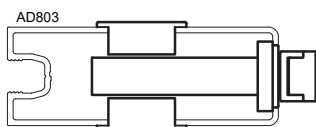
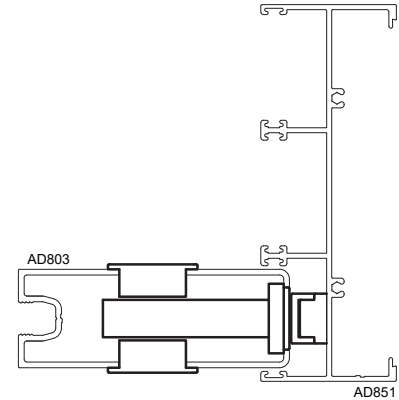
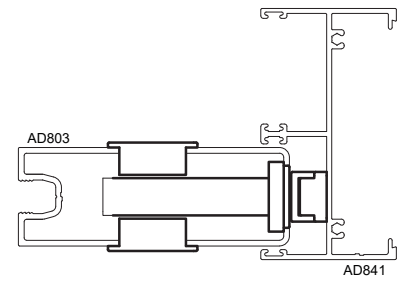


Lockstiles

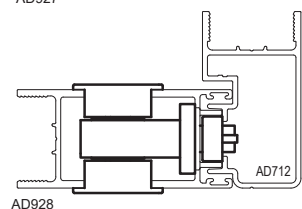
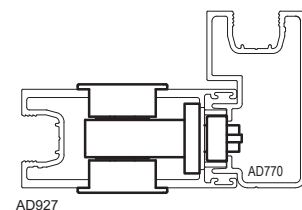
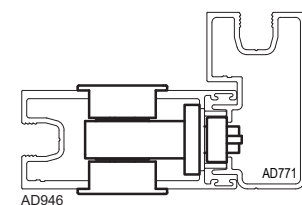


AL55 Kits can be used on the
below sections:

Wide Lockstiles



Corner Stiles



6. Hardware & Components

Alspec Fixed Cam Cylinders

Triser®
HARDWARE BY ALSPEC



CYLINDER TYPE	LENGTH	ALSPEC CODE	ITEM DESCRIPTION	FINISH
Double	42mm	1379994	ALSPEC FIXED CAM 42mm 3 PIN EURO BLK CYLINDER KEY A01	ELECTRO BLACK ACE
Double	42mm	1379995	ALSPEC FIXED CAM 42mm 3 PIN EURO CYLINDER BRZ KEY A01	ELECTRO DARK BRONZE
Double	42mm	1379996	ALSPEC FIXED CAM 42mm 3 PIN EURO CYLINDER SC KEY A01	SATIN CHROME
Double	48mm	1379997	ALSPEC FIXED CAM 48mm 3 PIN EURO CYLINDER BLK KEY A01	ELECTRO BLACK ACE
Double	48mm	1379998	ALSPEC FIXED CAM 48mm 3 PIN EURO CYLINDER BRZ KEY A01	ELECTRO DARK BRONZE
Double	48mm	1379999	ALSPEC FIXED CAM 48mm 3 PIN EURO CYLINDER SC KEY A01	SATIN CHROME
Double	62mm	1360264	ALSPEC FIXED CAM 62mm 5 PIN EURO CYLINDER BLK KEY A01	ELECTRO BLACK ACE
Double	62mm	1360265	ALSPEC FIXED CAM 62mm 5 PIN EURO CYLINDER BLK KEY A02	ELECTRO BLACK ACE
Double	62mm	1360267	ALSPEC FIXED CAM 62mm 5 PIN EURO CYLINDER BLK KEY A03	ELECTRO BLACK ACE
Double	62mm	1360268	ALSPEC FIXED CAM 62mm 5 PIN EURO CYLINDER BRZ KEY A01	ELECTRO DARK BRONZE
Double	70mm	1360272	ALSPEC FIXED CAM 70mm 5 PIN EURO CYLINDER BLK KEY A01	ELECTRO BLACK ACE
Double	70mm	1360273	ALSPEC FIXED CAM 70mm 5 PIN EURO CYLINDER BRZ KEY A01	ELECTRO DARK BRONZE
Double	70mm	1360274	ALSPEC FIXED CAM 70mm 5 PIN EURO CYLINDER SC KEY A01	SATIN CHROME
Double - C/Turn	62mm	1360261	ALSPEC FIXED CAM 62mm 5 PIN EURO CYLINDER & TURN BLK KEY A01	ELECTRO BLACK ACE
Double - C/Turn	62mm	1360262	ALSPEC FIXED CAM 62mm 5 PIN EURO CYLINDER & TURN BRZ KEY A01	ELECTRO DARK BRONZE
Double - C/Turn	62mm	1360263	ALSPEC FIXED CAM 62mm 5 PIN EURO CYLINDER & TURN SC KEY A01	SATIN CHROME
Double - C/Turn	70mm	1360270	ALSPEC FIXED CAM 70mm 5 PIN EURO CYLINDER & TURN BRZ KEY A01	ELECTRO DARK BRONZE
Double - C/Turn	70mm	1360271	ALSPEC FIXED CAM 70mm 5 PIN EURO CYLINDER & TURN SC KEY A01	SATIN CHROME
Double - C/Turn	70mm	1360311	ALSPEC FIXED CAM 70mm 5 PIN EURO CYLINDER & TURN BLK KEY A01	ELECTRO BLACK ACE

6. Hardware & Components

Alspec Fixed Cam Cylinders

Triser®
HARDWARE BY ALSPEC



CYLINDER TYPE	LENGTH	ALSPEC CODE	ITEM DESCRIPTION	FINISH
Half	33mm	1360291	ALSPEC FIXED CAM 33mm 3 PIN EURO HALF CYLINDER BLK KEY A01	ELECTRO BLACK ACE
Half	33mm	1360225	ALSPEC FIXED CAM 33mm 3 PIN EURO HALF CYLINDER BRZ KEY A01	ELECTRO DARK BRONZE
Half	33mm	1360226	ALSPEC FIXED CAM 33mm 3 PIN EURO HALF CYLINDER SC KEY A01	SATIN CHROME
Half	36mm	1360227	ALSPEC FIXED CAM 36mm 4 PIN EURO HALF CYLINDER BLK KEY A01	ELECTRO BLACK ACE
Half	36mm	1360228	ALSPEC FIXED CAM 36mm 4 PIN EURO HALF CYLINDER BRZ KEY A01	ELECTRO DARK BRONZE
Half	36mm	1360229	ALSPEC FIXED CAM 36mm 4 PIN EURO HALF CYLINDER SC KEY A01	SATIN CHROME
Half	42mm	1360278	ALSPEC FIXED CAM 42mm 5 PIN EURO HALF CYLINDER BRZ KEY A01	ELECTRO DARK BRONZE
Half	42mm	1360237	ALSPEC FIXED CAM 42mm 5 PIN EURO HALF CYLINDER SC KEY A01	SATIN CHROME
Half	42mm	1360279	ALSPEC FIXED CAM 42mm 5 PIN EURO HALF CYLINDER BLK KEY A01	ELECTRO BLACK ACE
Half	44mm	1360231	ALSPEC FIXED CAM 44mm 5 PIN EURO HALF CYLINDER BLK KEY A01	ELECTRO BLACK ACE
Half	44mm	1360232	ALSPEC FIXED CAM 44mm 5 PIN EURO HALF CYLINDER BRZ KEY A01	ELECTRO DARK BRONZE
Half	44mm	1360233	ALSPEC FIXED CAM 44mm 5 PIN EURO HALF CYLINDER SC KEY A01	SATIN CHROME
Half	50mm	1360234	ALSPEC FIXED CAM 50mm 5 PIN EURO HALF CYLINDER BLK KEY A01	ELECTRO BLACK ACE
Half	50mm	1360235	ALSPEC FIXED CAM 50mm 5 PIN EURO HALF CYLINDER BRZ KEY A01	ELECTRO DARK BRONZE
Half	50mm	1360236	ALSPEC FIXED CAM 50mm 5 PIN EURO HALF CYLINDER SC KEY A01	SATIN CHROME
Half - C/Turn	42mm	1360280	ALSPEC FIXED CAM 42mm EURO HALF CYLINDER TURN BRZ	ELECTRO DARK BRONZE
Half - C/Turn	42mm	1360238	ALSPEC FIXED CAM 42mm EURO HALF CYLINDER TURN SC	SATIN CHROME
Half - C/Turn	42mm	1360281	ALSPEC FIXED CAM 42mm EURO HALF CYLINDER TURN BLK	ELECTRO BLACK ACE

6. Hardware & Components

Alspec Mortice Lock Components



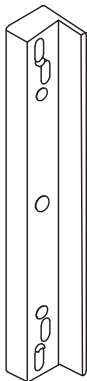
ALSPEC 170mm DEEP FLUSH PULL		
PART / FINISH	1387018	BLACK
	1387019	WHITE
	1387020	SATIN CHROME
QTY	EACH	

ALSPEC 250mm DEEP FLUSH PULL		
PART / FINISH	1387021	BLACK
	1387022	WHITE
	1387023	SATIN CHROME
QTY	EACH	

NOTE: Flush Pull ordered seperately

6. Hardware & Components

Onyx Lock Components



ONYX STRIKE PACKER 11.5mm UNIVERSAL	
PART	1346535
FINISH	BLACK (034)
QTY	EACH



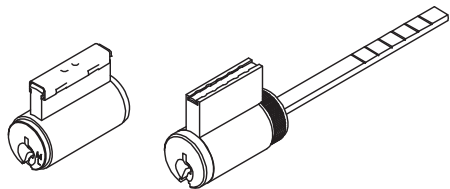
ONYX 1.5mm HANDLE PACKER 9A-151BLK	
PART	1346538
FINISH	BLACK (034)
QTY	EACH



ONYX EXTRA WIDTH STRIKE PACKER 2mm 9A-145BLK	
PART	1346509
FINISH	BLACK (034)
QTY	EACH



ONYX 5mm HANDLE PACKERS		
PART / FINISH	1346514	BLACK (034)
	1346518	SILVER (031)
	1346643	SATIN CHROME (094)
QTY	EACH	

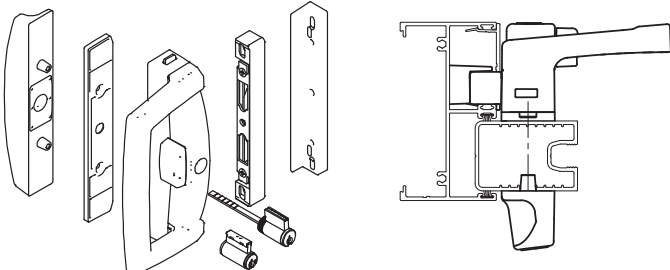


ONYX 5 PIN DOUBLE CYLINDER		
PART	1346601	A01
	1346602	A02
	1346603	A03
	1346604	A04
	1346605	A05
	1346606	A06
	1346607	A07
	1346608	A08
	1346609	A09
	1346610	A10
FINISH	SATIN CHROME (094)	
QTY	EACH	

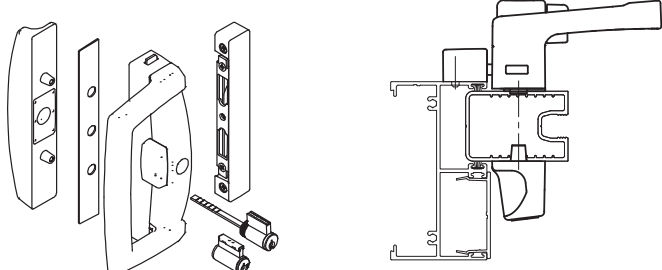
6. Hardware & Components

Onyx Lock Selection

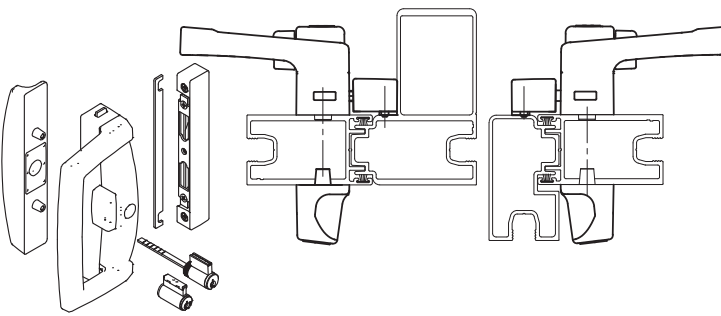
ONXY PROGLIDE KIT 1 - KEY A01			
Part	1346416	Finish	Black
	1346421		Silver
Qty	Each		
Components	D Pull Inner / Slim Outer / Universal Striker / 5mm Handle Packer / 11.5mm Striker Packer / Double Cylinder		
Configuration	OX / XO & OXX / XXO External Sliding Door		



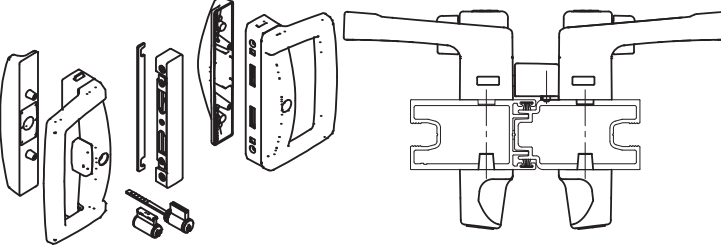
ONXY PROGLIDE KIT 2 - KEY A01			
Part	1346417	Finish	Black
	1346422		Silver
Qty	Each		
Components	D Pull Inner / Slim Outer / Wide Striker / 1.5mm Handle Packer / Double Cylinder		
Configuration	OX / XO & OXX / XXO Internal Sliding Door		



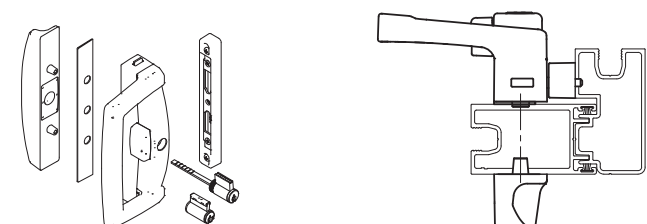
ONXY PROGLIDE KIT 3 - KEY A01			
Part	1346418	Finish	Black
	1346423		Silver
Qty	Each		
Components	D Pull Inner / Slim Outer / Wide Striker / 2mm Striker Packer / Double Cylinder		
Configuration	OXO / OXXO HD Meeting Stile / Internal Corner Detail		



ONXY PROGLIDE KIT 4 - KEY A01			
Part	1346419	Finish	Black
	1346425		Silver
Qty	Each		
Components	D Pull Inner / Slim Outer / Dummy D Pull + Slim / Wide Striker / 2mm Striker Packer / Double Cylinder		
Configuration	OXO / OXXO HD STD Meeting Stile		



ONXY PROGLIDE KIT 5 - KEY A01			
Part	1346420	Finish	Black
	1346426		Silver
Qty	Each		
Components	D Pull Inner / Slim Outer / Side Fix Striker / 1.5mm Handle Packer / Double Cylinder		
Configuration	External Corner Sliding Door		



6. Hardware & Components

Yarra Lock Components



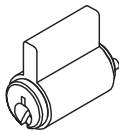
YR 6mm INNER PULL SPACER	
PART	1308839
FINISH	BLACK (034)
QTY	EACH



YR 2mm JAMB MOUNT CATCH SPACER	
PART	1308068
FINISH	BLACK (034)
QTY	EACH



YV 6mm INNER PULL SPACER	
PART	1308891
FINISH	NOT SPECIFIED (099)
QTY	EACH

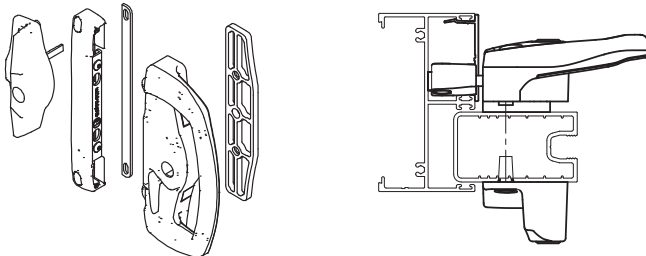


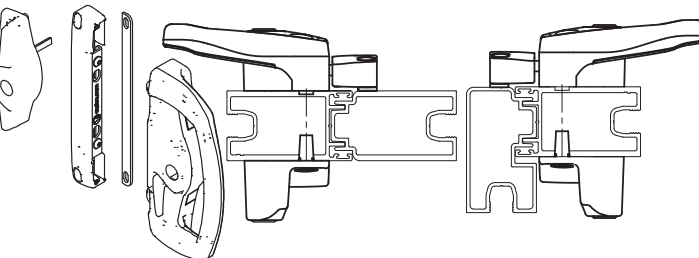
YR 5 PIN CYLINDER KEY			
PART	1308671	YR 5 PIN CYLINDER KEY #	A01 (801)
	1308672		A02 (802)
	1308673		A03 (803)
	1308674		A04 (804)
	1308675		A05 (805)
	1308676		A06 (806)
	1308677		A07 (807)
	1308678		A08 (808)
	1308679		A09 (809)
	1308681		A10 (810)
FINISH	BASS (039)		
QTY	EACH		

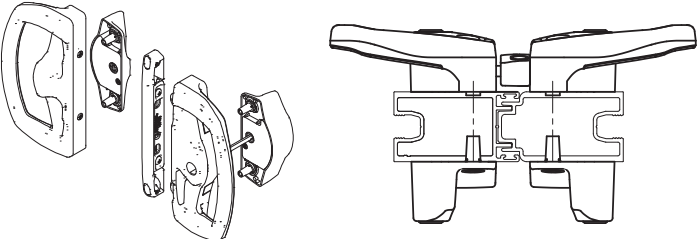
Note: Use 2 for double cylinder locks

6. Hardware & Components

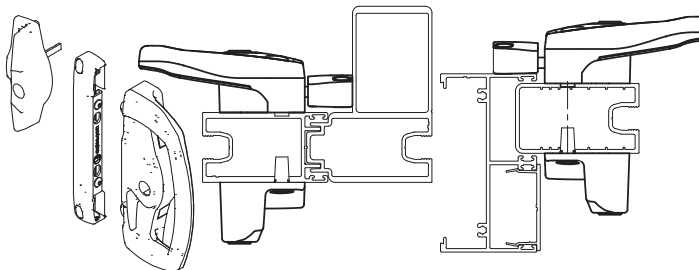
Yarra Lock Selection

YARRA RIDGE PROGLIDE KIT 1			
Part	1308991	Finish	Black (034)
	1308990		Silver (031)
Qty	Each		
Components	D Pull Inner / Slim Outer / 25mm Striker / 6mm Handle Packer / 2mm Striker Packer		
Configuration	OX / XO & OXX / XXO External Sliding Door		
			

YARRA RIDGE PROGLIDE KIT 2			
Part	1308993	Finish	Black (034)
	1308992		Silver (031)
Qty	Each		
Components	D Pull Inner / Slim Outer / 25mm Striker / 2mm Striker Packer		
Configuration	OXO / OXXO Meeting Stile (Std) & Internal Corner Detail		
			

YARRA RIDGE PROGLIDE KIT 3			
Part	1308994	Finish	Silver (031)
Qty	Each		
Components	D Pull Inner / Slim Outer / D Dummy + Slim Outer / 16mm Striker		
Configuration	OXO / OXXO Meeting Stile Lock		
			

YR STD OUTER STD INNER NO CYL 16mm STRIKE			
Part	1308875	Finish	Pearl White (1NT)
	1308800		Silver (031)
Qty	Each		
Components	D Pull Inner / Slim Outer / 16mm Striker		
Configuration	External Corner Sliding Door		
			

YR STD OUTER STD INNER NO CYL 25mm STRIKE			
Part	1308801	Finish	Black (034)
	1308801		Silver (031)
Qty	Each		
Components	D Pull Inner / Slim Outer / 25mm Striker		
Configuration	OX / XO & OXX / XXO Internal Sliding Door OXO / OXXO HD Meeting Stile		
			

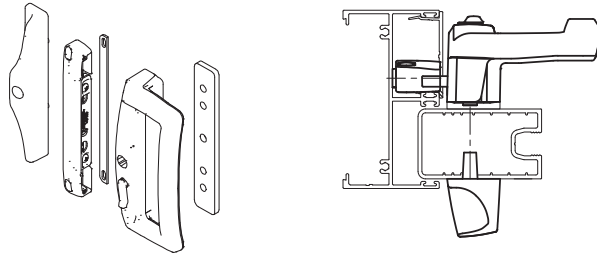
*Refer to ProGlide 6.9 for Cylinders

6. Hardware & Components

Yarra Lock Selection

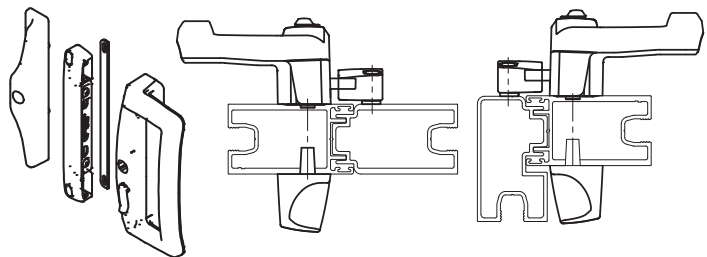
YARRA EDGE PROGLIDE KIT 1

Part	1308997	Finish	Black (034)
	1308996		Silver (031)
Qty	Each		
Components	D Pull Inner / Slim Outer / 25mm Striker / 6mm Handle Packer / 2mm Striker Packer		
Configuration	OX / XO & OXX / XXO External Sliding Door		



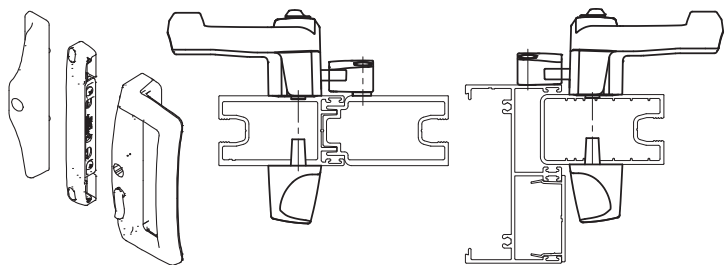
YARRA EDGE PROGLIDE KIT 2

Part	1308998	Finish	Silver (031)
Qty	Each		
Components	D Pull Inner / Slim Outer / 25mm Striker / 2mm Striker Packer		
Configuration	OXO / OXXO Meeting Stile (Std) & Internal Corner Detail		



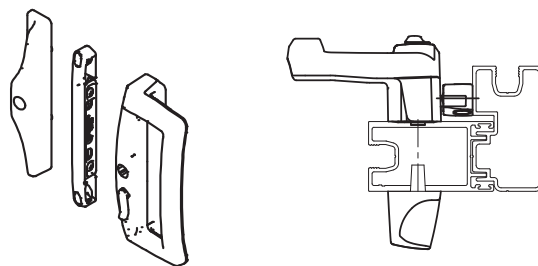
YV EDGE STD OUTER SLIM INNER NO CYL 25mm STRIKE

Part	1308690	Finish	Black (034)
	1308690		Silver (031)
Qty	Each		
Components	D Pull Inner / Slim Outer / 25mm Striker		
Configuration	OX / XO & OXX / XXO Internal Sliding Door OXO / OXXO HD Meeting Stile		



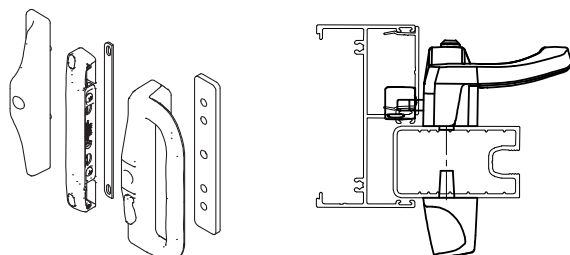
YV EDGE STD OUTER SLIM INNER NO CYL 16mm STRIKE

Part	1308966	Finish	Black (034)
	1308966		Silver (031)
Qty	Each		
Components	D Pull Inner / Slim Outer / 16mm Striker		
Configuration	External Corner Door		



YARRA CURVE PROGLIDE KIT 1

Part	1309000	Finish	Silver (031)
Qty	Each		
Components	D Pull Inner / Slim Outer / 25mm Striker / 6mm Handle Packer / 2mm Striker Packer		
Configuration	OX / XO & OXX / XXO External Sliding Door		

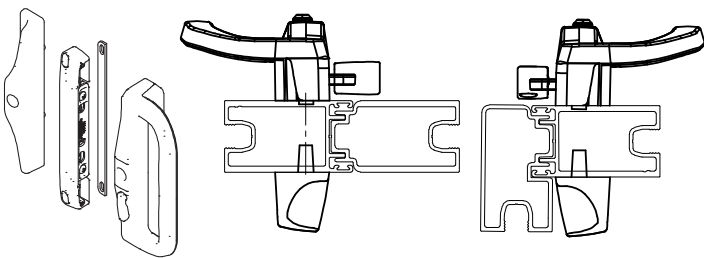


*Refer to ProGlide 6.9 for Cylinders

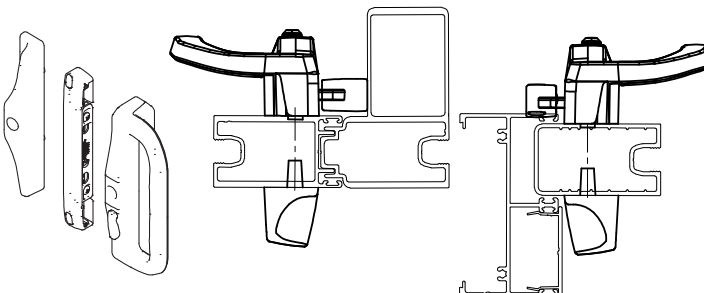
6. Hardware & Components

Yarra Lock Selection

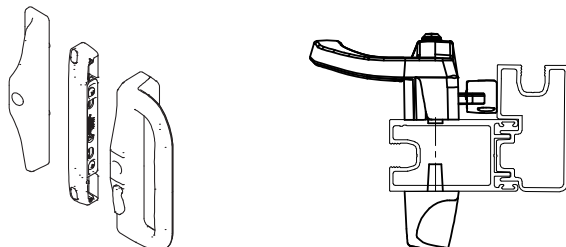
YARRA CURVE PROGLIDE KIT 2			
Part	1309002	Finish	Silver (031)
Qty	Each		
Components	D Pull Inner / Slim Outer / 25mm Striker / 2mm Striker Packer		
Configuration	OXO / OXXO Std Meeting Stile & Internal Corner Door		



YV CURVE STD OUTER SLIM INNER NO CYL 25mm STRIKE			
Part	1308686	Finish	Black (034)
	1308686		Silver (031)
Qty	Each		
Components	D Pull Inner / Slim Outer / 25mm Striker		
Configuration	OX / XO & OXX / XXO Internal Sliding Door OXO / OXXO HD Meeting Stile		



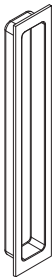
YV CURVE STD OUTER SLIM INNER NO CYL 16mm STRIKE			
Part	1308670	Finish	Black (034)
	1308670		Silver (031)
Qty	Each		
Components	D Pull Inner / Slim Outer / 16mm Striker		
Configuration	External Corner Door		



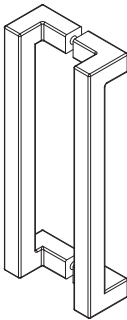
*Refer to ProGlide 6.9 for Cylinders

6. Hardware & Components

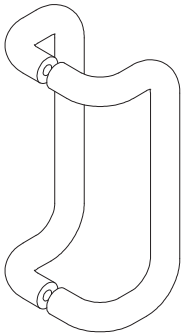
Flush & Entrance Handles



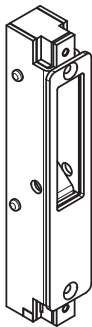
ALLARA 001 316SS 175mm FLUSH PULL	
PART	1363020
FINISH	STAINLESS STEEL (0G8)
QTY	EACH



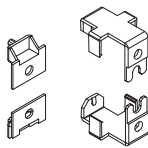
61024 SQUARE TUBE OFFSET ENTRANCE HANDLE 300 x 25mm	
PART	1378281
FINISH	SATIN STAINLESS STEEL (0A6)
QTY	PAIR



OFFSET D HANDLE B/B 300mm x 32mm	
PART	1363005
FINISH	SATIN STAINLESS STEEL (0A6)
QTY	PAIR



PRG033 PROGLIDE MEETING STILE LATCHING STRIKE	
PART	1378167
FINISH	SATIN CHROME (094)
QTY	EACH



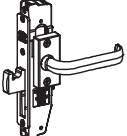
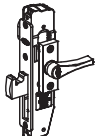
PRG029 3541 PACKER KIT FOR LOCK AND LATCHING STRIKE	
PART	1378168
FINISH	BLACK (034)
QTY	BAG

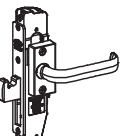
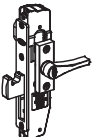


ALSPEC A570 OVAL CYLINDER (RABBIT EARS CAM)	
PART / KEY	1360211 / A01
	1360212 / A02
	1360213 / A03
	1360214 / A04
	1360215 / A05
	1360216 / A06
	1360217 / A07
	1360218 / A08
	1360219 / A09
	1360210 / A10
FINISH	SATIN CHROME (094)
QTY	PAIR

6. Hardware & Components

5541 / 3541 Lock Kit Selection

5541 LOCKSET KITS - JAMB DETAIL & OXO / OXXO / OXXXXO WIDE MEETING STILES ONLY						
	5541RL1SCNCYL 30mm B/SET LOCK, L1 LEVER, NO CYL					
	Components	30mm Short Backset Lock, 28mm Hookbolt, No Cylinder L1 Lever Handle Internal				
	Part	1371250	Finish	Satin Chrome	Qty	Each
	5541RT1SCNCYL 30mm B/SET LOCK, NO CYL, T1 TURN					
	Components	30mm Short Backset Lock, 28mm Hookbolt, No Cylinder T1 Escape Turn				
	Part	1371270	Finish	Satin Chrome	Qty	Each
	5541RT4SCNCYL 30mm B/SET LOCK, NO CYL, T4 TURN					
	Components	30mm Short Backset Lock, 28mm Hookbolt, No Cylinder T4 Cylinder Turn				
	Part	1371248	Finish	Satin Chrome	Qty	Each
	5541RRSCNCYL 30mm B/SET SLIDING LOCK NO CYL					
	Components	30mm Short Backset Lock, 28mm Hookbolt, No Cylinder				
	Part	1371249	Finish	Satin Chrome	Qty	Each

3541 LOCKSET KITS - STANDARD OXO / OXXO / OXXXXO MEETING STILES						
	3541RL1SCNCYL 23mm B/SET LOCK, L1 LEVER, NO CYL					
	Components	23mm Short Backset Lock, 28mm Hookbolt, No Cylinder L1 Lever Handle Internal				
	Part	1371251	Finish	Satin Chrome	Qty	Each
	3541RT1SCNCYL 23mm B/SET LOCK, NO CYL, T1 TURN					
	Components	23mm Short Backset Lock, 28mm Hookbolt, No Cylinder T1 Escape Turn				
	Part	1371237	Finish	Satin Chrome	Qty	Each
	3541RT4SCNCYL 23mm B/SET LOCK, NO CYL, T4 TURN					
	Components	23mm Short Backset Lock, 28mm Hookbolt, No Cylinder T4 Cylinder Turn				
	Part	1371194	Finish	Satin Chrome	Qty	Each
	3541RRSCNCYL 23mm B/SET SLIDING LOCK NO CYL					
	Components	23mm Short Backset Lock, 28mm Hookbolt, No Cylinder				
	Part	1371263	Finish	Satin Chrome	Qty	Each

*Refer to page 6.17 for cylinders

Note: 3541 KITS require PRG029 packers, not included

6. Hardware & Components

Silicone



100% NEUTRAL CURE SILICONE

- Premium 100% silicone
- UV Stable
- Superior adhesion
- Flexible + 25%
- AS4020 Approved



100% MATTE NEUTRAL CURE SILICONE

- Premium 100% silicone
- Matte finish
- UV Stable
- Outstanding elongation
- Higher strength



41 CLADDING SILICONE

- Premium 100% silicone
- UV Stable
- Superior adhesion
- Movement capability + 50%



WET AREA SILICONE

- Premium 100% silicone
- Mould inhibited
- Movement capability + 25%
- UV Stable
- Non corrosive
- Superior adhesion



HYBRID PU ADHESIVE SEALANT

- No isocyanates
- Internal/External
- No shrinking/staining
- Paintable
- Excellent adhesion



20 ACETIC CURE SILICONE

- Premium 100% silicone
- UV Stable
- Superior adhesion
- Flexible + 25%



D60 SILICONE

- Premium 100% silicone
- UV Stable
- 2-5 minute skin time
- Flexible + 25%
- No slump

*FOR MORE INFORMATION ON SILICONES,
PLEASE REFER TO ALSPEC SILICONE BROCHURE.

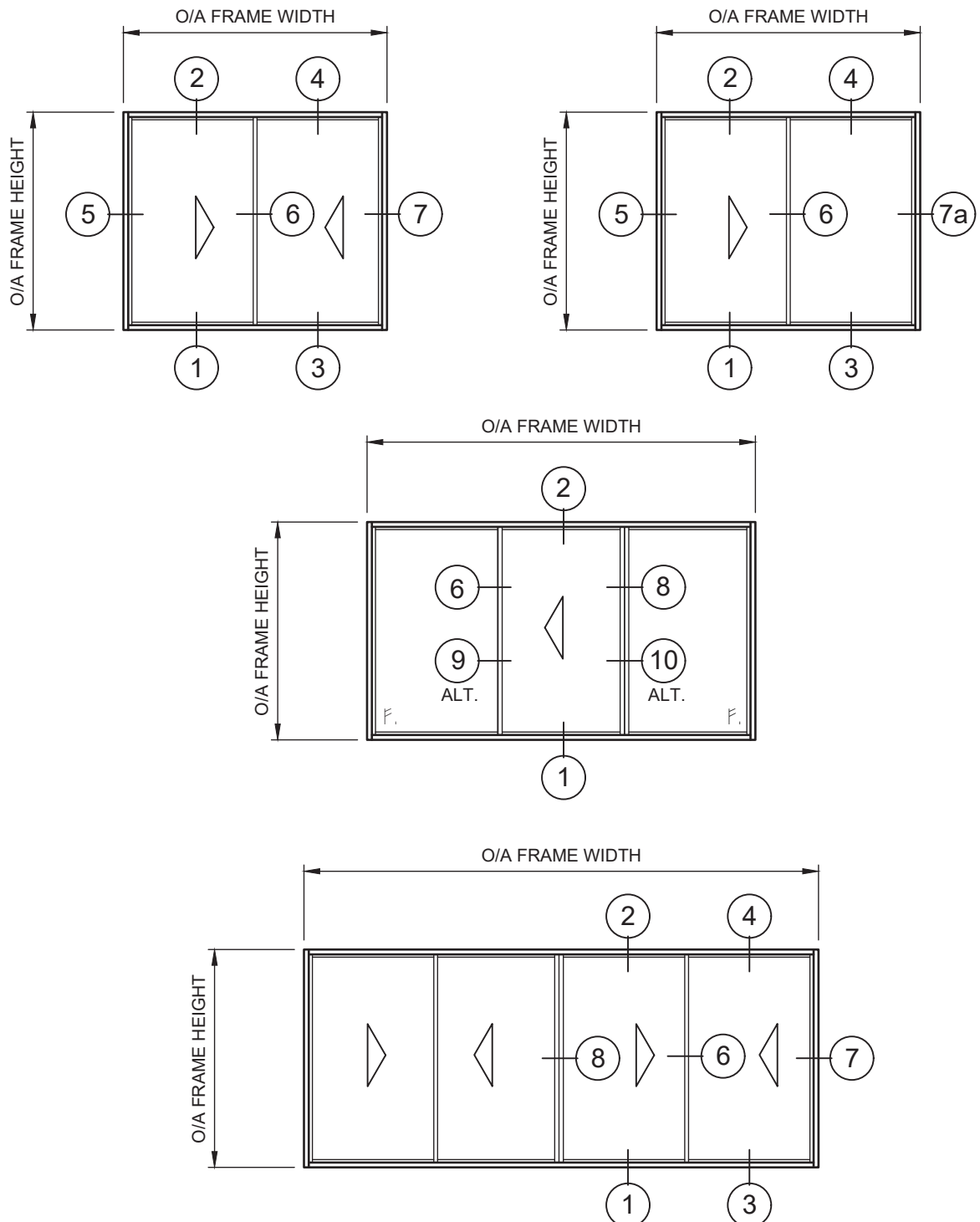
6. Hardware & Components

Silicone Product Codes

Product Category	Item No.	Alspec Part No.	Description	Finish	Pack
ALSPEC 100%	1	1386113	ALSPEC 100% NEUTRAL CURE SILICONE x 300ml CAT	ALMOND IVORY	CARTRIDGE
	2	1386114	ALSPEC 100% NEUTRAL CURE SILICONE x 300ml CAT	ALUMINIUM	CARTRIDGE
	3	1386105	ALSPEC 100% NEUTRAL CURE SILICONE x 300ml CAT	BLACK	CARTRIDGE
	4	1386140	ALSPEC 100% NEUTRAL CURE SILICONE x 300ml CAT	CAULFIELD GREEN	CARTRIDGE
	5	1386111	ALSPEC 100% NEUTRAL CURE SILICONE x 300ml CAT	CLASSIC CREAM	CARTRIDGE
	6	1386108	ALSPEC 100% NEUTRAL CURE SILICONE x 300ml CAT	LIGHT GREY	CARTRIDGE
	7	1386138	ALSPEC 100% NEUTRAL CURE SILICONE x 300ml CAT	MONUMENT	CARTRIDGE
	8	1386112	ALSPEC 100% NEUTRAL CURE SILICONE x 300ml CAT	OFF WHITE	CARTRIDGE
	9	1386141	ALSPEC 100% NEUTRAL CURE SILICONE x 300ml CAT	STONE BEIGE	CARTRIDGE
	10	1386101	ALSPEC 100% NEUTRAL CURE SILICONE x 300ml CAT	TRANSLUCENT	CARTRIDGE
	11	1386106	ALSPEC 100% NEUTRAL CURE SILICONE x 300ml CAT	WHITE	CARTRIDGE
	12	1386143	ALSPEC 100% NEUTRAL CURE SILICONE x 300ml CAT	WOODLAND GREY	CARTRIDGE
ALSPEC 100% MATT	13	1386103	ALSPEC 100% NEUTRAL CURE SILICONE x 300ml CAT	BLACK MATT	CARTRIDGE
	14	1386107	ALSPEC 100% NEUTRAL CURE SILICONE x 300ml CAT	LIGHT GREY MATT	CARTRIDGE
	15	1386144	ALSPEC 100% NEUTRAL CURE SILICONE x 300ml CAT	WHITE MATT	CARTRIDGE
ALSPEC 20	16	1386115	ALSPEC 20 ACETIC CURE SILICONE x 300ml CAT	TRANSLUCENT	CARTRIDGE
ALSPEC 41 CLADDING	17	1386159	ALSPEC 41 CLADDING SILICONE x 300ml CAT	BLACK MATT	CARTRIDGE
	18	1386117	ALSPEC 41 CLADDING SILICONE x 600ml SAU	BLACK MATT	SAUSAGE
	19	1386158	ALSPEC 41 CLADDING SILICONE x 300ml CAT	LIGHT GREY MATT	CARTRIDGE
	20	1386118	ALSPEC 41 CLADDING SILICONE x 600ml SAU	LIGHT GREY MATT	SAUSAGE
	21	1386157	ALSPEC 41 CLADDING SILICONE x 300ml CAT	WHITE MATT	CARTRIDGE
	22	1386145	ALSPEC 41 CLADDING SILICONE x 600ml SAU	WHITE MATT	SAUSAGE
ALSPEC D60	23	1386121	ALSPEC D60 SILICONE x 300ml CAT	BLACK	CARTRIDGE
	25	1386123	ALSPEC D60 SILICONE x 300ml CAT	GREY	CARTRIDGE
	26	1386120	ALSPEC D60 SILICONE x 300ml CAT	TRANSLUCENT	CARTRIDGE
	27	1386124	ALSPEC D60 SILICONE x 300ml CAT	WHITE	CARTRIDGE
	28	1386127	ALSPEC HYBRID PU x 300ml CAT	BLACK	CARTRIDGE
ALSPEC HYBRID PU	29	1386126	ALSPEC HYBRID PU x 600ml SAU	BLACK	SAUSAGE
	30	1386160	ALSPEC HYBRID PU x 300ml CAT	GREY	CARTRIDGE
	31	1386128	ALSPEC HYBRID PU x 600ml SAU	GREY	SAUSAGE
	32	1386130	ALSPEC HYBRID PU x 300ml CAT	WHITE	CARTRIDGE
	33	1386129	ALSPEC HYBRID PU x 600ml SAU	WHITE	SAUSAGE
	34	1386137	ALSPEC WET AREA SILICONE x 300ml CAT	ALMOND IVORY	CARTRIDGE
ALSPEC WET AREA	35	1386139	ALSPEC WET AREA SILICONE x 300ml CAT	BLACK	CARTRIDGE
	36	1386146	ALSPEC WET AREA SILICONE x 300ml CAT	BLUESTONE	CARTRIDGE
	37	1386147	ALSPEC WET AREA SILICONE x 300ml CAT	CHARCOAL	CARTRIDGE
	38	1386136	ALSPEC WET AREA SILICONE x 300ml CAT	LIGHT GREY	CARTRIDGE
	39	1386148	ALSPEC WET AREA SILICONE x 300ml CAT	MID GREY	CARTRIDGE
	40	1386149	ALSPEC WET AREA SILICONE x 300ml CAT	OFF WHITE	CARTRIDGE
	41	1386150	ALSPEC WET AREA SILICONE x 300ml CAT	PEWTER	CARTRIDGE
	42	1386151	ALSPEC WET AREA SILICONE x 300ml CAT	STONE BEIGE	CARTRIDGE
	43	1386154	ALSPEC WET AREA SILICONE x 300ml CAT	TAUPE	CARTRIDGE
	44	1386152	ALSPEC WET AREA SILICONE x 300ml CAT	TILE GREY	CARTRIDGE
	45	1386133	ALSPEC WET AREA SILICONE x 300ml CAT	TRANSLUCENT	CARTRIDGE
	46	1386153	ALSPEC WET AREA SILICONE x 300ml CAT	TRAVERTINE	CARTRIDGE
	47	1386134	ALSPEC WET AREA SILICONE x 300ml CAT	WHITE	CARTRIDGE

7. Typical Elevation

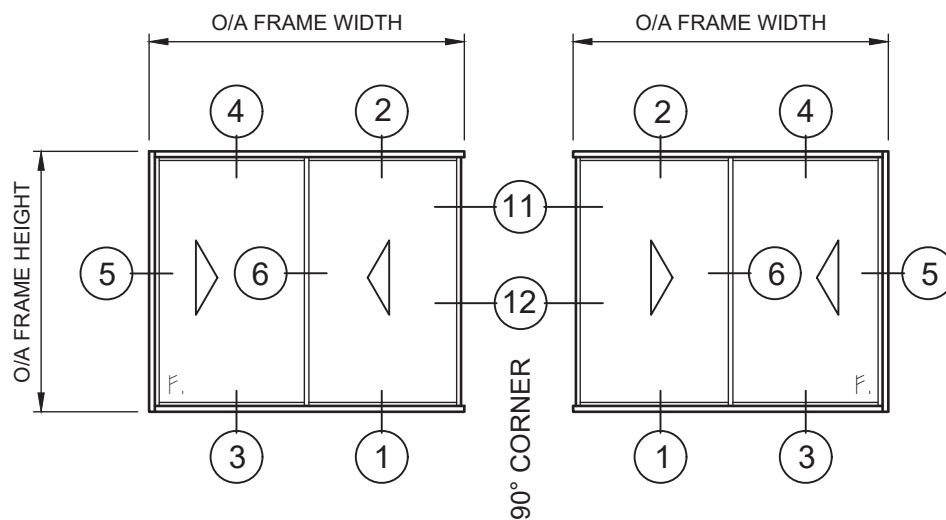
Double Track



NOTE:
DETAILS 6 AND 8 SHOW DIFFERENT SECTION COMBINATIONS WHICH ARE
SUBJECT TO VARIOUS DESIGN WIND LOADS. REFER WIND LOAD CHARTS.

7. Typical Elevation

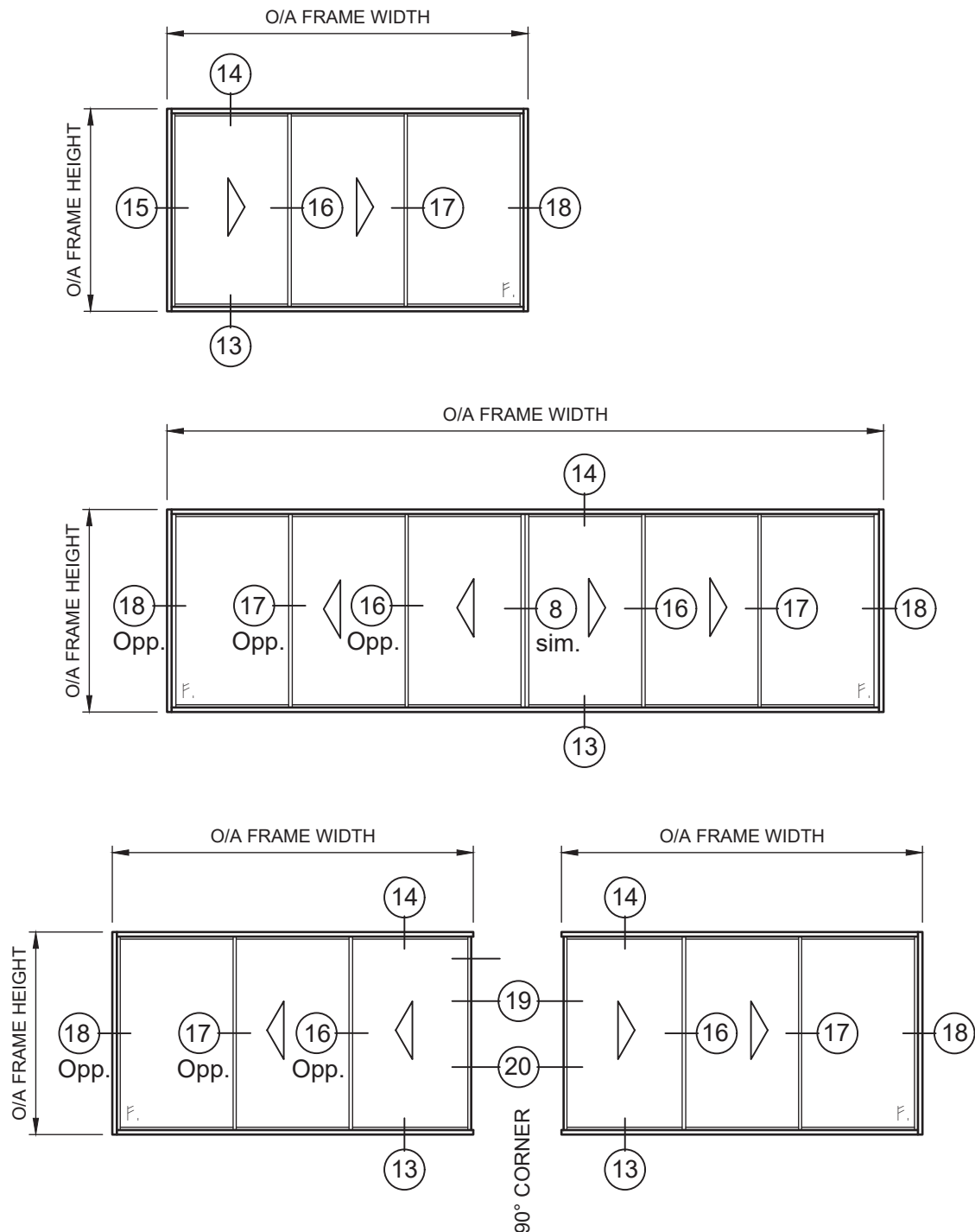
Double Track



NOTE:
DETAILS 6 AND 8 SHOW DIFFERENT SECTION COMBINATIONS WHICH ARE
SUBJECT TO VARIOUS DESIGN WIND LOADS. REFER WIND LOAD CHARTS.

7. Typical Elevation

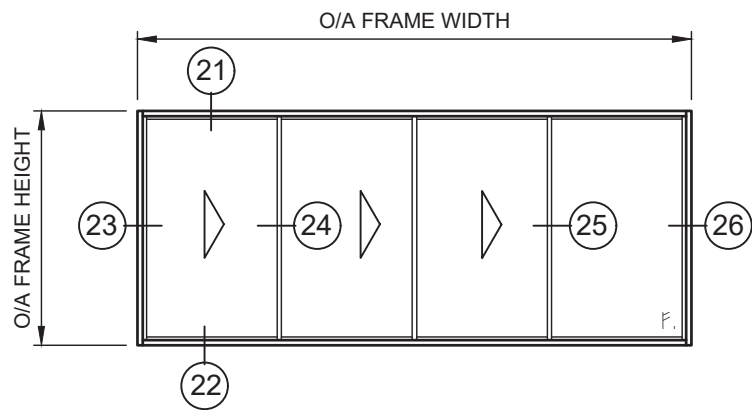
Triple Track



NOTE:
DETAILS 16 AND 17 SHOW DIFFERENT SECTION COMBINATIONS WHICH ARE
SUBJECT TO VARIOUS DESIGN WIND LOADS. REFER WIND LOAD CHARTS.

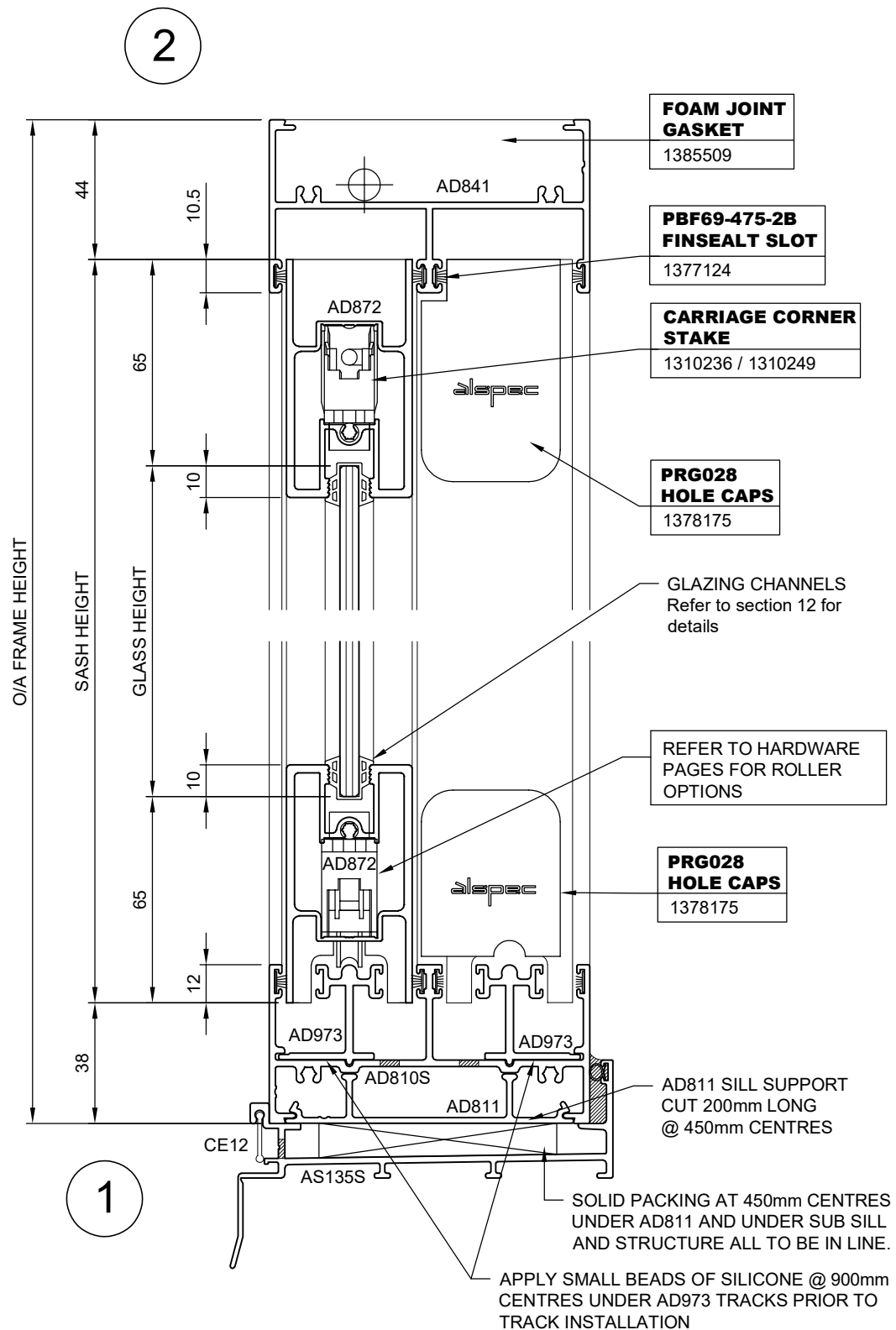
7. Typical Elevation

Four Track



8. Typical Details

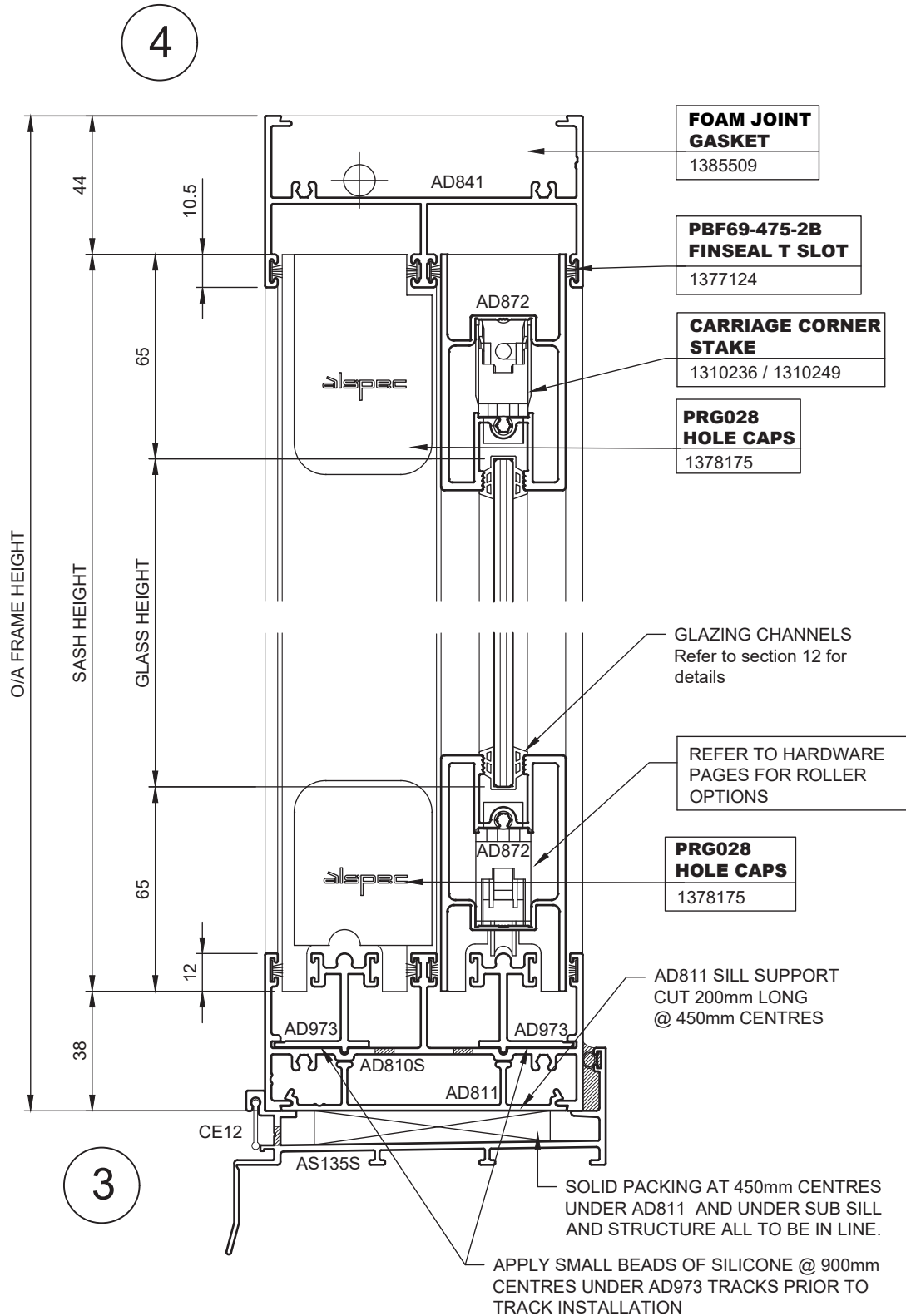
Single Glazed - Typical Head & Sill Outer Sliding Panel Details



USE SMALL JOINT SEALANT TO ALL FRAME JOINTS AS AN ALTERNATE TO FOAM JOINT GASKETS

8. Typical Details

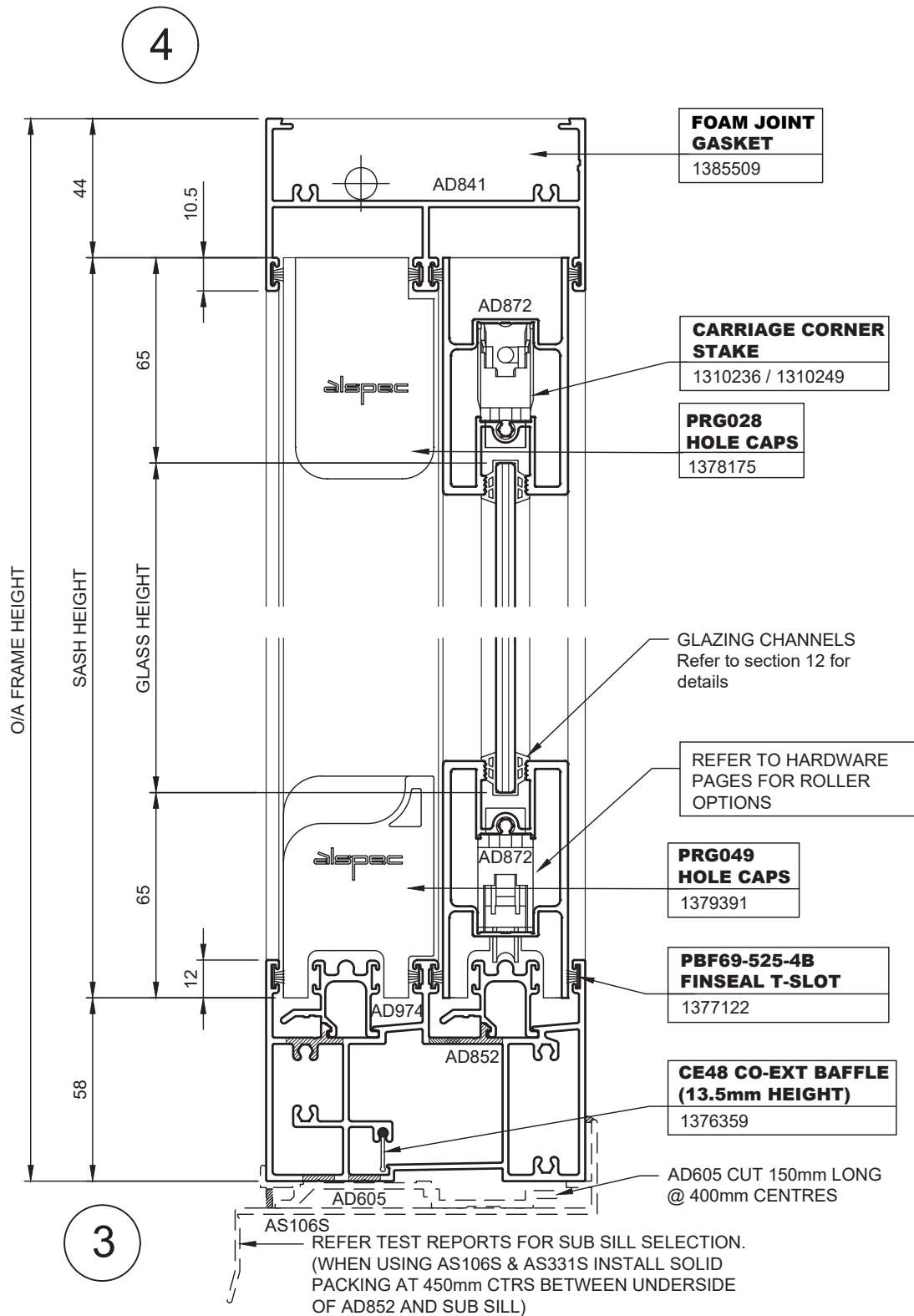
Single Glazed - Typical Head & Sill Inner Sliding Panel Details



USE SMALL JOINT SEALANT TO ALL FRAME JOINTS AS AN ALTERNATE TO FOAM JOINT GASKETS

8. Typical Details

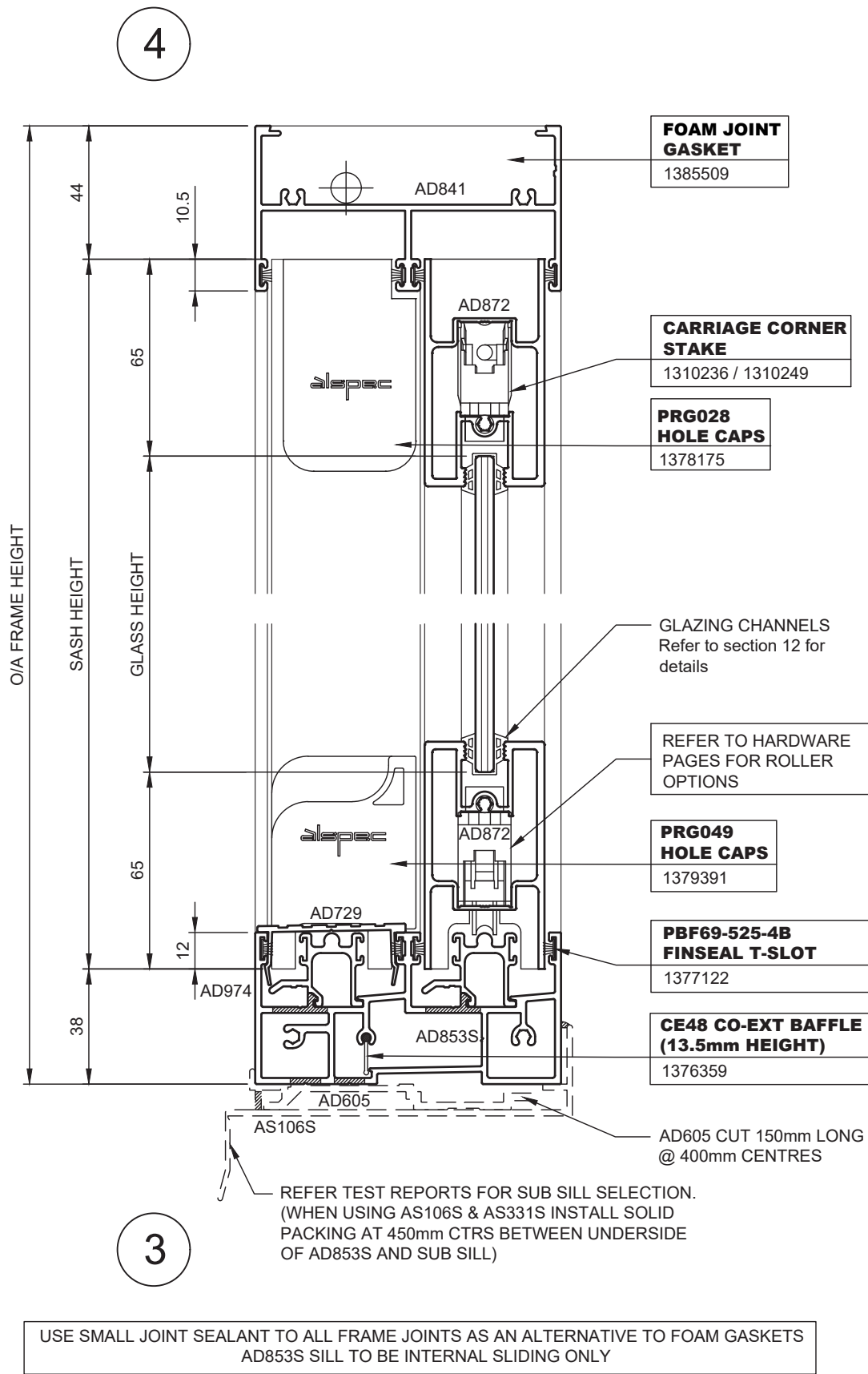
Single Glazed - Typical Head & Hollow Sill Inner Sliding Panel Details



USE SMALL JOINT SEALANT TO ALL FRAME JOINTS AS AN ALTERNATIVE TO FOAM GASKETS
AD852 SILL TO BE INTERNAL SLIDING ONLY

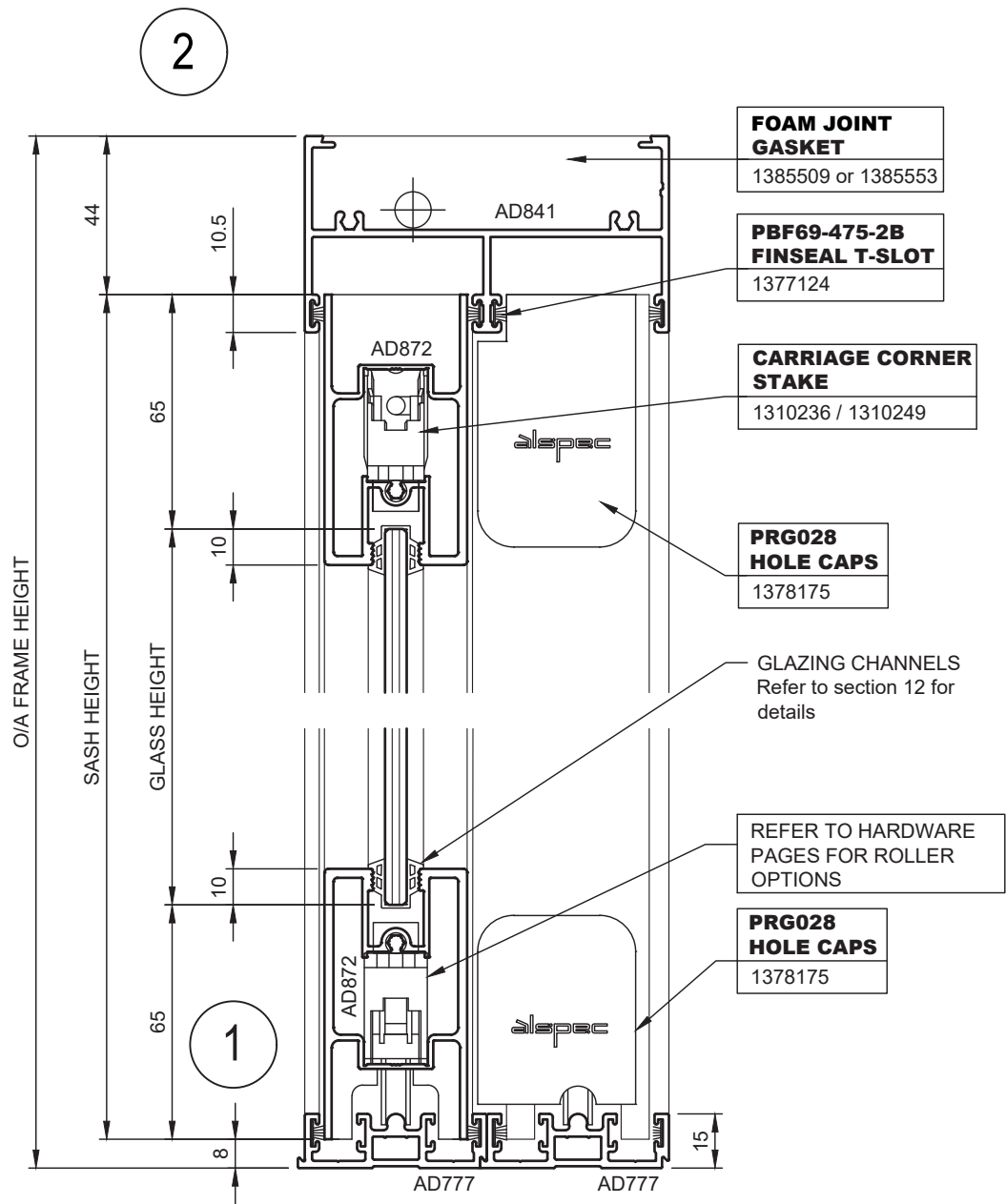
8. Typical Details

Single Glazed - Typical Head & 50mm Hollow Sill Inner Sliding Panel Details



8. Typical Details

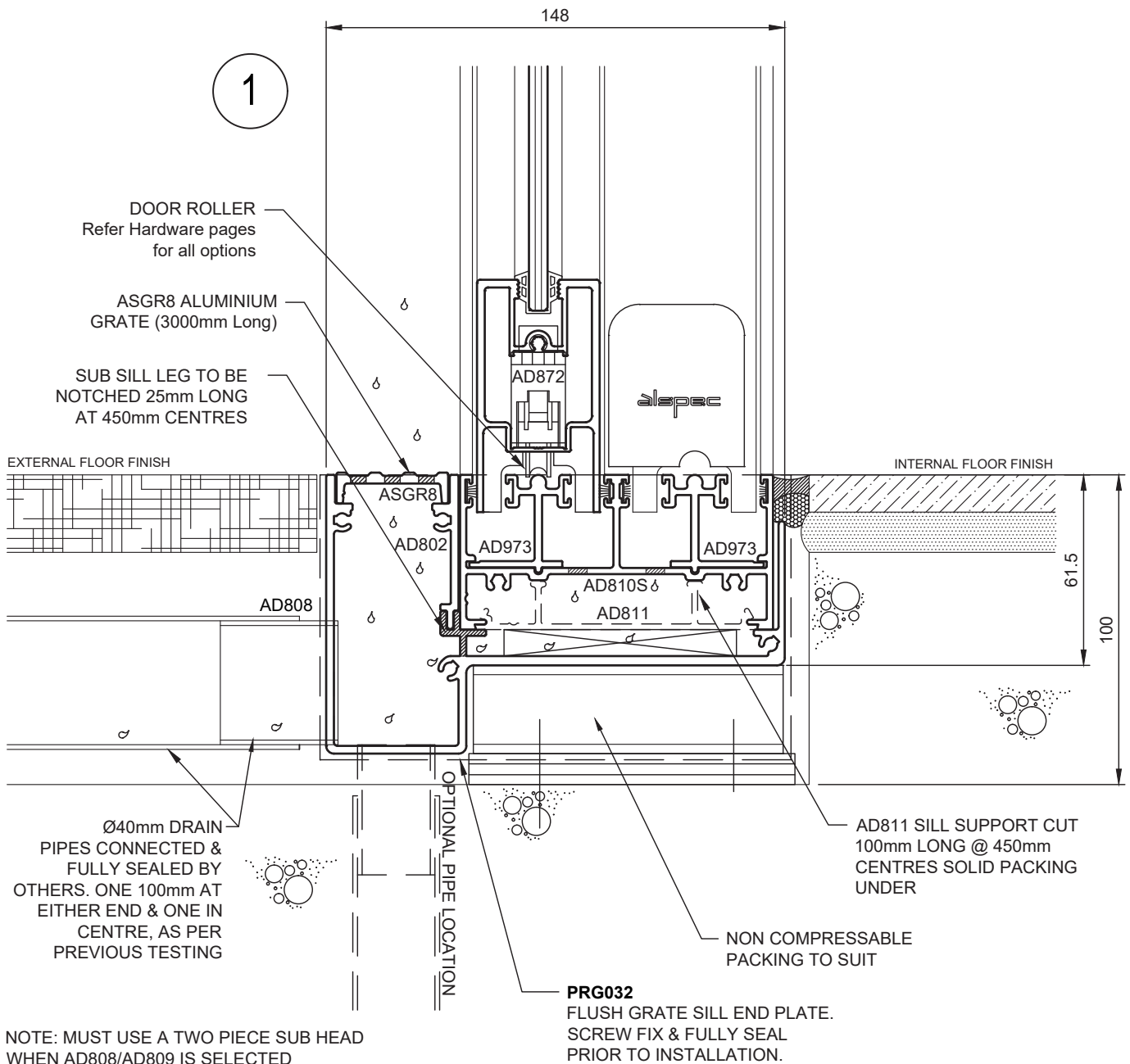
Single Glazed - Typical Head & Sill Internal Wall Divider



USE SMALL JOINT SEALANT TO ALL FRAME JOINTS AS AN ALTERNATE TO FOAM JOINT GASKETS

8. Typical Details

Single Glazed - 100mm Flush Grate Sill

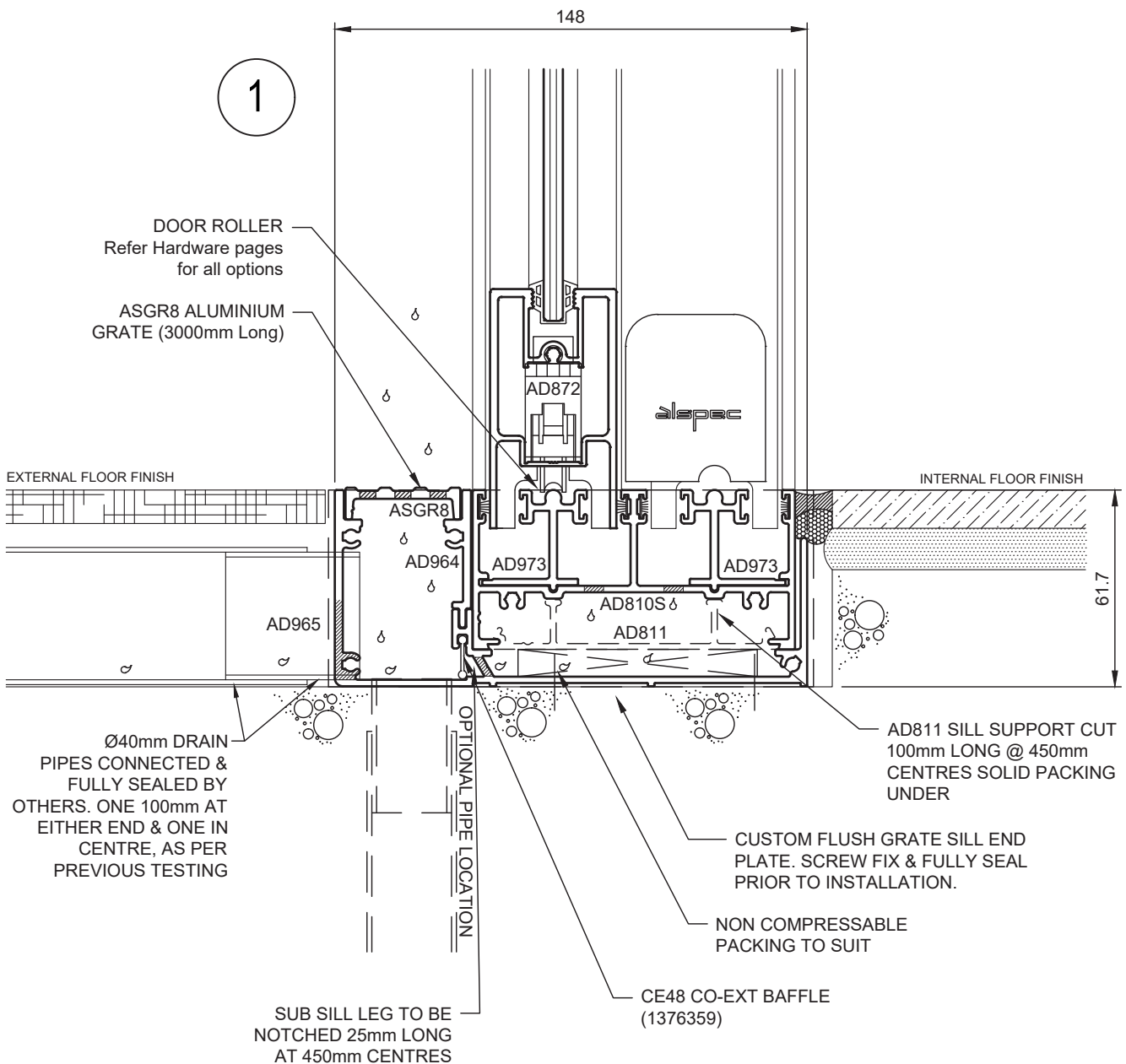


IMPORTANT NOTE: REFER TO TEST RESULTS FOR WATER RATINGS

USE SMALL JOINT SEALANT TO ALL FRAME JOINTS AS AN ALTERNATE TO FRAME JOINT GASKETS

8. Typical Details

Single Glazed - 100mm Flush Grate Sill Optional

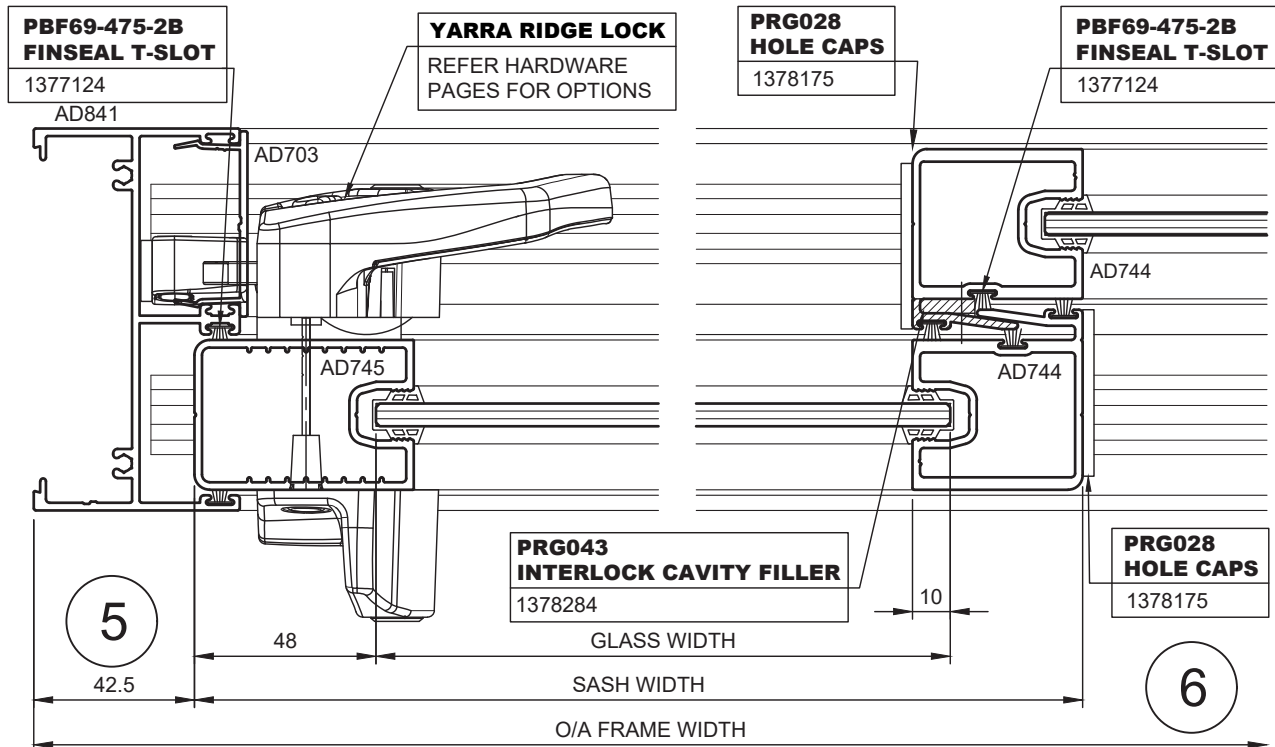


NOTE: MUST USE A TWO PIECE SUB HEAD
WHEN AD964/AD965 IS SELECTED

USE SMALL JOINT SEALANT TO ALL FRAME JOINTS AS AN ALTERNATE TO FRAME JOINT GASKETS

8. Typical Details

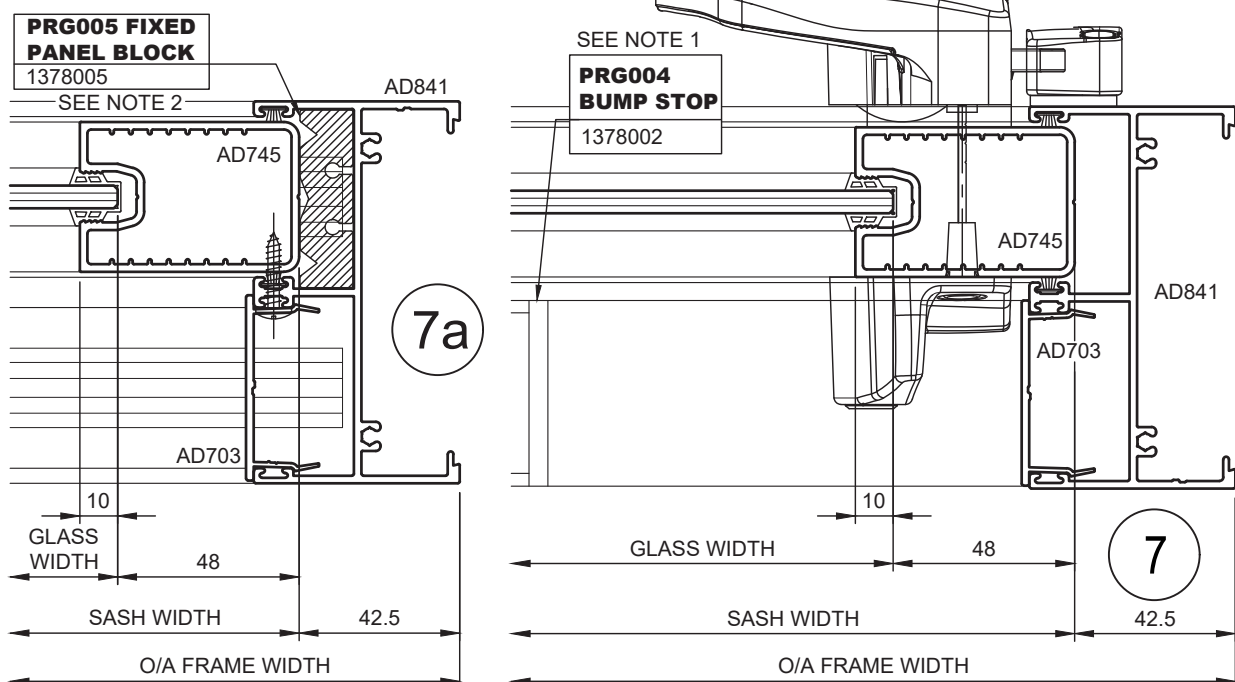
Single Glazed - Typical Jamb & Interlock Details



NOTES:

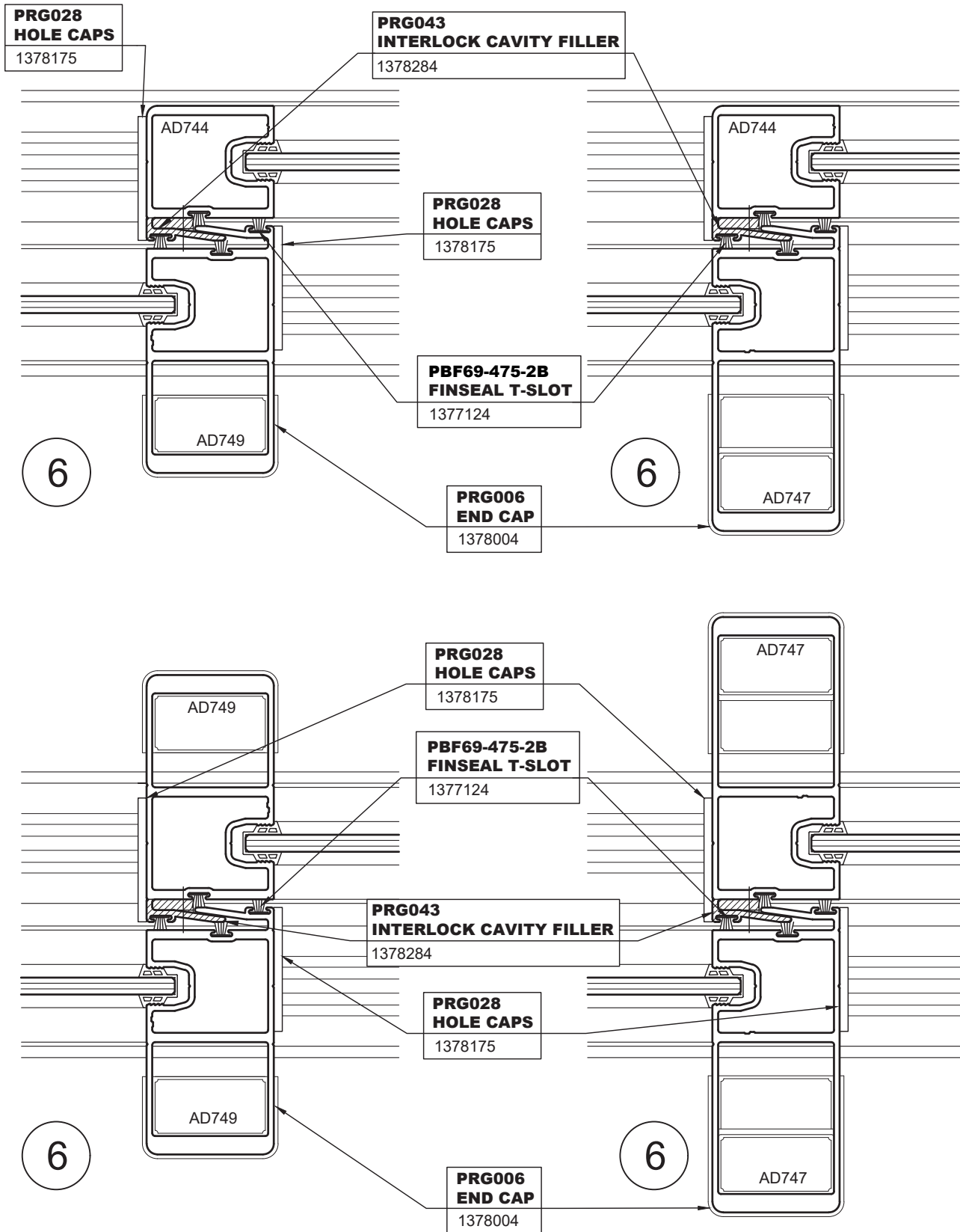
1. CUT SECTION AD703 ACCORDING TO CUTTING FORMULAS, SECTION 9, LENGTH AND SNAP INTO HEAD AND SILL AGAINST THE JAMB IN THE SLIDING DOOR CAVITY, THEN INSERT THE RUBBER BUMP DOOR STOP IN EACH

2. CUT TO 50mm LONG AND FIT 1 OFF AT MID POINT OF JAMB TO CORRECTLY POSITION FIXED PANEL



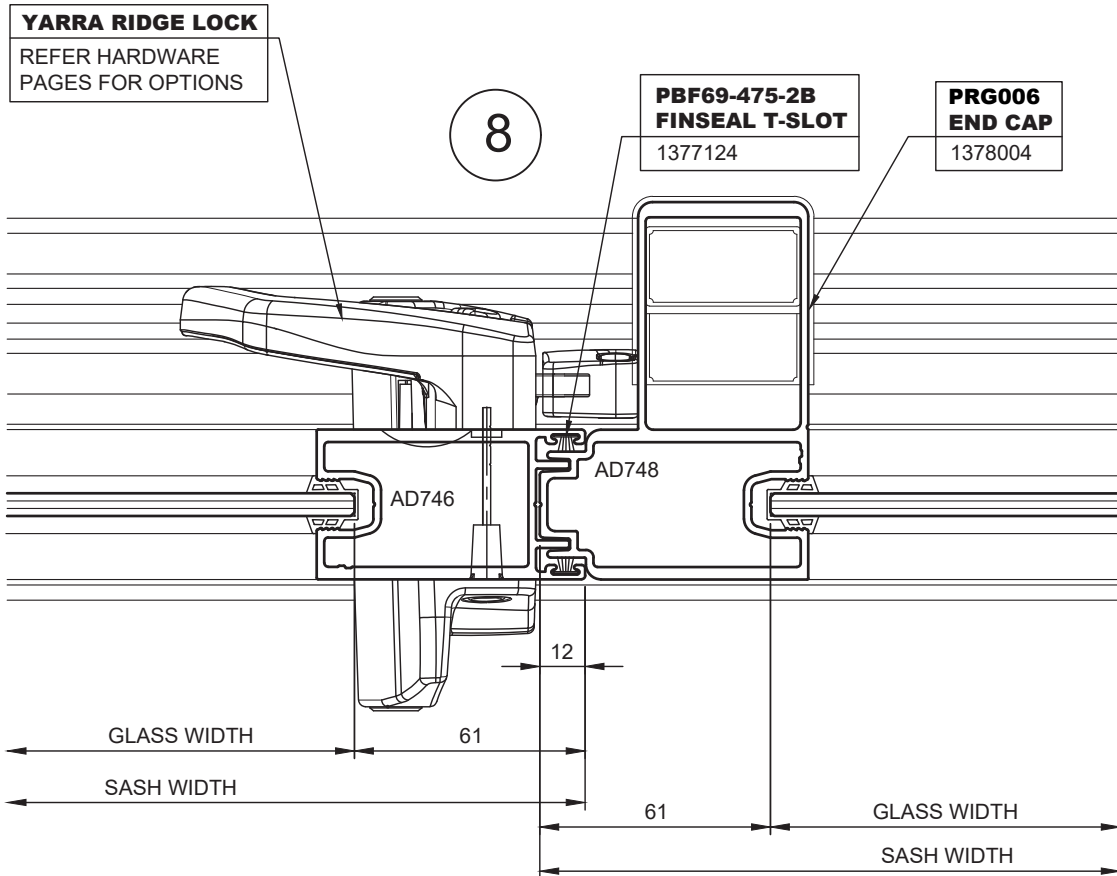
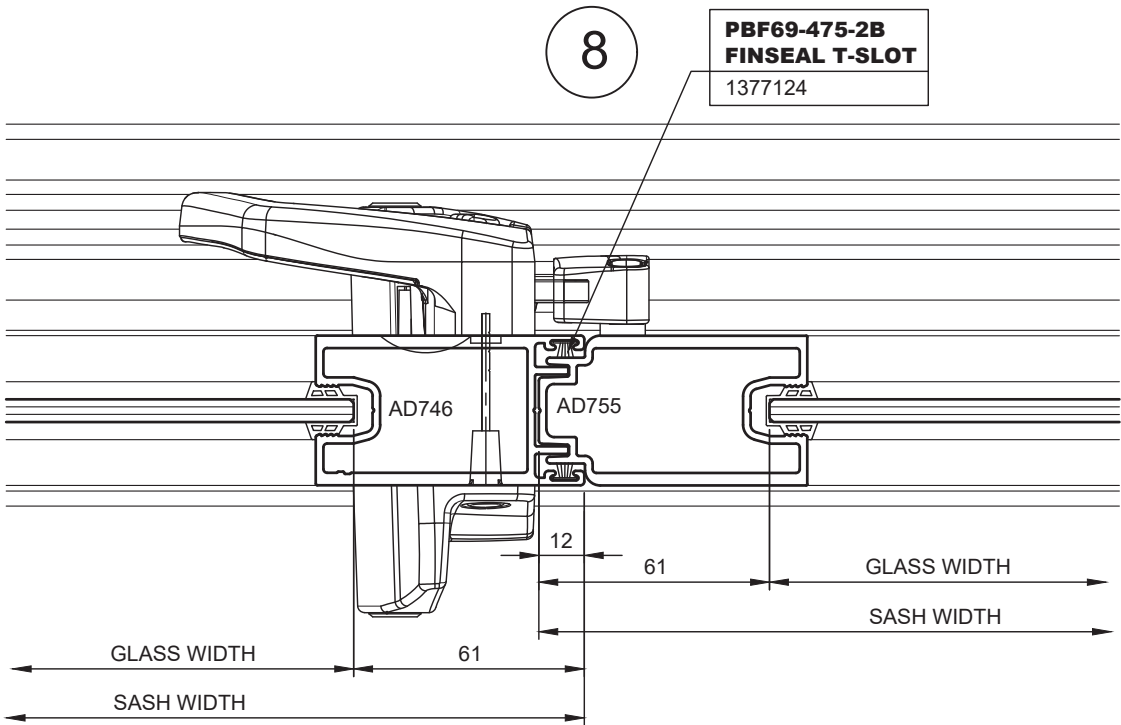
8. Typical Details

Single Glazed - Heavy Duty Interlock Stiles



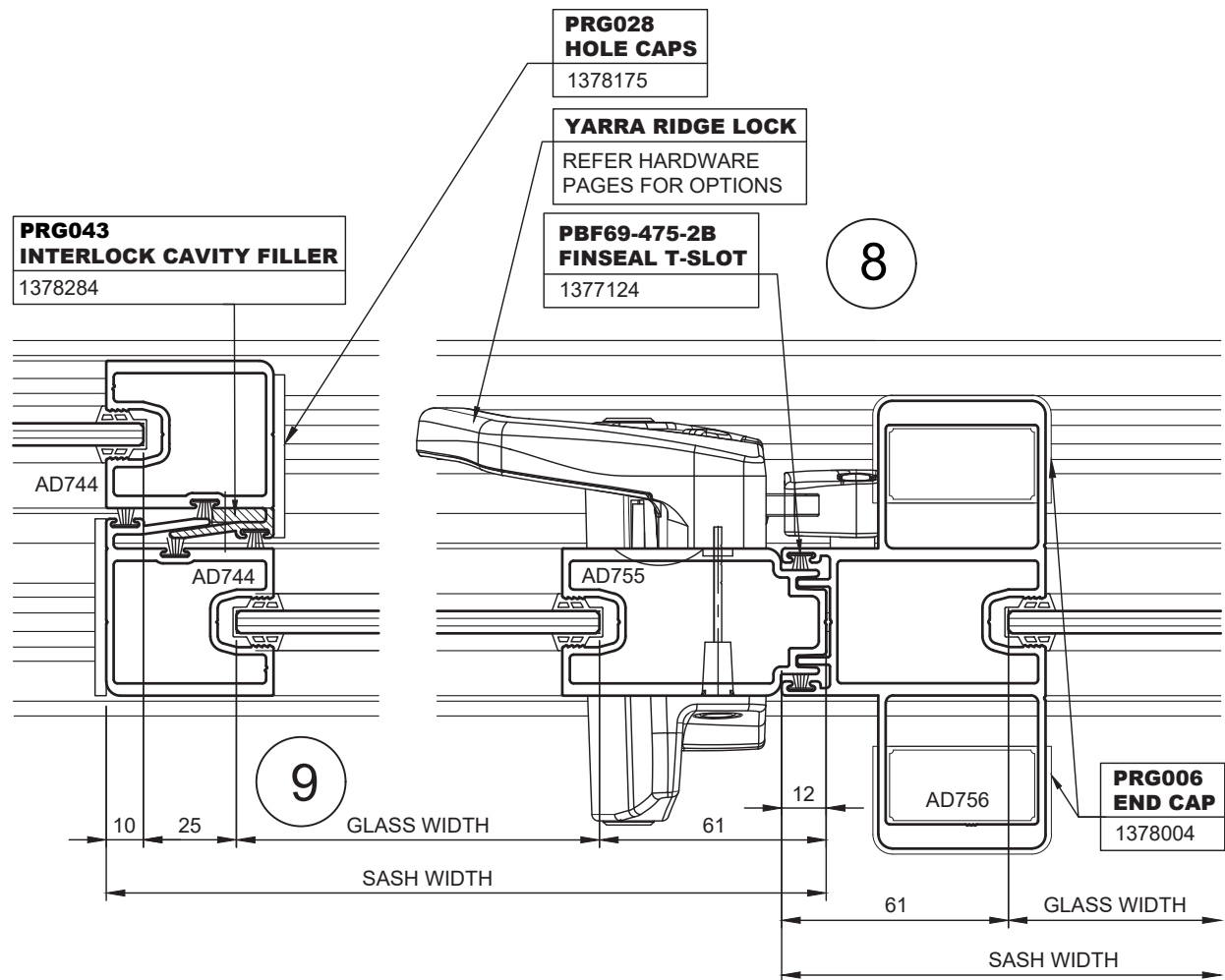
8. Typical Details

Single Glazed - Typical & HD Meeting Stile Details



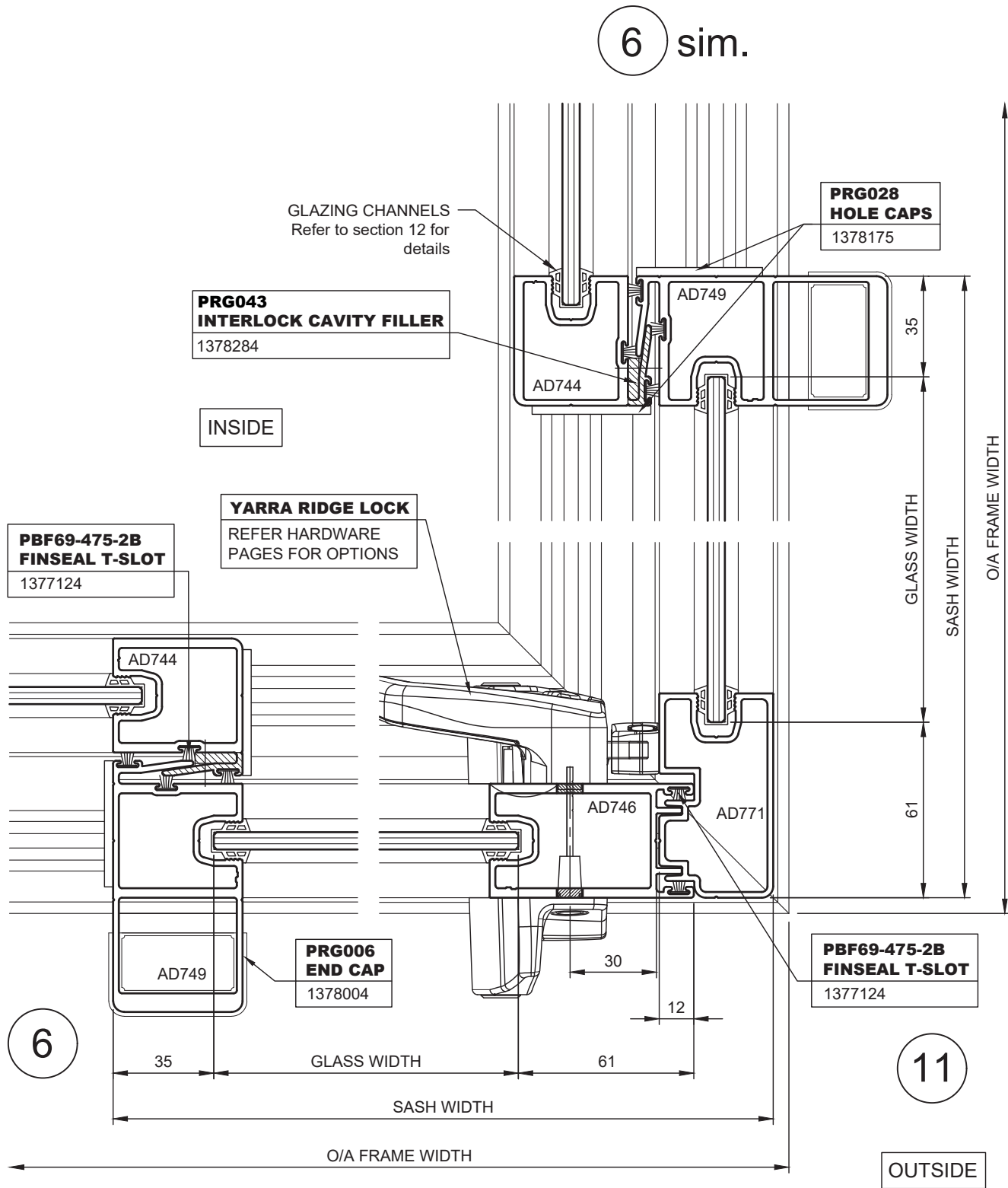
8. Typical Details

Single Glazed - HD Meeting Stile Details & ALT XXX Details



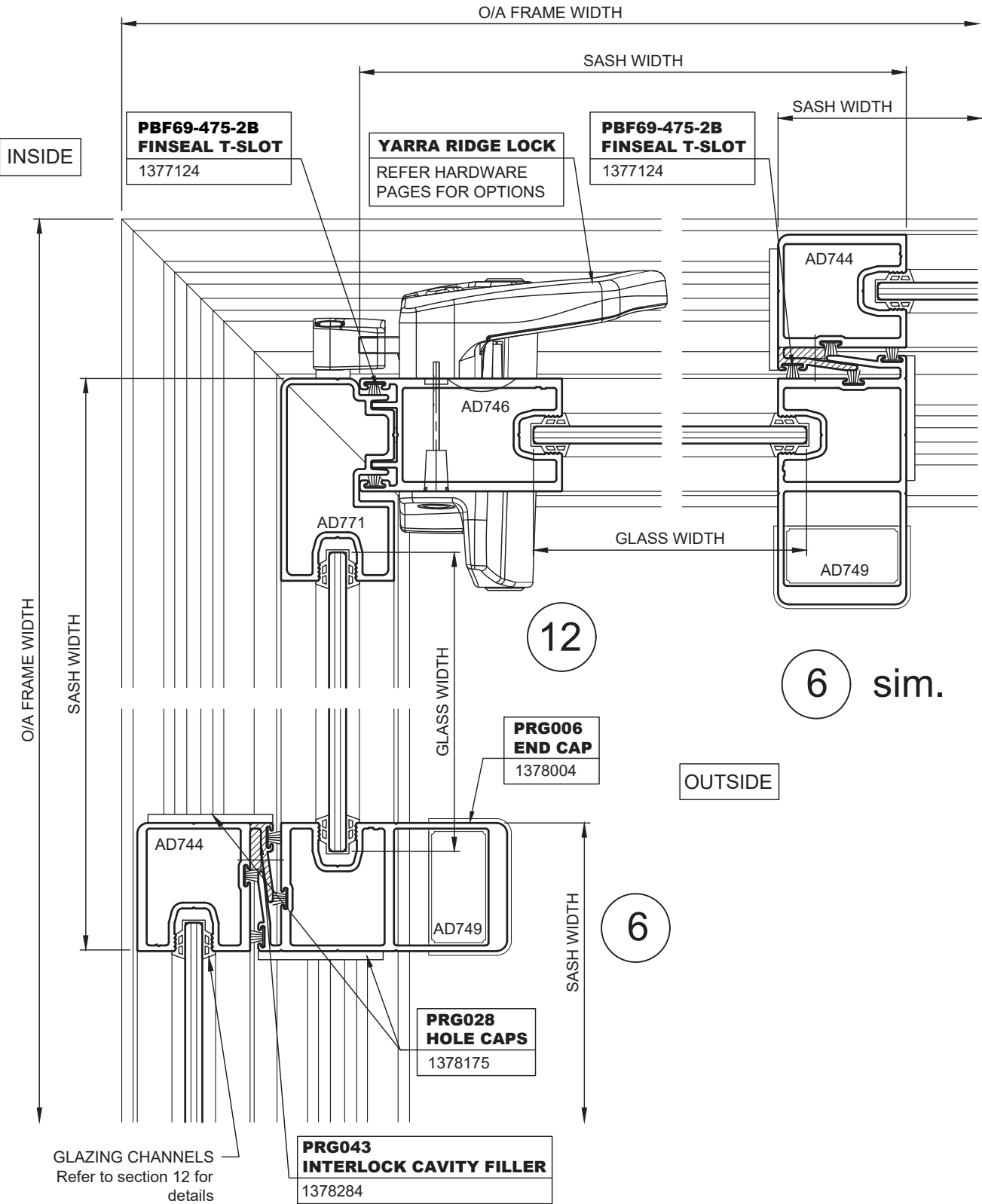
8. Typical Details

Single Glazed - 90° External Corner Details - Outside Slide



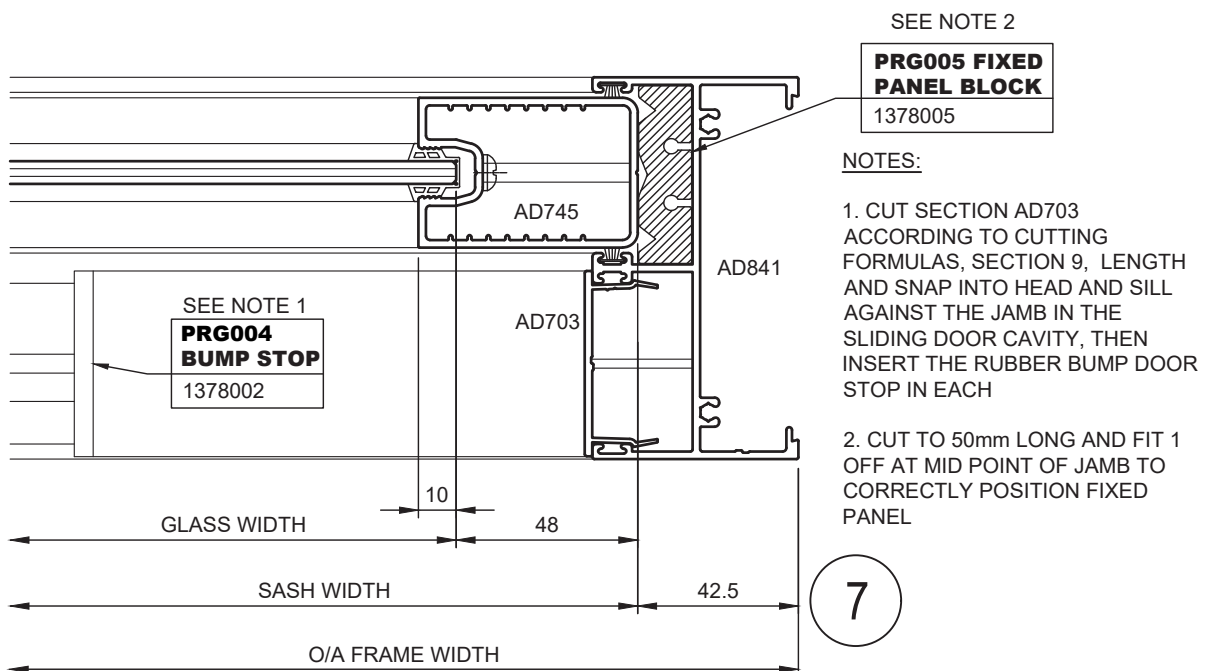
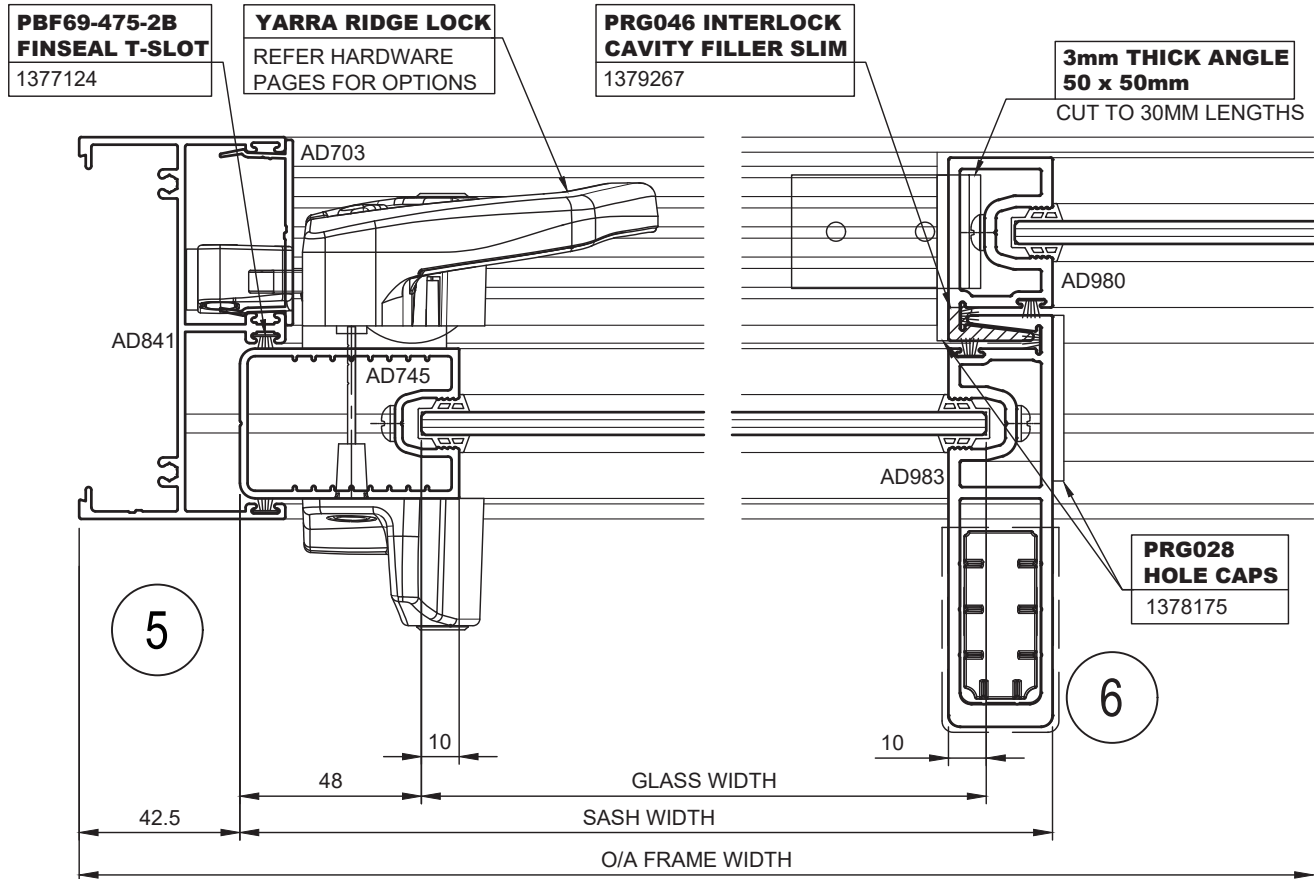
8. Typical Details

Single Glazed - 90° Internal Corner Details - Outside Slide



8. Typical Details

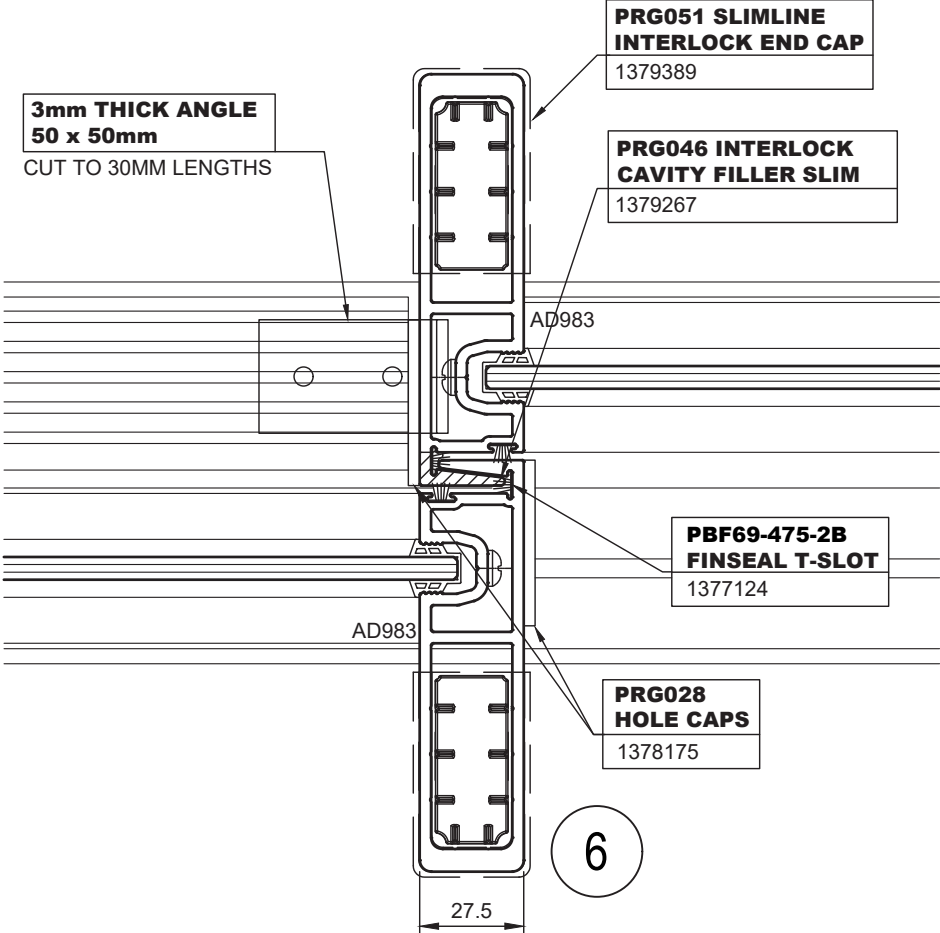
Single Glazed - Slimline Interlocks - Typical Jamb & Interlock Details



USE SMALL JOINT SEALANT TO ALL FRAME JOINTS AS AN ALTERNATE TO FRAME JOINT GASKETS

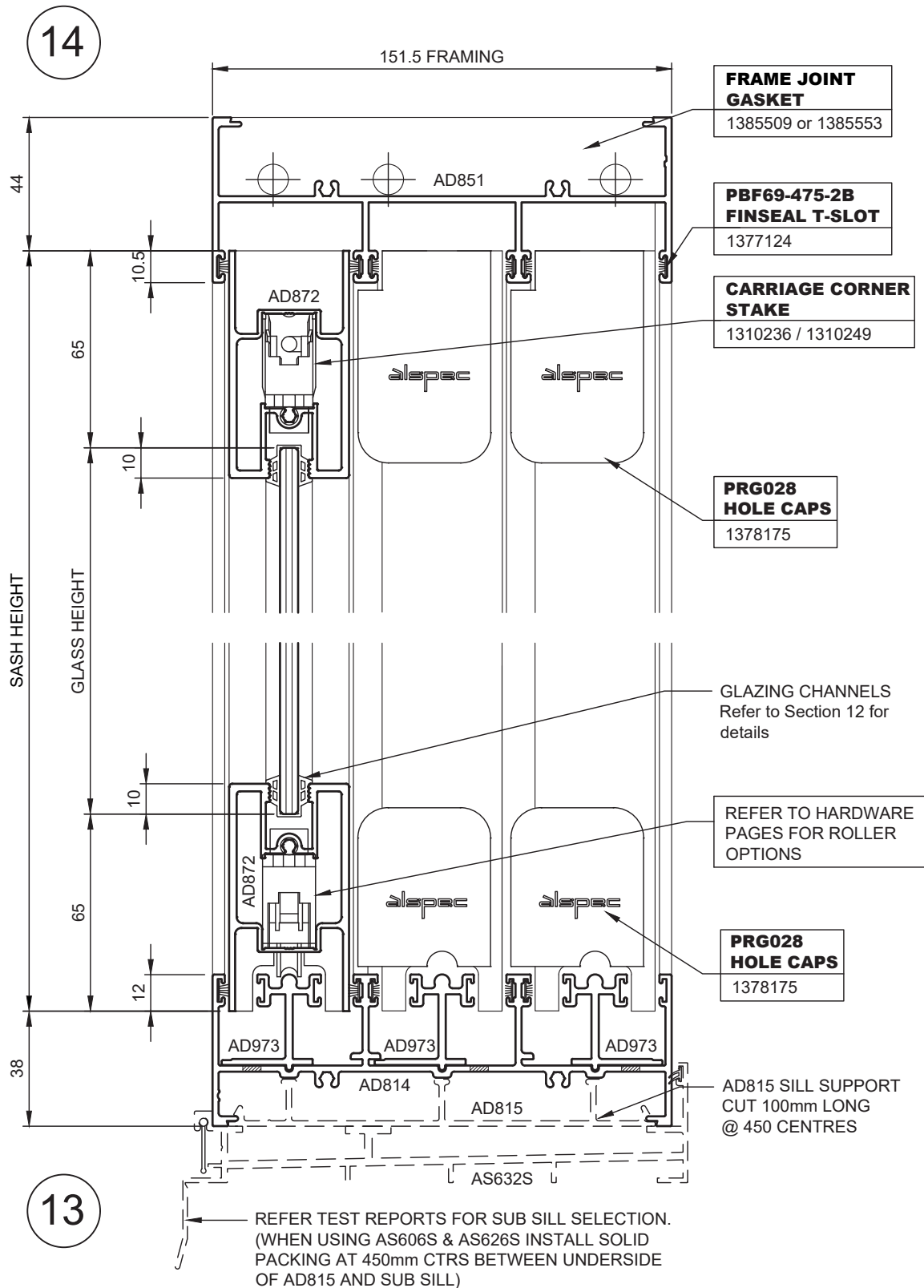
8. Typical Details

Single Glazed - Slimline Interlocks - Heavy Duty Interlock Details



8. Typical Details

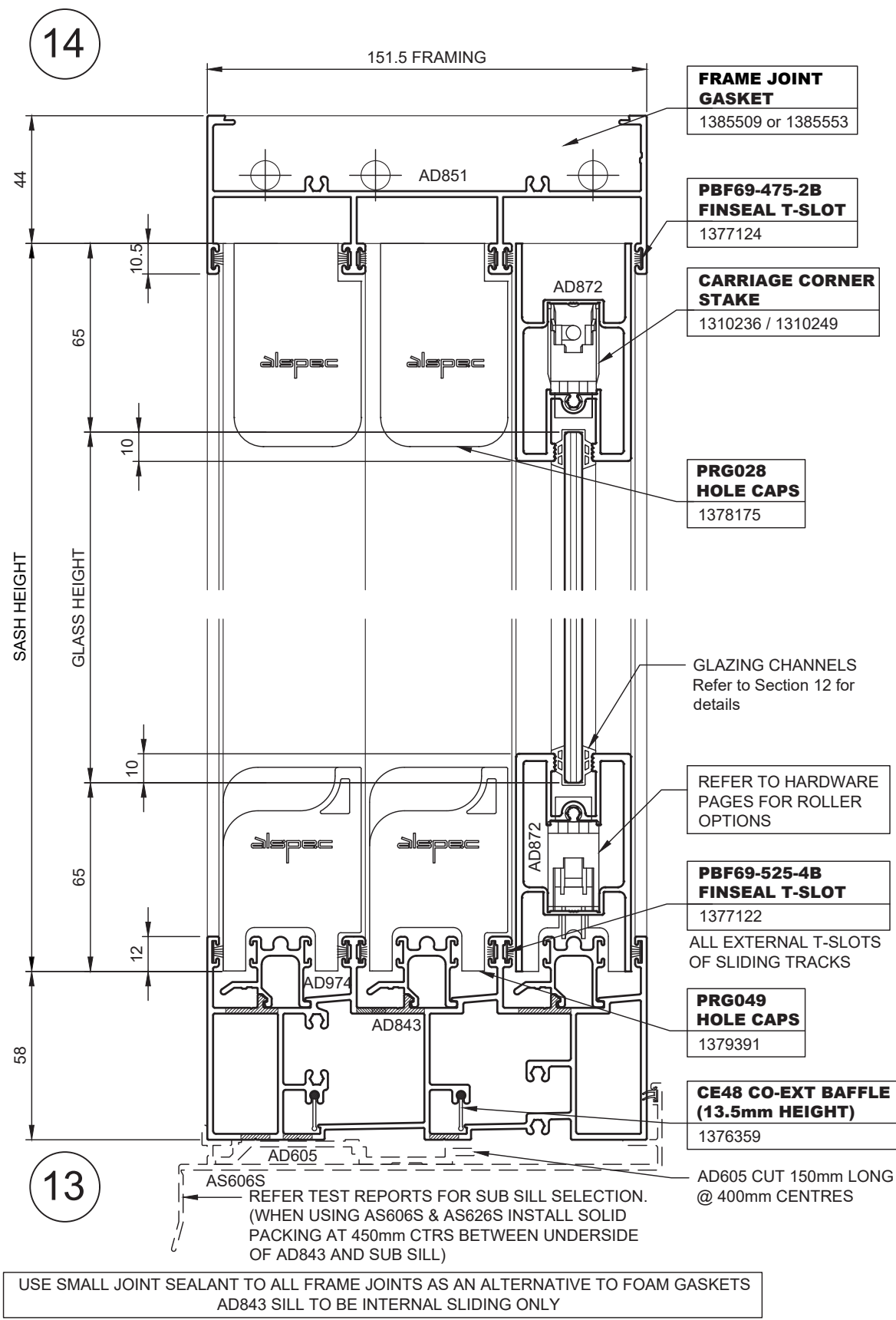
Single Glazed - Triple Track Head & Sill Sliding Panel Details



USE SMALL JOINT SEALANT TO ALL FRAME JOINTS AS AN ALTERNATE TO FRAME JOINT GASKETS

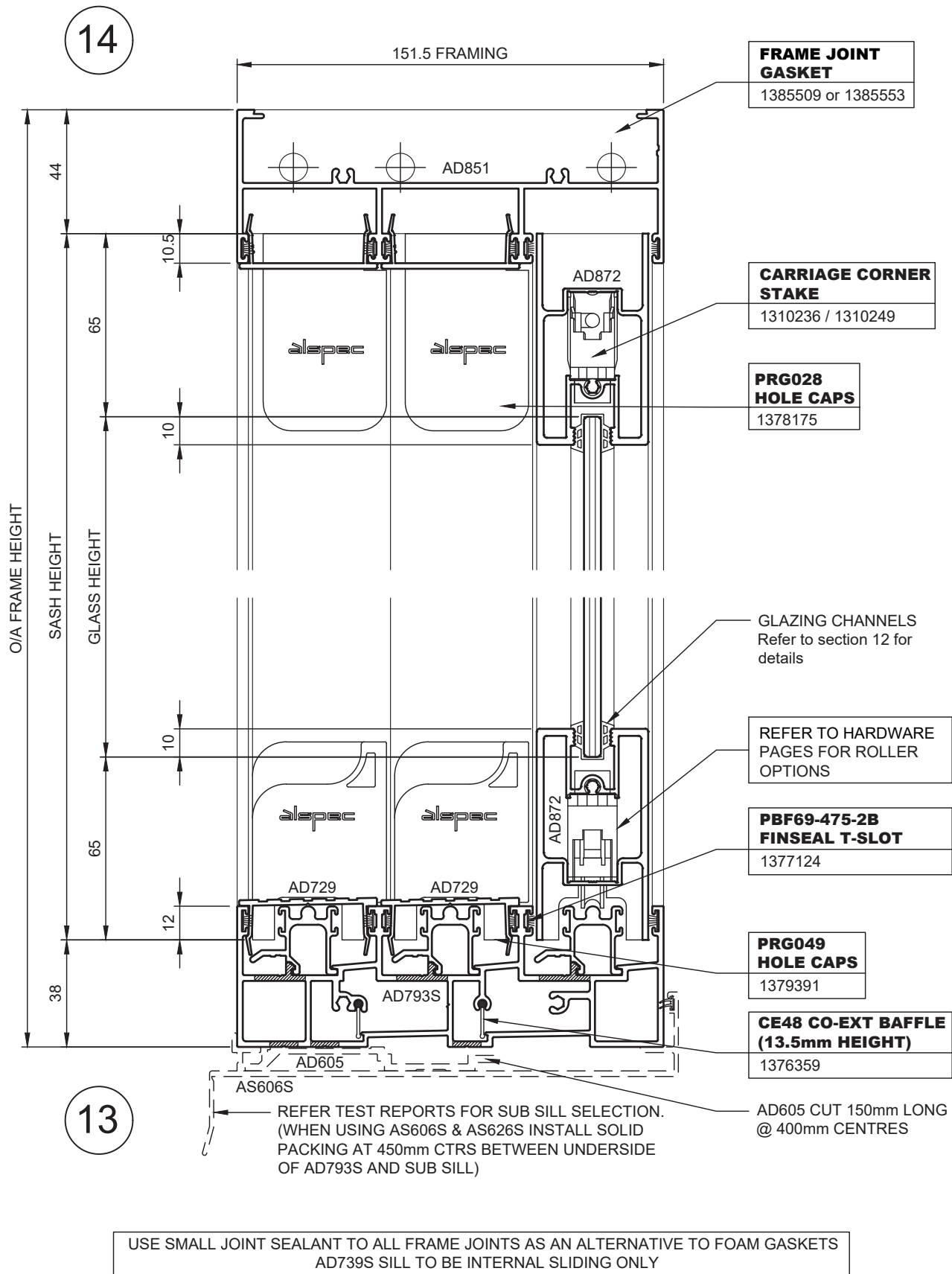
8. Typical Details

Single Glazed - Triple Track Head & Hollow Sill Sliding Panel Details



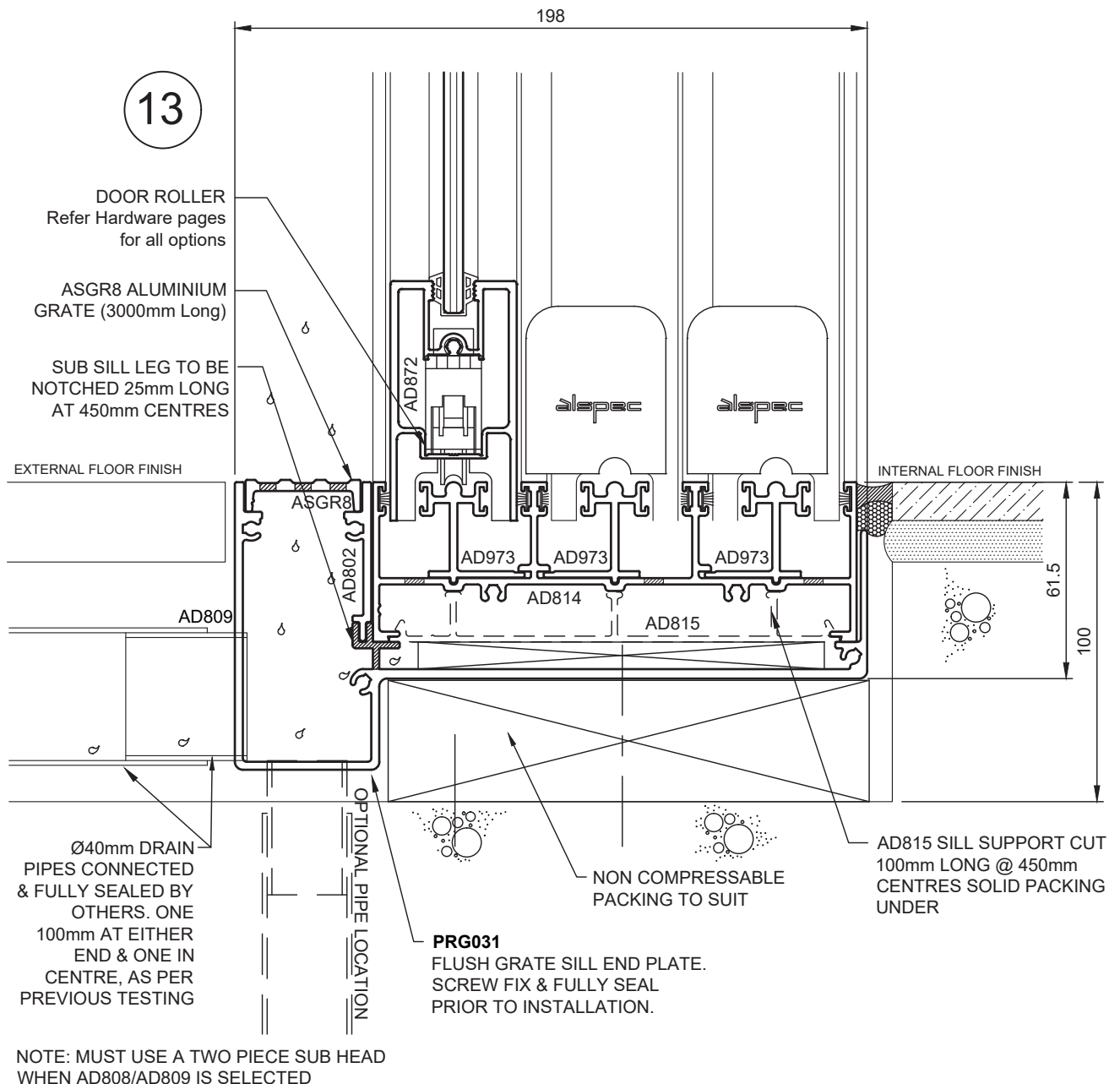
8. Typical Details

Single Glazed - Triple Track Head & 50mm Hollow Sill Sliding Panel Details



8. Typical Details

Triple Track 150mm Flush Grate Sill

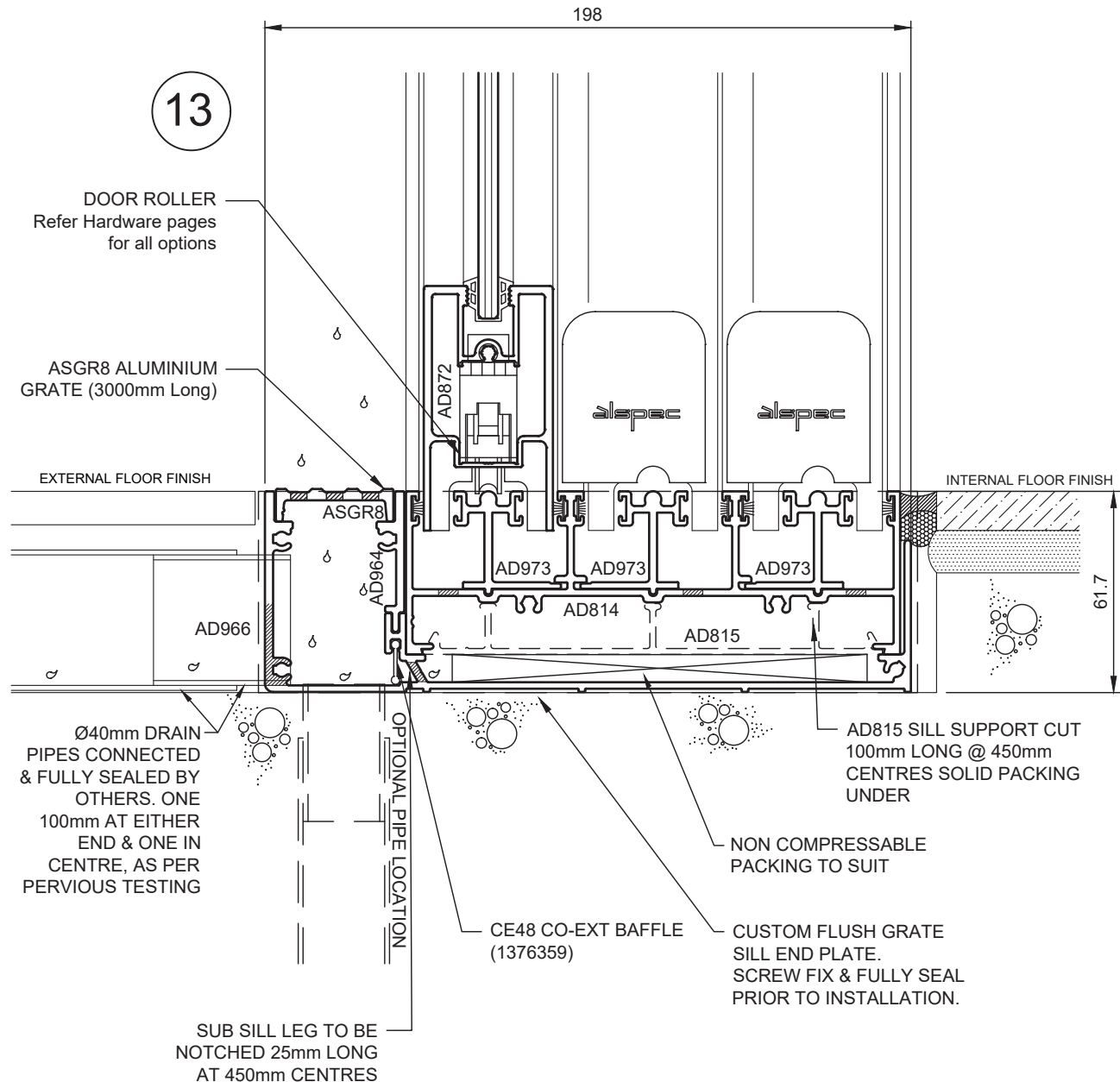


IMPORTANT NOTE: REFER TO TEST RESULTS FOR WATER RATINGS

USE SMALL JOINT SEALANT TO ALL FRAME JOINTS AS AN ALTERNATE TO FRAME JOINT GASKETS

8. Typical Details

Triple Track 150mm Flush Grate Sill Optional

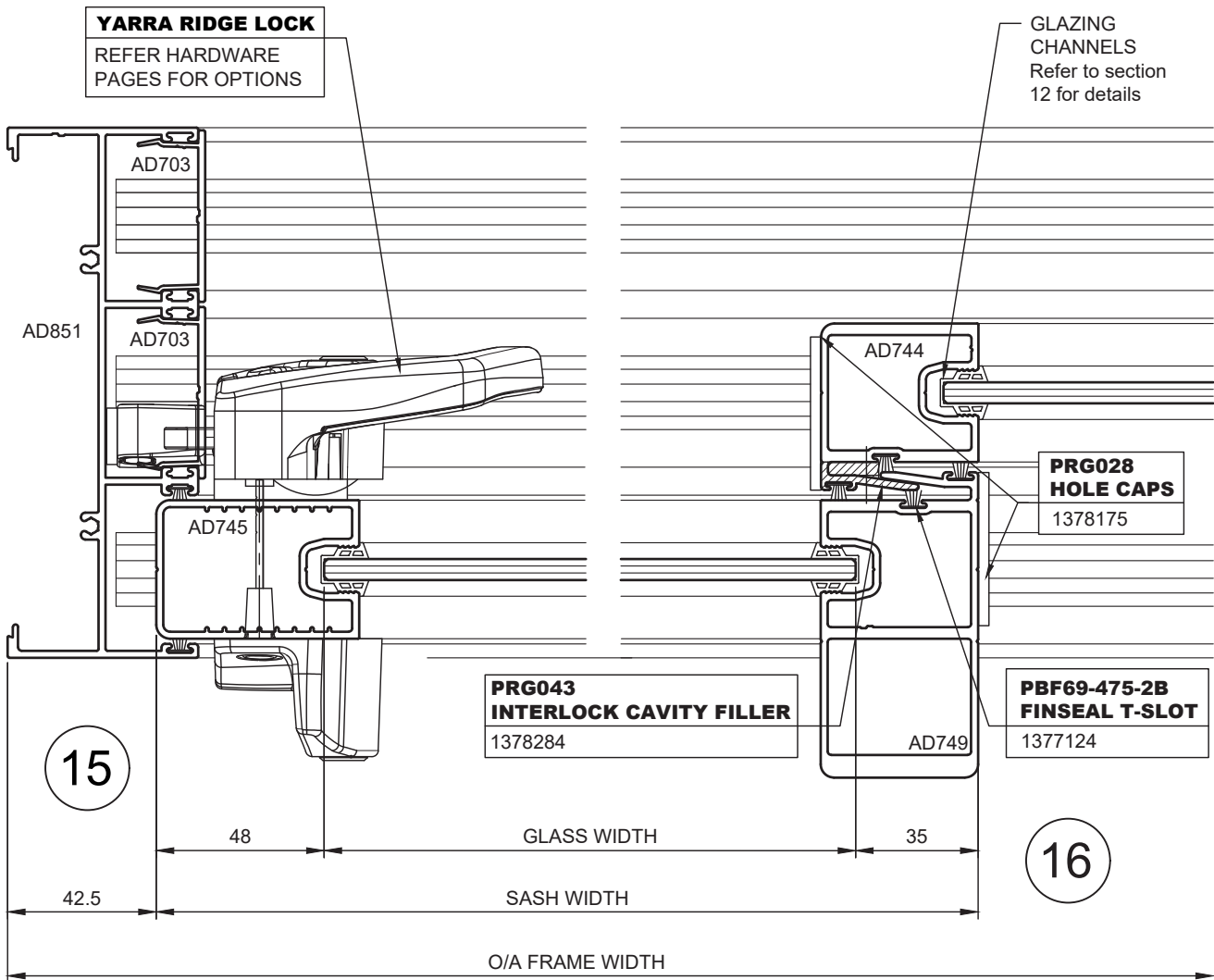


NOTE: MUST USE A TWO PIECE SUB HEAD
WHEN AD964/AD966 IS SELECTED

USE SMALL JOINT SEALANT TO ALL FRAME JOINTS AS AN ALTERNATE TO FRAME JOINT GASKETS

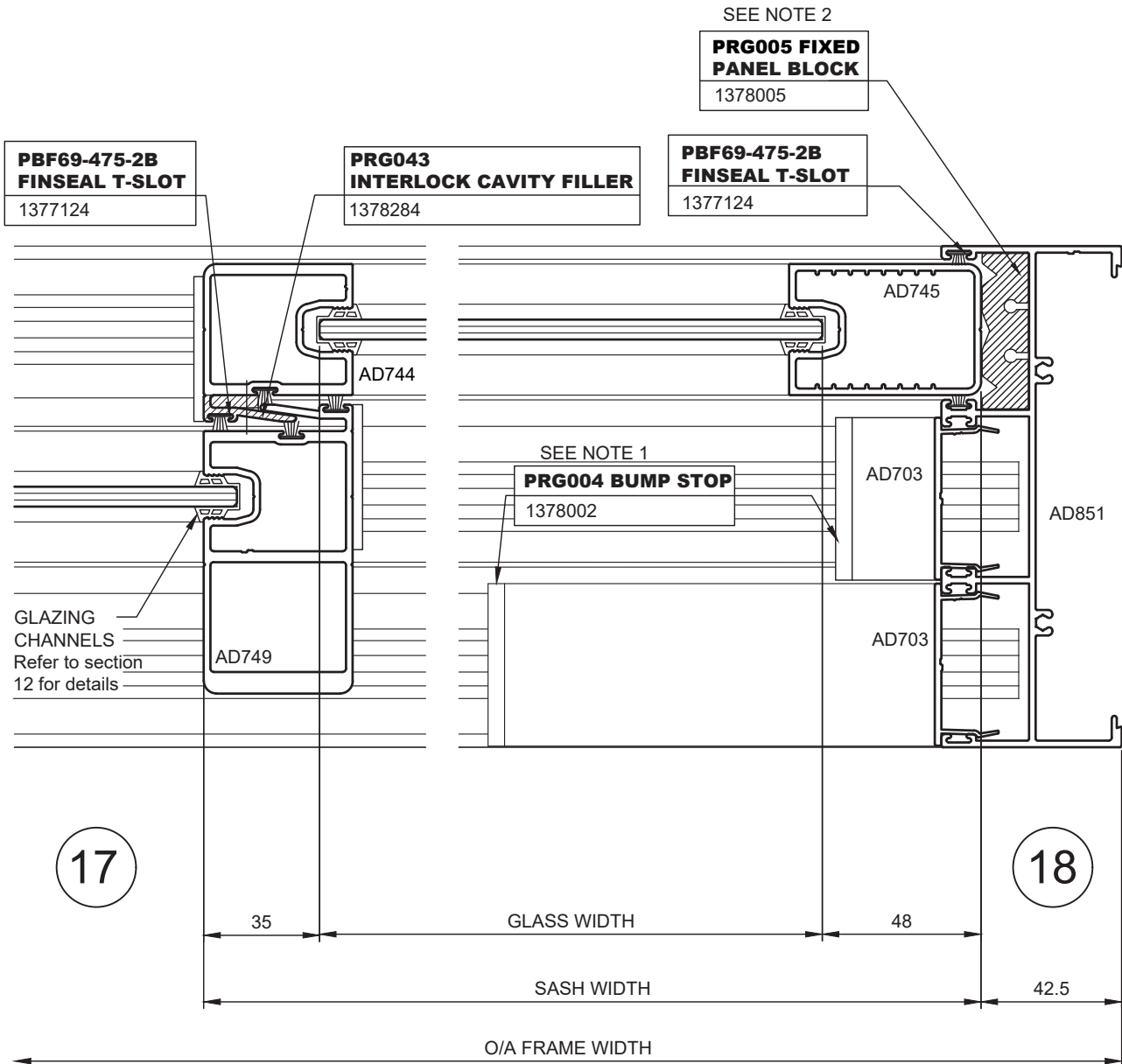
8. Typical Details

Single Glazed - Triple Track LH Jamb and Interlock Details



8. Typical Details

Single Glazed - Triple Track Interlock & RH Jamb Details



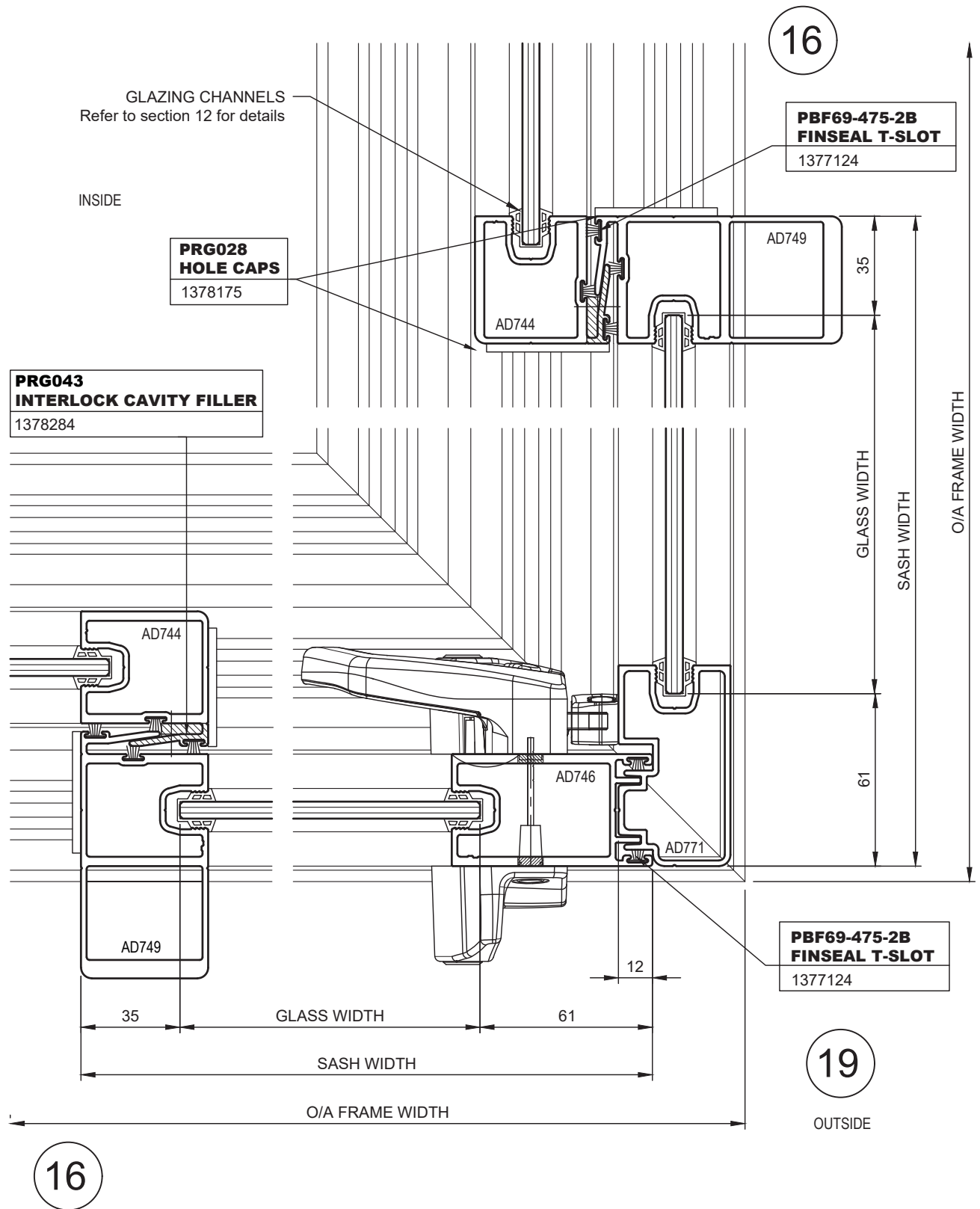
NOTES:

1. CUT SECTION AD703 ACCORDING TO CUTTING FORMULAS, SECTION 9, LONG FOR MIDDLE SLIDING PANEL AND 170mm FOR OUTSIDE SLIDING PANEL AND SNAP INTO HEAD AND SILL AGAINST THE JAMB IN THE SLIDING DOOR CAVITIES, THEN INSERT THE RUBBER BUMP DOOR STOP IN EACH.

2. CUT TO 50mm LONG AND FIT 1 OFF AT MID POINT OF JAMB TO CORRECTLY POSITION FIXED PANEL

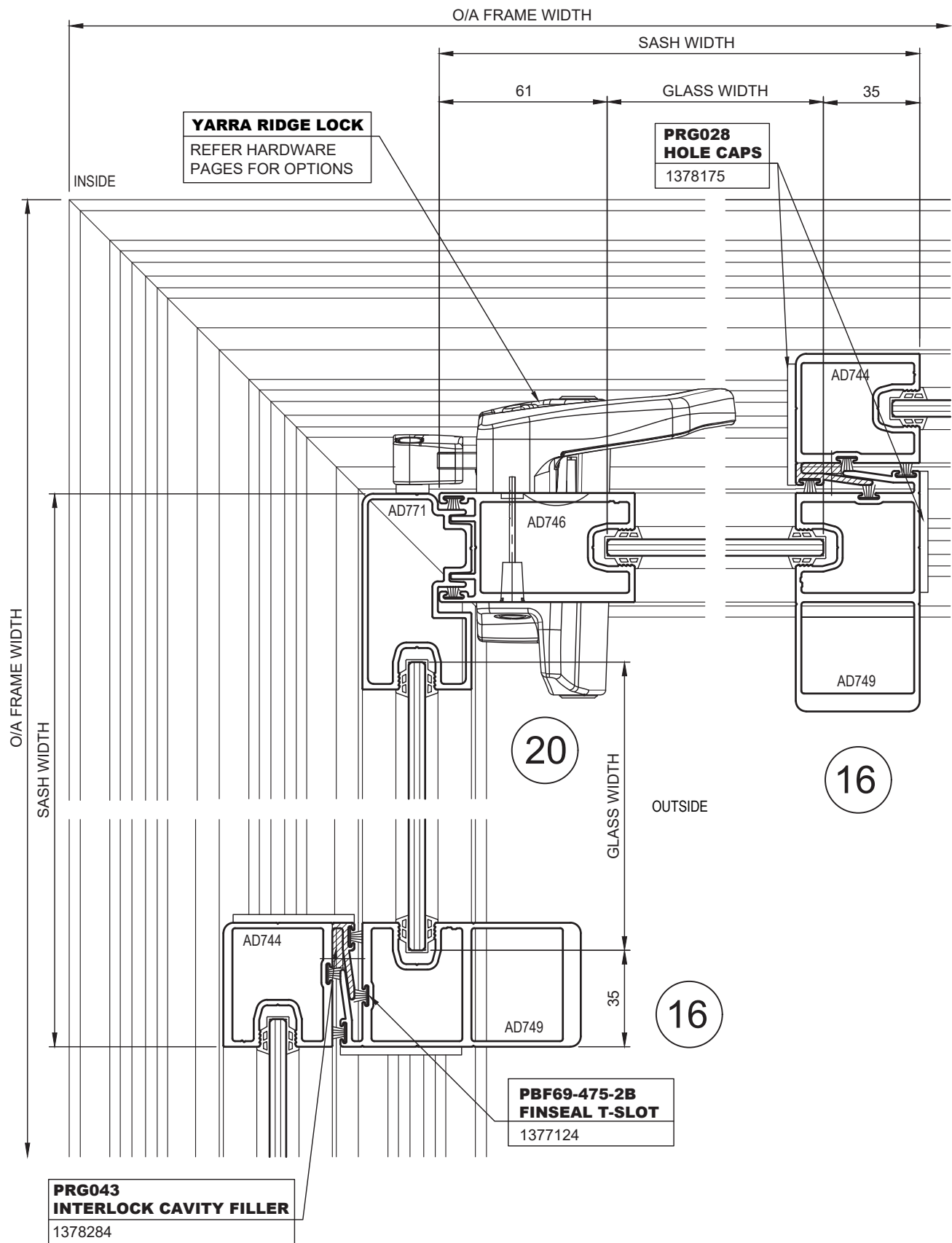
8. Typical Details

Single Glazed - Triple Track OXX-XXO 90° External Corner Outside Slide



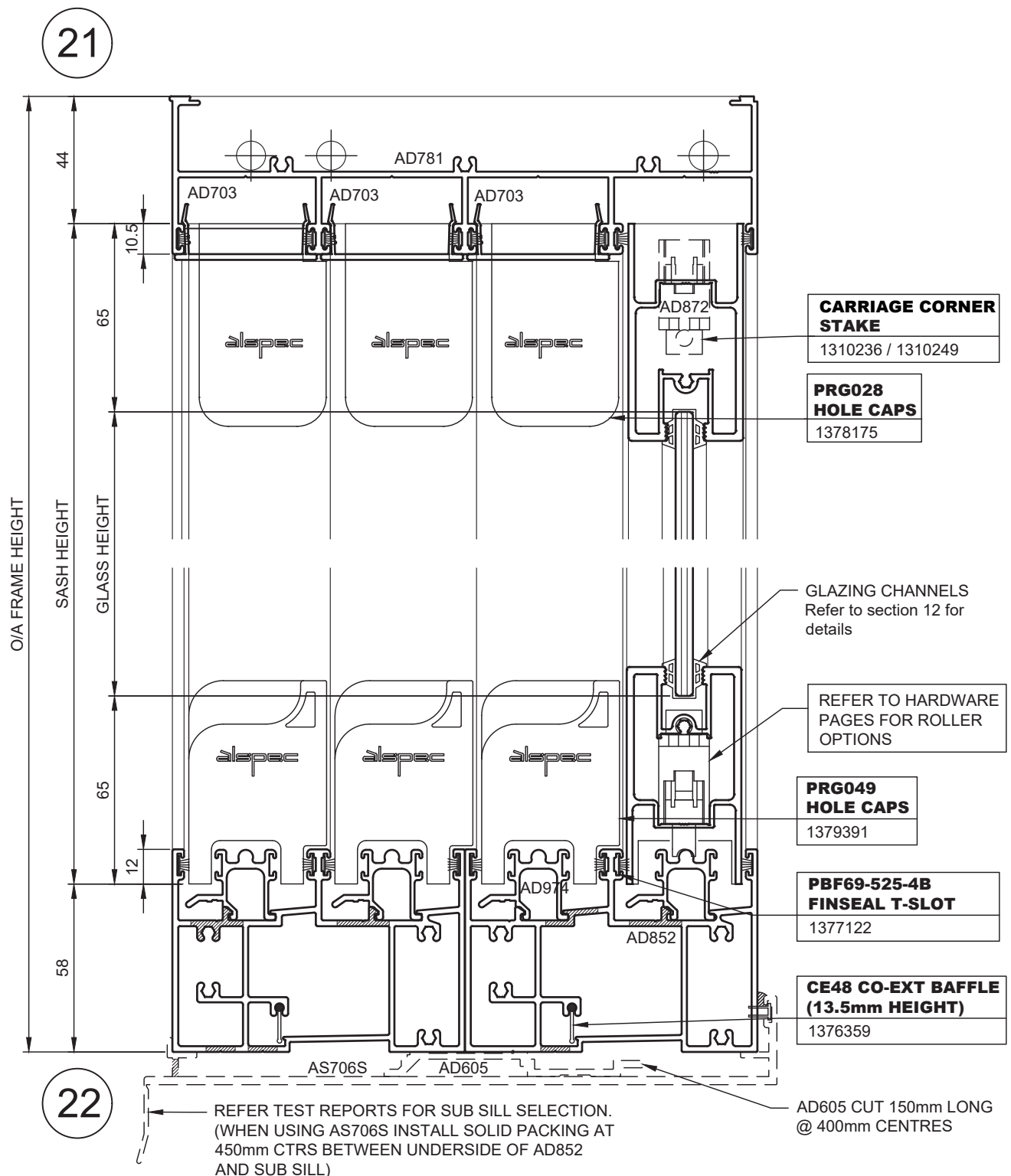
8. Typical Details

Single Glazed - Triple Track OXX-XXO 90° Internal Corner Outside Slide



8. Typical Details

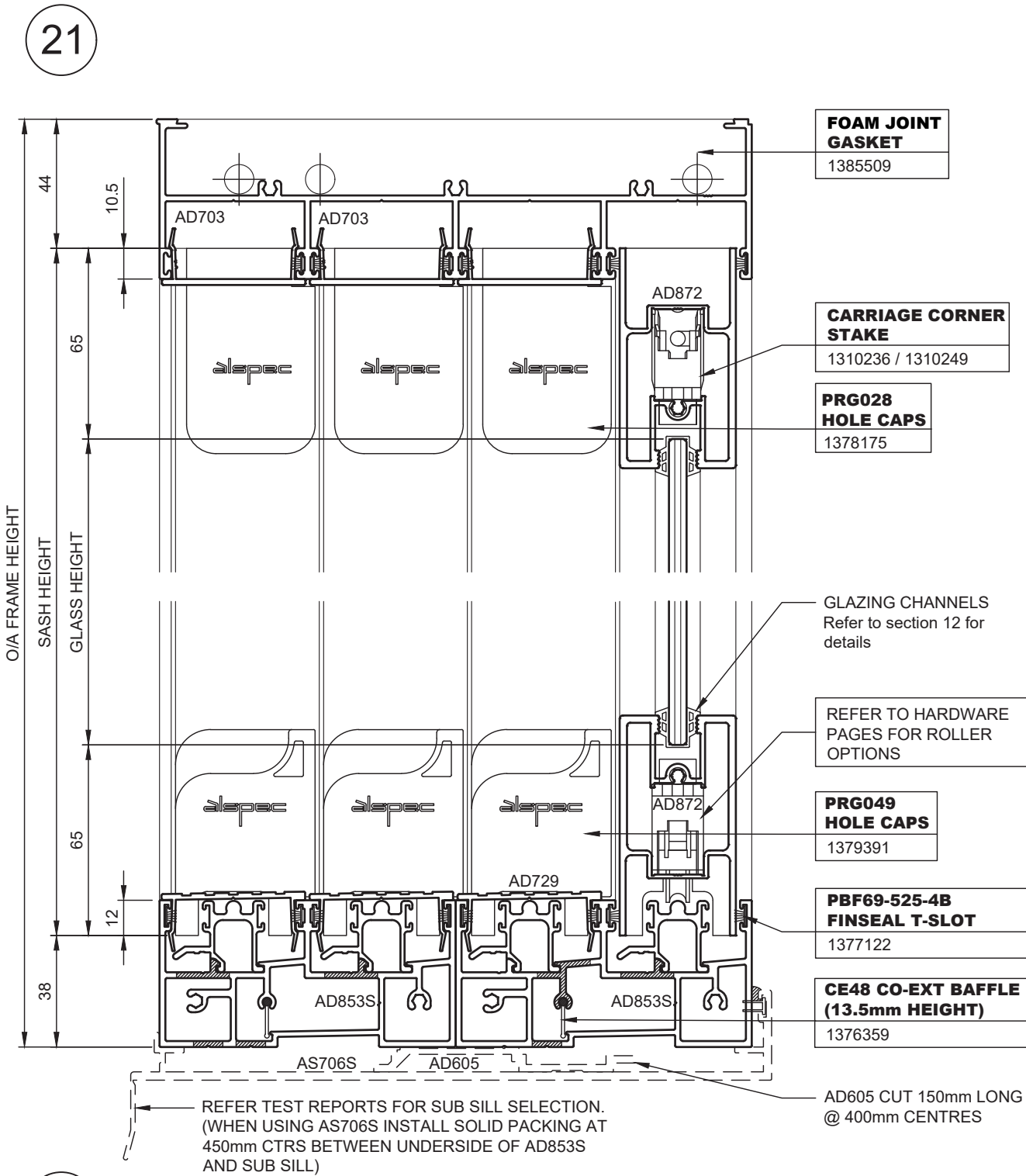
Single Glazed - Four Track Sliding Head and Hollow Sill Details



USE SMALL JOINT SEALANT TO ALL FRAME JOINTS AS AN ALTERNATIVE TO FOAM GASKETS
AD852 SILL TO BE INTERNAL SLIDING ONLY

8. Typical Details

Single Glazed - Four Track Sliding Head and 50mm Hollow Sill Details

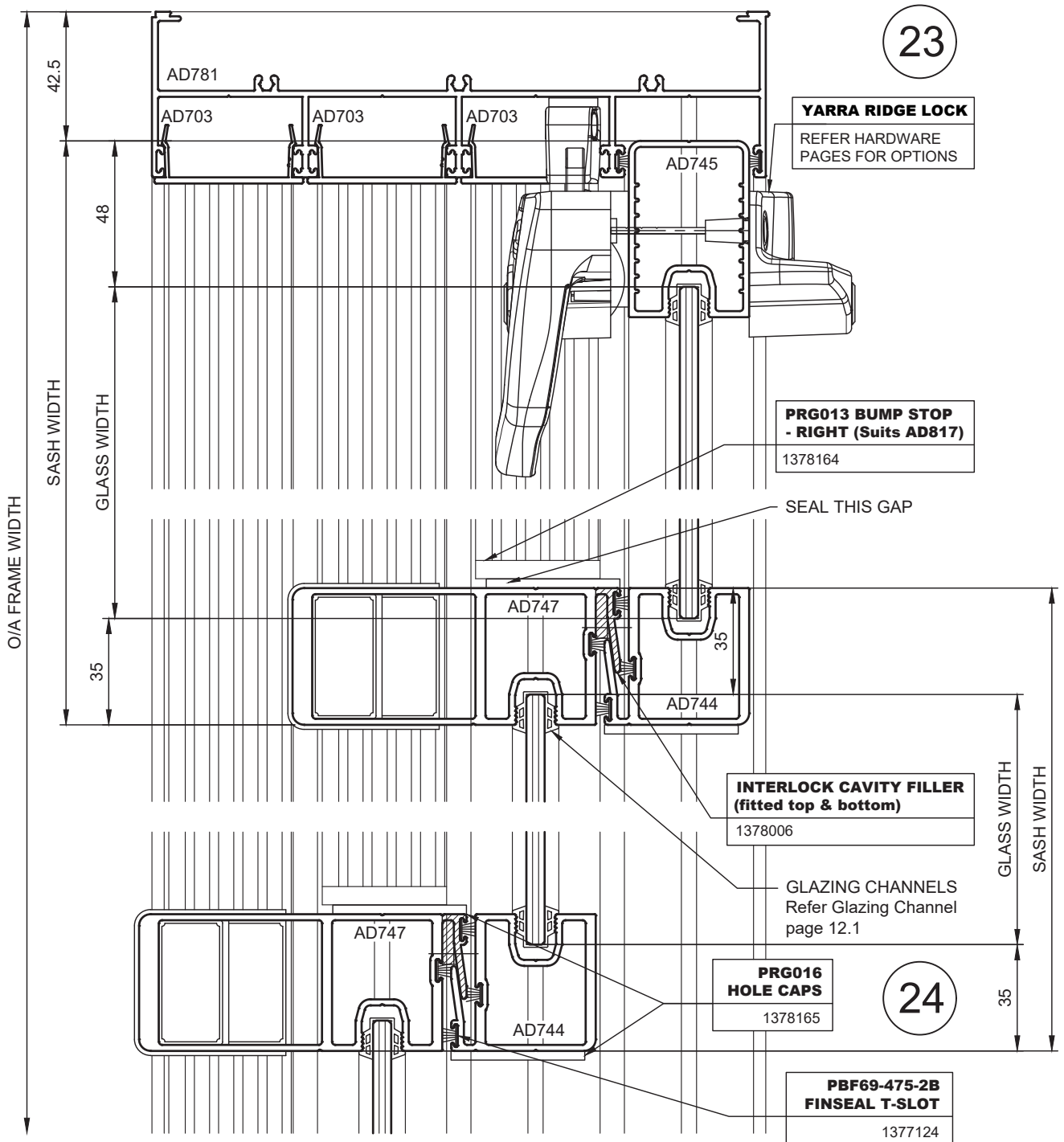


22

USE SMALL JOINT SEALANT TO ALL FRAME JOINTS AS AN ALTERNATIVE TO FOAM GASKETS
AD853S SILL TO BE INTERNAL SLIDING ONLY

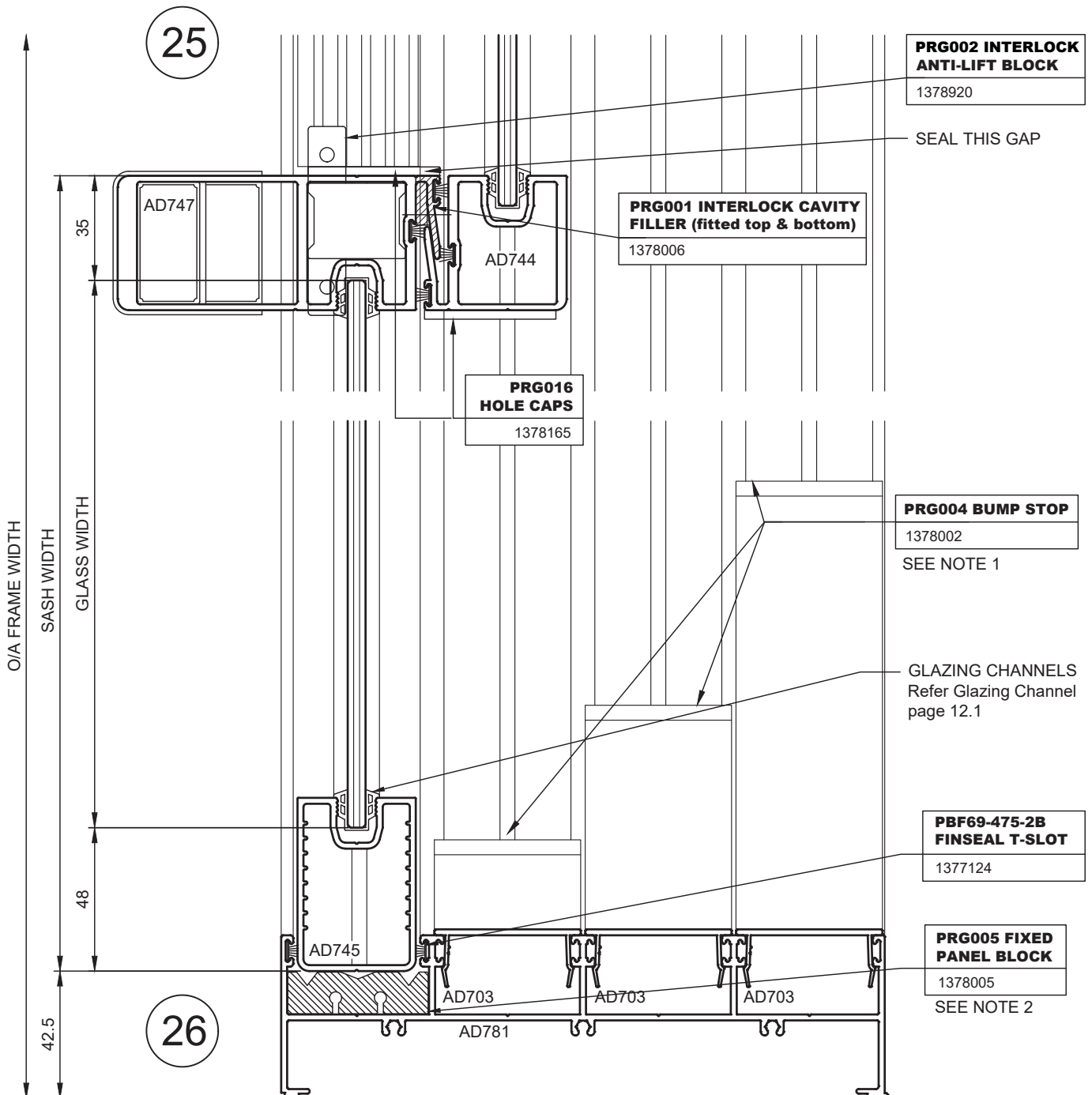
8. Typical Details

Single Glazed - OXXX Sliding Jamb Details



8. Typical Details

Single Glazed - OXXX Fixed Jamb Details



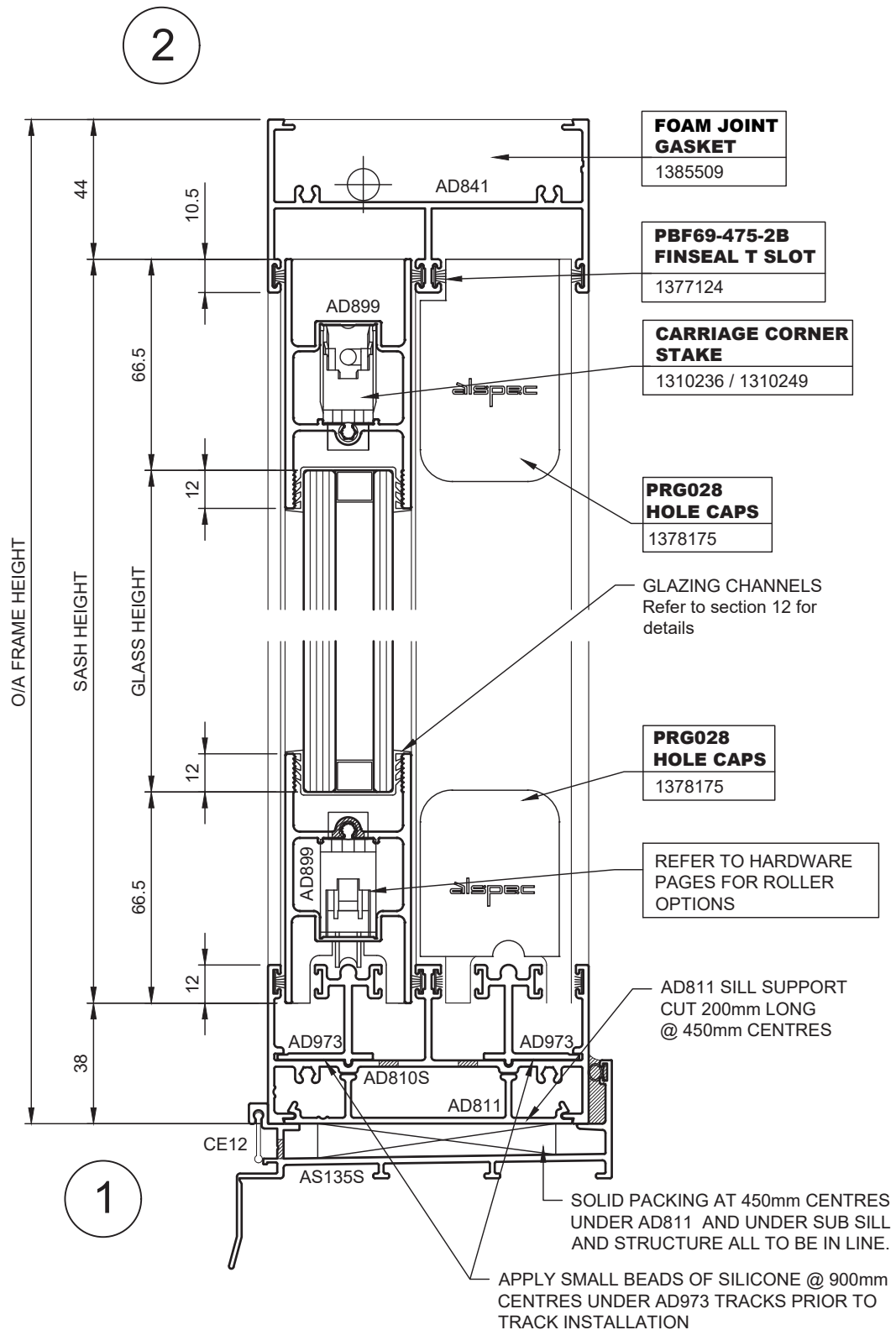
NOTES:

1. CUT SECTION AD703 ACCORDING TO CUTTING FORMULAS, SECTION 9, LONG FOR MIDDLE SLIDING PANEL AND 170mm FOR OUTSIDE SLIDING PANEL AND SNAP INTO HEAD AND SILL AGAINST THE JAMB IN THE SLIDING DOOR CAVITIES, THEN INSERT THE RUBBER BUMP DOOR STOP IN EACH.

2. CUT TO 50mm LONG AND FIT 1 OFF AT MID POINT OF JAMB TO CORRECTLY POSITION FIXED PANEL

8. Typical Details

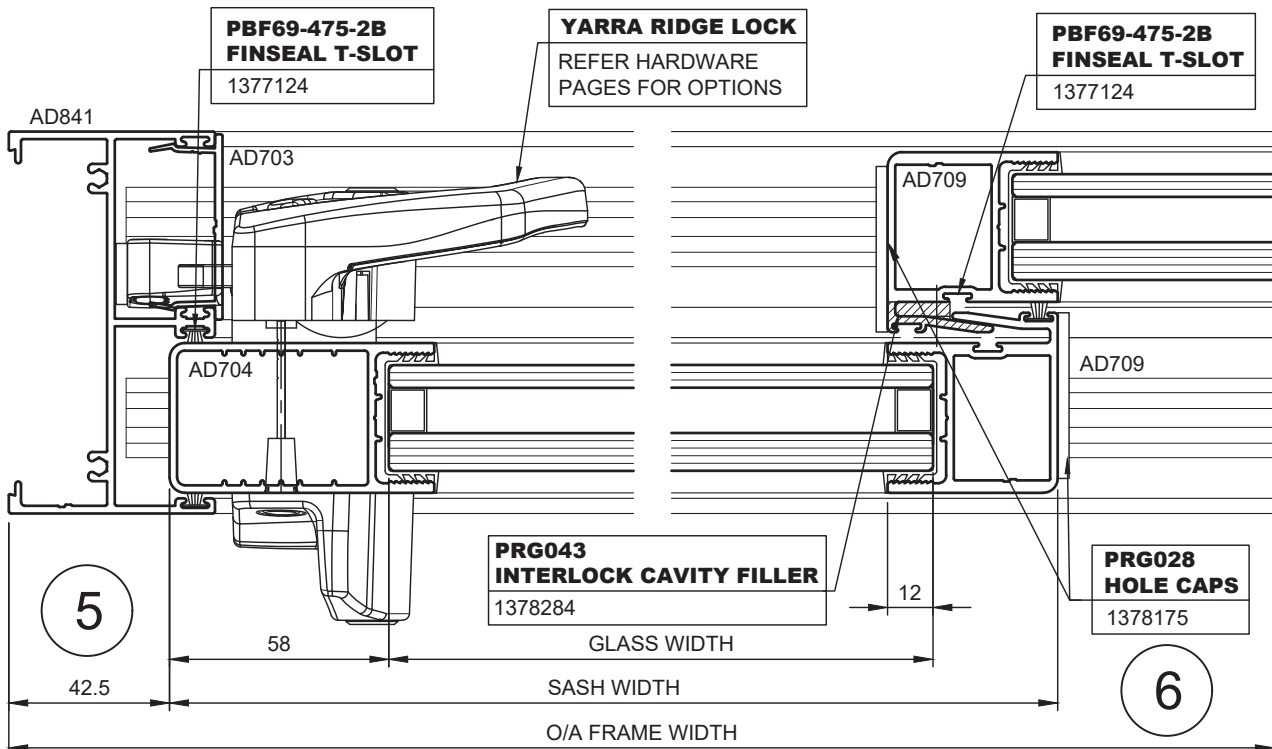
33.5mm Pocket Double Glazed - Typical Head & Sill Sliding Panel Details



USE SMALL JOINT SEALANT TO ALL FRAME JOINTS AS AN ALTERNATE TO FOAM JOINT GASKETS

8. Typical Details

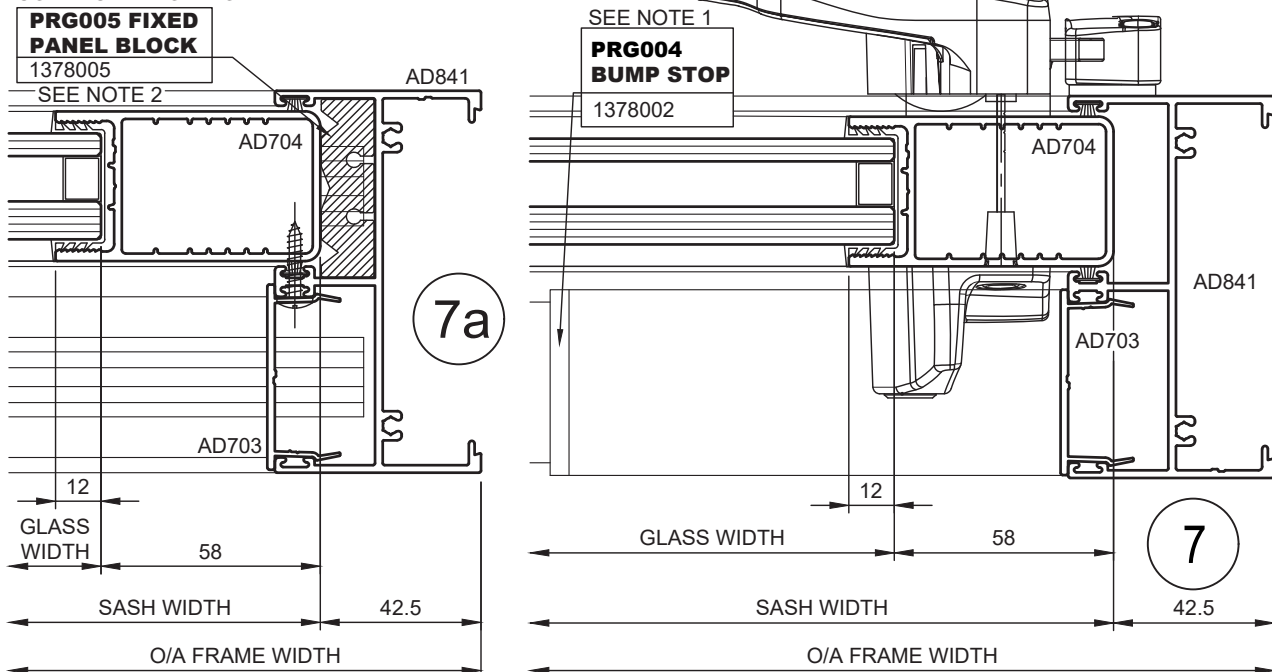
33.5mm Pocket Double Glazed - Typical Jamb & Interlock Details



NOTES:

1. CUT SECTION AD703 ACCORDING TO CUTTING FORMULAS, SECTION 9, LENGTH AND SNAP INTO HEAD AND SILL AGAINST THE JAMB IN THE SLIDING DOOR CAVITY, THEN INSERT THE RUBBER BUMP DOOR STOP IN EACH

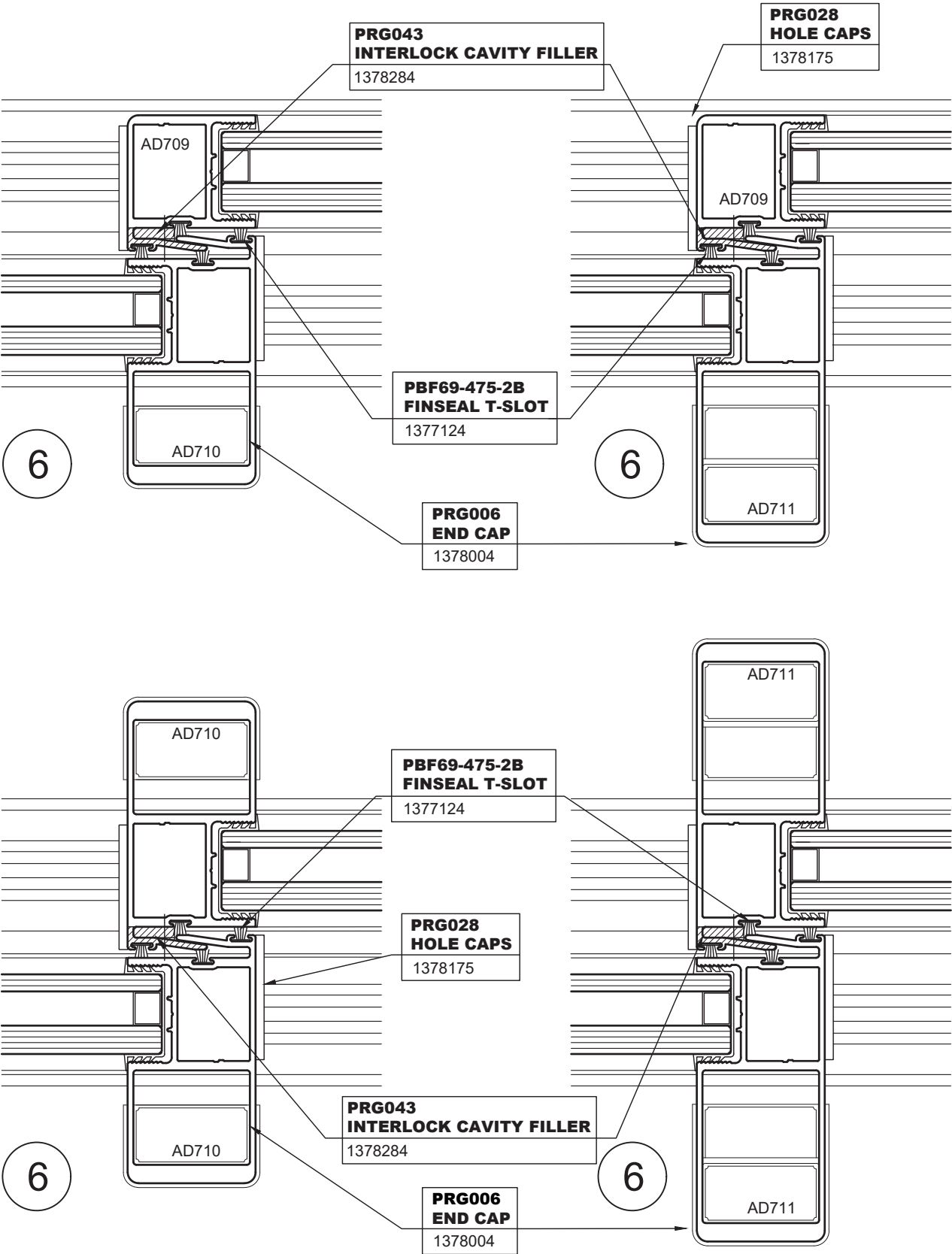
2. CUT TO 50mm LONG AND FIT 1 OFF AT MID POINT OF JAMB TO CORRECTLY POSITION FIXED PANEL



USE SMALL JOINT SEALANT TO ALL FRAME JOINTS AS AN ALTERNATE TO FOAM JOINT GASKETS

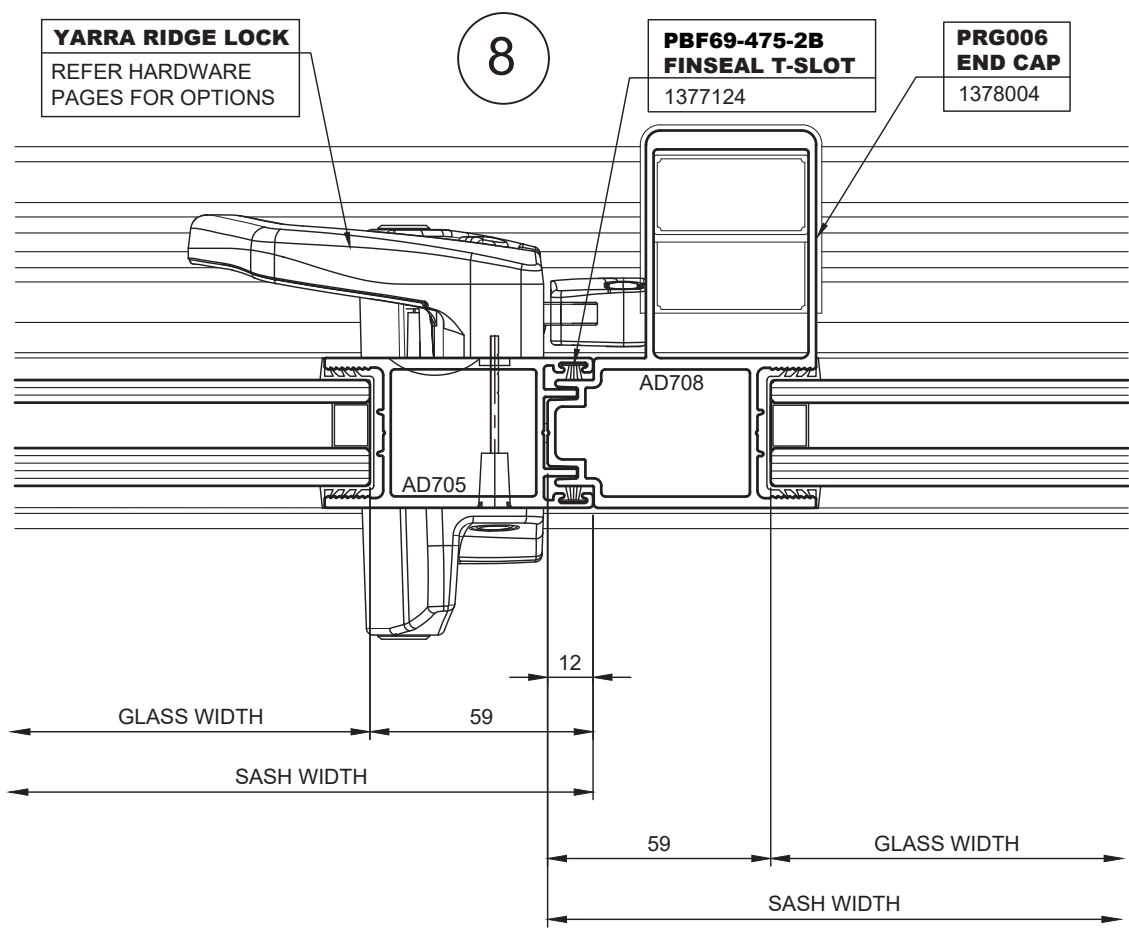
8. Typical Details

33.5mm Pocket Double Glazed - Medium / Heavy Duty Interlock Details



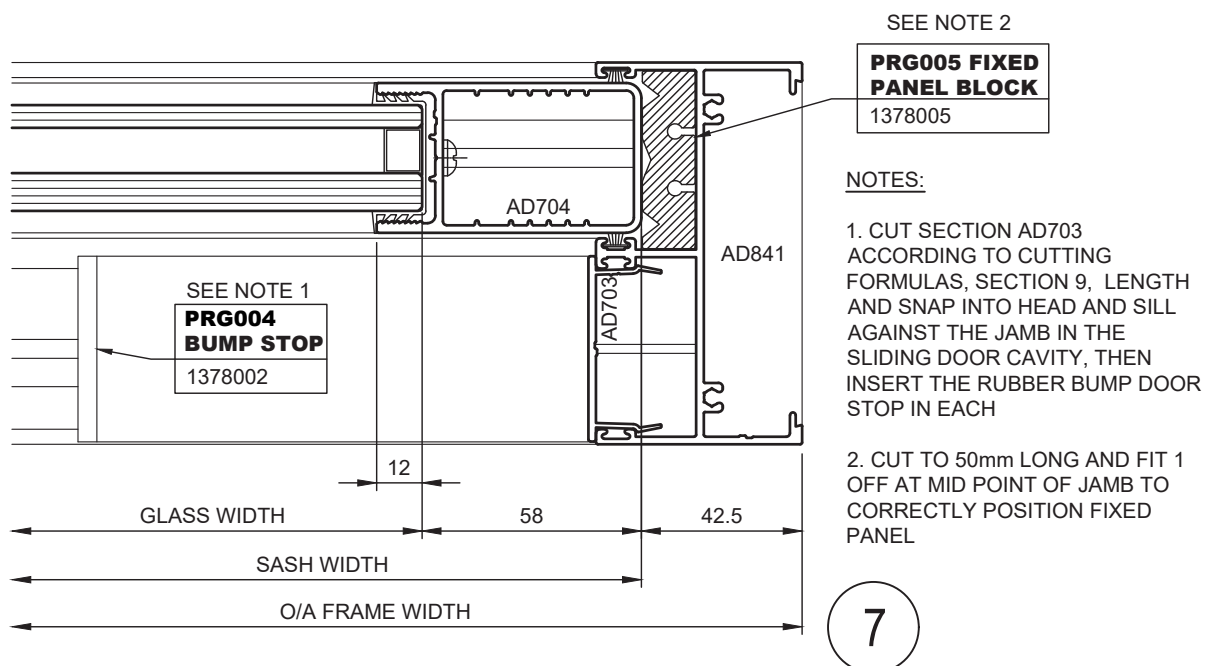
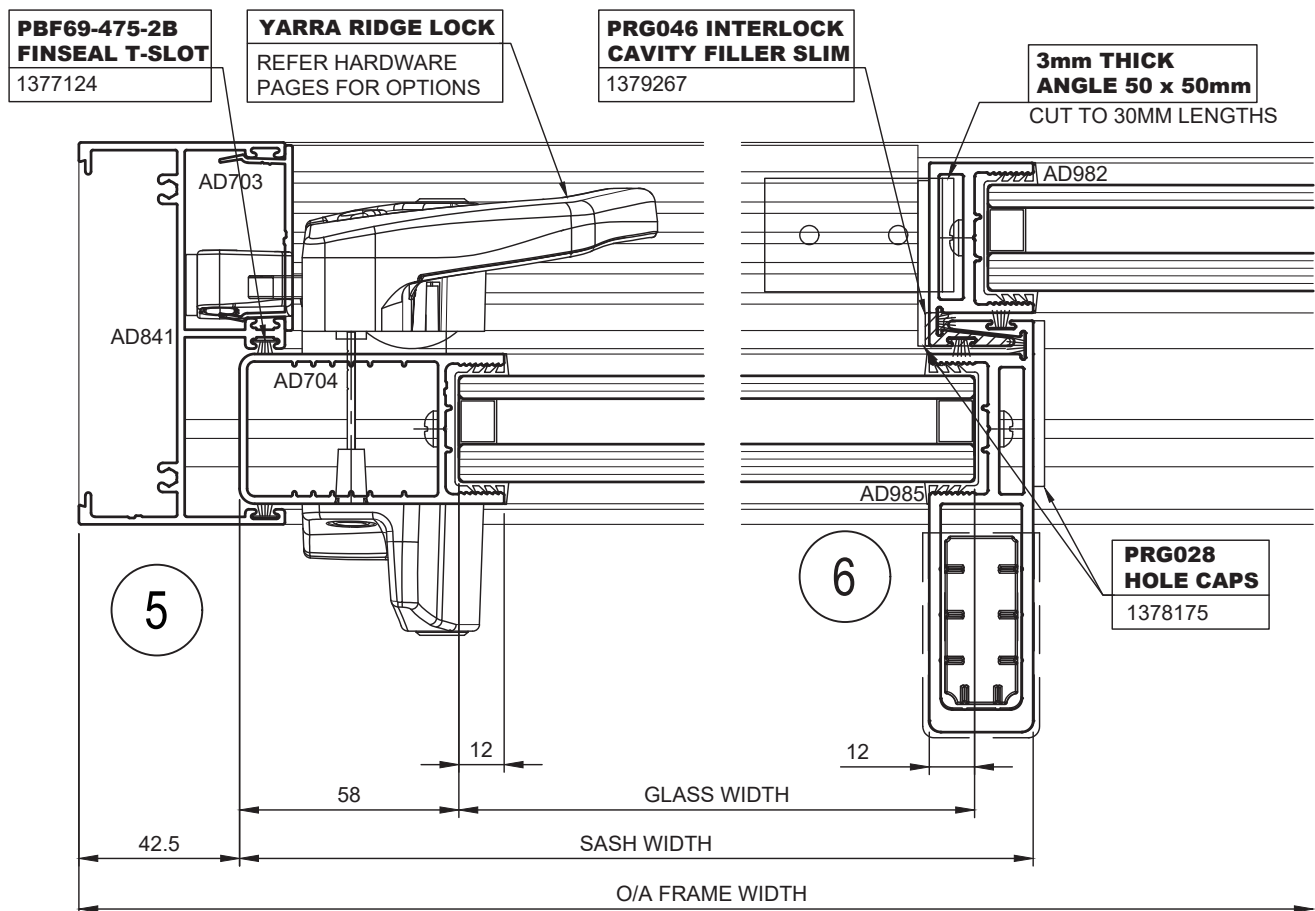
8. Typical Details

33.5mm Pocket Double Glazed - Standard / HD Meeting Stile Details



8. Typical Details

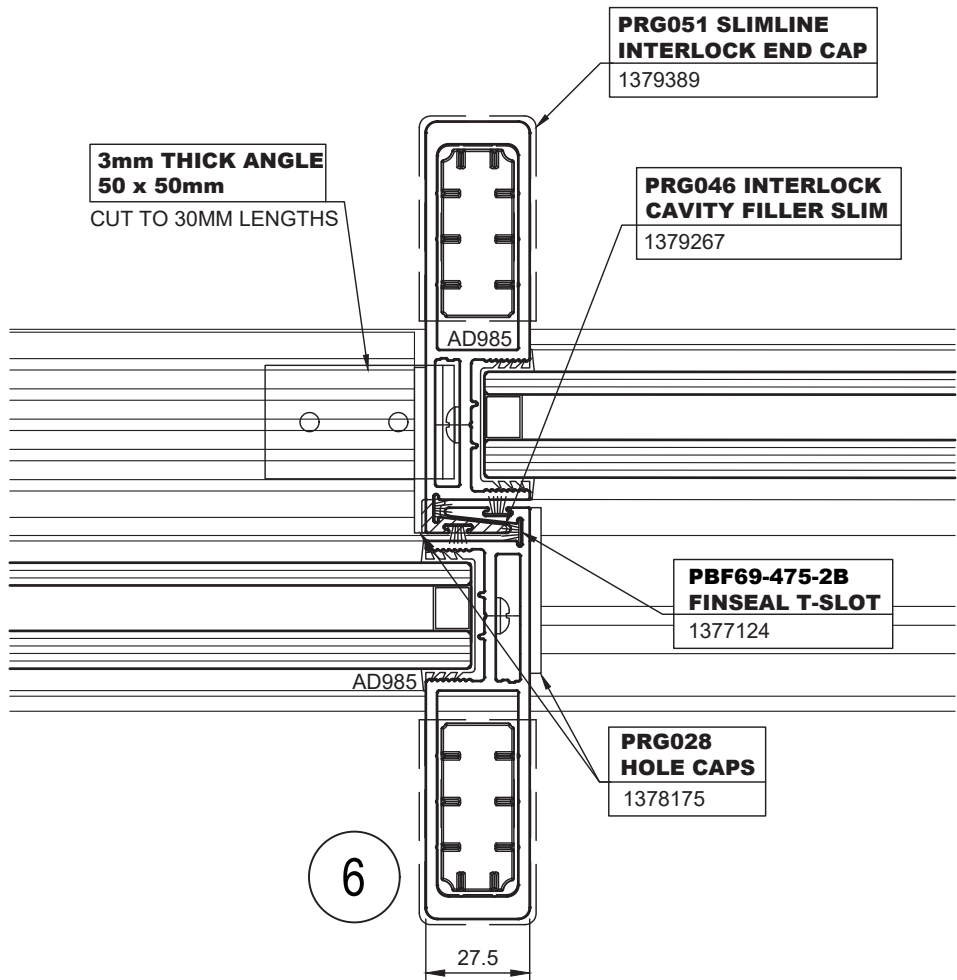
33.5mm Pocket Double Glazed - Slimline Interlocks - Typical Jamb & Interlock Details



USE SMALL JOINT SEALANT TO ALL FRAME JOINTS AS AN ALTERNATE TO FRAME JOINT GASKETS

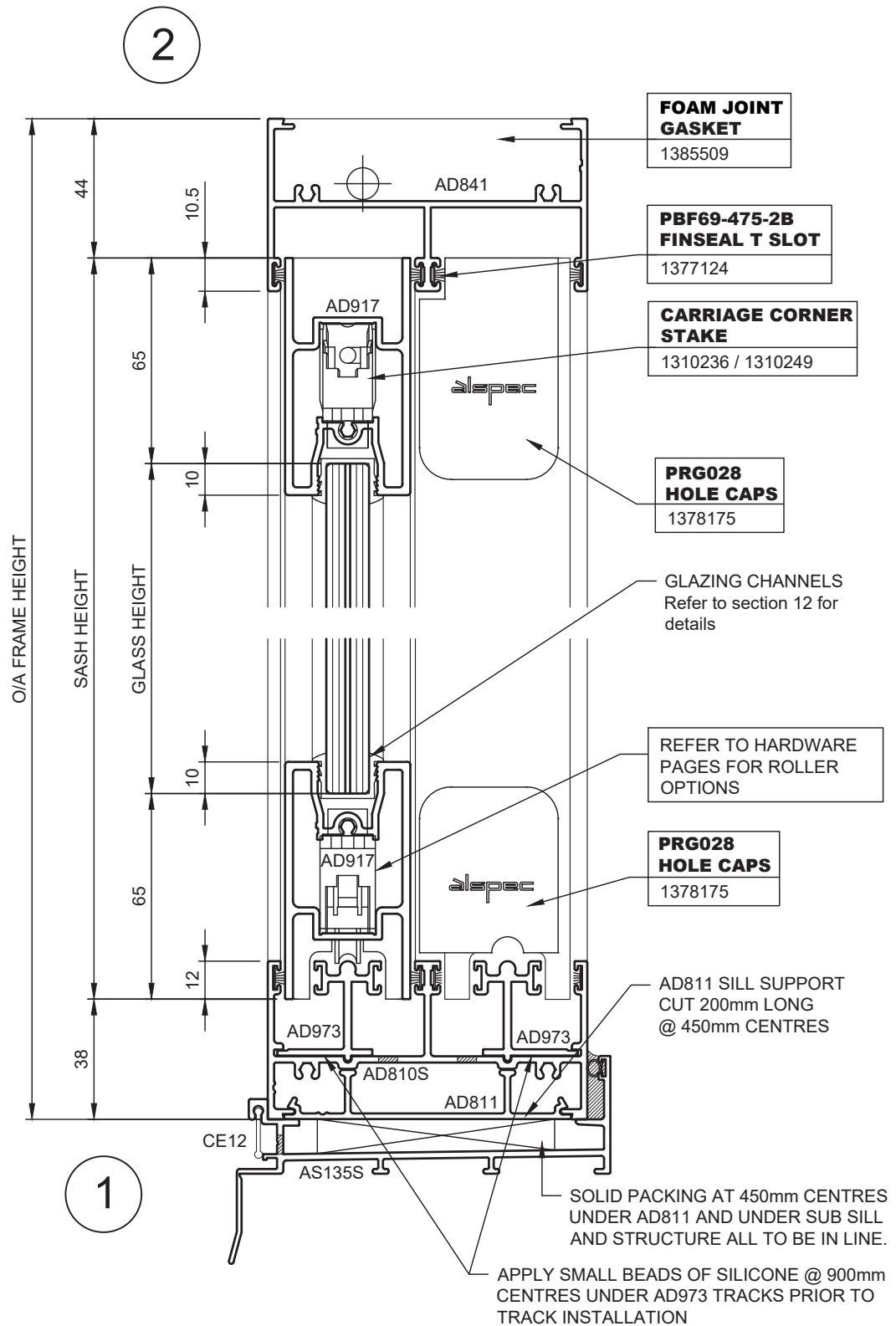
8. Typical Details

33.5mm Pocket Double Glazed - Slimline Interlocks - Heavy Duty Interlock Details



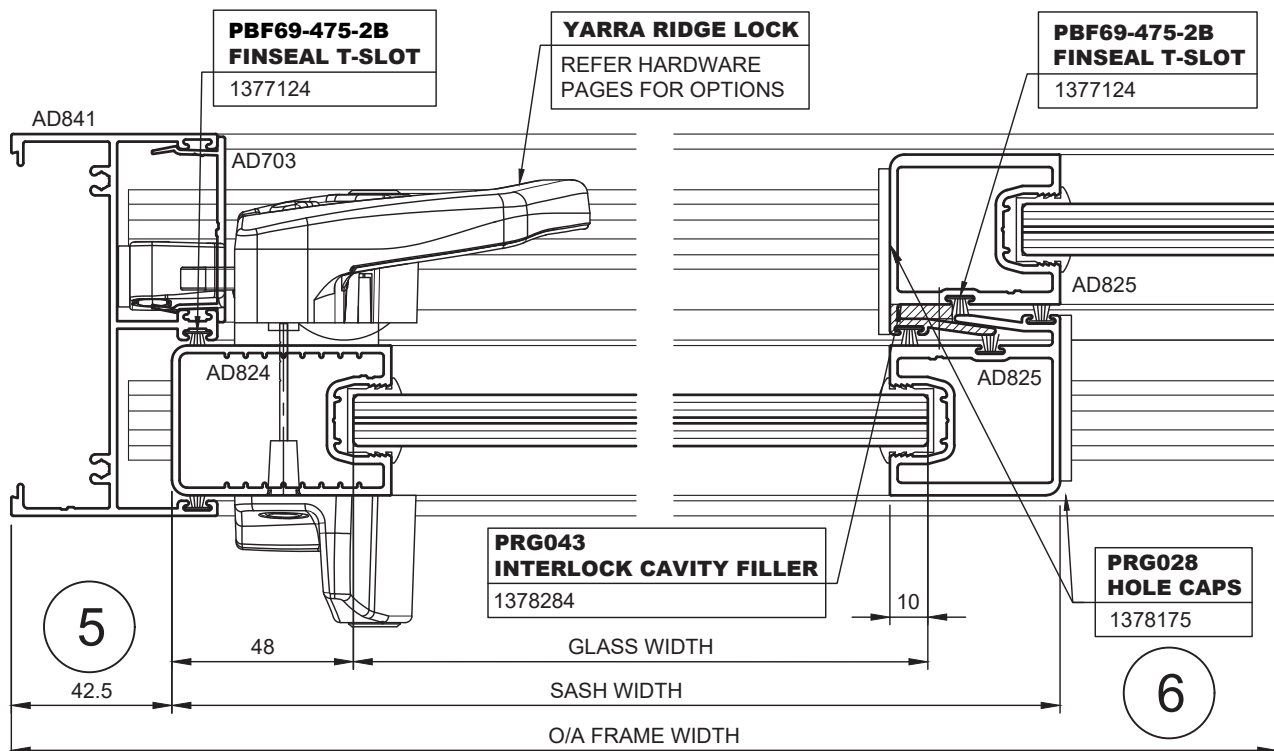
8. Typical Details

18mm Pocket - Typical Head and Sill Sliding Panel Details



8. Typical Details

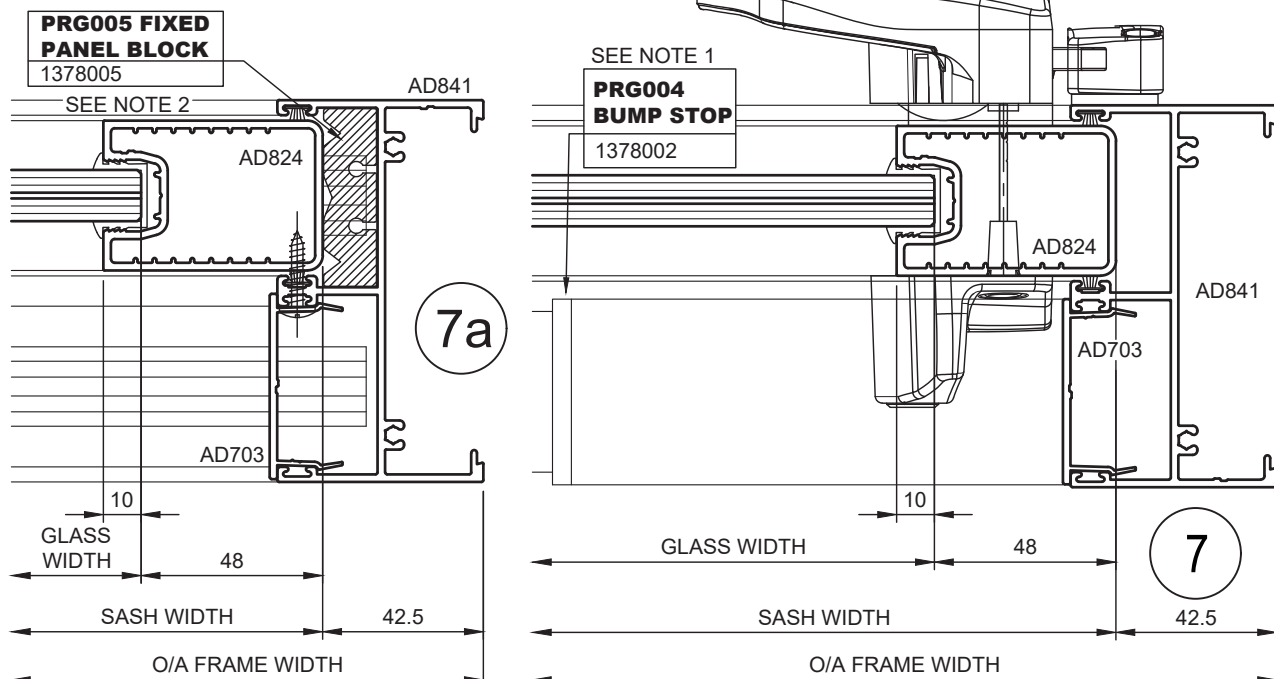
18mm Pocket - Typical Jamb and Interlock Details



NOTES:

1. CUT SECTION AD703 ACCORDING TO CUTTING FORMULAS, SECTION 9, LENGTH AND SNAP INTO HEAD AND SILL AGAINST THE JAMB IN THE SLIDING DOOR CAVITY, THEN INSERT THE RUBBER BUMP DOOR STOP IN EACH

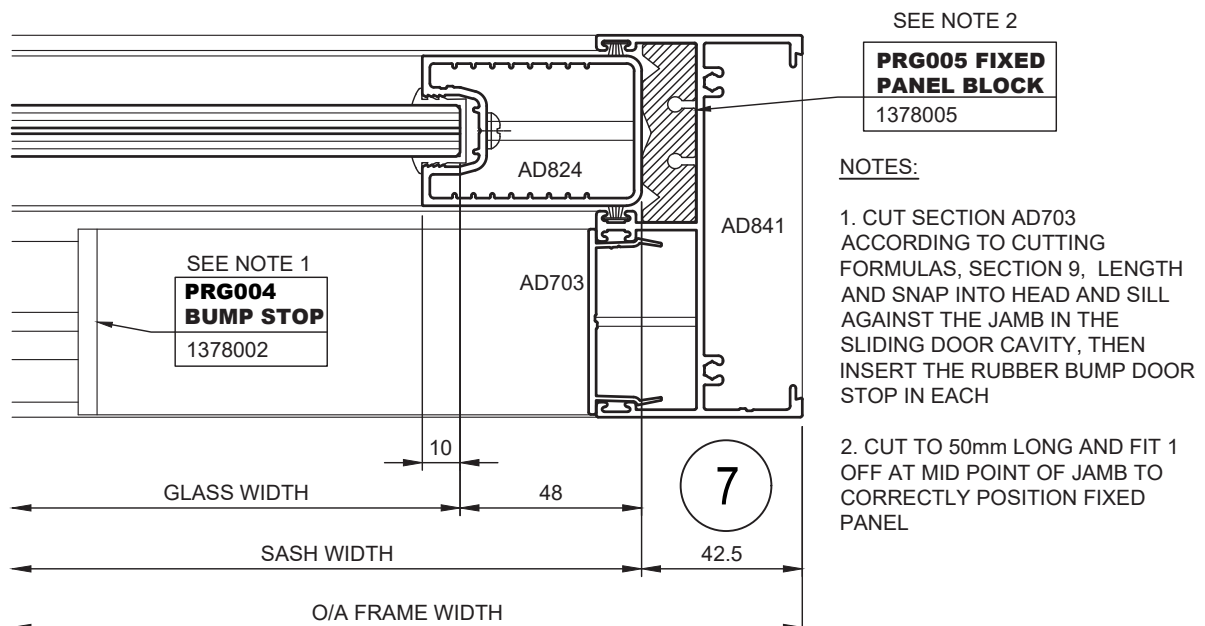
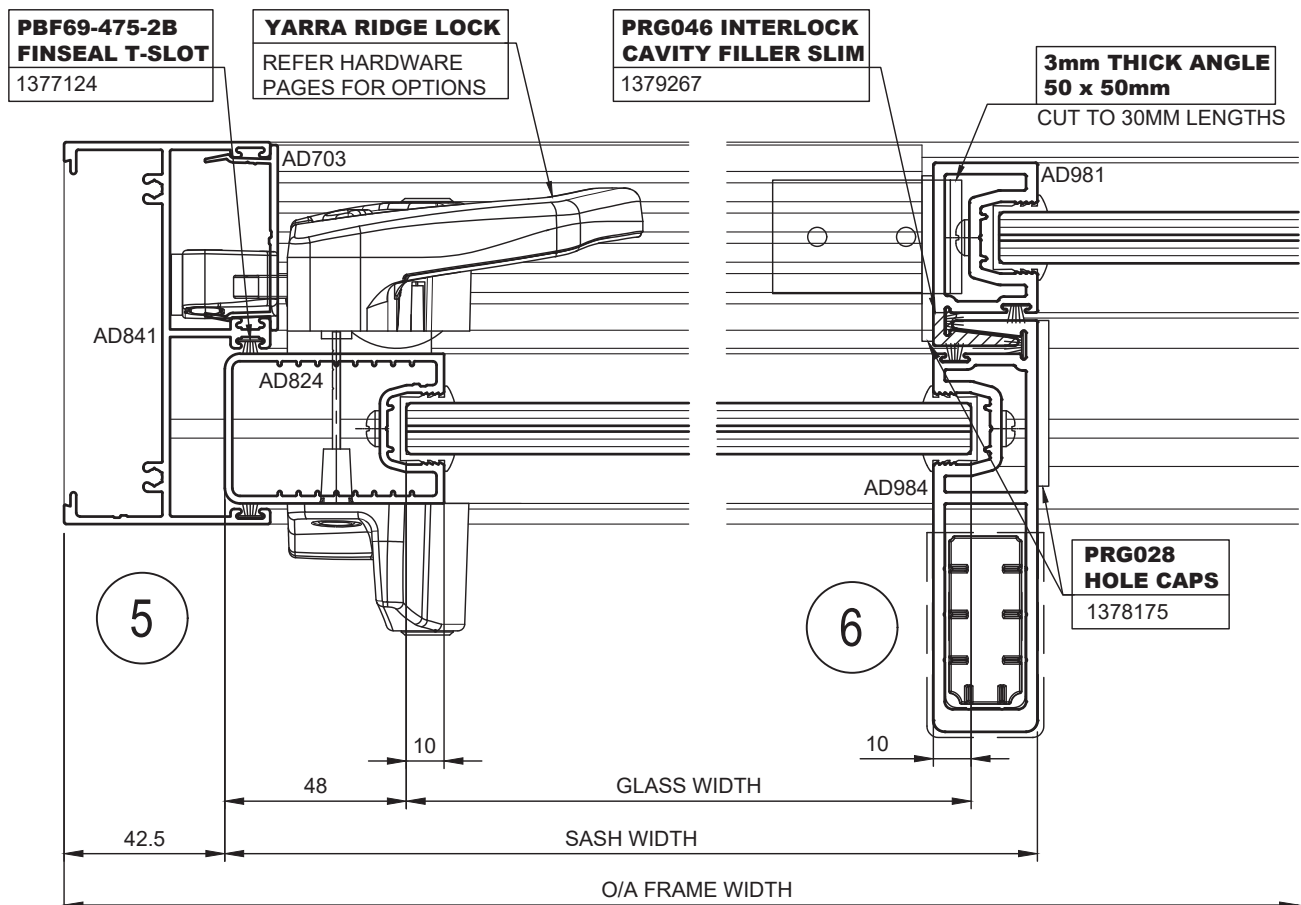
2. CUT TO 50mm LONG AND FIT 1 OFF AT MID POINT OF JAMB TO CORRECTLY POSITION FIXED PANEL



USE SMALL JOINT SEALANT TO ALL FRAME JOINTS AS AN ALTERNATE TO FRAME JOINT GASKETS

8. Typical Details

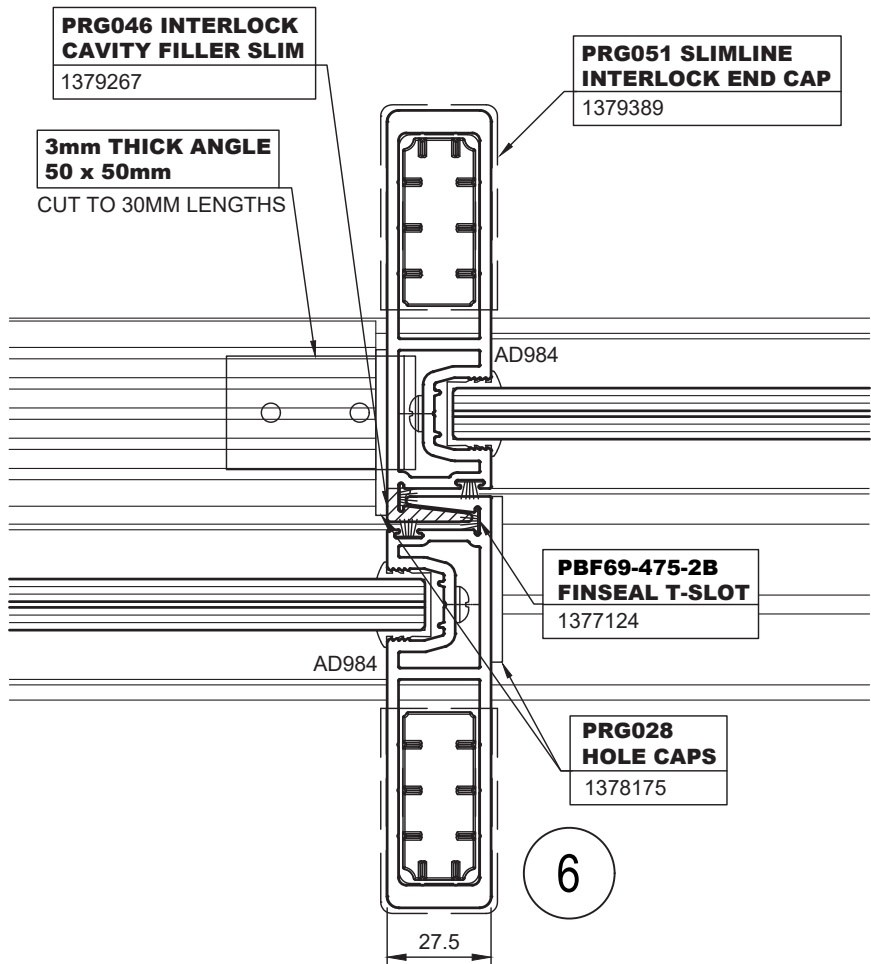
18mm Pocket - Slimline Interlocks - Typical Jamb & Interlock Details



USE SMALL JOINT SEALANT TO ALL FRAME JOINTS AS AN ALTERNATE TO FRAME JOINT GASKETS

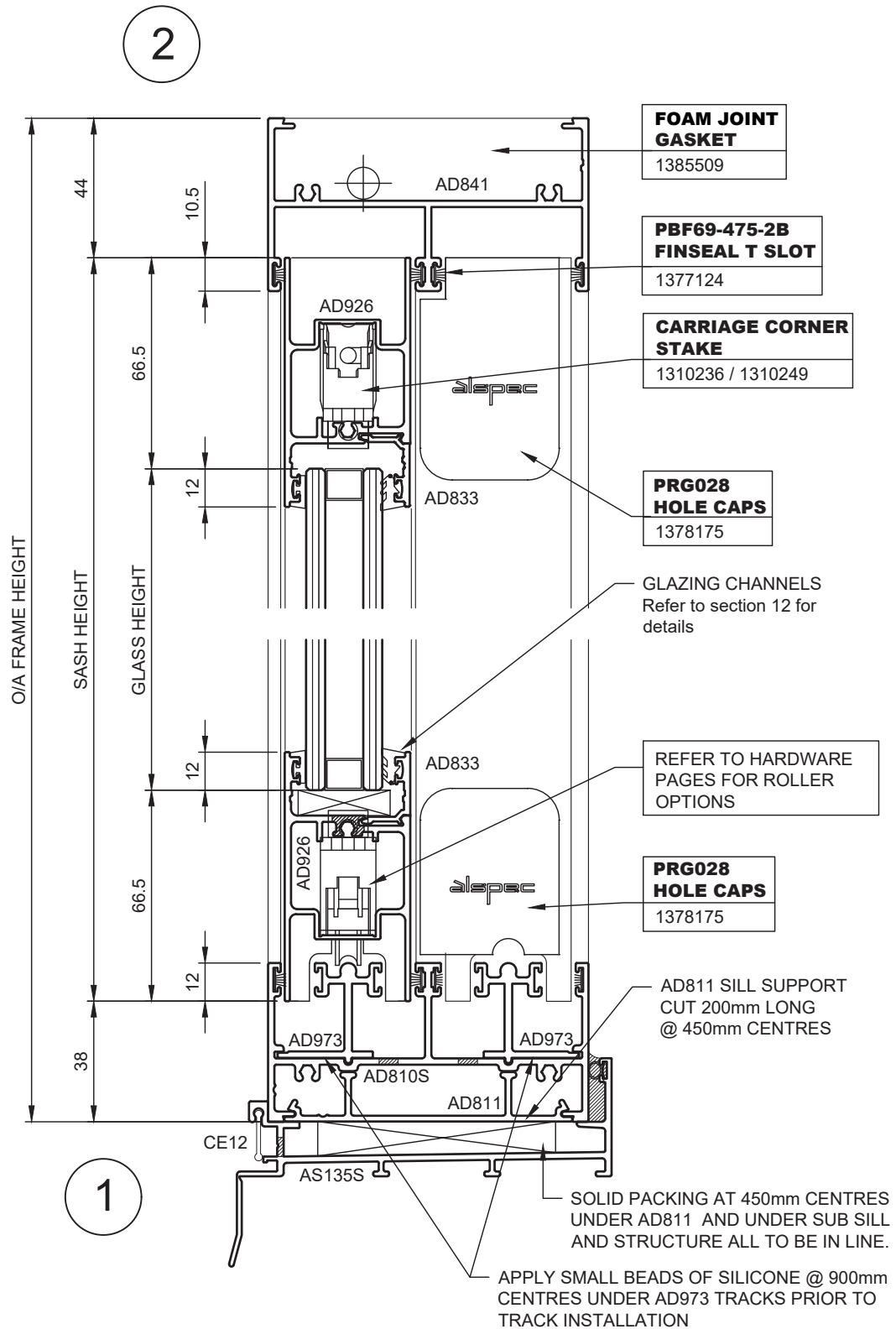
8. Typical Details

18mm Pocket - Slimline Interlocks - Heavy Duty Interlock Details



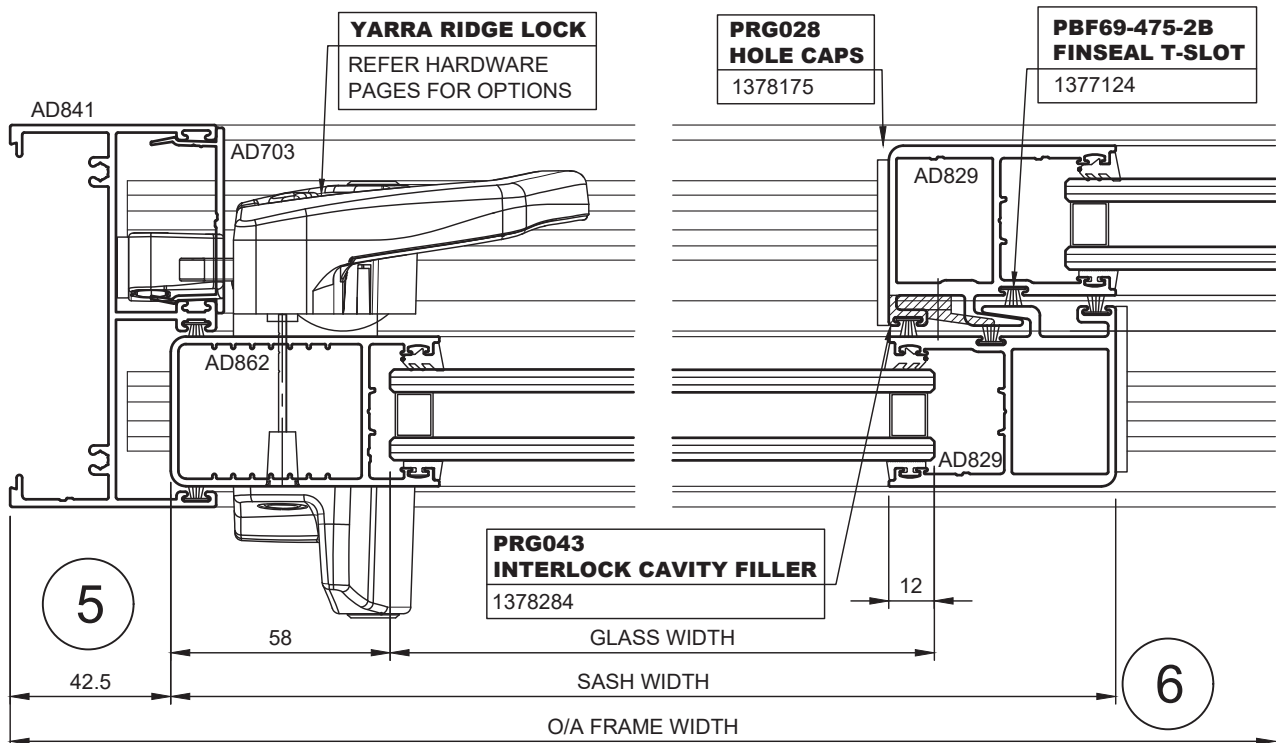
8. Typical Details

On Site Glazed Double Glazed - Typical Head & Sill Sliding Panel Details



8. Typical Details

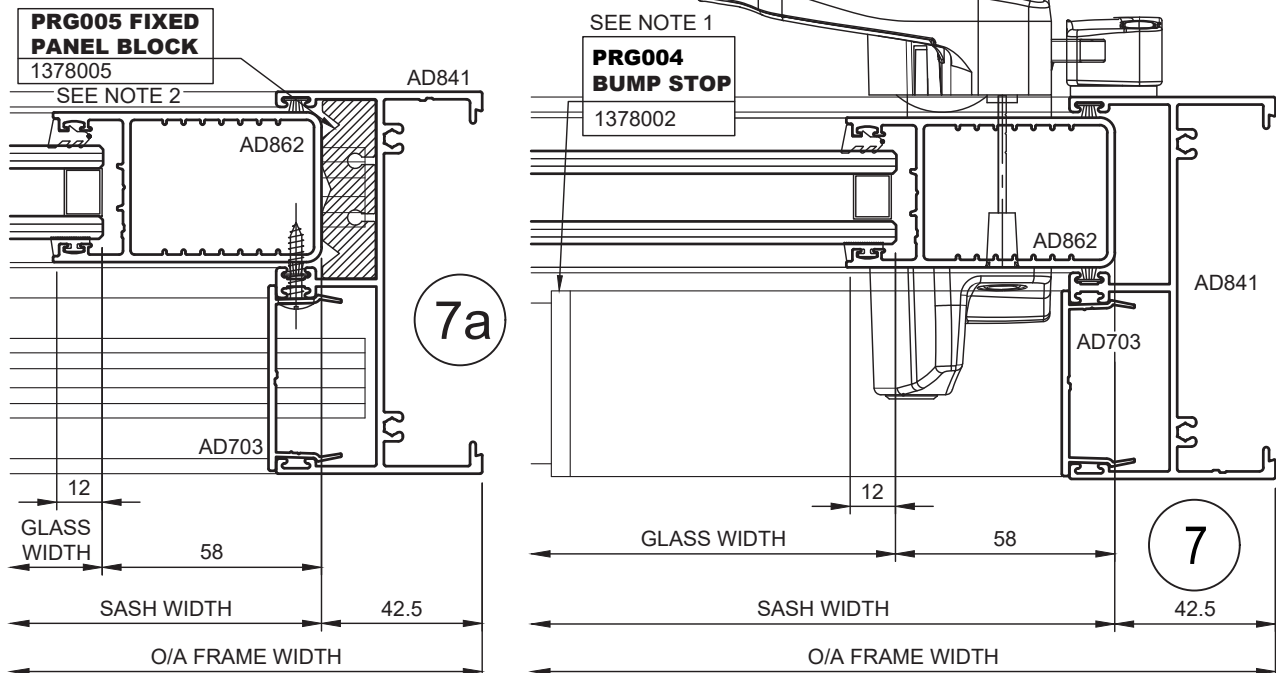
On Site Glazed Double Glazed - Typical Jamb & Interlock Details



NOTES:

1. CUT SECTION AD703 ACCORDING TO CUTTING FORMULAS, SECTION 9, LENGTH AND SNAP INTO HEAD AND SILL AGAINST THE JAMB IN THE SLIDING DOOR CAVITY, THEN INSERT THE RUBBER BUMP DOOR STOP IN EACH

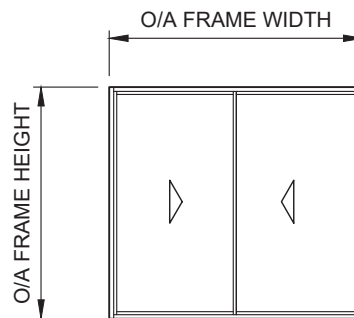
2. CUT TO 50mm LONG AND FIT 1 OFF AT MID POINT OF JAMB TO CORRECTLY POSITION FIXED PANEL



USE SMALL JOINT SEALANT TO ALL FRAME JOINTS AS AN ALTERNATE TO FOAM JOINT GASKETS

9. Cutting Formulas

Standard Single Glazed 12mm Pocket - XX / OX

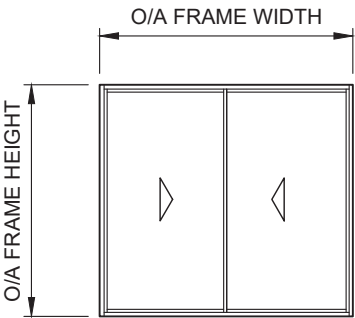


PROFILE	SECTION NO.	DESCRIPTION	CUTTING FORMULA	QTY
	AD841	Head	O/A Frame Width - 56mm	1
	AD810S	100mm Sill	O/A Frame Width - 56mm	1
	AD811	100mm Sill Support	150mm long @ 450 ctrs	
	AD841	Jamb	O/A Frame Height	2
	AD973	Track	O/A Frame Width - 76mm	2
	AD872	PG UF SG Square Rail	O/A Frame Width / 2 - 123mm	4
	AD745	Std Lock Stile	O/A Frame Height - 82mm	2
	AD795 (Option)	70mm Lock Stile	O/A Frame Height - 82mm	2
	AD744, AD747, AD749	Interlock Mullion	O/A Frame Height - 82mm	2
	AD703	T(Head)	O/A Frame Height - 105mm	2
	AD703	Channel Infill (D. Stop)	Cut to 130mm long	4
GLASS	HEIGHT		O/A Frame Height - 212mm	2
	WIDTH		O/A Frame Width / 2 - 103mm	

A When using AD795 70mm lock stiles cut rails & glass 12mm shorter.

9. Cutting Formulas

Standard Single Glazed 12mm Pocket with AD777 Sill - XX / OX

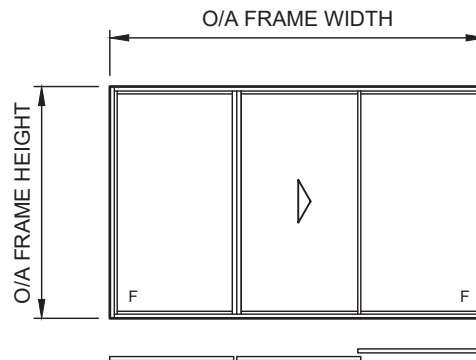


PROFILE	SECTION NO.	DESCRIPTION	CUTTING FORMULA	QTY
	AD841	Head	O/A Frame Width - 56mm	1
	AD777	Sill	O/A Frame Width - 56mm	2
	AD841	Jamb	O/A Frame Height	2
	AD872	PG UF SG Square Rail	O/A Frame Width / 2 - 123mm	4
	AD745	Std Lock Stile	O/A Frame Height - 52mm	2
	AD795 (Option)	70mm Lock Stile	O/A Frame Height - 52mm	2
	AD744, AD747, AD749	Interlock Mullion	O/A Frame Height - 52mm	2
	AD703	T(Head)	O/A Frame Height - 75mm	2
	AD703	Channel Infill (D. Stop)	Cut to 130mm long	4
GLASS	HEIGHT		O/A Frame Height - 182mm	2
	WIDTH		O/A Frame Width / 2 - 103mm	

A When using AD795 70mm lock stiles cut rails & glass 12mm shorter.

9. Cutting Formulas

Standard Single Glazed 12mm Pocket - OXO

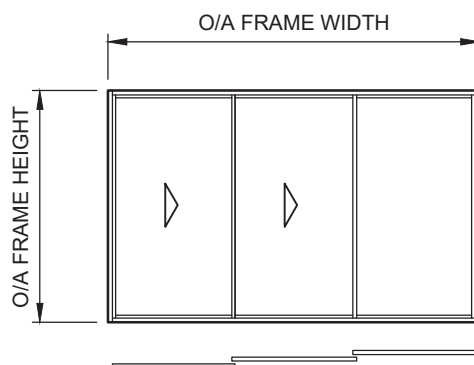


PROFILE	SECTION NO.	DESCRIPTION	CUTTING FORMULA	QTY
	AD841	Head	O/A Frame Width - 56mm	1
	AD810S	100mm Sill	O/A Frame Width - 56mm	1
	AD811	100mm Sill Support	150mm long @ 450 ctrs	
	AD841	Jamb	O/A Frame Height	2
	AD973	Track	O/A Frame Width - 76mm	2
	AD872	PG UF SG Square Rail	O/A Frame Width / 3 - 125.5mm	4
	AD745	Std Lock Stile	O/A Frame Height - 82mm	2
	AD795 (Option)	70mm Lock Stile	O/A Frame Height - 82mm	2
	AD755, AD756	Male Meeting Stile	O/A Frame Height - 82mm	1
	AD746, AD756	Female Meeting Stile	O/A Frame Height - 82mm	1
	AD744, AD747, AD749	Interlock Mullion	O/A Frame Height - 82mm	2
	AD703	Channel Infill (Head)	O/A Frame Width / 3 x 2 - 80mm	1
	AD816	ProGlide Threshold	O/A Frame Width / 3 x 2 - 80mm	1
	AD703	Channel Infill	O/A Frame Height - 105mm	2
	AD703	Channel Infill (D. Stop)	Cut to 130mm Long	2
GLASS	HEIGHT		O/A Frame Height - 212mm	3
	WIDTH		O/A Frame Width / 3 - 105.5mm	

A When using AD795 70mm lock stiles cut rails & glass 8mm shorter.

9. Cutting Formulas

Standard Single Glazed 12mm Pocket - XXO

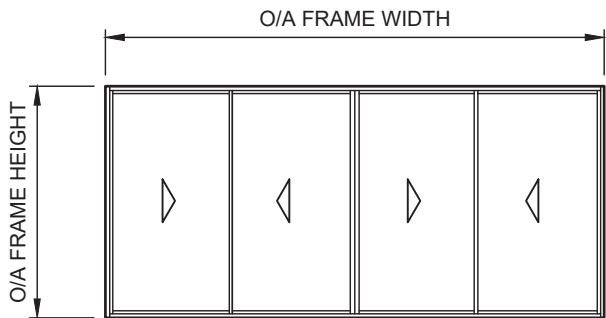


PROFILE	SECTION NO.	DESCRIPTION	CUTTING FORMULA	QTY
	AD851	Triple Track Head	O/A Frame Width - 56mm	1
	AD814S	Triple Track Sill	O/A Frame Width - 56mm	1
	AD815	Sill Support	150mm long @ 450 ctrs	
	AD851	Triple Track Jamb	O/A Frame Height	2
	AD973	Track	O/A Frame Width - 76mm	3
	AD872	PG UF SG Square Rail	O/A Frame Width / 3 - 97mm	6
	AD745	Std Lock Stile	O/A Frame Height - 82mm	2
	AD795 (Option)	70mm Lock Stile	O/A Frame Height - 82mm	2
	AD744, AD747, AD749	Interlock Mullion	O/A Frame Height - 82mm	4
	AD703	Channel Infill	O/A Frame Height - 105mm	4
	AD703	Channel Infill	O/A Frame Height - 108mm	1
	AD729	Horizontal Threshold	O/A Frame Width / 3 x 2 - 108mm	1
	AD703	Channel Infill	O/A Frame Width / 3 - 61mm	1
	AD703	Channel Infill (D. Stop)	Cut to 130mm Long	1
GLASS	HEIGHT		O/A Frame Height - 212mm	3
	WIDTH		O/A Frame Width / 3 - 77mm	

A When using AD795 70mm lock stiles cut rails & glass 6mm shorter.

9. Cutting Formulas

Standard Single Glazed 12mm Pocket - XXXX

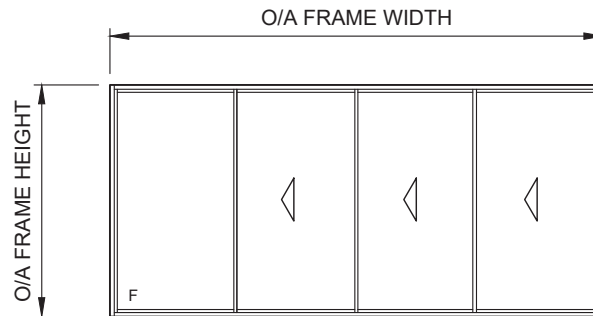


PROFILE	SECTION NO.	DESCRIPTION	CUTTING FORMULA	QTY
	AD841	Head	O/A Frame Width - 56mm	1
	AD810S	100mm Sill	O/A Frame Width - 56mm	1
	AD811	100mm Sill Support	150mm long @ 450 ctrs	
	AD841	Jamb	O/A Frame Height	2
	AD973	Track	O/A Frame Width - 76mm	2
A 	AD872	PG UF SG Square Rail	O/A Frame Width / 4 - 105.5mm	8
	AD745	Std Lock Stile	O/A Frame Height - 82mm	2
A 	AD795 (Option)	70mm Lock Stile	O/A Frame Height - 82mm	2
	AD755, AD756	Male Meeting Stile	O/A Frame Height - 82mm	1
	AD746, AD756	Female Meeting Stile	O/A Frame Height - 82mm	1
	AD744, AD747, AD749	Interlock Mullion	O/A Frame Height - 82mm	4
	AD703	Channel Infill	O/A Frame Height - 105mm	2
	AD703	Channel Infill (D. Stop)	Cut to 130mm Long	4
GLASS	HEIGHT		O/A Frame Height - 212mm	4
	WIDTH		O/A Frame Width / 4 - 85.5mm	

A When using AD795 70mm lock stiles cut rails & glass 6mm shorter.

9. Cutting Formulas

Standard Single Glazed 12mm Pocket - OXXX

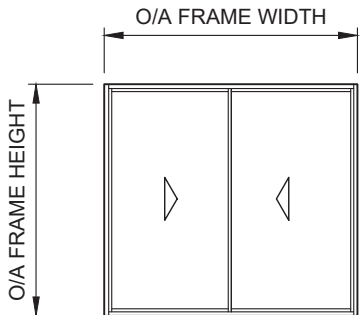


	PROFILE	SECTION NO.	DESCRIPTION	CUTTING FORMULA	QTY
		AD781	Head	O/A Frame Width - 56mm	1
		AD810S	100mm Sill	O/A Frame Width - 56mm	2
		AD811	100mm Sill Support	150mm long @ 450 ctrs	
		AD781	Jamb	O/A Frame Height	2
		AD973	Track	O/A Frame Width - 76mm	4
A		AD872	PG UF SG Square Rail	O/A Frame Width / 4 - 84mm	8
		AD745	Std Lock Stile	O/A Frame Height - 82mm	1
A		AD795 (Option)	70mm Lock Stile	O/A Frame Height - 82mm	1
		AD744, AD747, AD749	Interlock Mullion	O/A Frame Height - 82mm	6
A		AD703	Channel Infill (Head)	O/A Frame Width / 4 x 3 - 118mm	1
		AD703	Channel Infill (Head)	O/A Frame Width / 4 x 2 - 79mm	1
A		AD703	Channel Infill (Head)	O/A Frame Width / 4 - 40mm	1
A		AD729	Sill Threshold	O/A Frame Width / 4 x 3 - 118mm	1
		AD703	Channel Infill (Sill)	O/A Frame Width / 4 x 2 - 79mm	1
A		AD703	Channel Infill (Sill)	O/A Frame Width / 4 - 40mm	1
		AD703	Channel Infill (Jamb)	O/A Frame Height - 105mm	6
		AD703	Channel Infill (D. Stop)	Cut to 130mm Long	6
GLASS	HEIGHT			O/A Frame Height - 182mm	4
	WIDTH			O/A Frame Width / 4 - 64mm	

A When using AD795 70mm lock stiles cut rails, threshold, channel infill & glass 8mm shorter.

9. Cutting Formulas

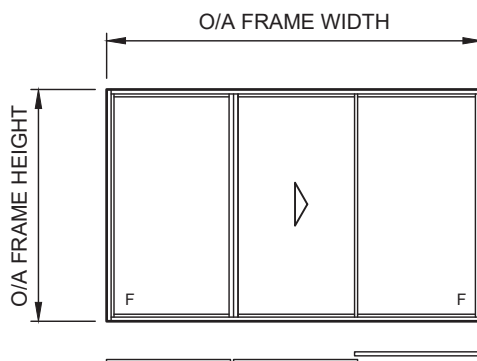
18mm Pocket Single Glazed - XX / OX



PROFILE	SECTION NO.	DESCRIPTION	CUTTING FORMULA	QTY
	AD841	Head	O/A Frame Width - 56mm	1
	AD810S	100mm Sill	O/A Frame Width - 56mm	1
	AD811	100mm Sill Support	150mm long @ 450 ctrs	
	AD841	Jamb	O/A Frame Height	2
	AD973	Track	O/A Frame Width - 76mm	2
	AD917	PG UF SG Square Rail (18mm Pocket)	O/A Frame Width / 2 - 123mm	4
	AD824	Std Lock Stile	O/A Frame Height - 82mm	2
	AD825, AD822, AD823	Interlock Mullion	O/A Frame Height - 82mm	2
	AD703	Channel Infill (Head)	O/A Frame Height - 105mm	2
	AD703	Channel Infill (D. Stop)	Cut to 130mm long	4
GLASS	HEIGHT		O/A Frame Height - 212mm	2
	WIDTH		O/A Frame Width / 2 - 103mm	

9. Cutting Formulas

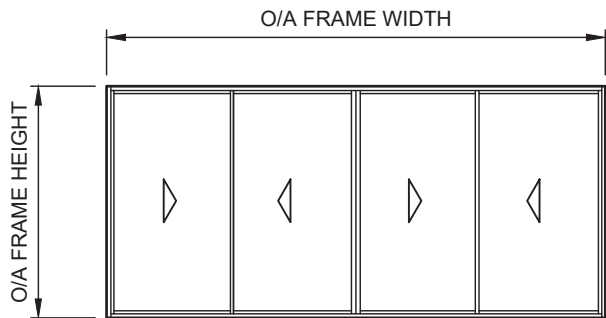
18mm Pocket Single Glazed - OXO



PROFILE	SECTION NO.	DESCRIPTION	CUTTING FORMULA	QTY
	AD841	Head	O/A Frame Width - 56mm	1
	AD810S	100mm Sill	O/A Frame Width - 56mm	1
	AD811	100mm Sill Support	150mm long @ 450 ctrs	
	AD841	Jamb	O/A Frame Height	2
	AD973	Track	O/A Frame Width - 76mm	2
	AD917	PG UF SG Square Rail (18mm Pocket)	O/A Frame Width / 3 - 125.5mm	6
	AD824	Std Lock Stile	O/A Frame Height - 82mm	2
	AD776	HD Male Meeting Stile	O/A Frame Height - 82mm	1
	AD766	Female Meeting Stile	O/A Frame Height - 82mm	1
	AD825, AD822, AD823	Interlock Mullion	O/A Frame Height - 82mm	2
	AD703	Channel Infill (Head)	O/A Frame Width / 3 x 2 - 80mm	1
	AD816	ProGlide Threshold	O/A Frame Width / 3 x 2 - 80mm	1
	AD703	Channel Infill	O/A Frame Height - 105mm	2
	AD703	Channel Infill (D. Stop)	Cut to 130mm Long	2
GLASS	HEIGHT		O/A Frame Height - 212mm	3
	WIDTH		O/A Frame Width / 3 - 105.5mm	

9. Cutting Formulas

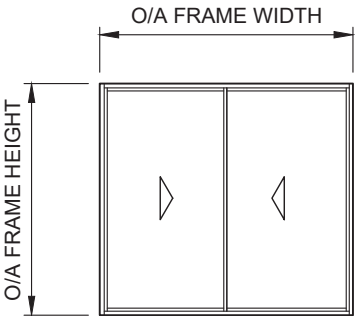
18mm Pocket Single Glazed - XXXX



PROFILE	SECTION NO.	DESCRIPTION	CUTTING FORMULA	QTY
	AD841	Head	O/A Frame Width - 56mm	1
	AD810S	100mm Sill	O/A Frame Width - 56mm	1
	AD811	100mm Sill Support	150mm long @ 450 ctrs	
	AD841	Jamb	O/A Frame Height	2
	AD973	Track	O/A Frame Width - 76mm	2
	AD917	PG UF SG Square Rail (18mm Pocket)	O/A Frame Width / 4 - 105.5mm	8
	AD824	Std Lock Stile	O/A Frame Height - 82mm	2
	AD776	HD Male Meeting Stile	O/A Frame Height - 82mm	1
	AD766	Female Meeting Stile	O/A Frame Height - 82mm	1
	AD825, AD822, AD823	Interlock Mullion	O/A Frame Height - 82mm	4
	AD703	Channel Infill	O/A Frame Height - 105mm	2
	AD703	Channel Infill (D. Stop)	Cut to 130mm Long	4
GLASS	HEIGHT		O/A Frame Height - 212mm	4
	WIDTH		O/A Frame Width / 4 - 85.5mm	

9. Cutting Formulas

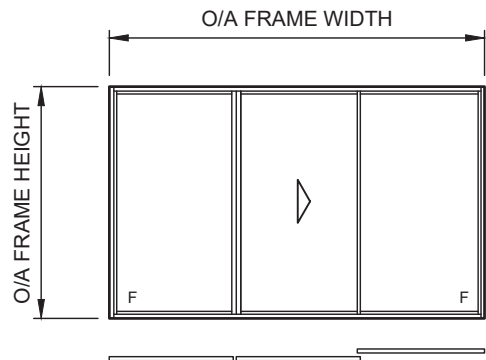
33.5mm Pocket Double Glazed - XX / OX



PROFILE	SECTION NO.	DESCRIPTION	CUTTING FORMULA	QTY
	AD841	Head	O/A Frame Width - 56mm	1
	AD810S	100mm Sill	O/A Frame Width - 56mm	1
	AD811	100mm Sill Support	150mm long @ 450 ctrs	
	AD841	Jamb	O/A Frame Height	2
	AD973	Track	O/A Frame Width - 76mm	2
	AD899	PG UF DG Square Rail (33.5mm Pocket)	O/A Frame Width / 2 - 135mm	4
	AD704	Std Lock Stile	O/A Frame Height - 82mm	2
	AD709, AD710, AD711	Interlock Mullion	O/A Frame Height - 82mm	2
	AD703	Channel Infill (Head)	O/A Frame Height - 105mm	2
	AD703	Channel Infill (D. Stop)	Cut to 130mm long	2
GLASS	HEIGHT		O/A Frame Height - 215mm	2
	WIDTH		O/A Frame Width / 2 - 111mm	

9. Cutting Formulas

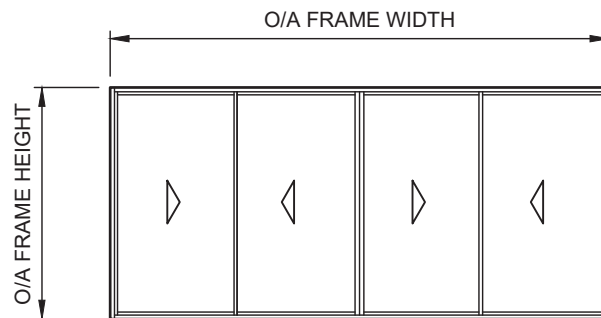
33.5mm Pocket Double Glazed - OXO



PROFILE	SECTION NO.	DESCRIPTION	CUTTING FORMULA	QTY
	AD841	Head	O/A Frame Width - 56mm	1
	AD810S	100mm Sill	O/A Frame Width - 56mm	1
	AD811	100mm Sill Support	150mm long @ 450 ctrs	
	AD841	Jamb	O/A Frame Height	2
	AD973	Track	O/A Frame Width - 76mm	2
	AD899	PG UF DG Square Rail (33.5mm Pocket)	O/A Frame Width / 3 - 133.5mm	6
	AD704	Std Lock Stile	O/A Frame Height - 82mm	2
	AD708	HD Male Meeting Stile	O/A Frame Height - 82mm	1
	AD705	Female Meeting Stile	O/A Frame Height - 82mm	1
	AD709, AD710, AD711	Interlock Mullion	O/A Frame Height - 82mm	2
	AD703	Channel Infill (Head)	O/A Frame Width / 3 x 2 - 84mm	1
	AD816	ProGlide Threshold	O/A Frame Width / 3 x 2 - 84mm	1
	AD703	Channel Infill	O/A Frame Height - 105mm	2
	AD703	Channel Infill (D. Stop)	Cut to 130mm Long	2
GLASS	HEIGHT		O/A Frame Height - 215mm	3
	WIDTH		O/A Frame Width / 3 - 109.5mm	

9. Cutting Formulas

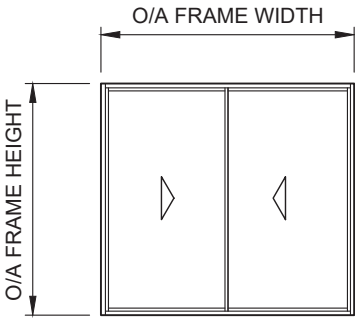
33.5mm Pocket Double Glazed - XXXX



PROFILE	SECTION NO.	DESCRIPTION	CUTTING FORMULA	QTY
	AD841	Head	O/A Frame Width - 56mm	1
	AD810S	100mm Sill	O/A Frame Width - 56mm	1
	AD811	100mm Sill Support	150mm long @ 450 ctrs	
	AD841	Jamb	O/A Frame Height	2
	AD973	Track	O/A Frame Width - 76mm	2
	AD899	PG UF DG Square Rail (33.5mm Pocket)	O/A Frame Width / 4 - 111.5mm	8
	AD704	Std Lock Stile	O/A Frame Height - 82mm	2
	AD708	HD Male Meeting Stile	O/A Frame Height - 82mm	1
	AD705	Female Meeting Stile	O/A Frame Height - 82mm	1
	AD709, AD710, AD711	Interlock Mullion	O/A Frame Height - 82mm	4
	AD703	Channel Infill	O/A Frame Height - 105mm	2
	AD703	Channel Infill (D. Stop)	Cut to 130mm Long	4
GLASS	HEIGHT		O/A Frame Height - 212mm	4
	WIDTH		O/A Frame Width / 4 - 87.5mm	

9. Cutting Formulas

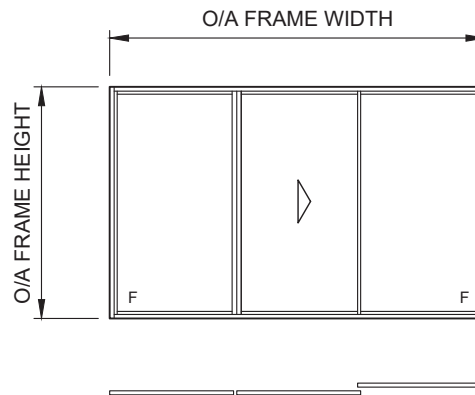
On Site Double Glazed - XX / OX



PROFILE	SECTION NO.	DESCRIPTION	CUTTING FORMULA	QTY
	AD841	Head	O/A Frame Width - 56mm	1
	AD810S	100mm Sill	O/A Frame Width - 56mm	1
	AD811	100mm Sill Support	150mm long @ 450 ctrs	
	AD841	Jamb	O/A Frame Height	2
	AD973	Track	O/A Frame Width - 76mm	2
	AD926	OSG Door Rail	O/A Frame Width / 2 - 143mm	4
	AD833	OSG DG Bead	O/A Frame Width / 2 - 143mm	4
	AD862	OSG Std Lock Stile	O/A Frame Height - 82mm	2
	AD827, AD828, AD829	OSG Interlock Mullion	O/A Frame Height - 82mm	2
	AD703	Channel Infill (Head)	O/A Frame Height - 105mm	2
	AD703	Channel Infill (D. Stop)	Cut to 130mm long	2
GLASS	HEIGHT		O/A Frame Height - 215mm	2
	WIDTH		O/A Frame Width / 2 - 119.5mm	

9. Cutting Formulas

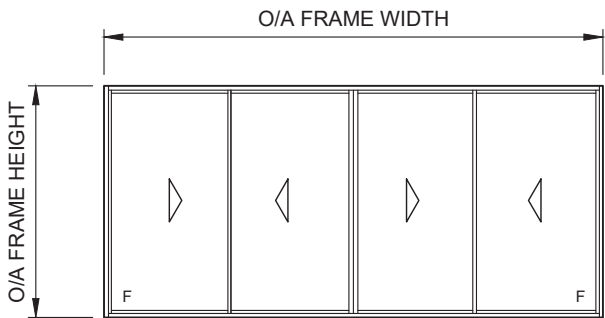
On Site Double Glazed - XOX



PROFILE	SECTION NO.	DESCRIPTION	CUTTING FORMULA	QTY
	AD841	Head	O/A Frame Width - 56mm	1
	AD810S	100mm Sill	O/A Frame Width - 56mm	1
	AD811	100mm Sill Support	150mm long @ 450 ctrs	
	AD841	Jamb	O/A Frame Height	2
	AD973	Track	O/A Frame Width - 76mm	2
	AD926	OSG Door Rail	O/A Frame Width / 3 - 116mm	6
	AD833	OSG DG Bead	O/A Frame Width / 3 - 116mm	6
	AD862	OSG Std Lock Stile	O/A Frame Height - 82mm	2
	AD837	HVY OSG Male Meeting Stile	O/A Frame Height - 82mm	2
	AD836	OSG Female Meeting Stile	O/A Frame Height - 82mm	2
	AD827, AD828, AD829	OSG Interlock Mullion	O/A Frame Height - 82mm	2
	AD703	Channel Infill (Head)	O/A Frame Height / 3 x 2 - 110mm	1
	AD816	Alt. Sill Threshold	O/A Frame Height - 110mm	1
	AD703	Channel Infill	O/A Frame Height - 105mm	2
	AD703	Channel Infill (D. Stop)	Cut to 130mm long	2
GLASS	HEIGHT		O/A Frame Height - 215mm	3
	WIDTH		O/A Frame Width / 3 - 100mm	

9. Cutting Formulas

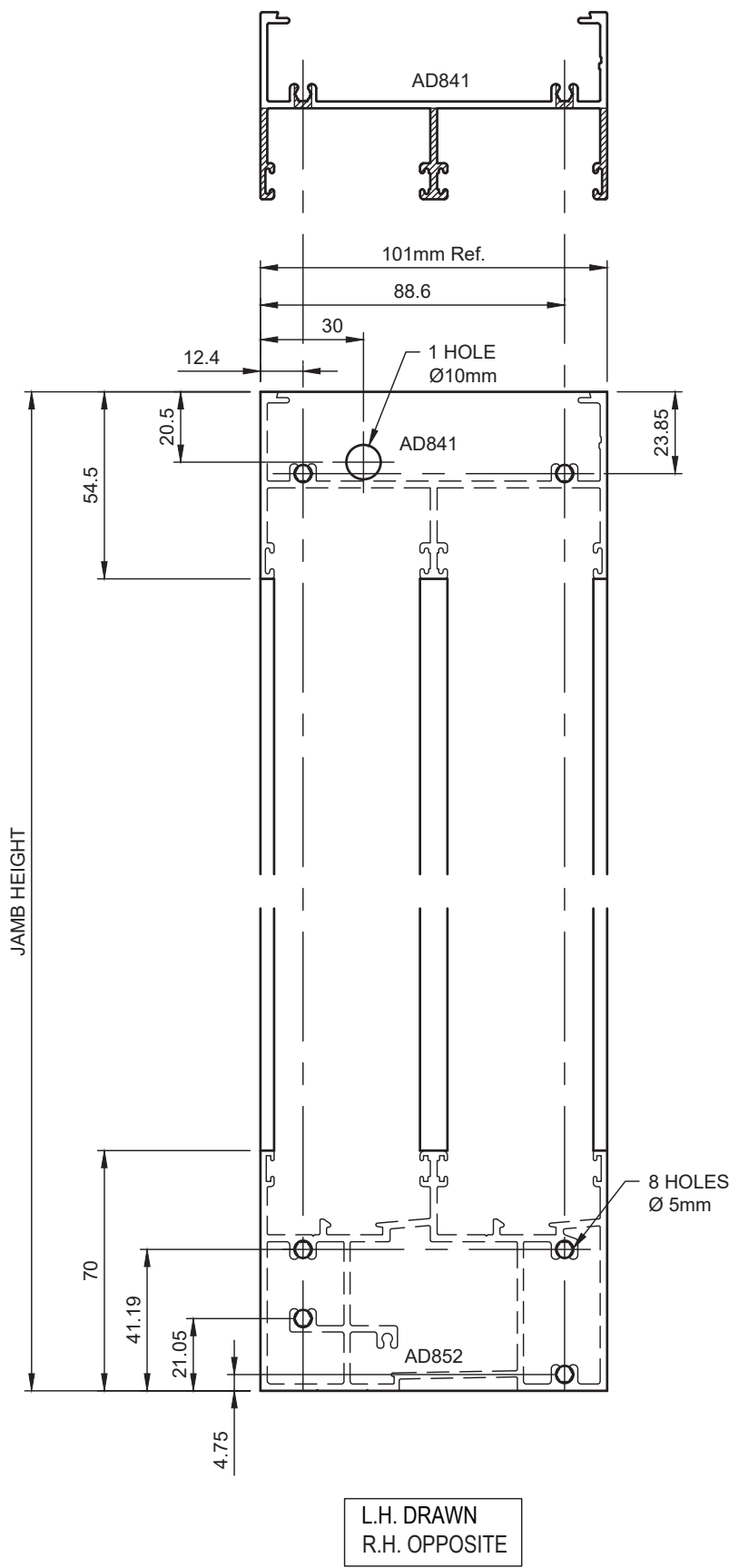
On Site Double Glazed - XXXX



PROFILE	SECTION NO.	DESCRIPTION	CUTTING FORMULA	QTY
	AD841	Head	O/A Frame Width - 56mm	1
	AD810S	100mm Sill	O/A Frame Width - 56mm	1
	AD811	100mm Sill Support	150mm long @ 450 ctrs	
	AD841	Jamb	O/A Frame Height	2
	AD973	Track	O/A Frame Width - 76mm	2
	AD926	OSG Door Rail	O/A Frame Width / 4 - 102mm	8
	AD833	OSG DG Bead	O/A Frame Width / 4 - 102mm	8
	AD862	OSG Std Lock Stile	O/A Frame Height - 82mm	1
	AD837	HVY OSG Male Meeting Stile	O/A Frame Height - 82mm	1
	AD836	OSG Female Meeting Stile	O/A Frame Height - 82mm	4
	AD827, AD828, AD829	OSG Interlock Mullion	O/A Frame Height - 82mm	2
GLASS	HEIGHT		O/A Frame Height - 215mm	4
	WIDTH		O/A Frame Width / 4 -87mm	

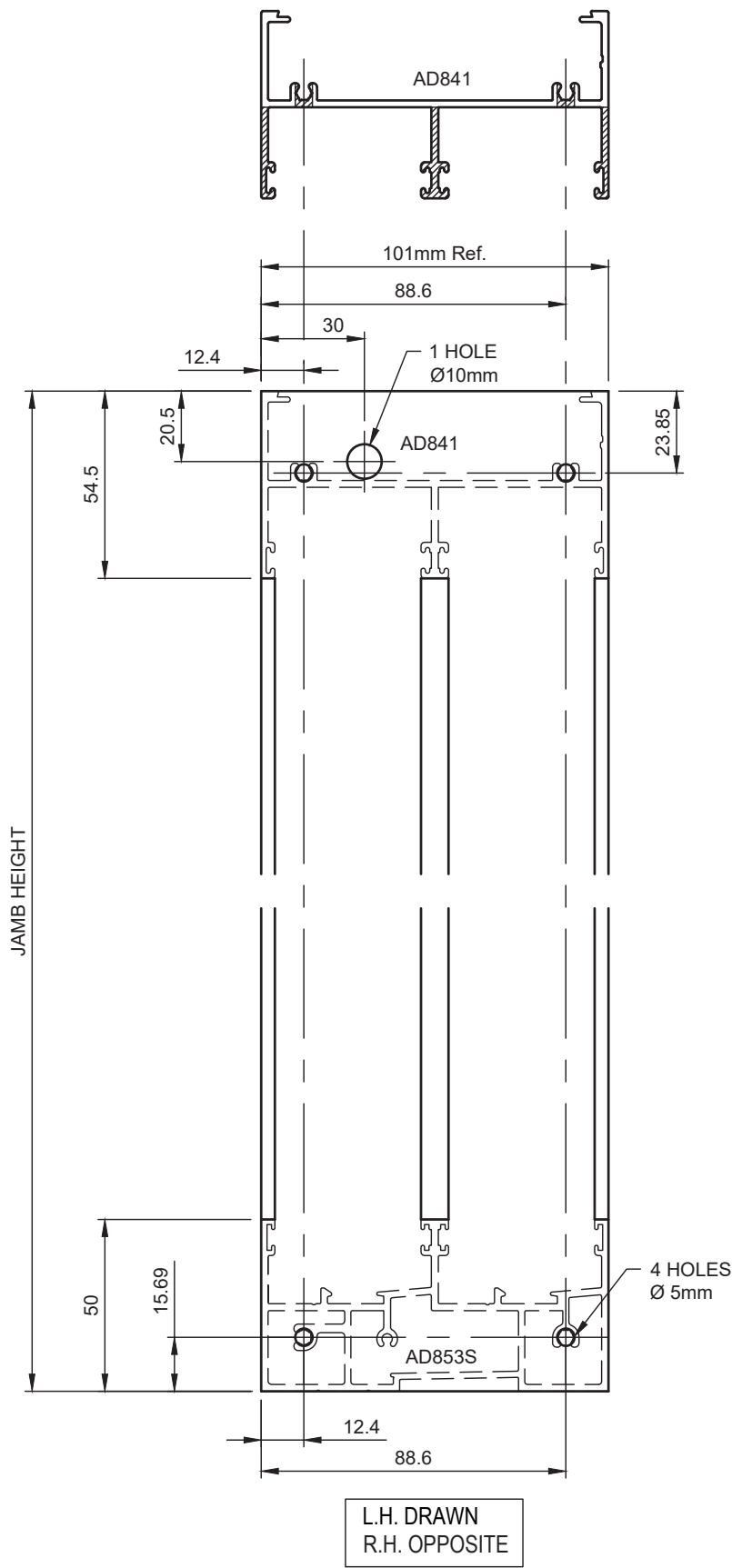
10. Manufacturing Details

101mm Jamb Preparation - Hollow Sill & Head



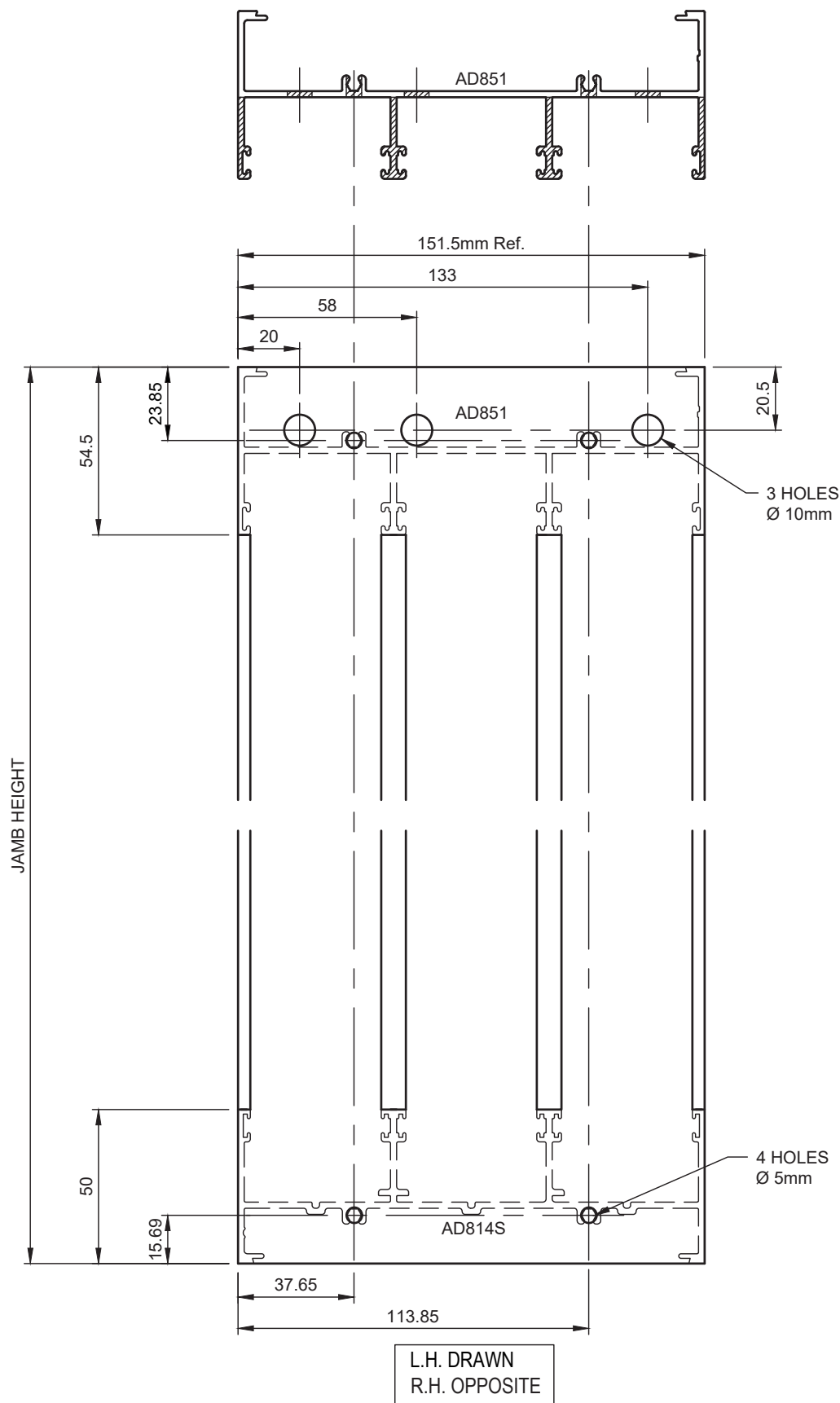
10. Manufacturing Details

101mm Jamb Preparation - 50mm Hollow Sill & Head



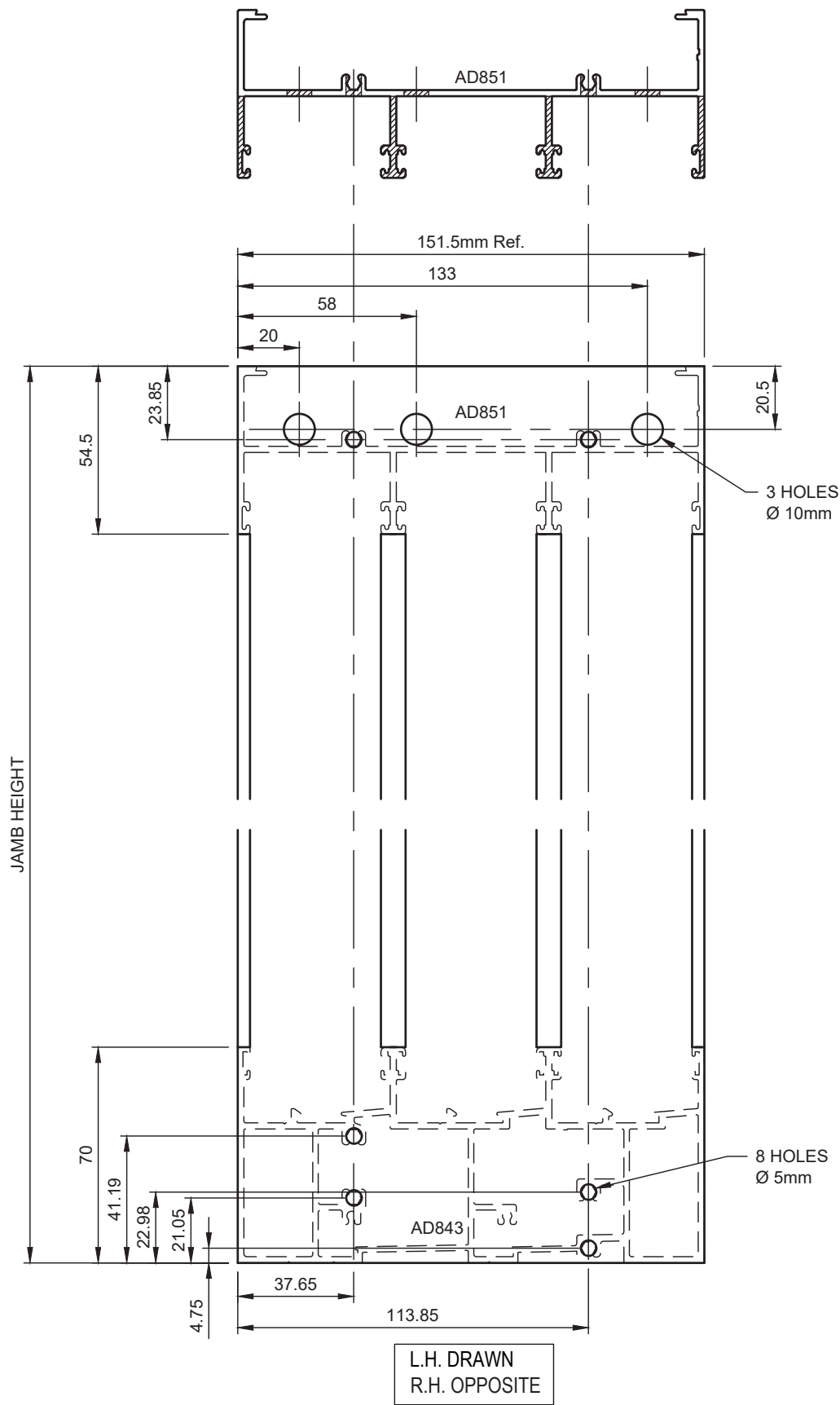
10. Manufacturing Details

151.5mm Jamb Preparation - Sill & Head



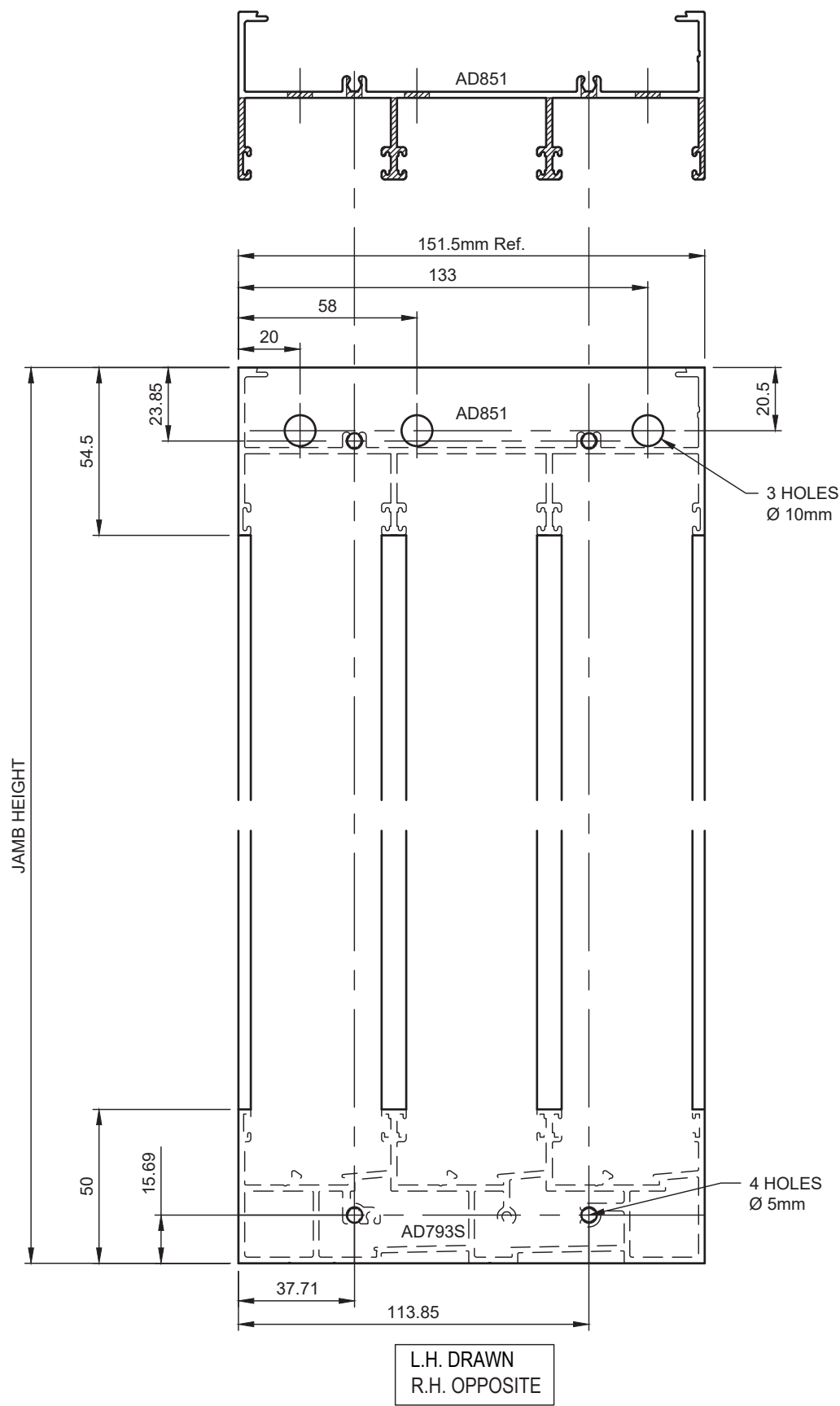
10. Manufacturing Details

151.5mm Jamb Preparation - Hollow Sill & Head



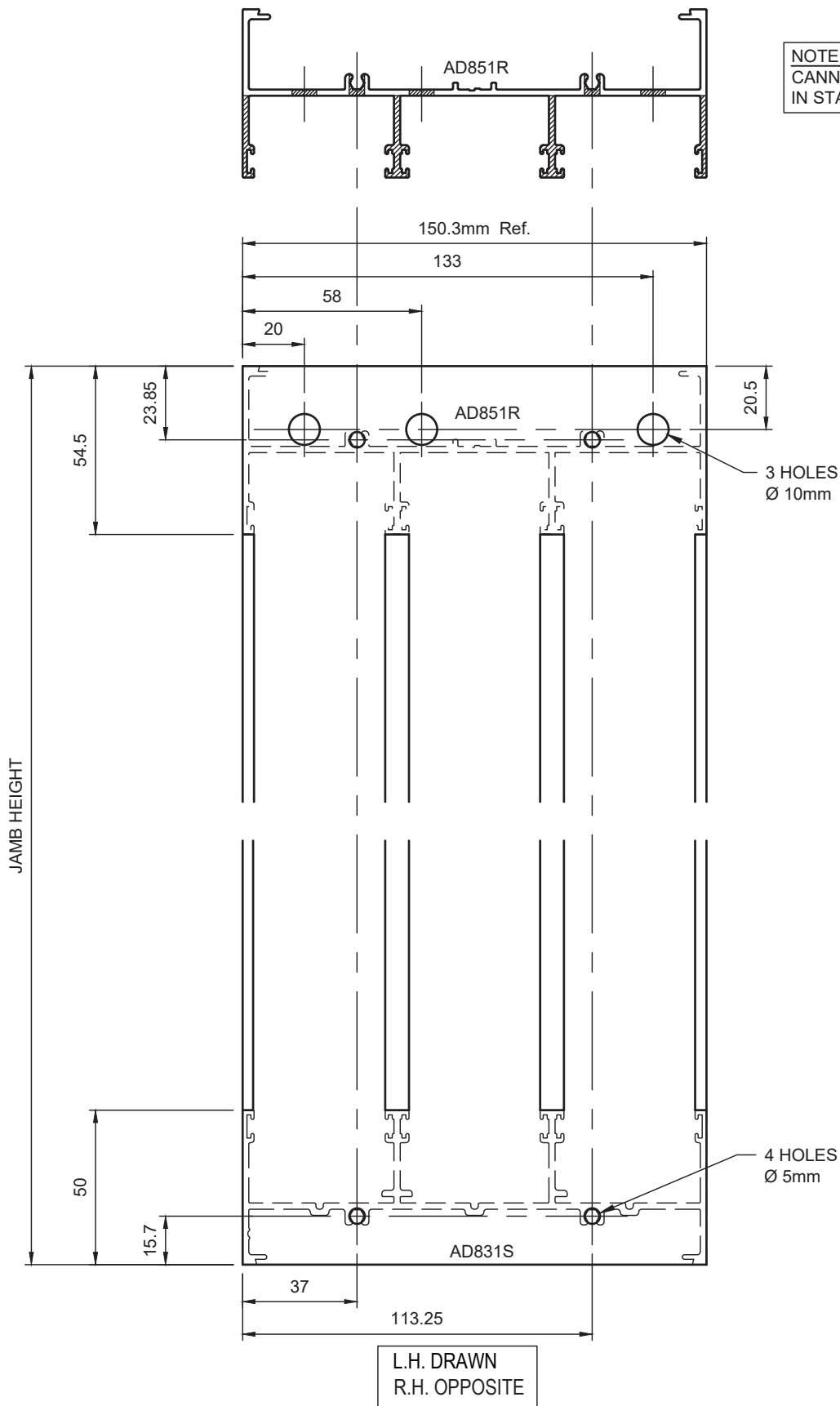
10. Manufacturing Details

151.5mm Jamb Preparation - 50mm Hollow Sill & Head



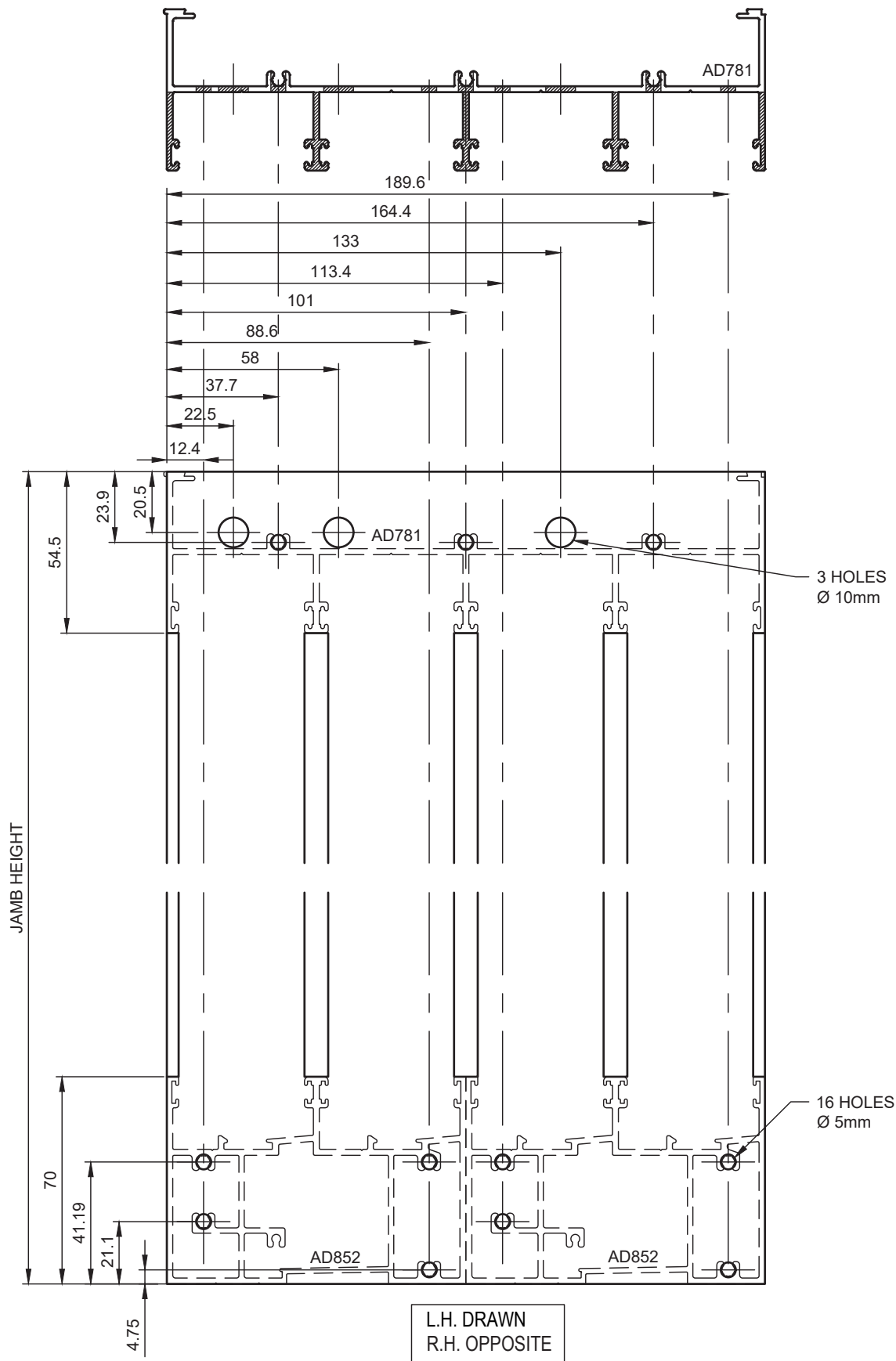
10. Manufacturing Details

150.3mm Jamb Preparation - Sill & Head



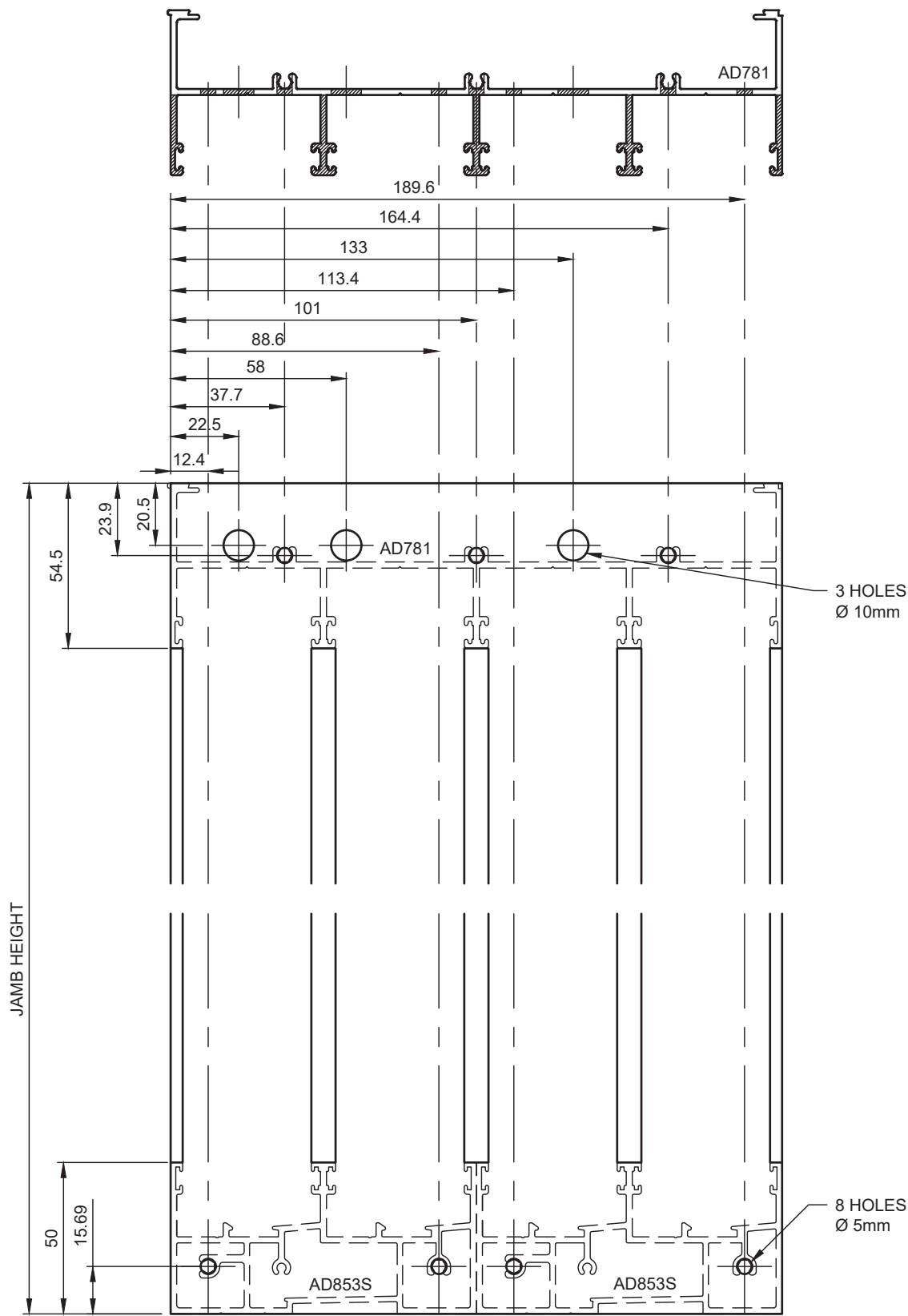
10. Manufacturing Details

203mm Jamb Preparation - Hollow Sill & Head



10. Manufacturing Details

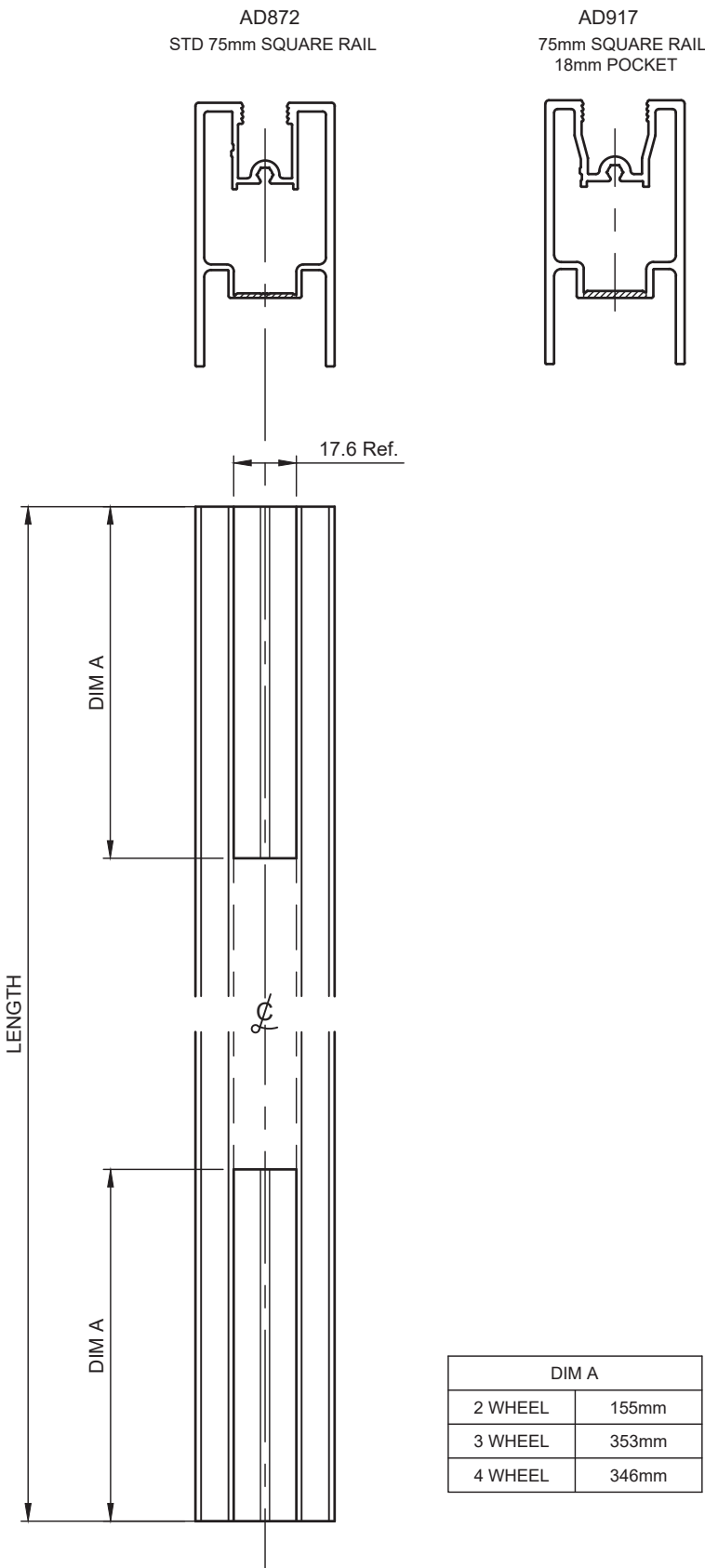
203mm Jamb Preparation - 50mm Hollow Sill & Head



L.H. DRAWN
R.H. OPPOSITE

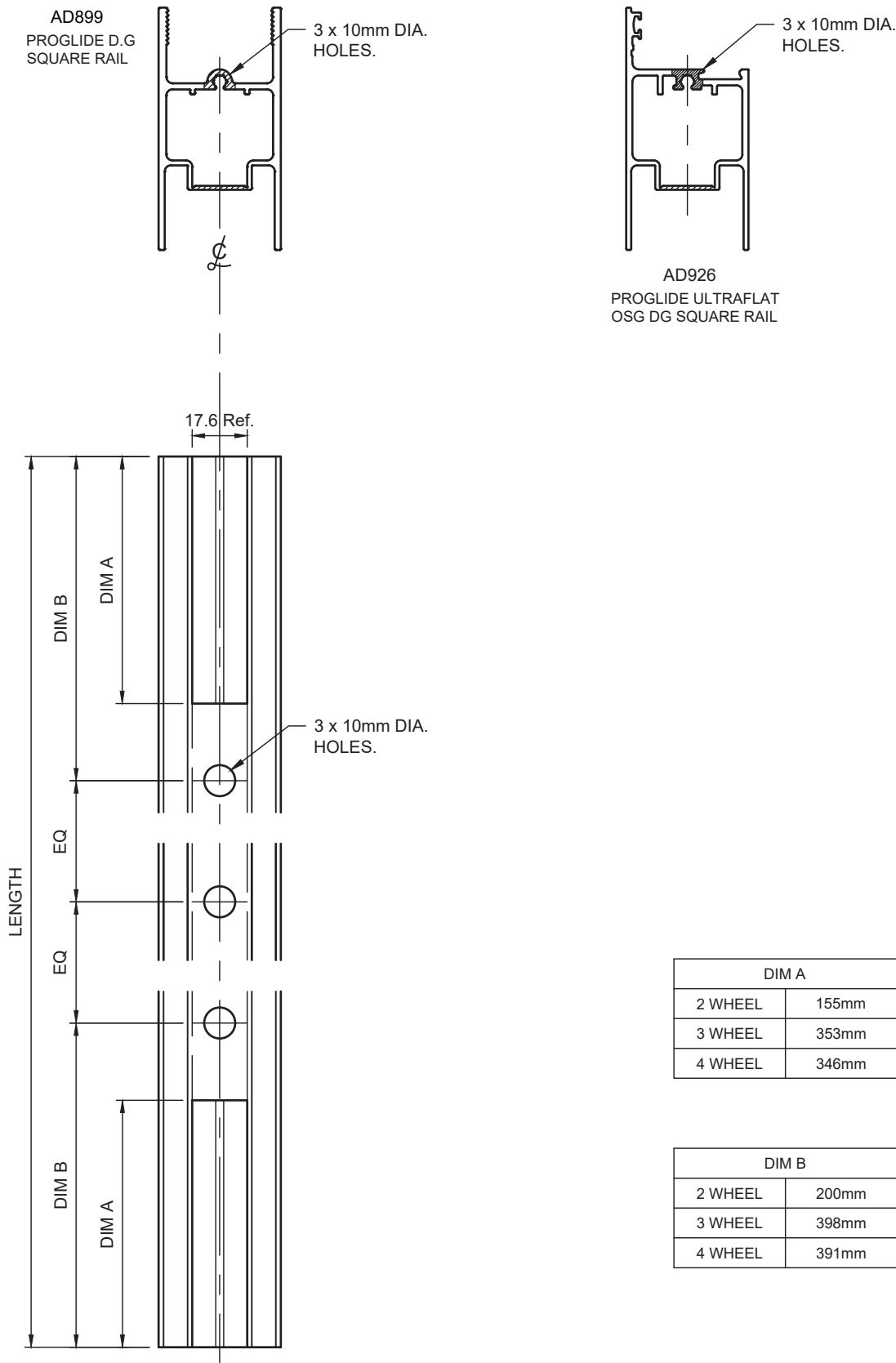
10. Manufacturing Details

Bottom Rail Preparation



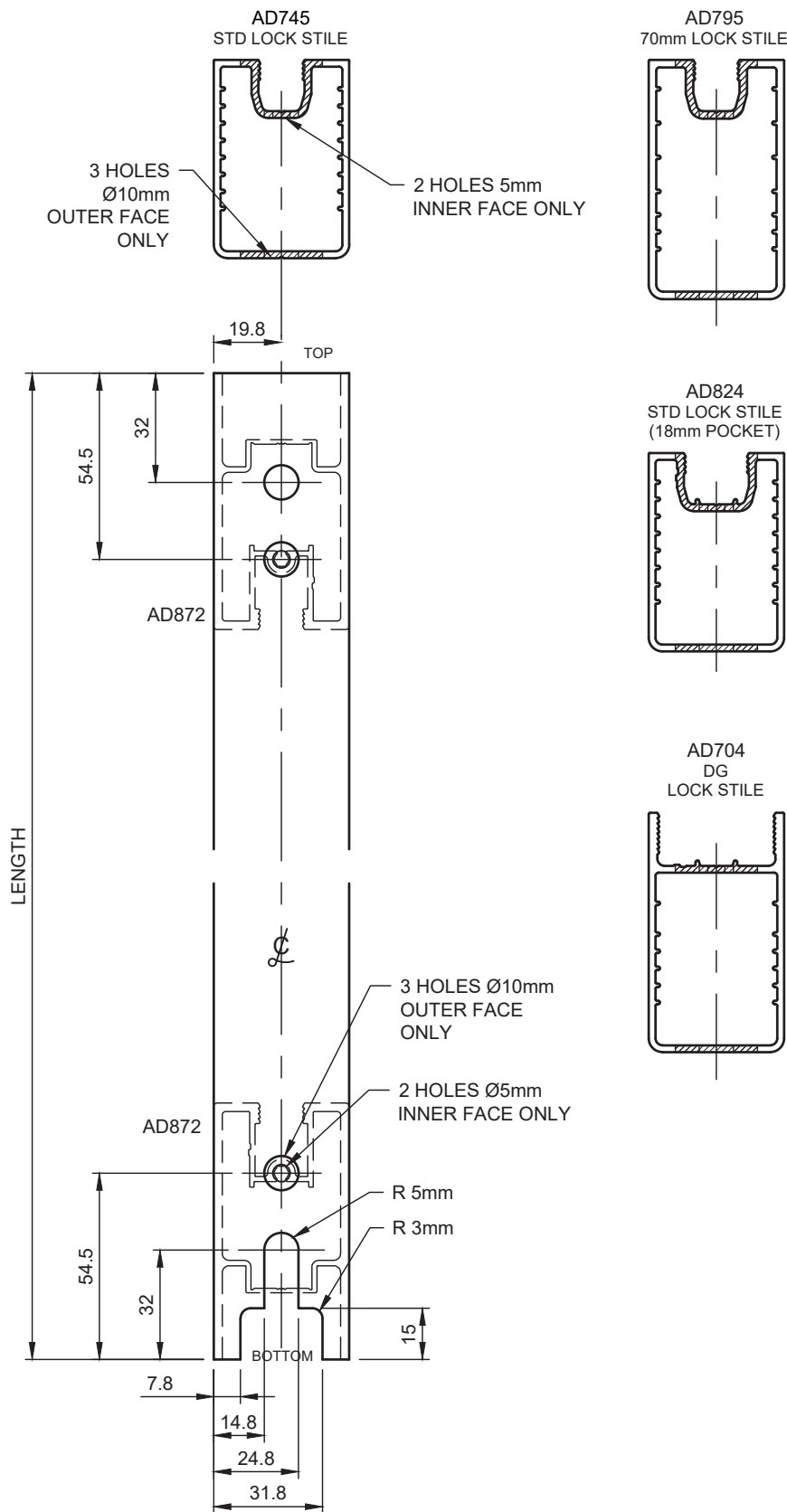
10. Manufacturing Details

Double Glazed Bottom Rail Preparation



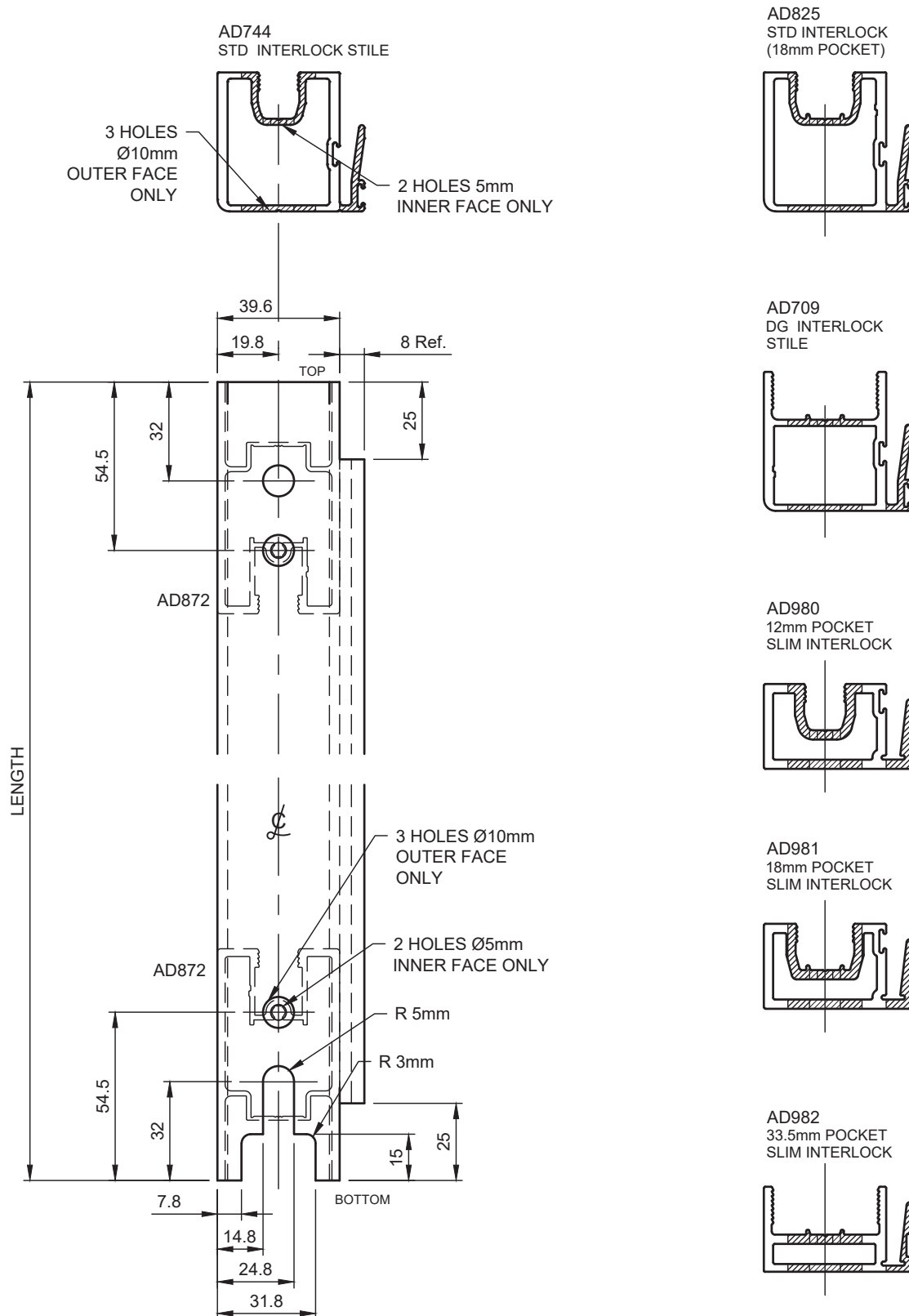
10. Manufacturing Details

Lock Stile Preparation



10. Manufacturing Details

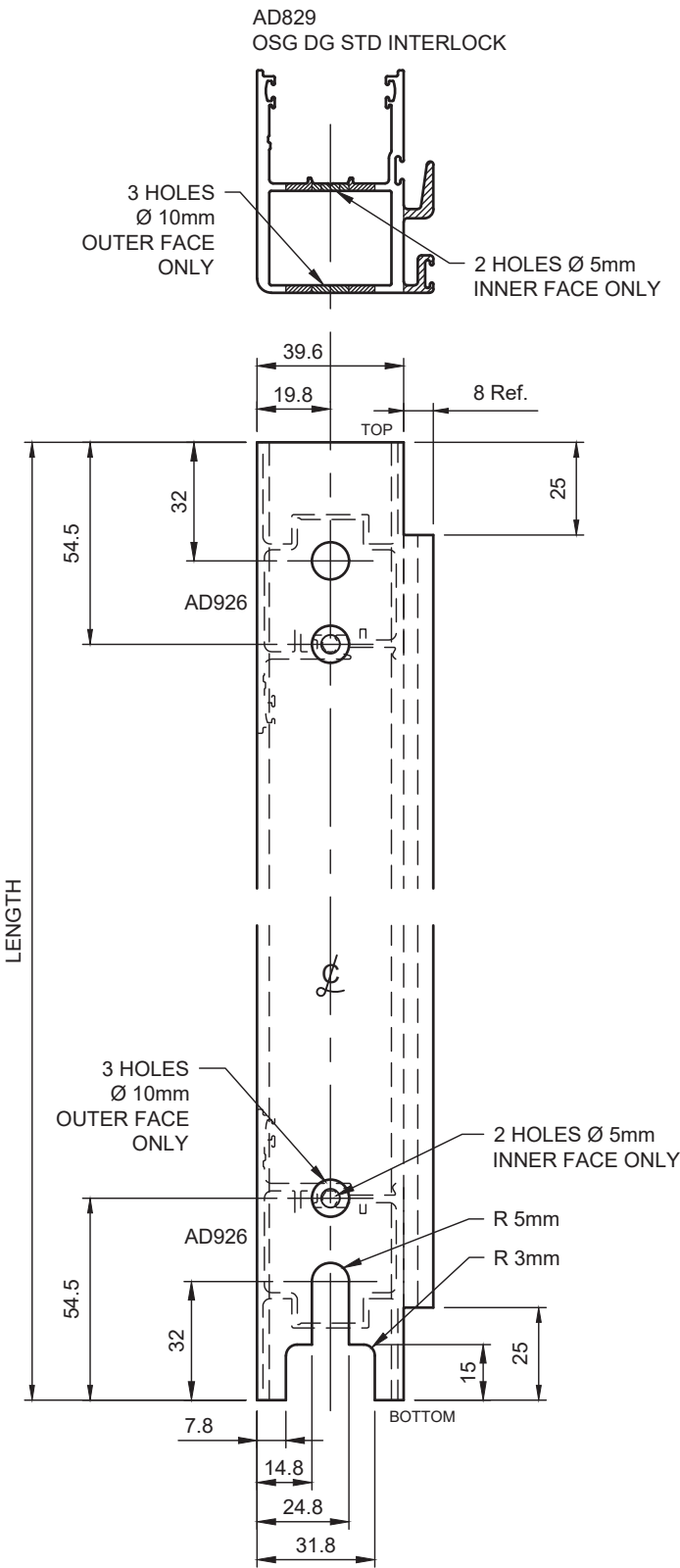
Interlock Preparation



10. Manufacturing Details

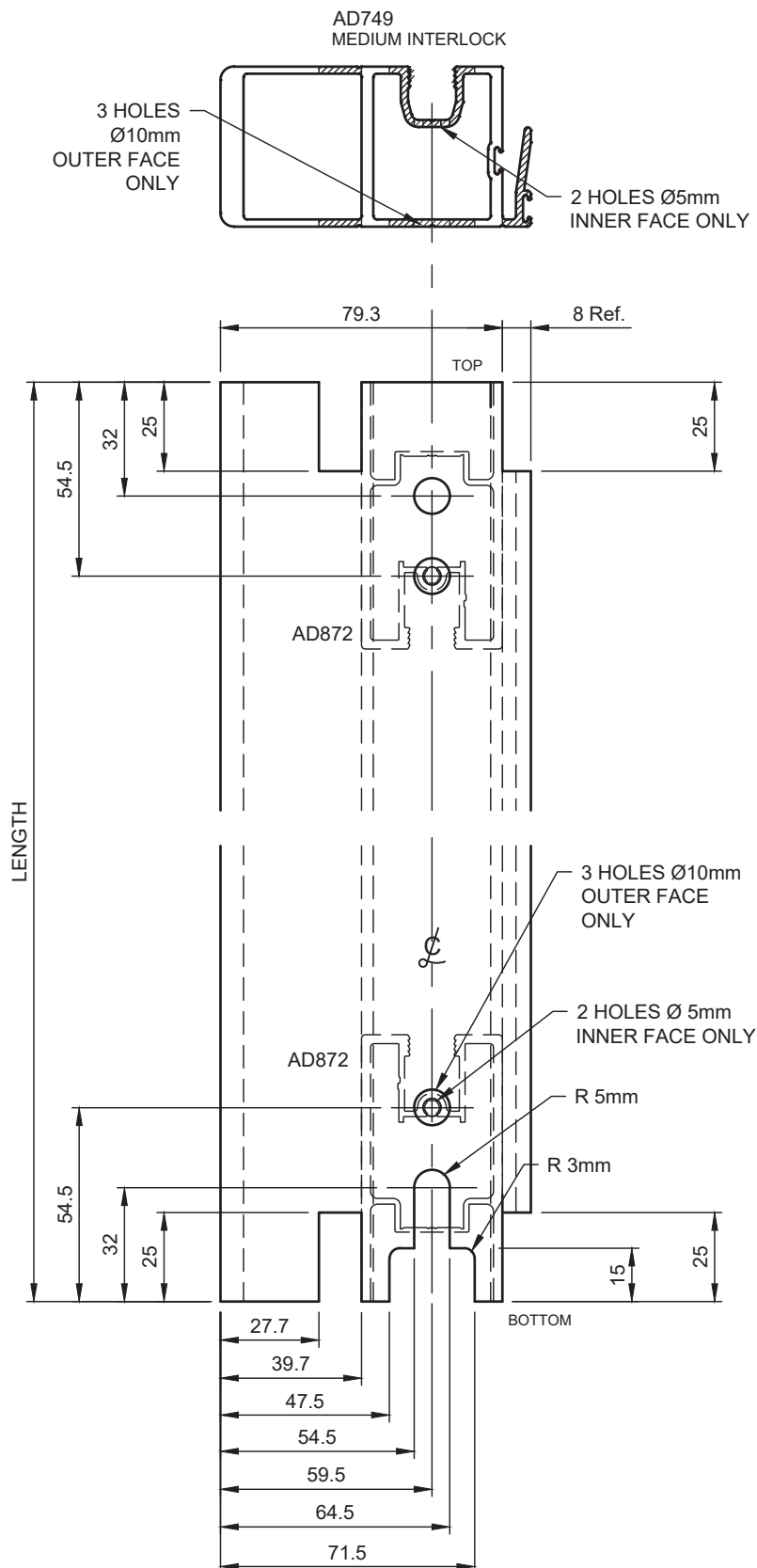
AD829 Site Glazed DG Interlock Preparation

NOTE:
DOUBLE GLAZED SITE GLAZED
EXTRUSIONS ARE NOT PART
OF STANDARD TOOLING

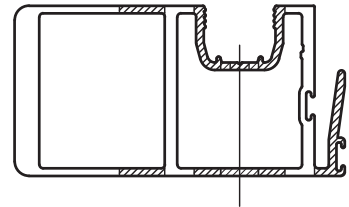


10. Manufacturing Details

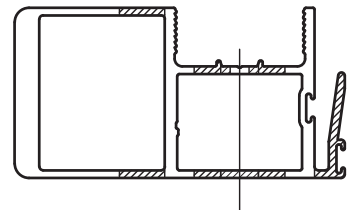
Interlock Preparation - Medium Duty



AD822
MED INTERLOCK
(18mm POCKET)



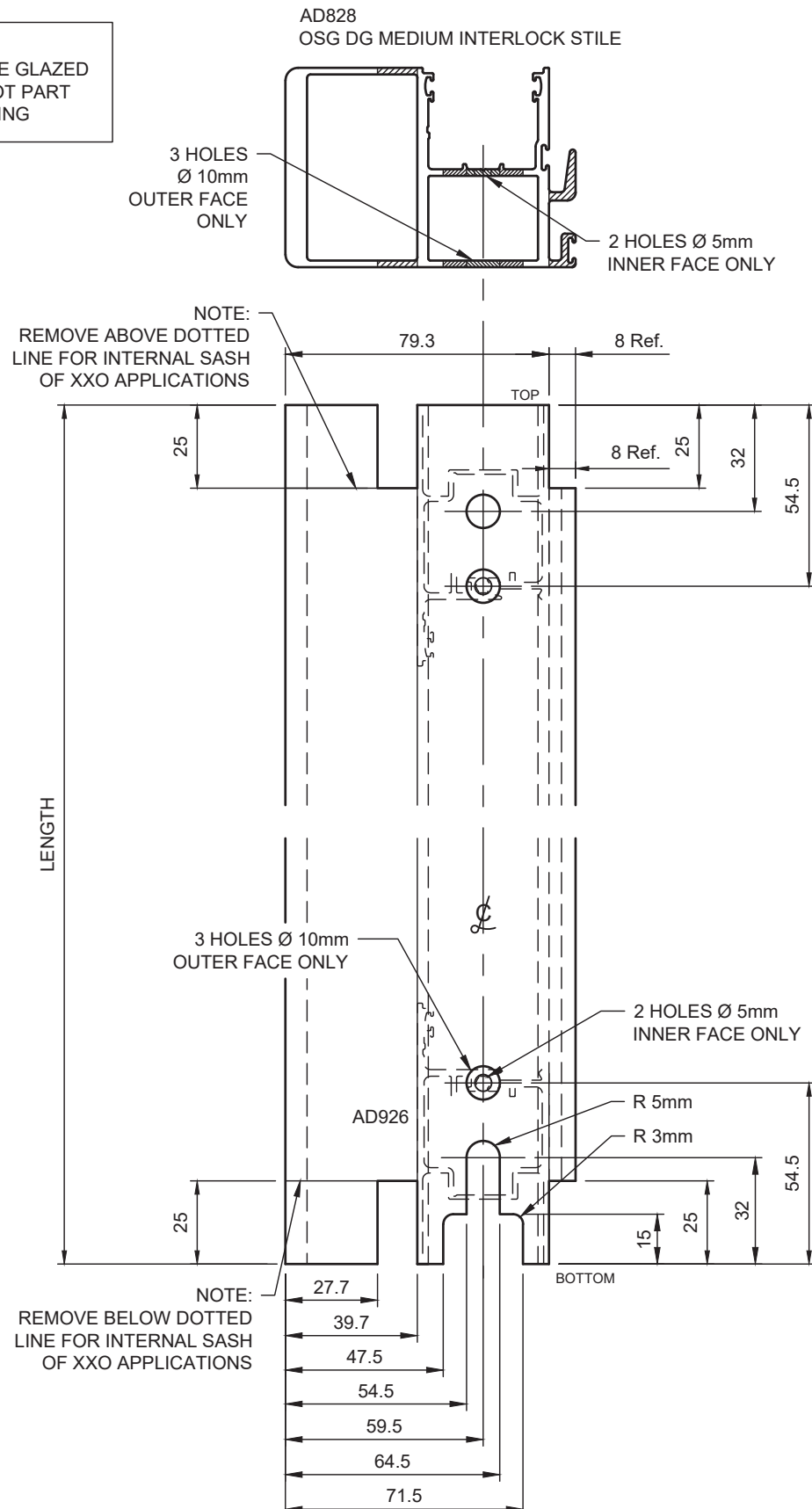
AD710
DG MEDIUM
INTERLOCK STILE



10. Manufacturing Details

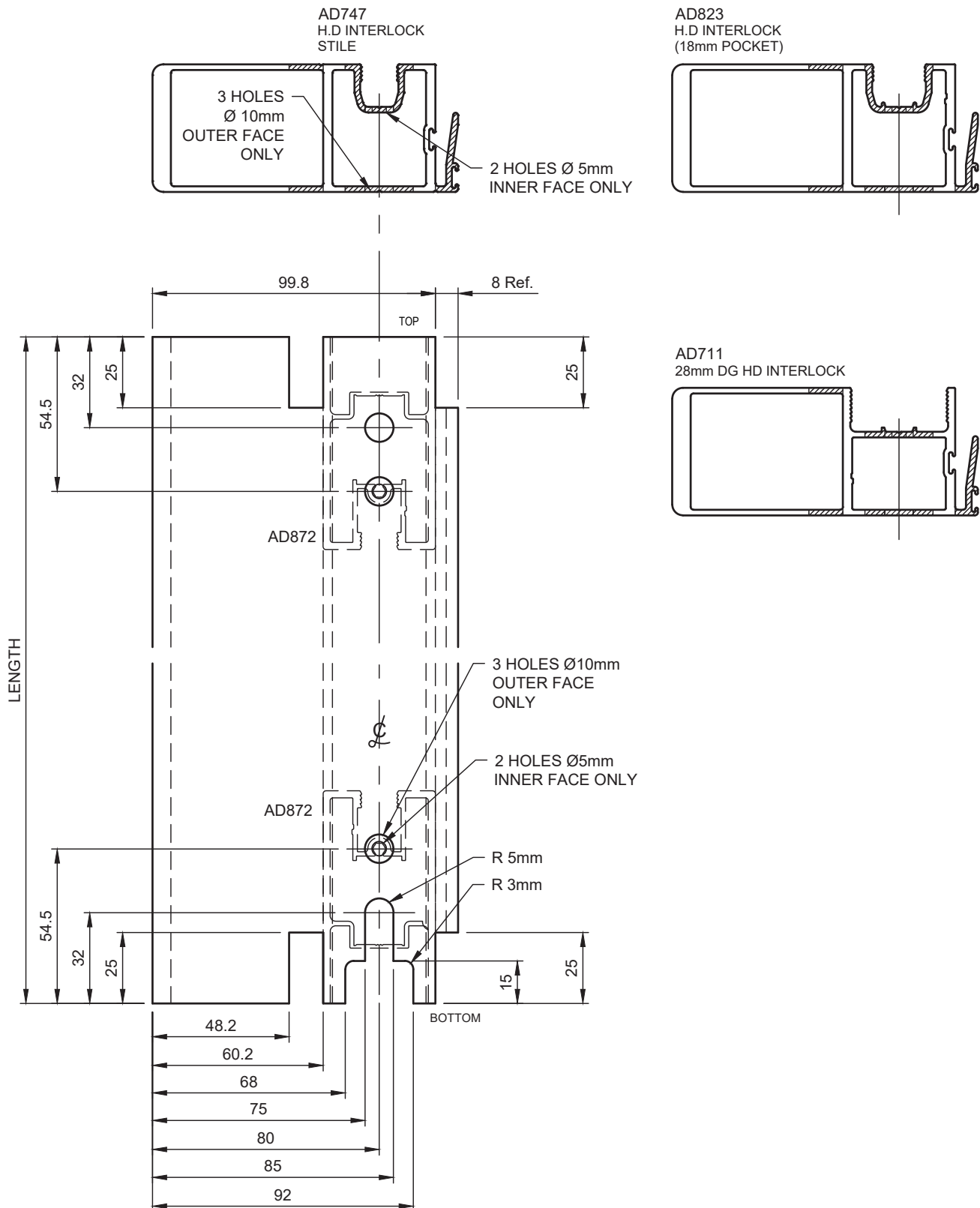
AD828 Site Glazed DG Interlock Preparation - Medium Duty

NOTE:
DOUBLE GLAZED SITE GLAZED
EXTRUSIONS ARE NOT PART
OF STANDARD TOOLING



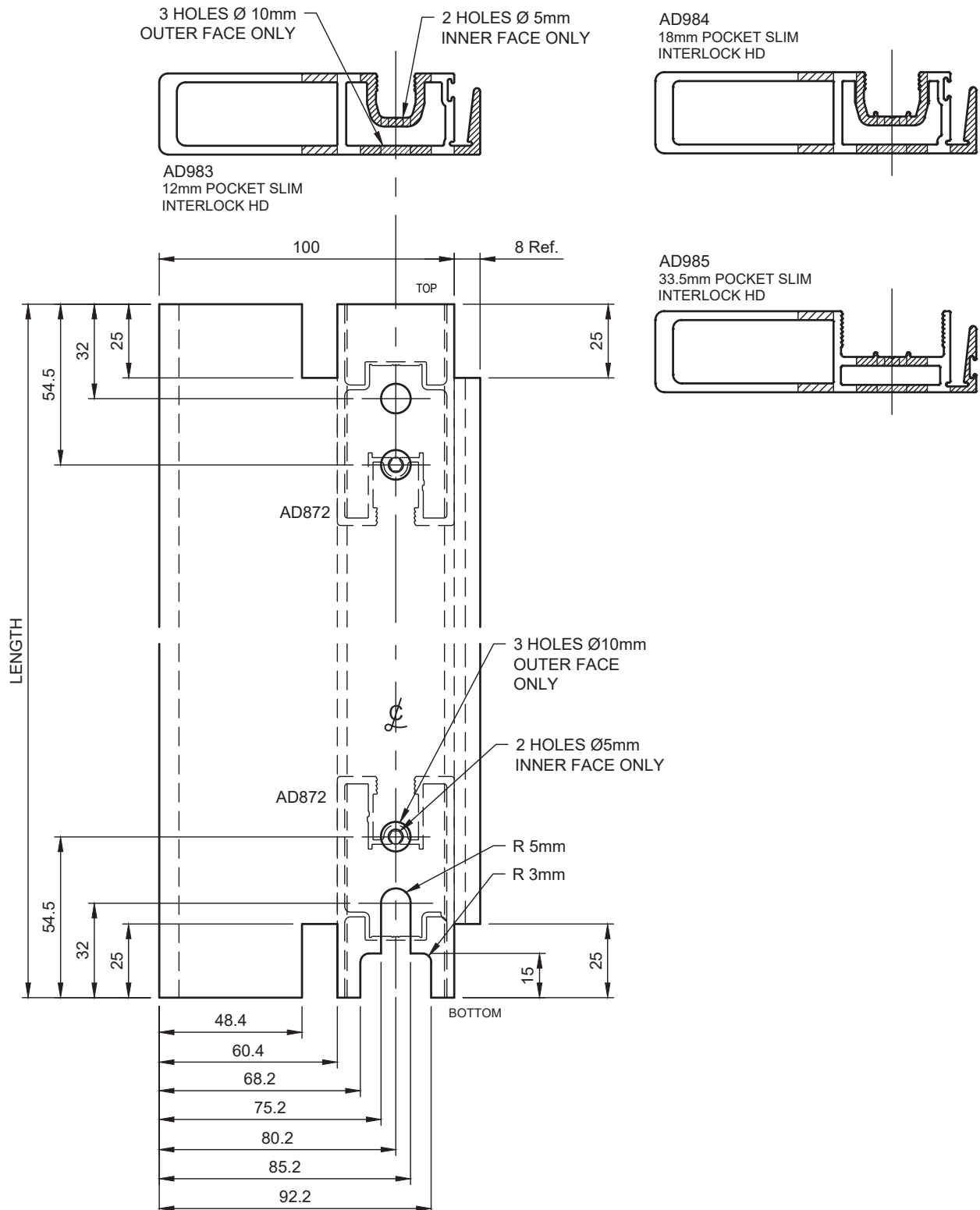
10. Manufacturing Details

Interlock Preparation - Heavy Duty



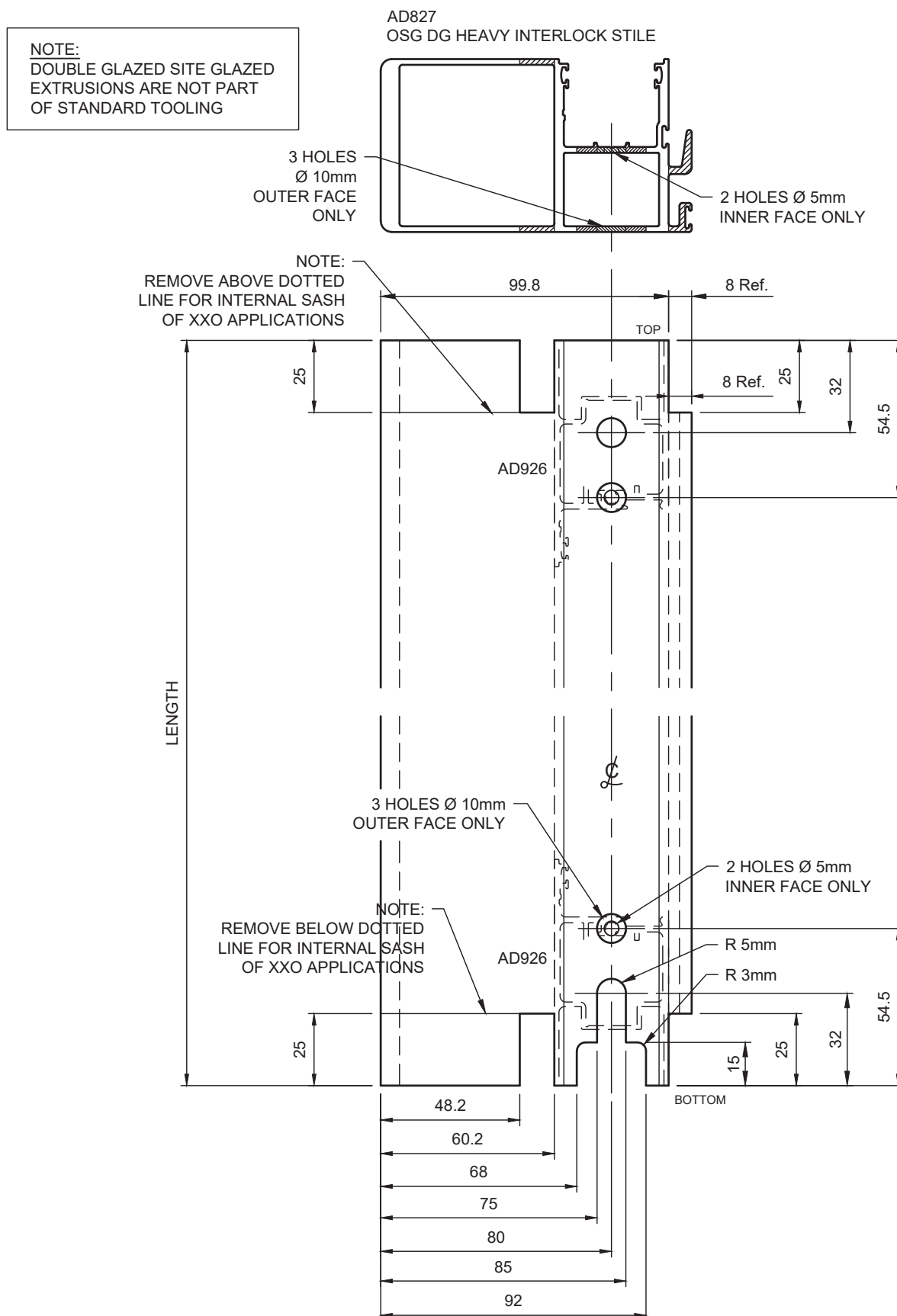
10. Manufacturing Details

Slimline Interlock Preparation - Heavy Duty



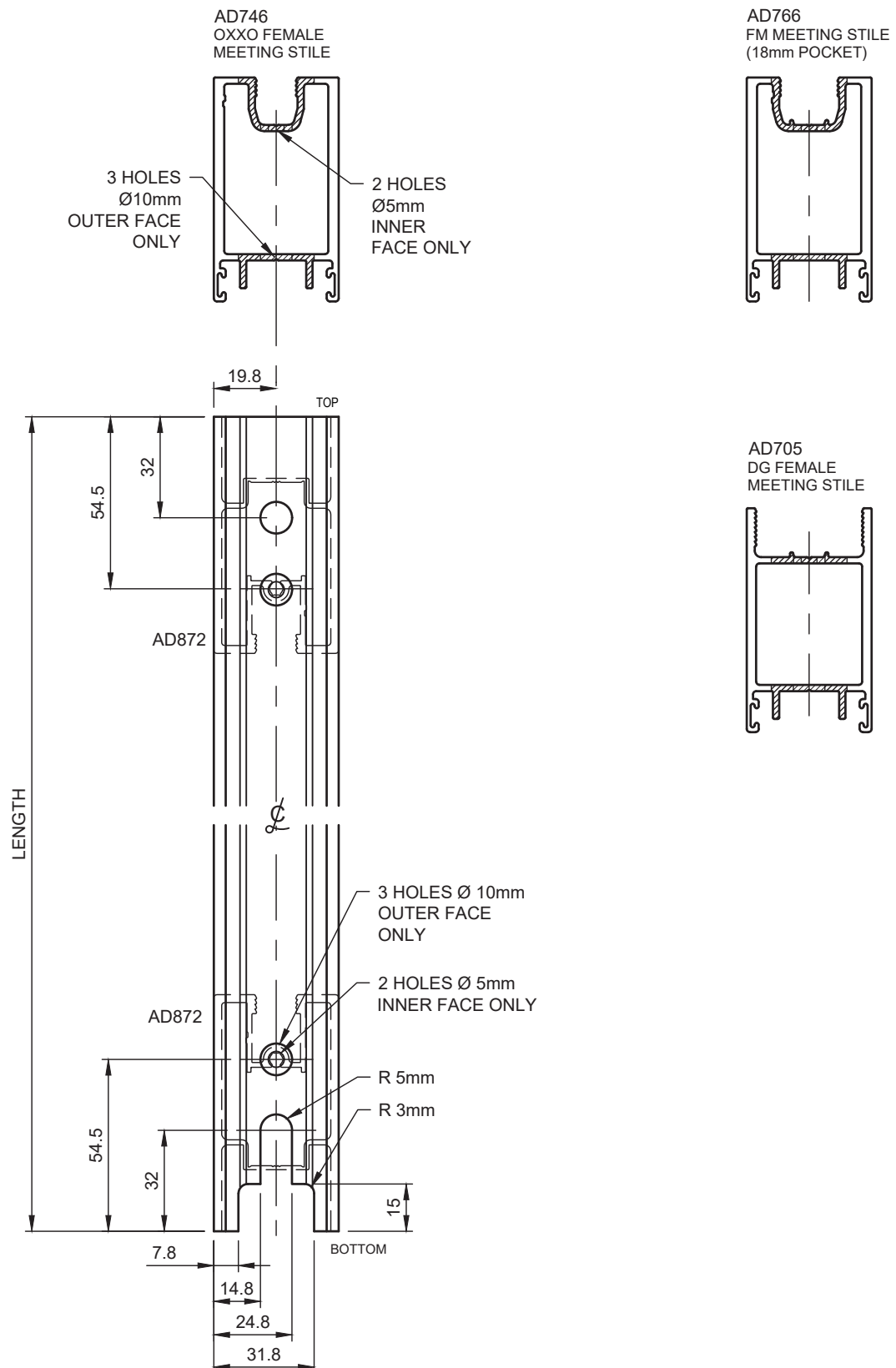
10. Manufacturing Details

AD827 Site Glazed DG Interlock Preparation - Heavy Duty



10. Manufacturing Details

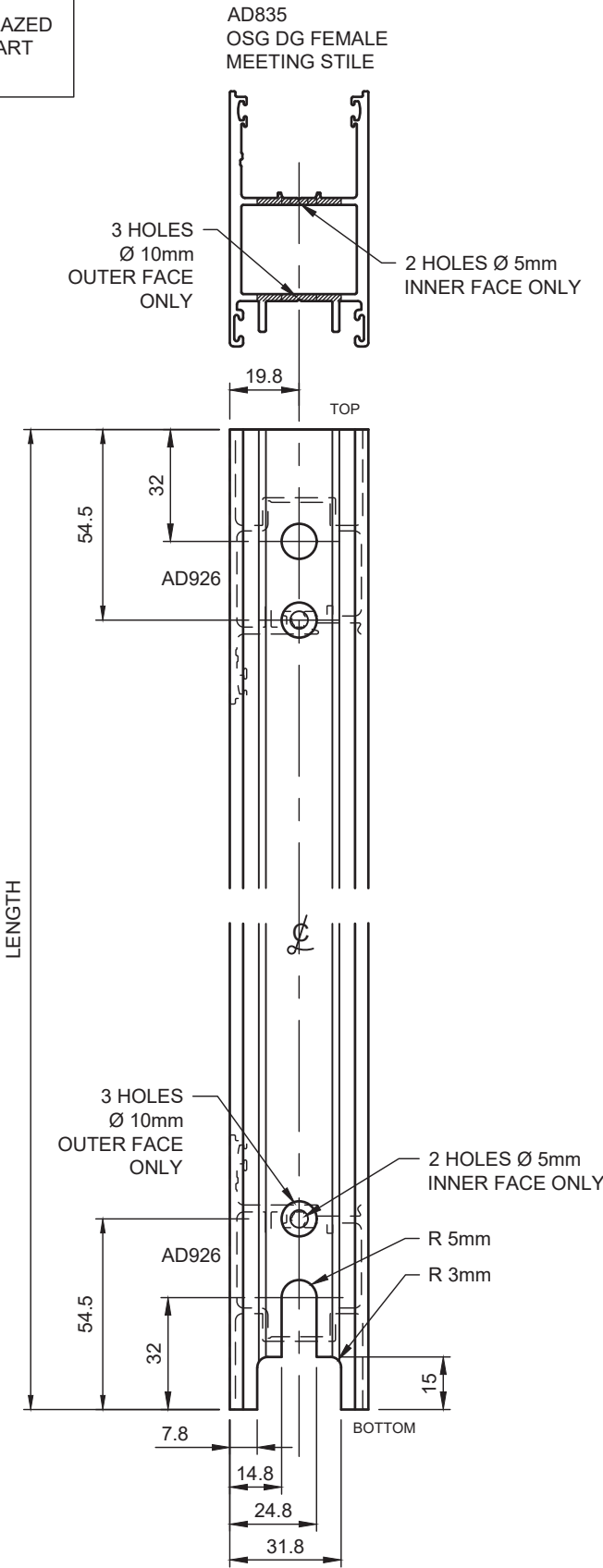
Female Meeting Stile Preparation



10. Manufacturing Details

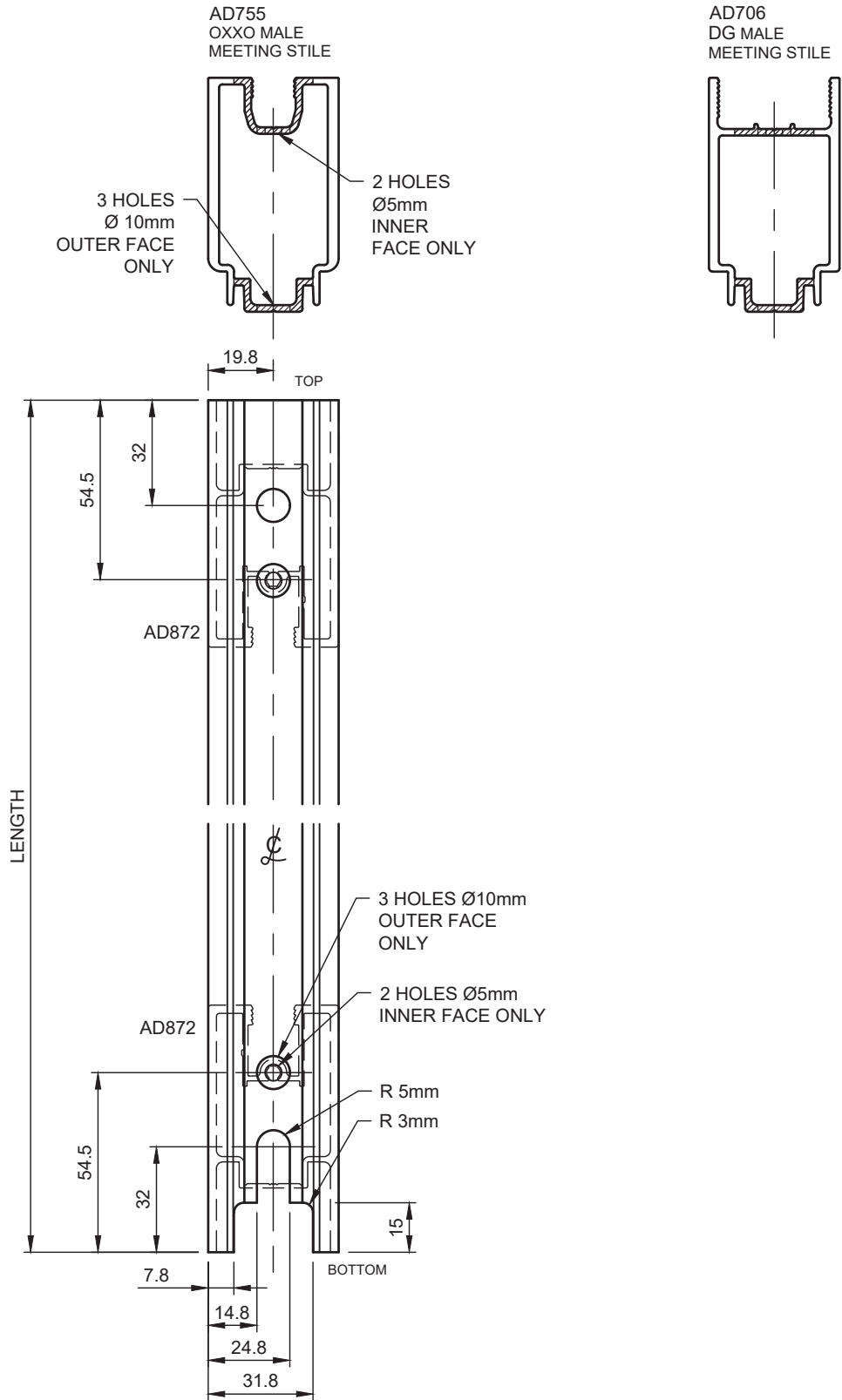
AD835 Site Glazed DG Female Meeting Stile Preparation

NOTE:
DOUBLE GLAZED SITE GLAZED
EXTRUSIONS ARE NOT PART
OF STANDARD TOOLING



10. Manufacturing Details

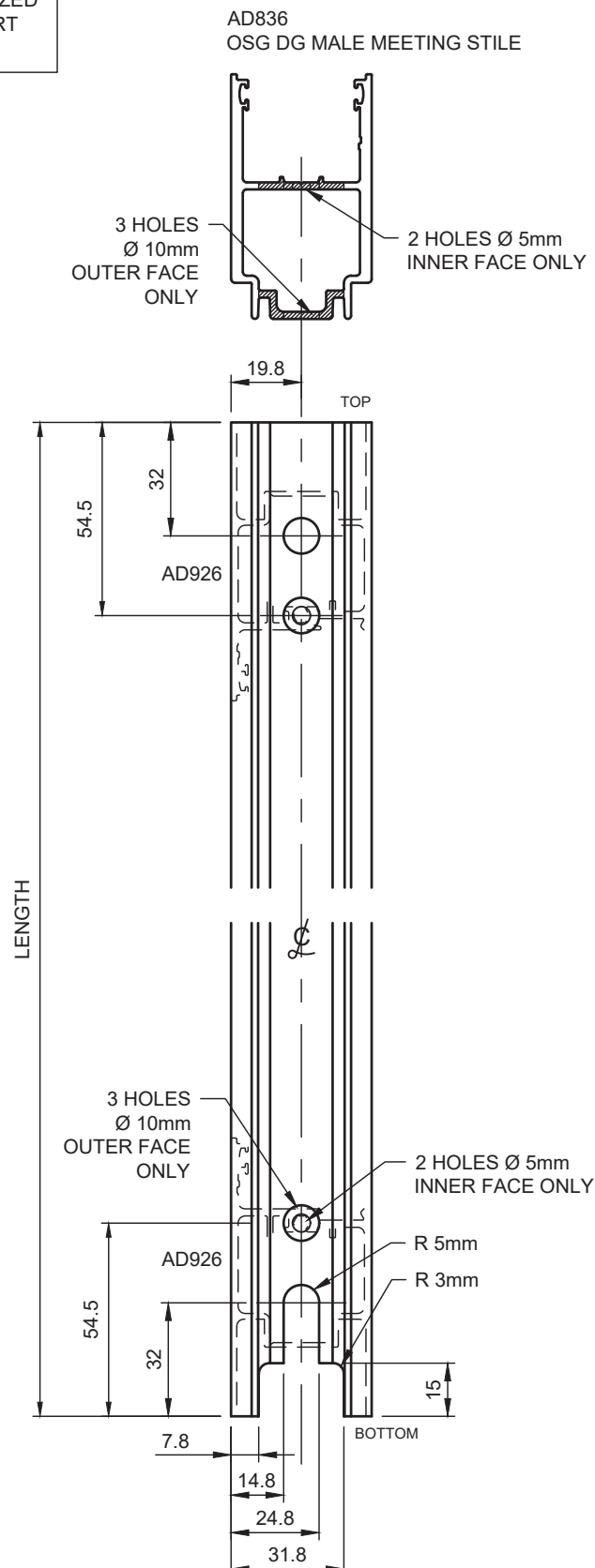
Male Meeting Stile Preparation



10. Manufacturing Details

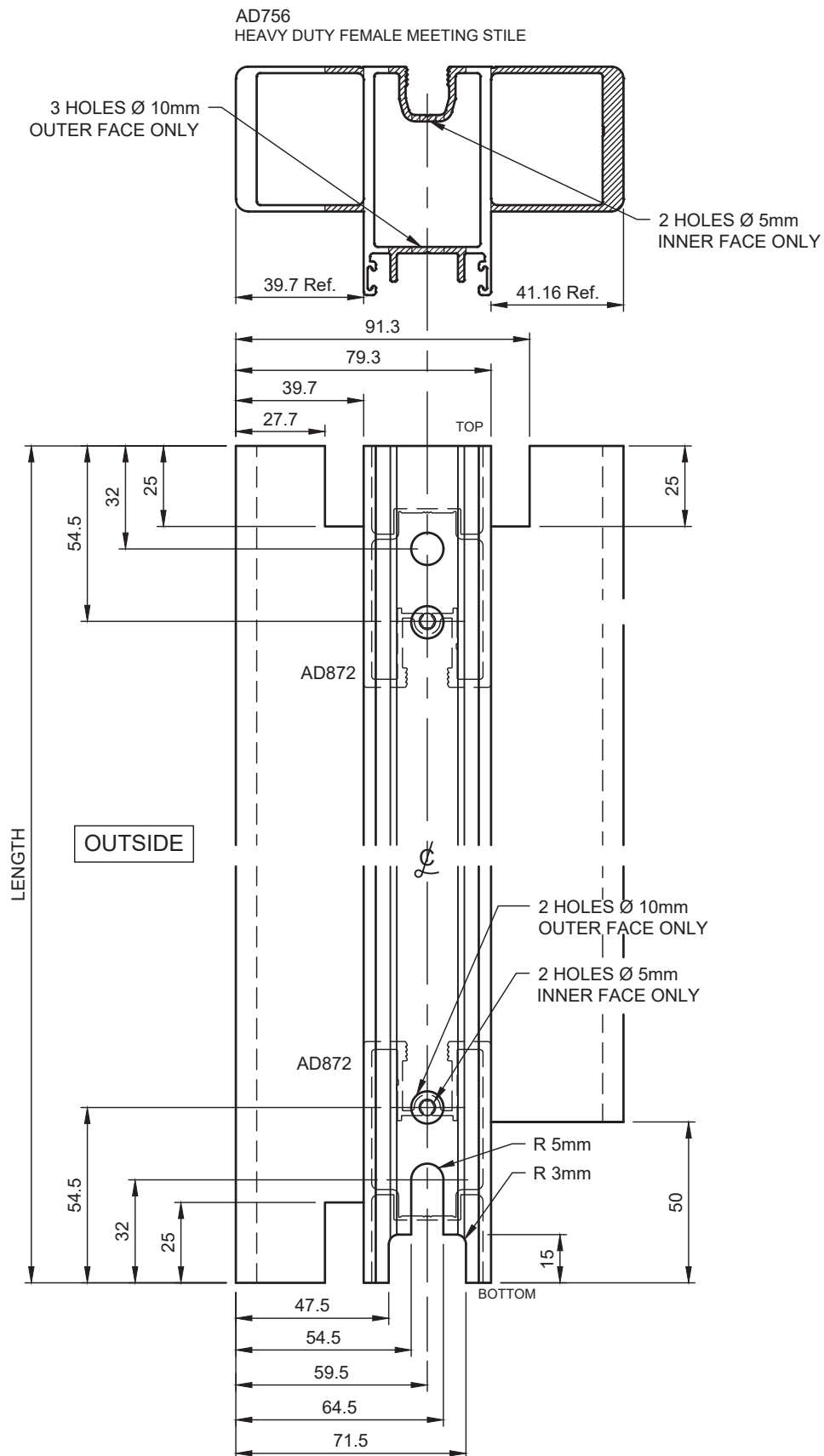
AD836 Site Glazed DG Male Meeting Stile Preparation

NOTE:
DOUBLE GLAZED SITE GLAZED
EXTRUSIONS ARE NOT PART
OF STANDARD TOOLING



10. Manufacturing Details

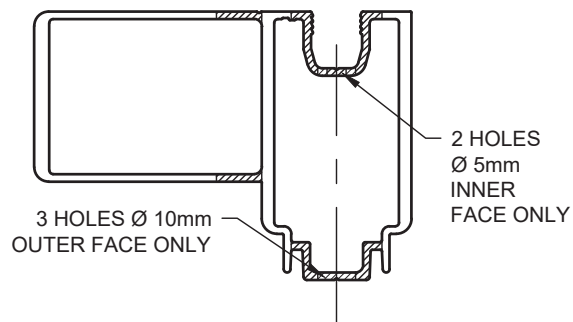
AD756 HD Female Meeting Stile Preparation



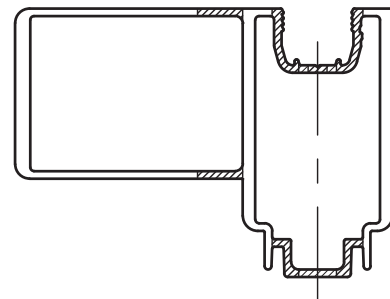
10. Manufacturing Details

HD Male Meeting Stile Preparation

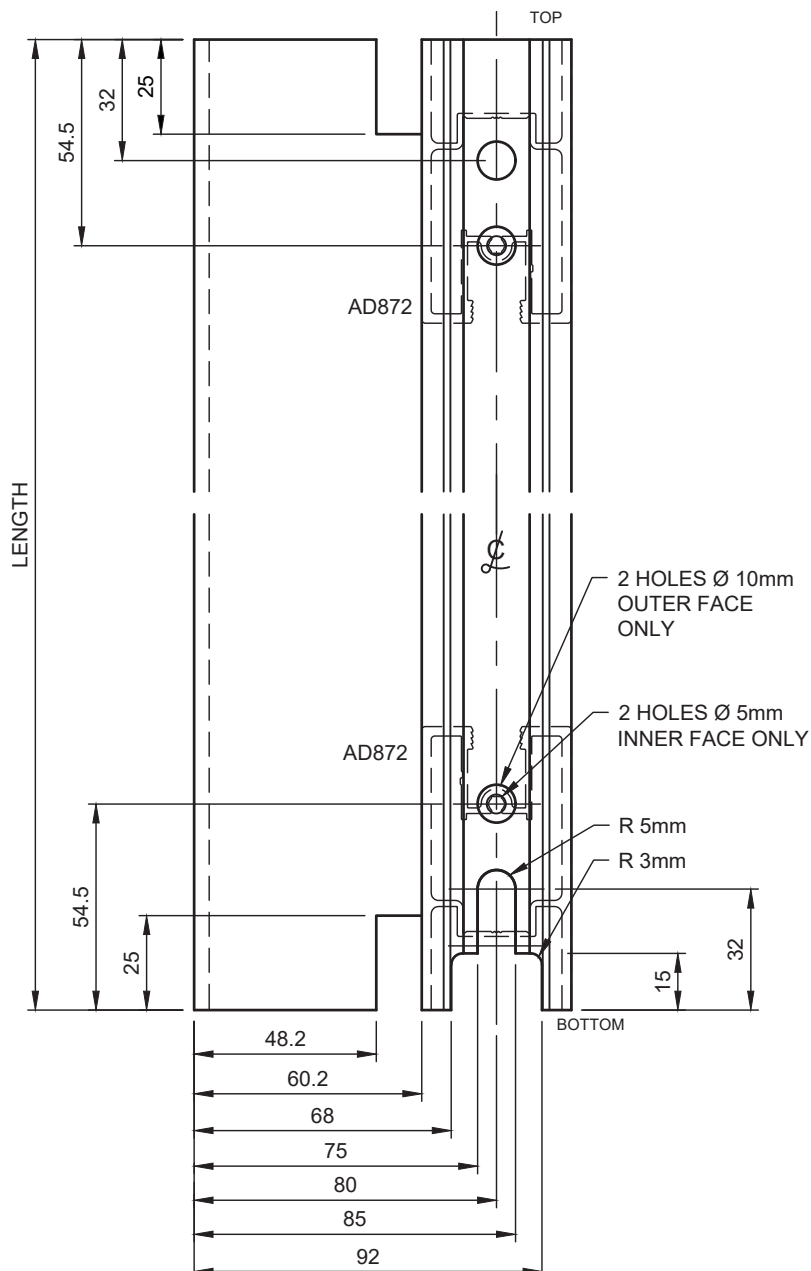
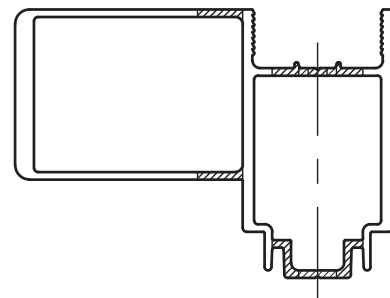
AD748
HEAVY DUTY MALE MEETING STILE



AD776
HD OXXO MALE MEETING STILE (18mm POCKET)



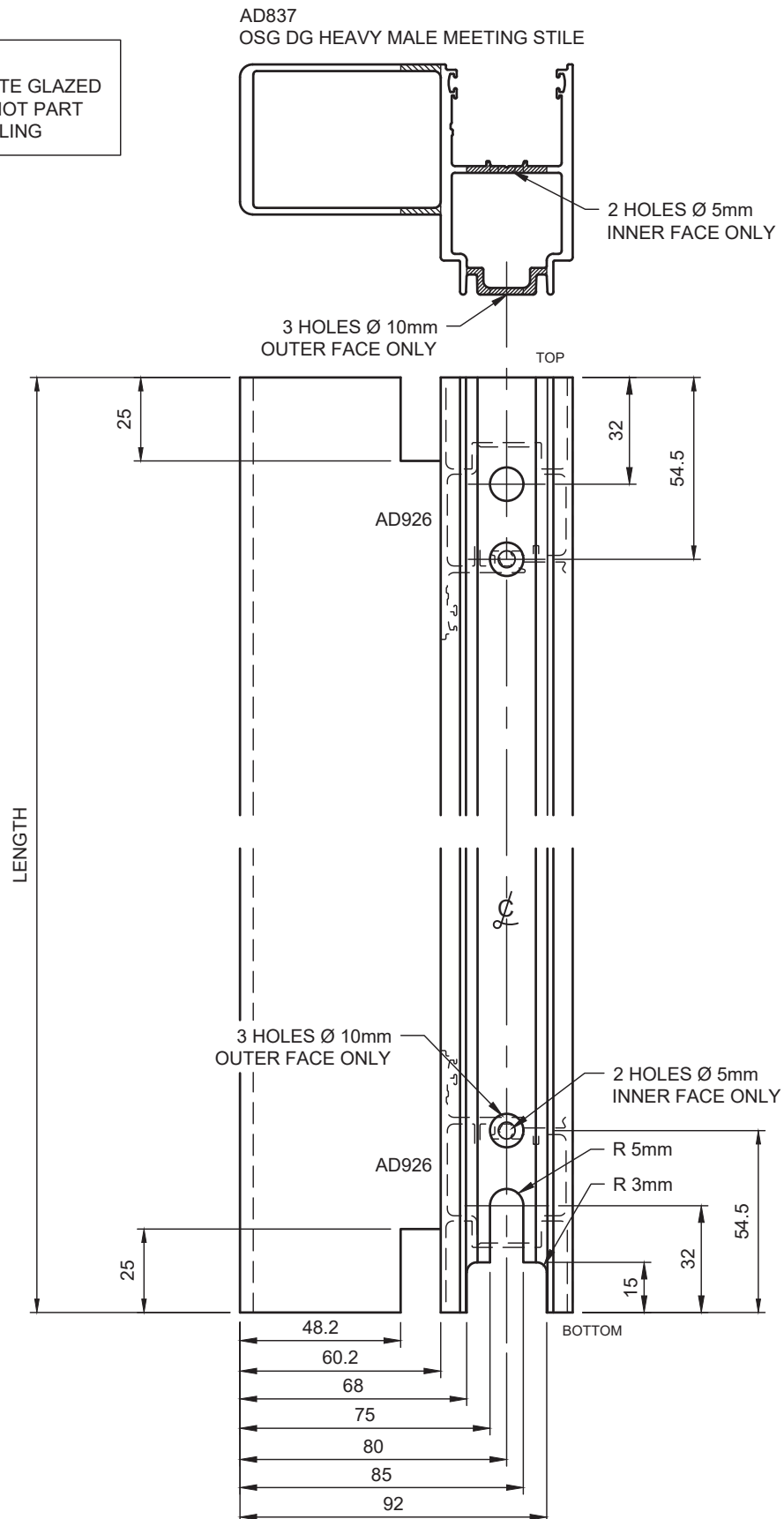
AD708
DG HD MALE MEETING STILE



10. Manufacturing Details

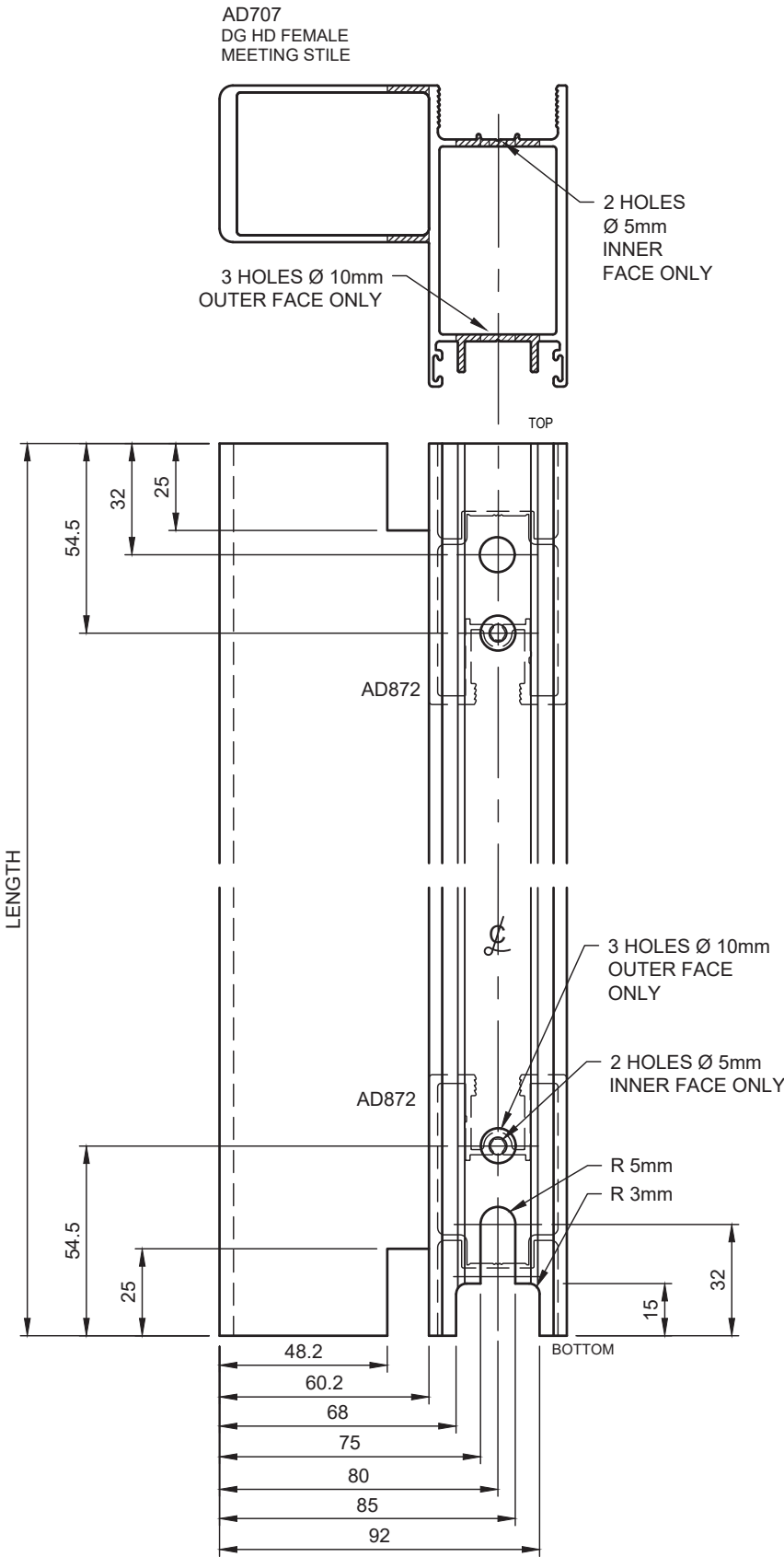
AD837 Site Glazed DG HD Male Meeting Stile Preparation

NOTE:
DOUBLE GLAZED SITE GLAZED
EXTRUSIONS ARE NOT PART
OF STANDARD TOOLING



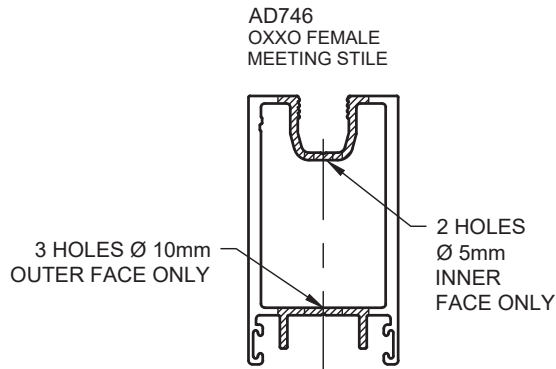
10. Manufacturing Details

AD707 DG HD Female Meeting Stile Preparation

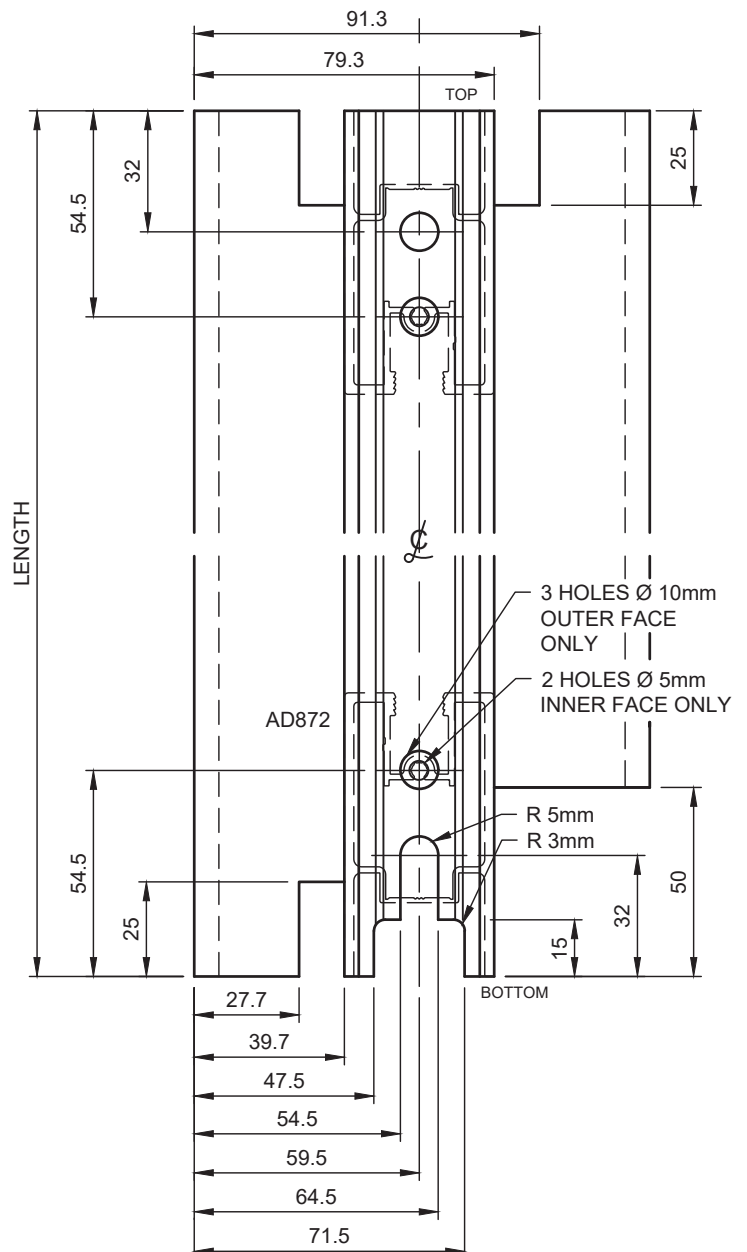
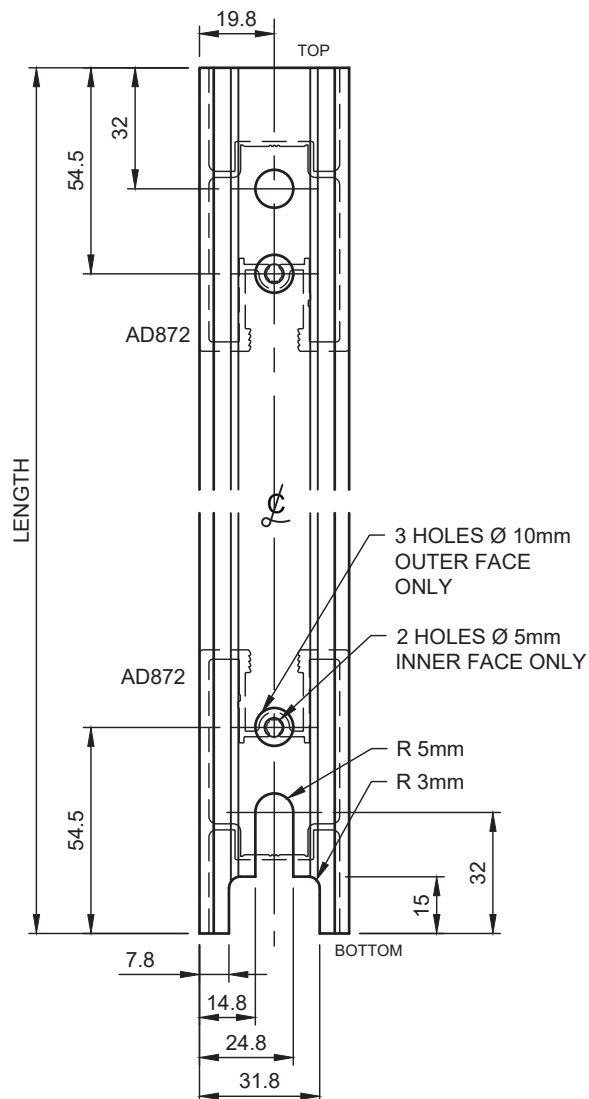
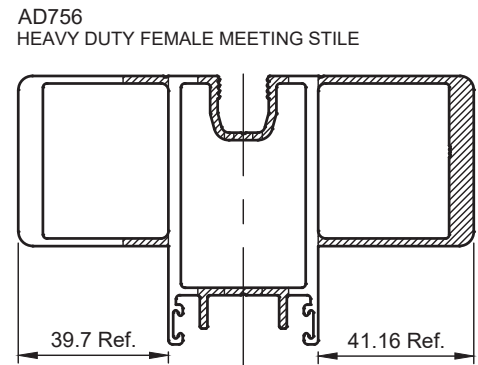


10. Manufacturing Details

Female Meeting Stile Preparation OXO Door Only

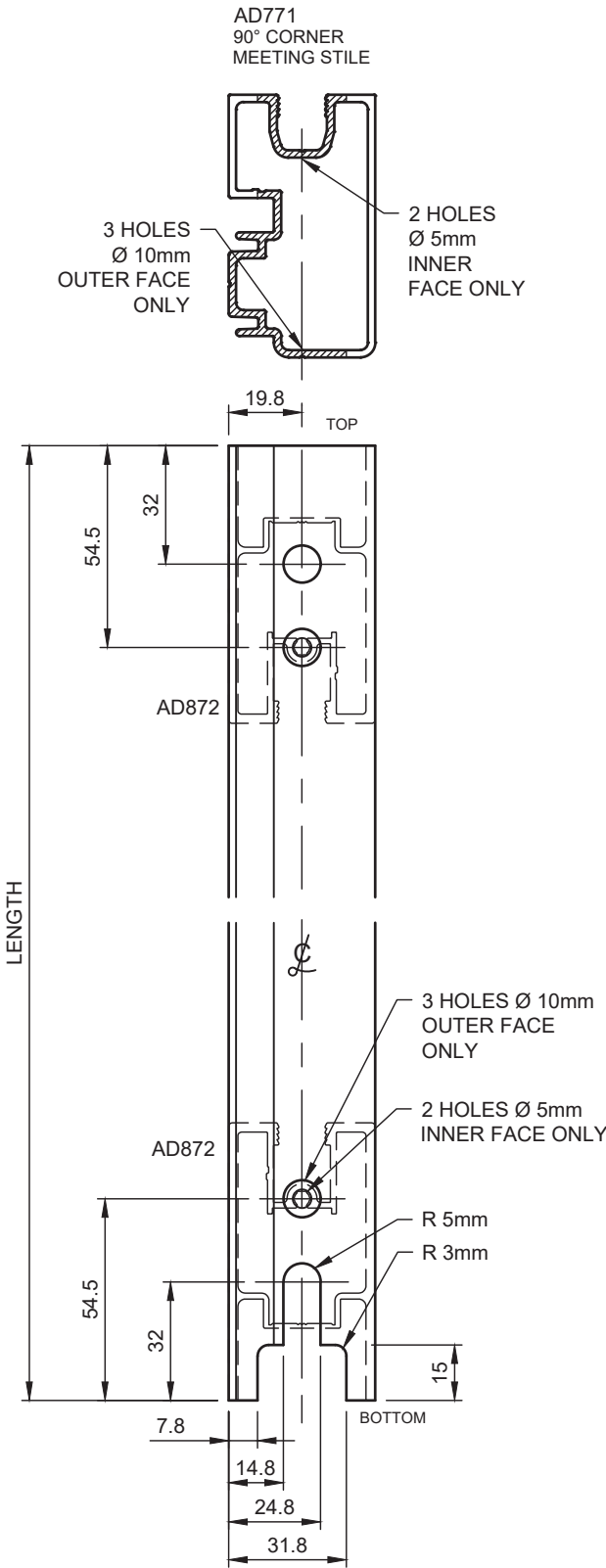


OR

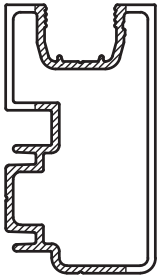


10. Manufacturing Details

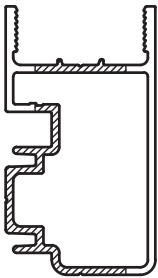
Corner Meeting Stile Preparation



AD770
90° CORNER MEETING
STILE (18mm POCKET)

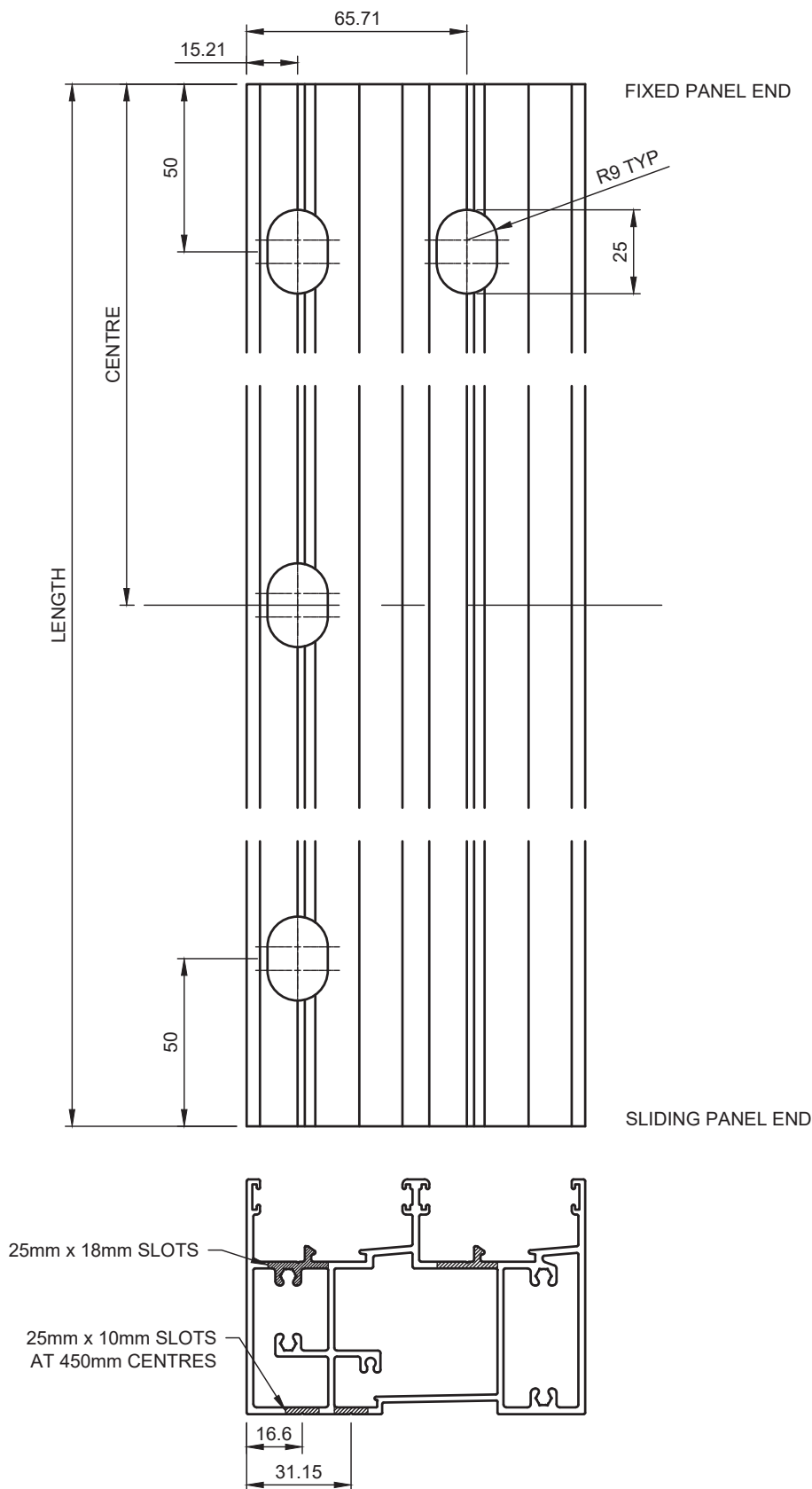


AD712
DG 90° CORNER
MEETING STILE



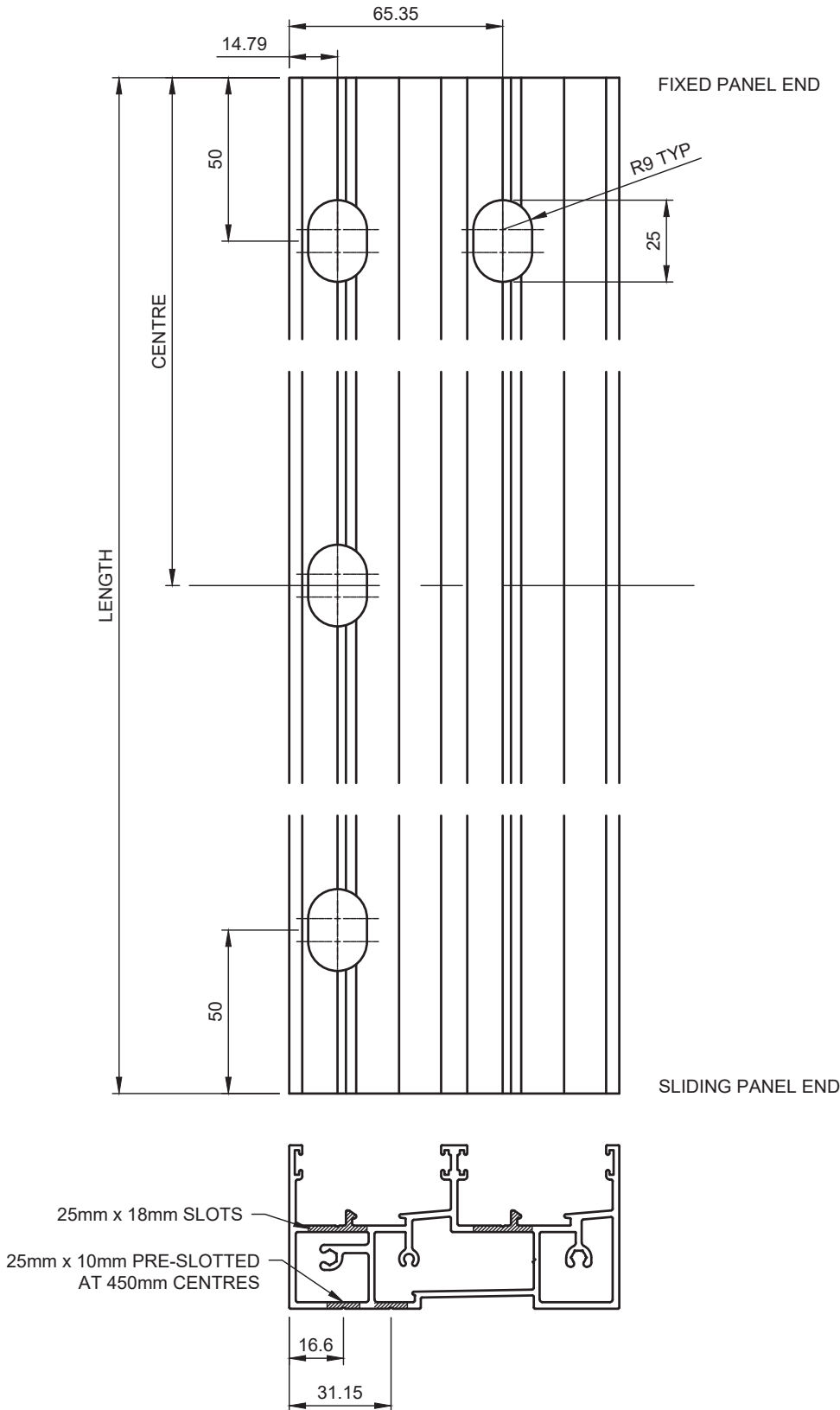
10. Manufacturing Details

AD852 Double Track Hollow Sill



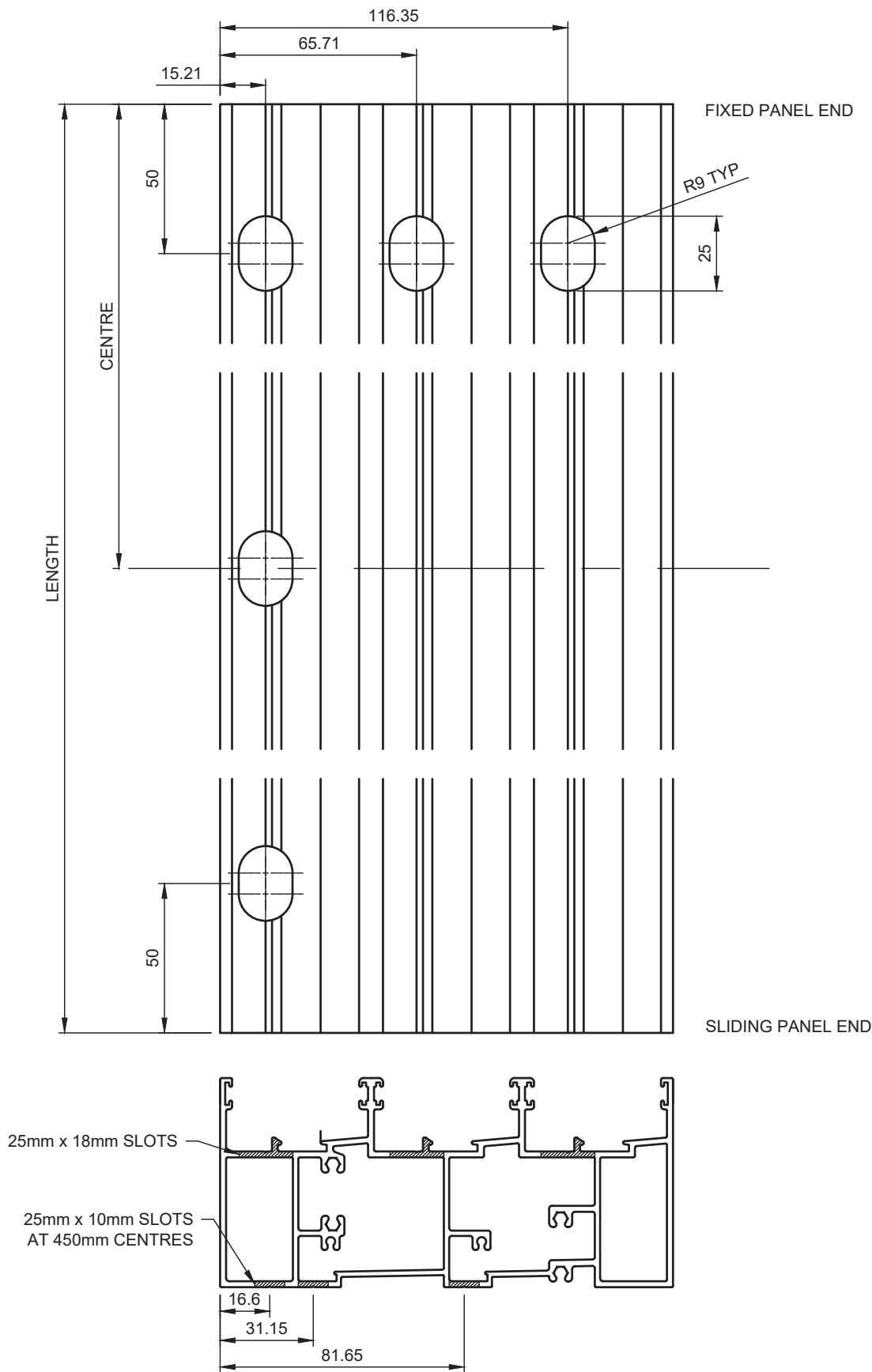
10. Manufacturing Details

AD853S Double Track Hollow Sill



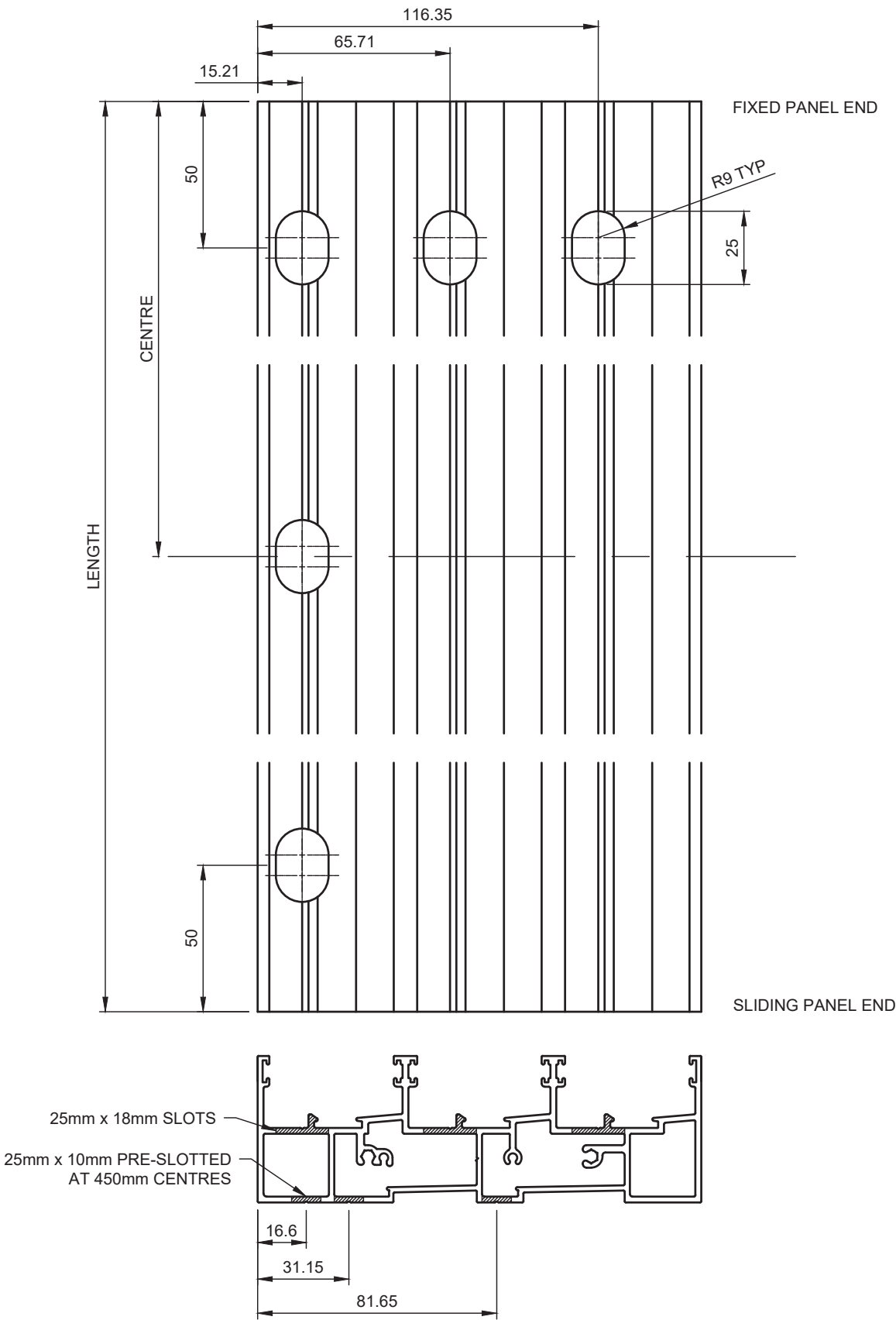
10. Manufacturing Details

AD843 Triple Track Hollow Sill



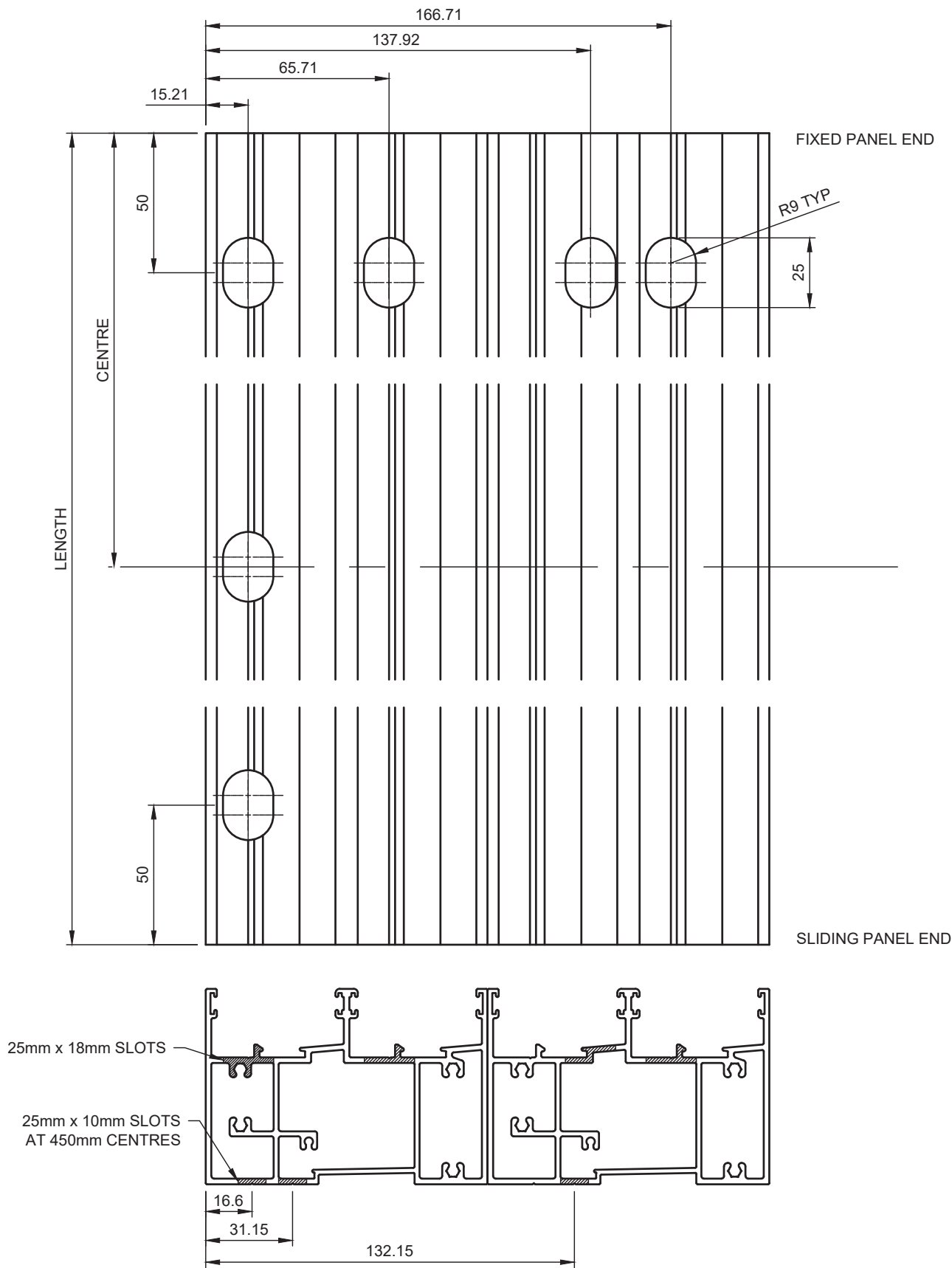
10. Manufacturing Details

AD793S Triple Track Hollow Sill



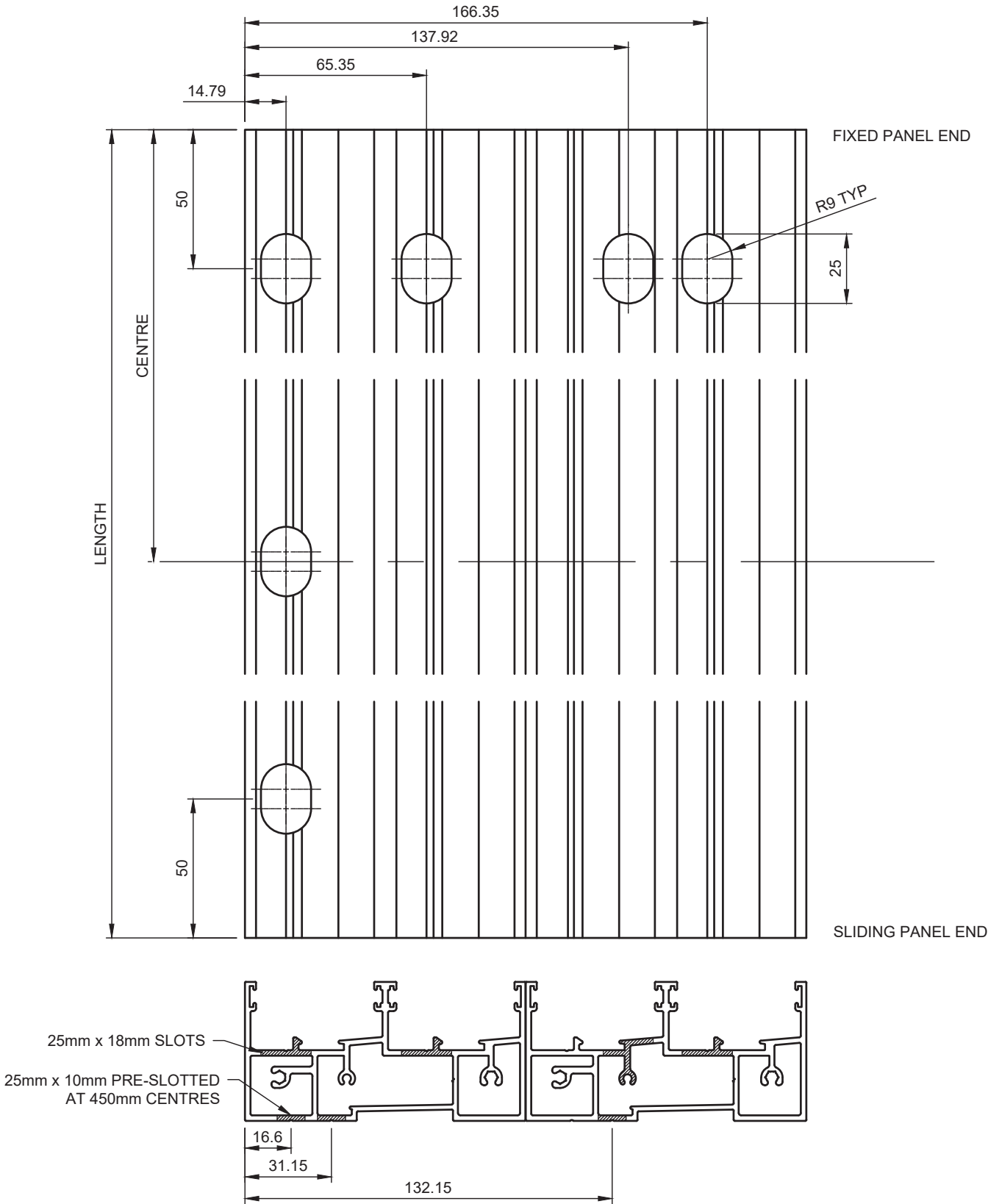
10. Manufacturing Details

AD852 Double Track Hollow Sill for Four Track



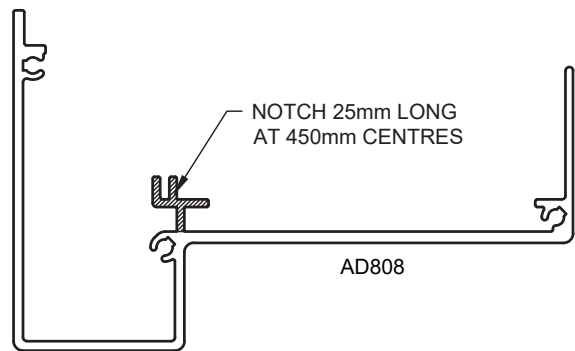
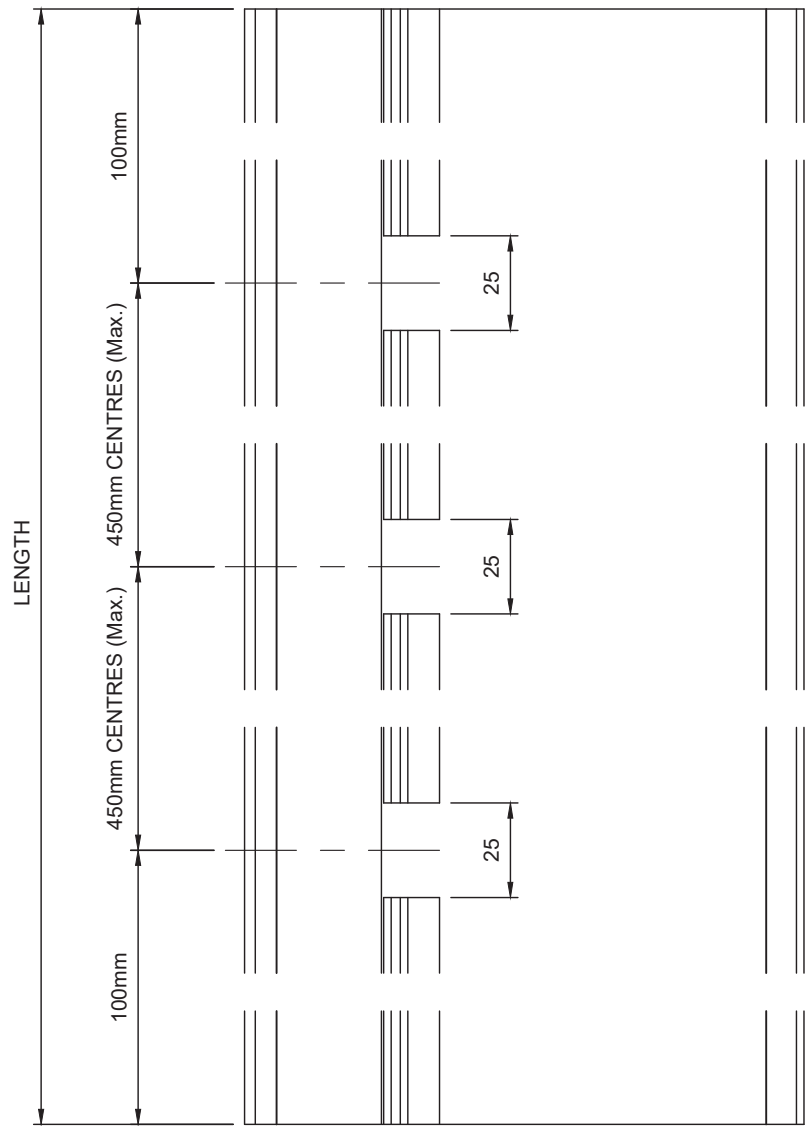
10. Manufacturing Details

AD853S Double Track Hollow Sill for Four Track



10. Manufacturing Details

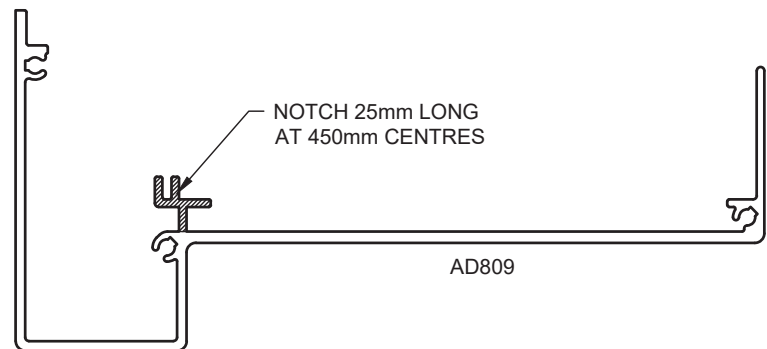
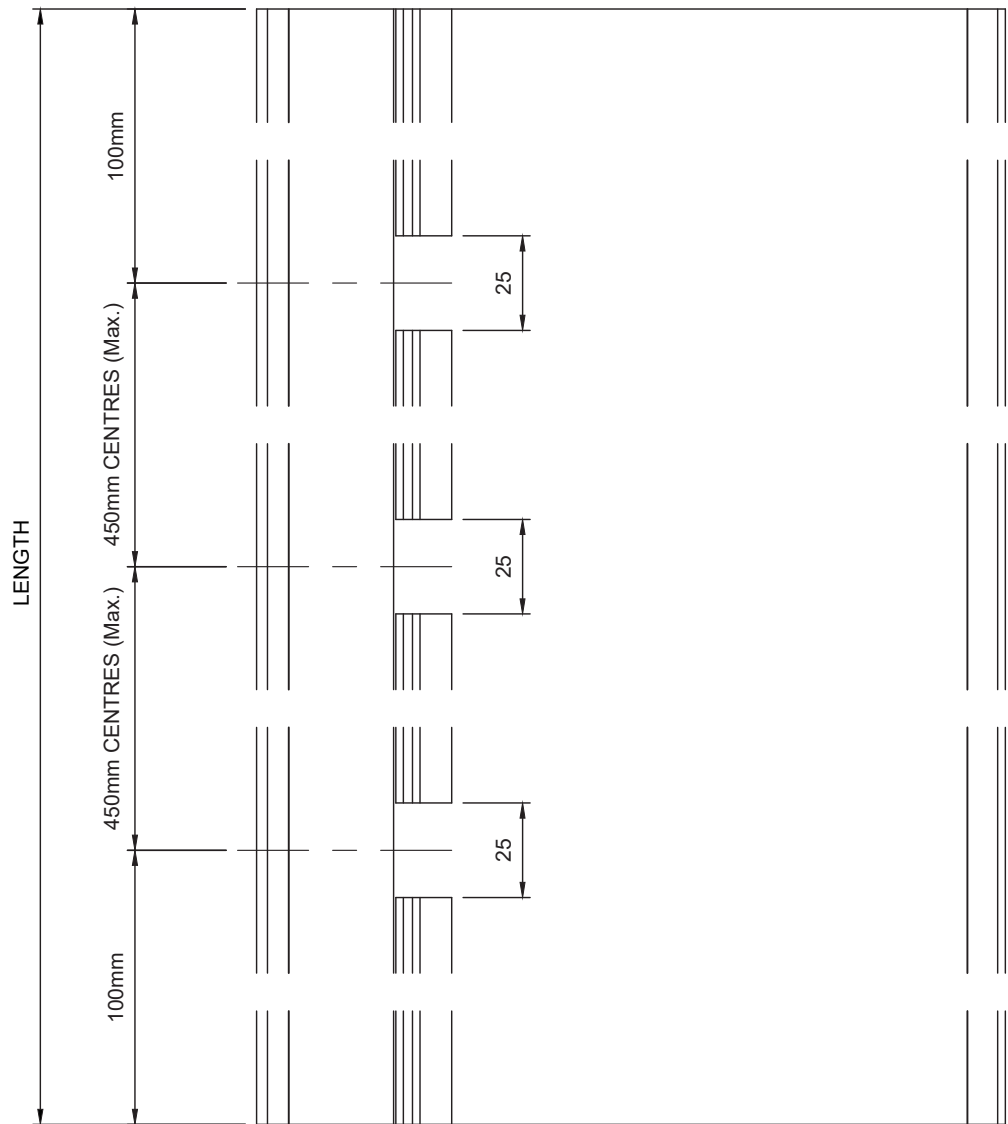
100mm Flush Grate Sill



NOTE: SLOTTED BY FABRICATOR

10. Manufacturing Details

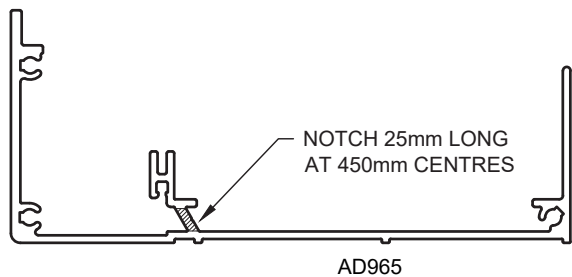
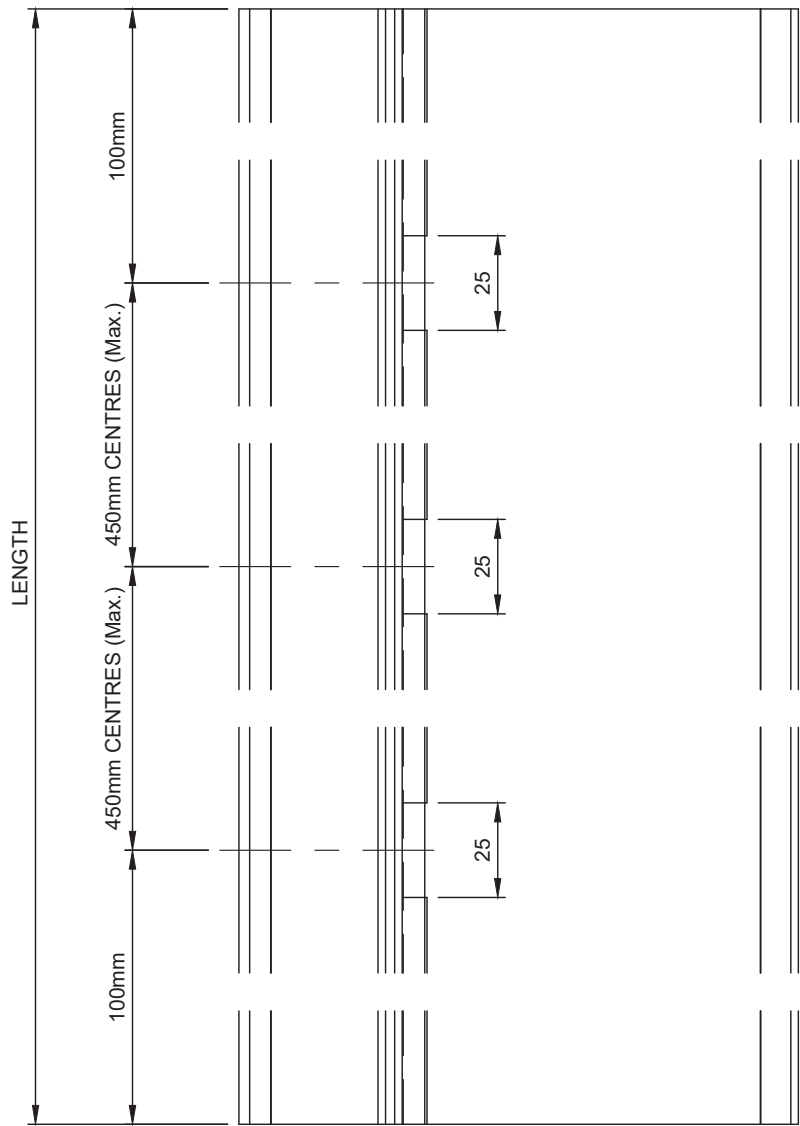
150mm Flush Grate Sill



NOTE: SLOTTED BY FABRICATOR

10. Manufacturing Details

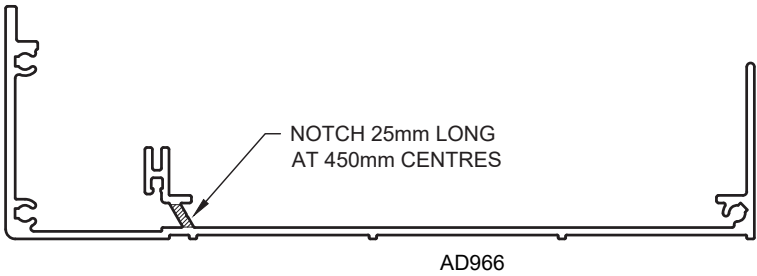
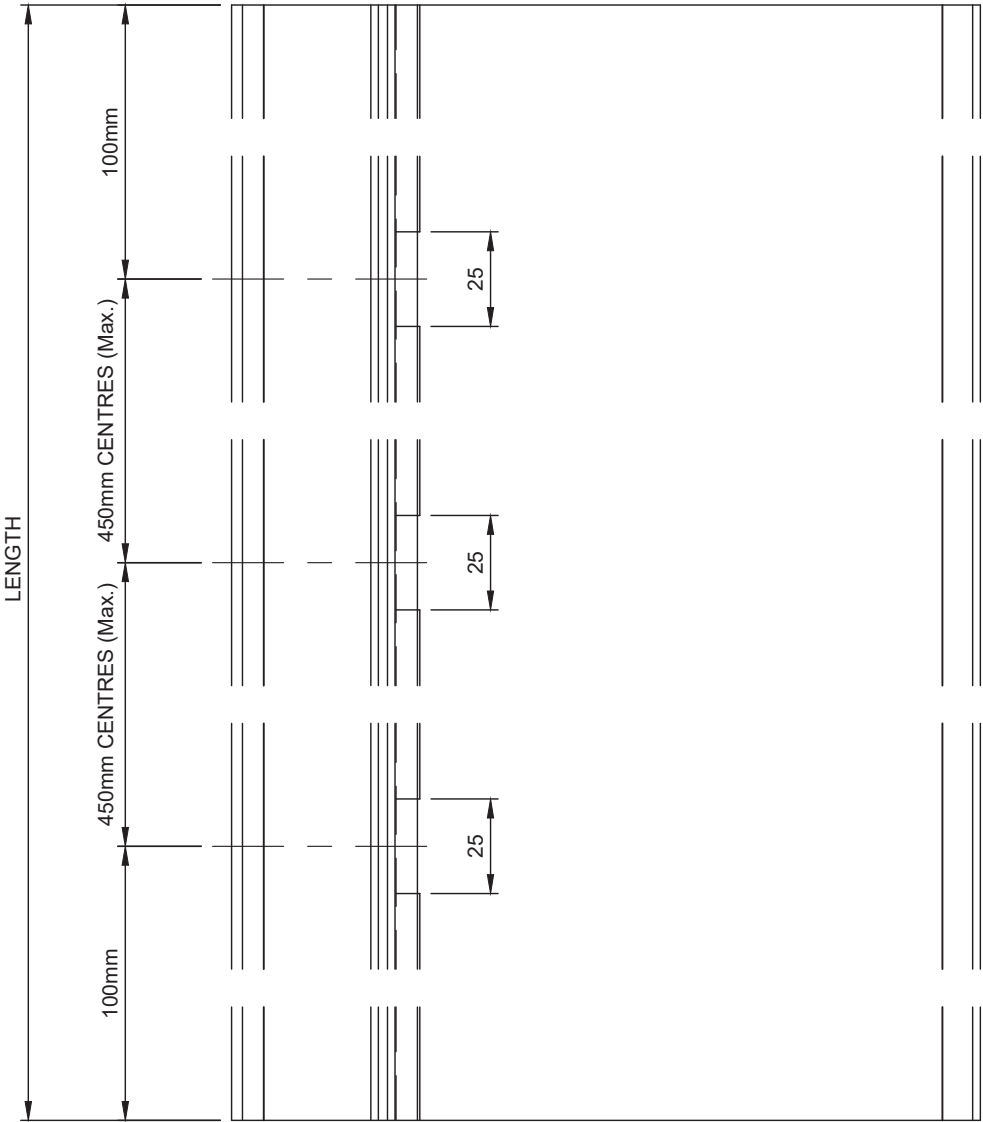
100mm Flush Grate Sill - AD965



NOTE: SLOTTED BY FABRICATOR

10. Manufacturing Details

150mm Flush Grate Sill - AD966



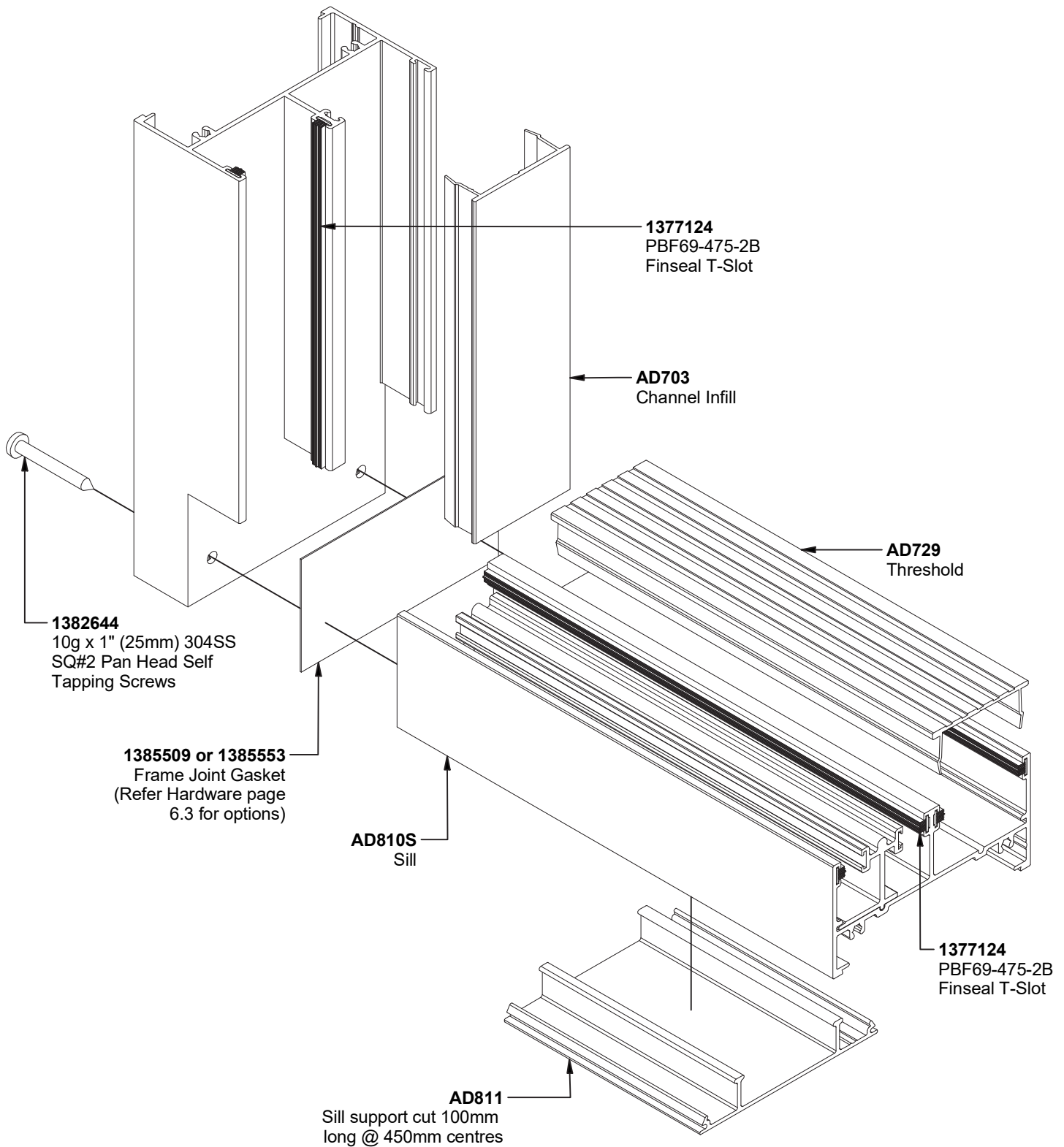
NOTE: SLOTTED BY FABRICATOR

10. Manufacturing Details

Please refer to
**ProGlide High Performance
Sliding Door Technical Manual**
for all other machining details

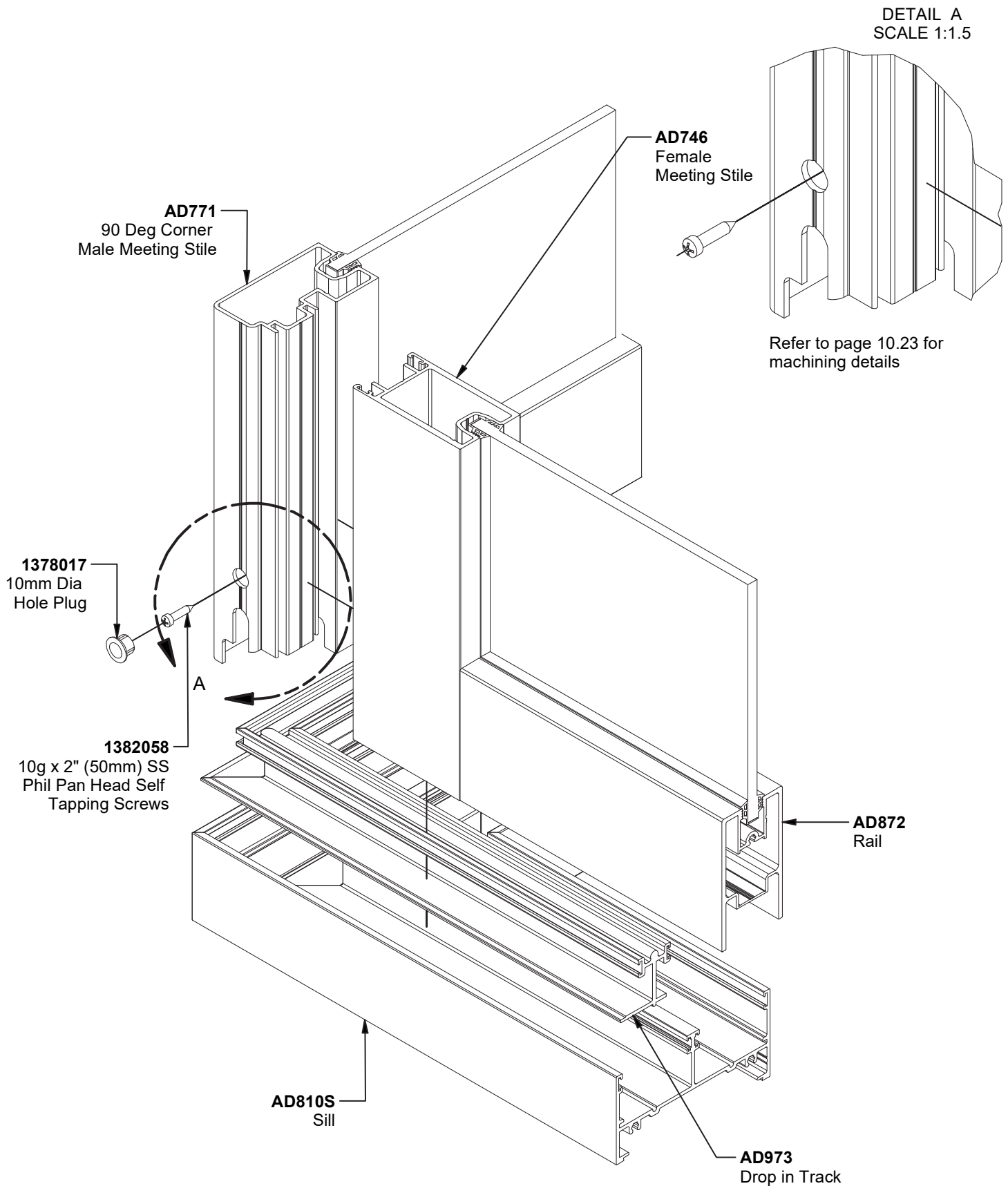
11. Assembly Details

Sill Corner Assembly (Sliding Panel Jamb)



11. Assembly Details

90 Degree Corner Detail

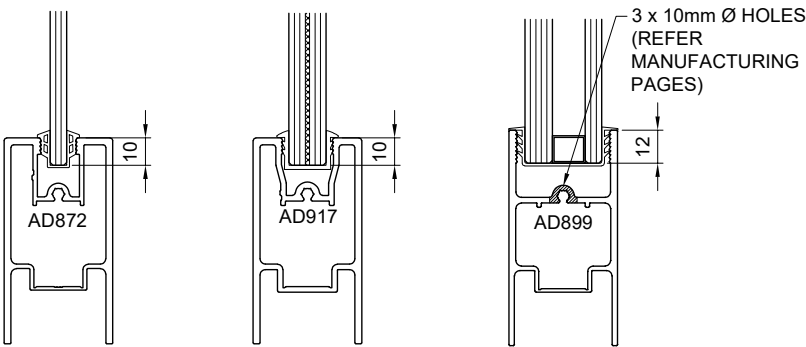


11. Assembly Details

Please refer to
**ProGlide High Performance
Sliding Door Technical Manual**
for all other assembly details

12. Glazing Details

Channel Glazing

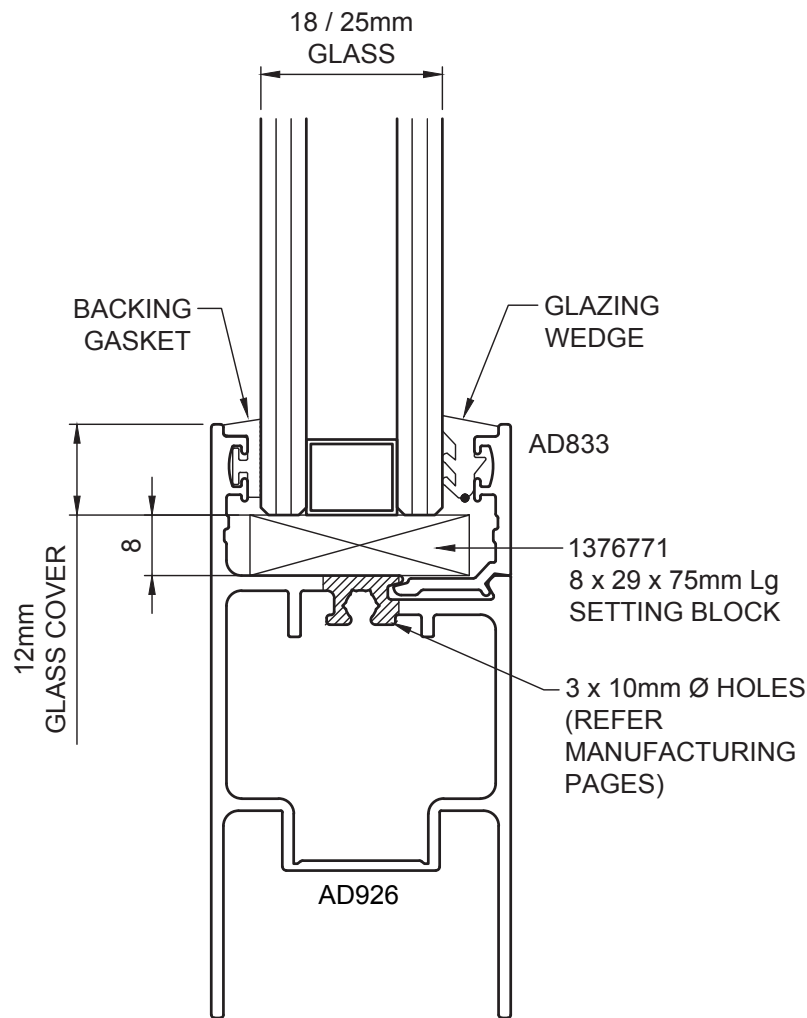


GLASS THICKNESS	GLAZING CHANNEL 12mm POCKET	GLAZING CHANNEL 18mm POCKET	DG GLAZING CHANNEL 33.5mm POCKET
5mm	GR60	-	-
6mm - 6.38mm	GR61	GR55	-
8mm - 8.38mm	GR62	GR76	-
9.52mm	GR63	GR56	-
10mm - 10.38mm	GR63	GR56	-
11.52mm	-	GR57	-
12.38mm - 12.76mm	-	GR68	-
13.52mm	-	GR58	-
18mm	-	-	GRS118
24mm - 25mm	-	-	GRS24
28mm	-	-	GRS28

NOTE: Start and finish glazing channel in the center of the top rail and silicone seal all corners where the gasket is cut. Ensure the silicone is compatible with IGU where applicable.

12. Glazing Details

On Site Glazing



	WEDGE		PUSH IN BACKING GASKET	CO-EXTRUDED BACKING GASKET
GLASS THICKNESS	ID COLOUR	REF. (GAP)	REF. (GAP)	REF. (GAP)
18mm THICK	ORANGE	GR48 / GR48S (8mm)	GR37 / GR37S (4mm)	CE37 / CE37S (4mm)
24mm THICK	WHITE	GR44 / GR44S (4mm)	GR36 / GR36S (2mm)	CE36 / CE36S (2mm)
25mm THICK	BROWN	GR43 / GR43S (3mm)	GR36 / GR36S (2mm)	CE36 / CE36S (2mm)

Note: For window & door systems requiring a co-extruded captive gasket on the external side of the glazed pocket, Santoprene is the recommended material to be applied.

13. Care & Maintenance

FRAMING

Your new **ProGlide UltraFlat High Performance Wheelchair Accessible Sliding Door** frames have been manufactured using the highest quality materials available to the Architectural industry. Constructed from Architectural grade aluminium, these products are highly corrosion resistant and exceptionally strong. With a moderate amount of maintenance, the **ProGlide UltraFlat High Performance Wheelchair Accessible Sliding Door** frame will retain it's good looks and resist the elements for years to come.

The **ProGlide UltraFlat High Performance Wheelchair Accessible Sliding Door** frames are the product of extensive research and development and designed to resist corrosion and rusting, but as with all external elements on the building require some maintenance to keep them looking good and performing well. Depending on how harsh the environment elements are, the maintenance period will vary. Refer to recommended maintenance table below.

Your **ProGlide UltraFlat High Performance Wheelchair Accessible Sliding Door** frames should only ever need to be washed down with a soft bristled brush using warm water and mild detergent. Rinse well with fresh water and remove any detergent residue. Strong detergents and abrasive cleaners should never be used to clean the **ProGlide UltraFlat High Performance Wheelchair Accessible Sliding Door** frames as they may scratch or damage the surface finish.

MAINTENANCE PERIOD TABLE

ENVIRONMENT	RECOMMENDED MAXIMUM MAINTENANCE INTERVAL
Mild	Six Months
Moderate	Three Months
Tropical/Severe	One Month

Environmental Definitions:

Mild – Being rural, away from the coast and remote from industry and urban activity.

Moderate – Being mainly urban, inland and away from heavy industry.

Tropical – Being coastal/marine, subject to salt deposition and within 15km of the Eastern coast or 10km of the Western coast of Australia.

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