



Versastyle

Slim Wardrobe Systems



Versastyle

Slim Wardrobe Systems

Technical Manual

July 2024 | ISSUE D

al spec[®]
EVERYTHING ALUMINIUM
& HARDWARE

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Contents

1. TECHNICAL MANUAL RELEASE NOTES	1.1
2. TECHNICAL SPECIFICATIONS	2.1
5. EXTRUSIONS	5.1
Double Track Frame	5.1
Triple Track Frame	5.2
Door Panel	5.3
Hanger Rods	5.4
6. HARDWARE & COMPONENTS	6.1
Glazing Channels	6.1
Fasteners	6.1
Accessories	6.2
7. TYPICAL ELEVATION	7.1
8. TYPICAL DETAILS	8.1
Typical Head & Sill Detail - Double Track	8.1
Typical Jamb Detail - Double Track - 2 Panel	8.2
Typical Jamb Detail - Double Track - 3 Panel	8.3
Typical Jamb Detail - Double Track - 4 Panel	8.4
Typical Head & Sill - Triple Track	8.5
Typical Jamb Detail - Triple Track - 3 Panel	8.6
Typical Jamb Detail - Triple Track - 6 Panel	8.7
Sill Options	8.8
Jamb Options	8.9
Wedge/ Channel & Infill Detail	8.10
Midrail	8.11
Hanger Rods & Shelf Stiffener	8.12
9. CUTTING FORMULAS	9.1
No Jamb - 2 & 3 Panel	9.1
No Jamb - 4 & 6 Panel	9.2
Standard Jamb Both Sides - 2 & 3 Panel	9.3
Standard Jamb Both Sides - 4 & 6 Panel	9.4
Standard Jamb & Return Wall - 2 & 3 Panel	9.5
Standard Jamb & Return Wall - 4 & 6 Panel	9.6
Return Wall Both Sides - 2 & 3 Panel	9.7
Return Wall Both Sides - 4 & 6 Panel	9.8
10. MANUFACTURING DETAILS	10.1
Stile Machining	10.1
11. ASSEMBLY DETAILS	11.1

Panel Board Infill - Bottom Corner	11.1
Panel Glass Infill - Bottom Corner	11.2
VSA010 Roller Assembly	11.3

13. CARE & MAINTENANCE	13.1
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1. Technical Manual Release Notes

This page is intended to record all changes to the **VERASTYLE SLIM WARDROBE SYSTEMS** technical manual pages.

Changes or additions to this manual will be itemised with a brief description and date when the amendments were made.

[illegible]

2. Technical Specifications

ALUMINIUM

Aluminium frames should be manufactured using Alspec's **VERSASTYLE SLIM WARDROBE SYSTEM**.

Maximum Panel Height (no midrail)	2.4m
Maximum Panel Height (with midrail)	2.7m
Maximum Panel Width	1.2m
Panel Aspect Ratio (to prevent panel racking)	2.5 : 1
Maximum Panel Weight	50kgs

HARDWARE

- Glazing channels and wedges shall be Alspec's glazing channels and wedges to suit standard panel infill options.
- All other hardware as per Alspec Technical Manual.

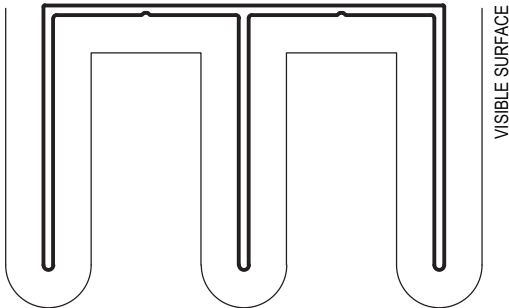
FINISHES

- All powder coated material shall be produced to AS3715.
- All anodised material shall be produced to AS1231.

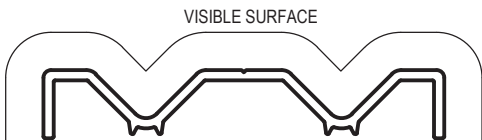
All products are available from Alspec (A.B.N. 63 001 252 259) as detailed in the "Alspec" Catalogue or on the Internet at www.alspec.com.au . All glass and glazing shall be applied in accordance with the requirements of AS1288 (under section 5 "Criteria for Human Impact Safety").

5. Extrusions

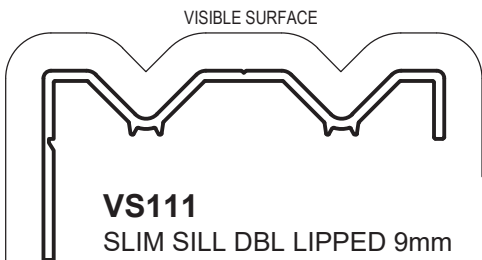
Double Track Frame



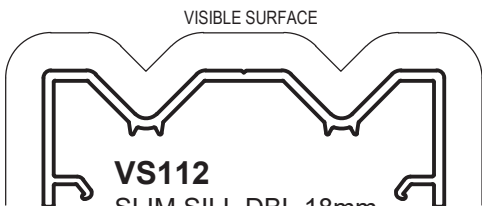
VS105
SLIM HEAD DBL
Anod. Per. 309
Paint Per. 256



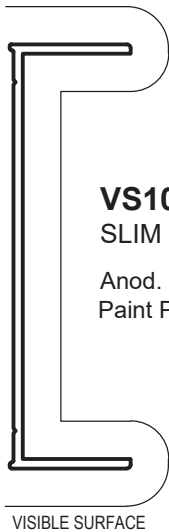
VS110
SLIM SILL DBL 9mm
Anod. Per. 165
Paint Per. 100



VS111
SLIM SILL DBL LIPPED 9mm
Anod. Per. 198
Paint Per. 100



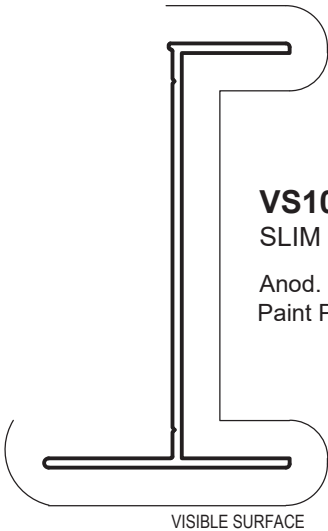
VS112
SLIM SILL DBL 18mm
Anod. Per. 225
Paint Per. 100



VS107
SLIM JAMB DBL
Anod. Per. 173
Paint Per. 116



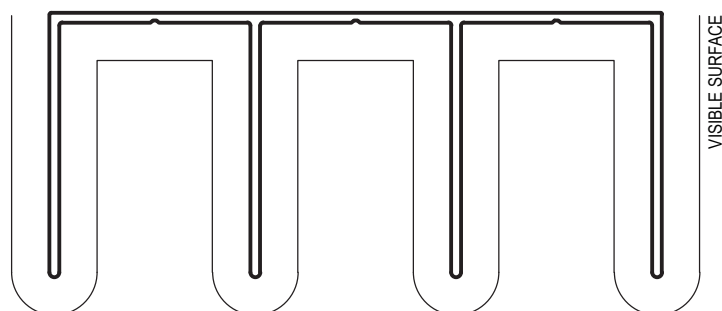
VS108
SLIM JAMB RETURN
LEG DBL
Anod. Per. 246
Paint Per. 156



VS109
SLIM JAMB COVER DBL
Anod. Per. 206
Paint Per. 134

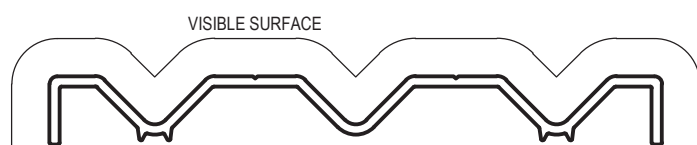
5. Extrusions

Triple Track Frame



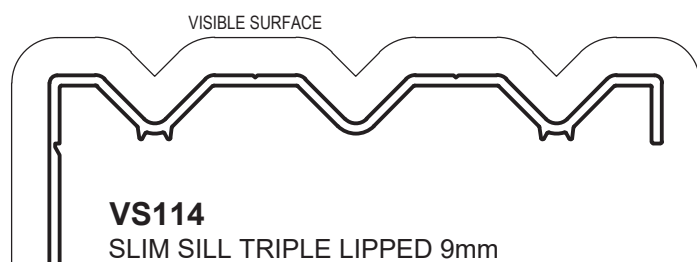
VS106
SLIM HEAD TRIPLE

Anod. Per. 432
Paint Per. 351



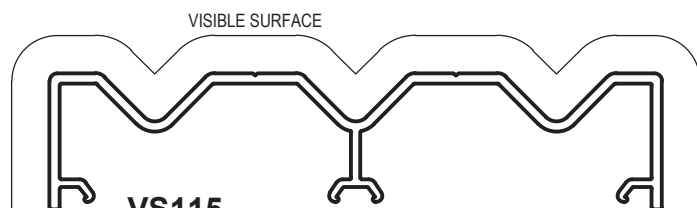
VS113
SLIM SILL TRIPLE 9mm

Anod. Per. 231
Paint Per. 114



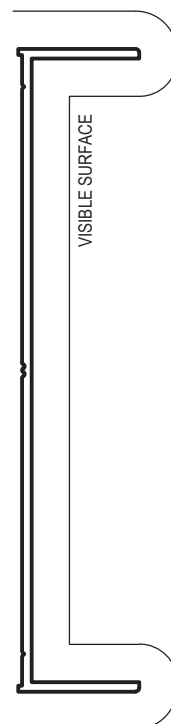
VS114
SLIM SILL TRIPLE LIPPED 9mm

Anod. Per. 264
Paint Per. 130



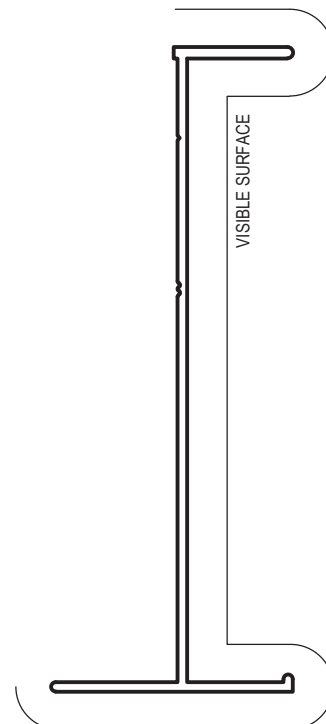
VS115
SLIM SILL TRIPLE 18mm

Anod. Per. 313
Paint Per. 132



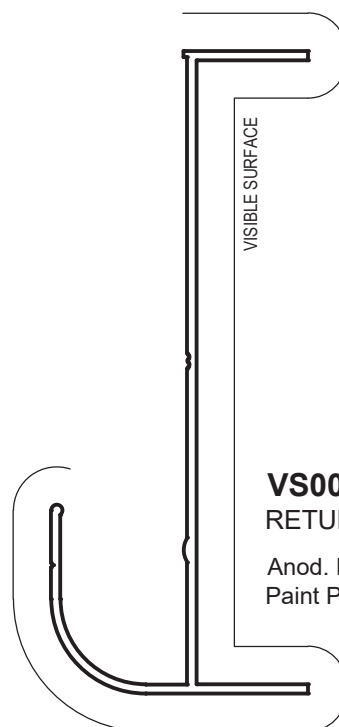
VS003
JAMB

Anod. Per. 232
Paint Per. 145



VS005
COVER JAMB

Anod. Per. 265
Paint Per. 162

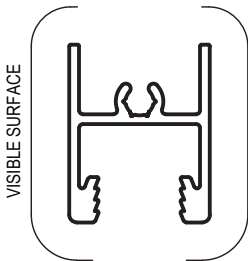


VS004
RETURN JAMB

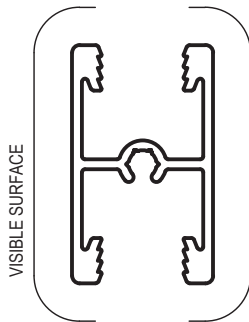
Anod. Per. 307
Paint Per. 185

5. Extrusions

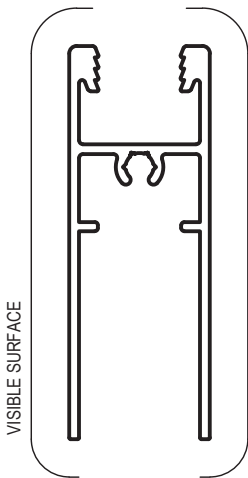
Door Panel



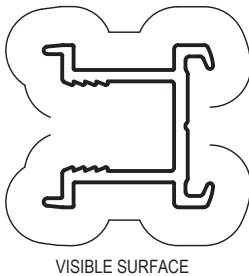
VS101
SLIM TOP RAIL
Anod. Per. 163
Paint Per. 100



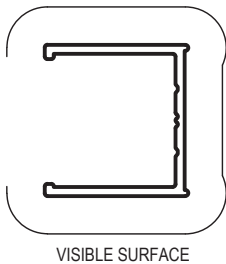
VS104
SLIM MID RAIL
Anod. Per. 210
Paint Per. 100



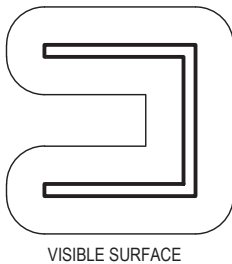
VS102
SLIM BTM RAIL
Anod. Per. 283
Paint Per. 113



VS103
SLIM GRIP STILE
Anod. Per. 147
Paint Per. 100



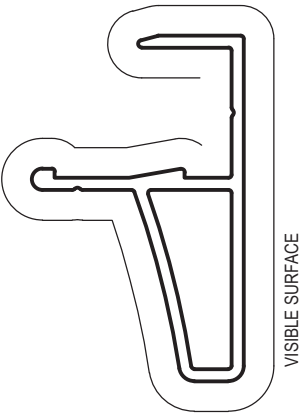
VS006
WALL CHANNEL
Anod. Per. 114
Paint Per. 100



WR048
RECEIVER CHANNEL
Anod. Per. 117
Paint Per. 100

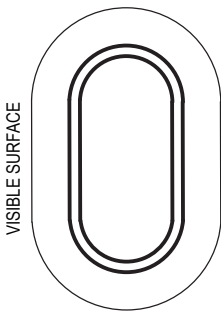
5. Extrusions

Hanger Rods



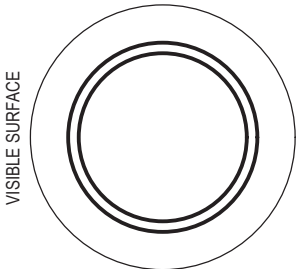
VS027
SHELF STIFFENER

Anod. Per. 166
Paint Per. 150



WR049
HANGER ROD - OVAL

Anod. Per. 100
Paint Per. 100



EXT TUBE 25 x 1.4mm
Alspec Code: 1111412

Anod. Per. 100
Paint Per. 100

6. Hardware & Components

Glazing Channels

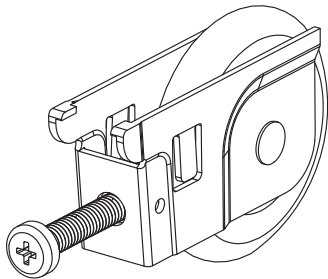
IMAGE	TO SUIT INFILL	PART #	DESCRIPTION	FINISH
	4mm	1335105	VSA006 ROBE GLAZ CHAN 4mm x 150m	BLACK (034)
		1335106		CLEAR (0Z1)
		1335107		FROST (0J9)
	6 - 6.38mm	1396037	VSA009 ROBE GLAZ CHAN 6.38mm x 100m	BLACK (034)
		1396038		FROST (0J9)
		1396039		CLEAR (0Z1)
	7.5 - 8mm	1335109	VS W/ROBE GLAZ CHAN 8mm x 100m	BLACK (034) TRANSPARENT (050) FROST (0J9)
	9mm	1396018	VSA004 ROBE WEDGE 9mm x 3.7m	BLACK (034)
	10mm	1335011	VSA005 ROBE WEDGE 10mm x 3.7m	BLACK (034)

Fasteners

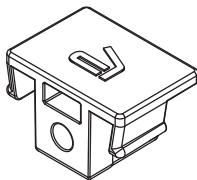
SCREWS			
PART #	HEAD	DESCRIPTION	LOCATION
1382046	PHILLIPS	8g x 1 (25mm) SS PHILLIPS PAN S/TAP SCREW x 500	PANEL ASSEMBLY
1383036	PHILLIPS	8g x 1 (25mm) ZP PHIL PAN S/TAP SCREW x 500	
1382042	PHILLIPS	8g x 1/2 (13mm) SS PHILLIPS PAN S/TAP SCREW x 1000	SHELF STIFFENER

6. Hardware & Components

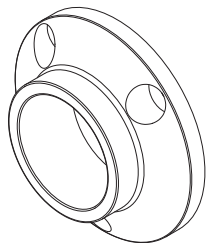
Accessories



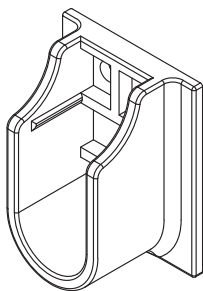
VSA010 ROBE ROLLER S4330NR 30mm ADJ SCREW	
PART	1396041
FINISH	NOT SPECIFIED (099)
QTY	EACH



VSA002 HEAD GUIDE SLIM x 150	
PART	1335010
FINISH	BLACK (034)
QTY	BAG



WRA001 ROBE 25mm FLANGE ROD END	
PART	1396001
FINISH	PEARL WHITE GLOSS (010)
QTY	EACH

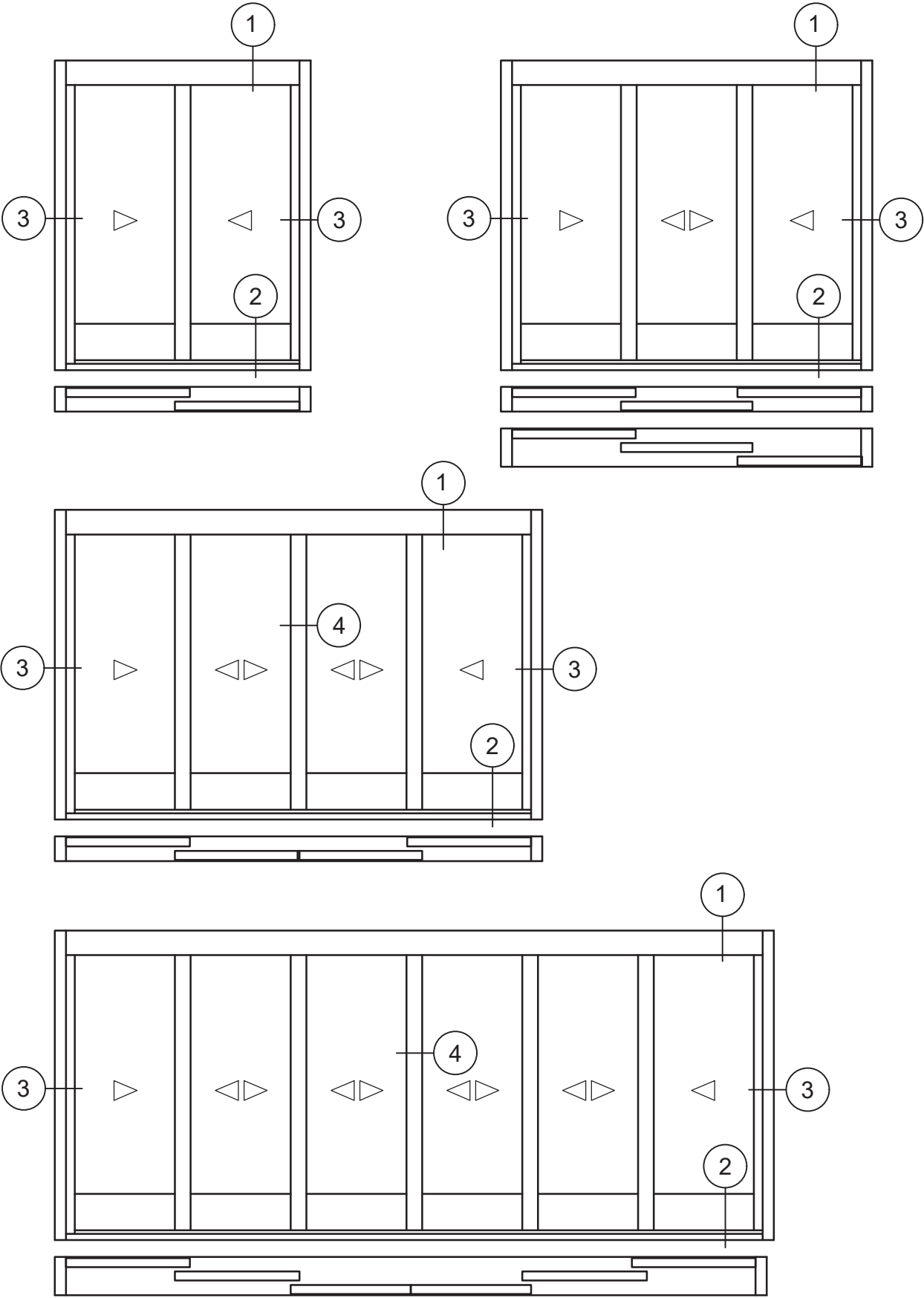


WRA014 OVAL FLANGE ROD ENDS	
PART	1396014
FINISH	PEARL WHITE GLOSS (010)
QTY	EACH

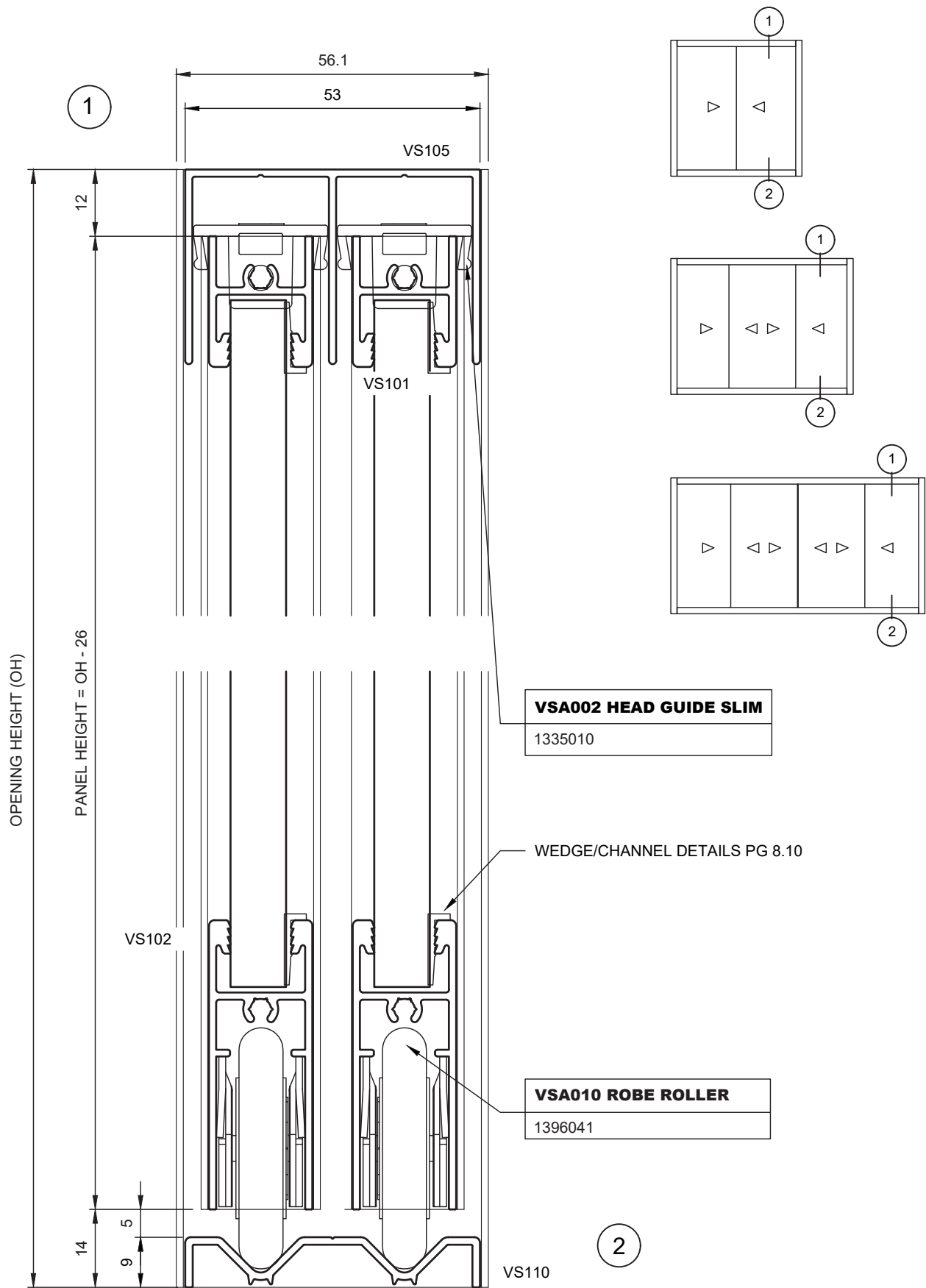


VSA008 ROBE DOOR BUFFER 24mm x 200m			
PART	1396023	1396035	1396036
FINISH	FROST (0J9)	BLACK (034)	WHITE (010)
QTY	ROLL		

7. Typical Elevation

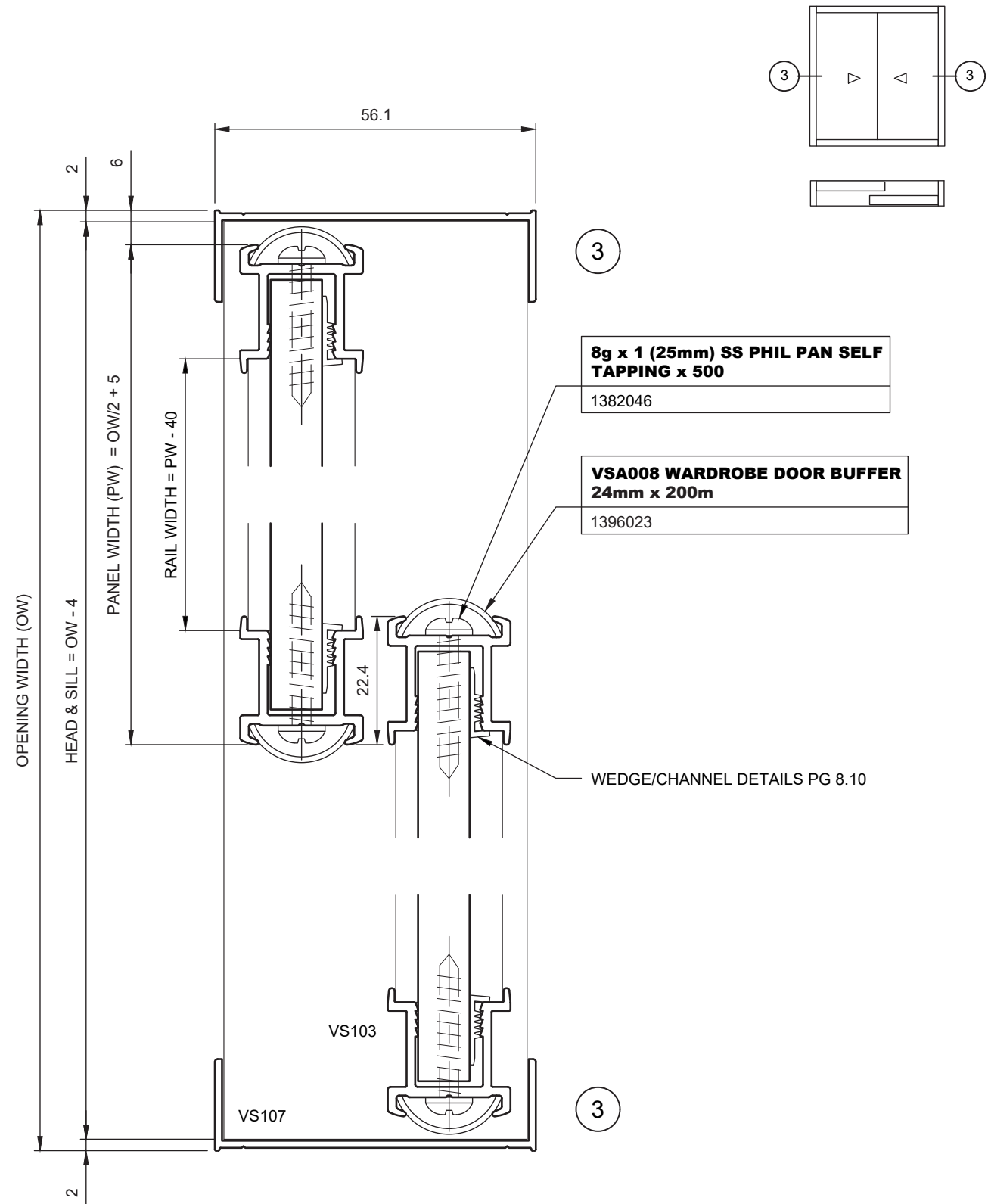


Typical Head & Sill Detail - Double Track

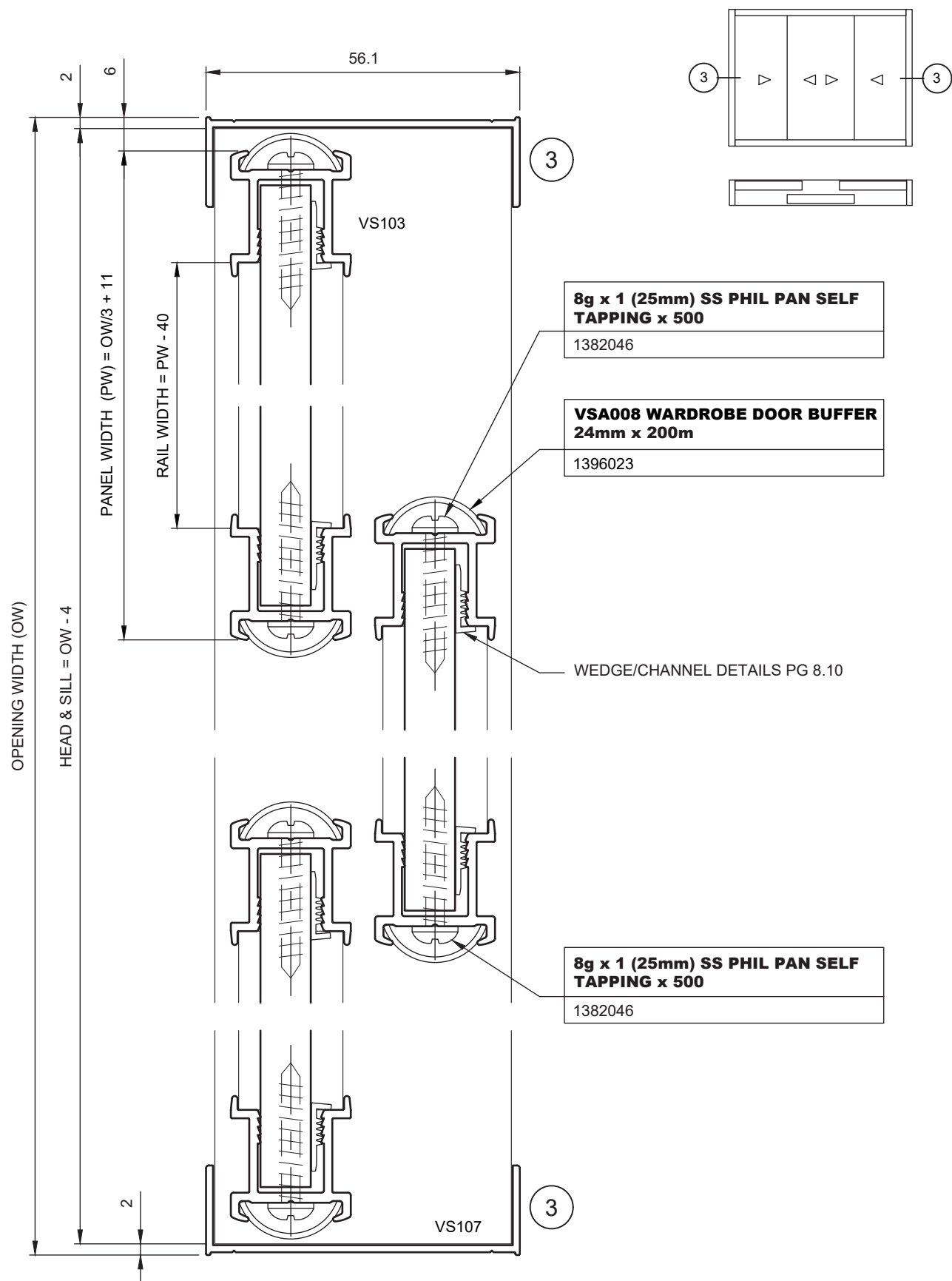


8. Typical Details

Typical Jamb Detail - Double Track - 2 Panel

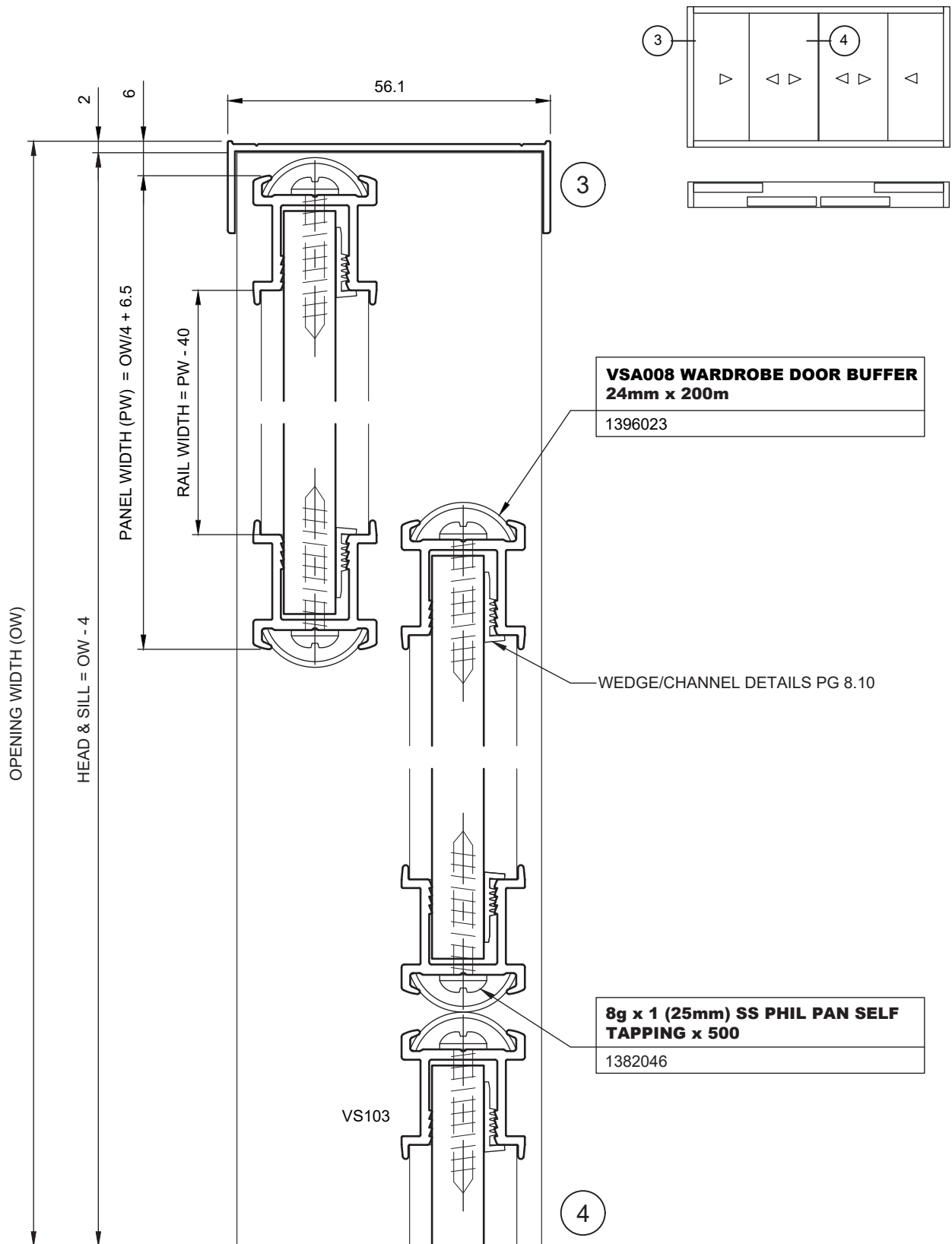


Typical Jamb Detail - Double Track - 3 Panel

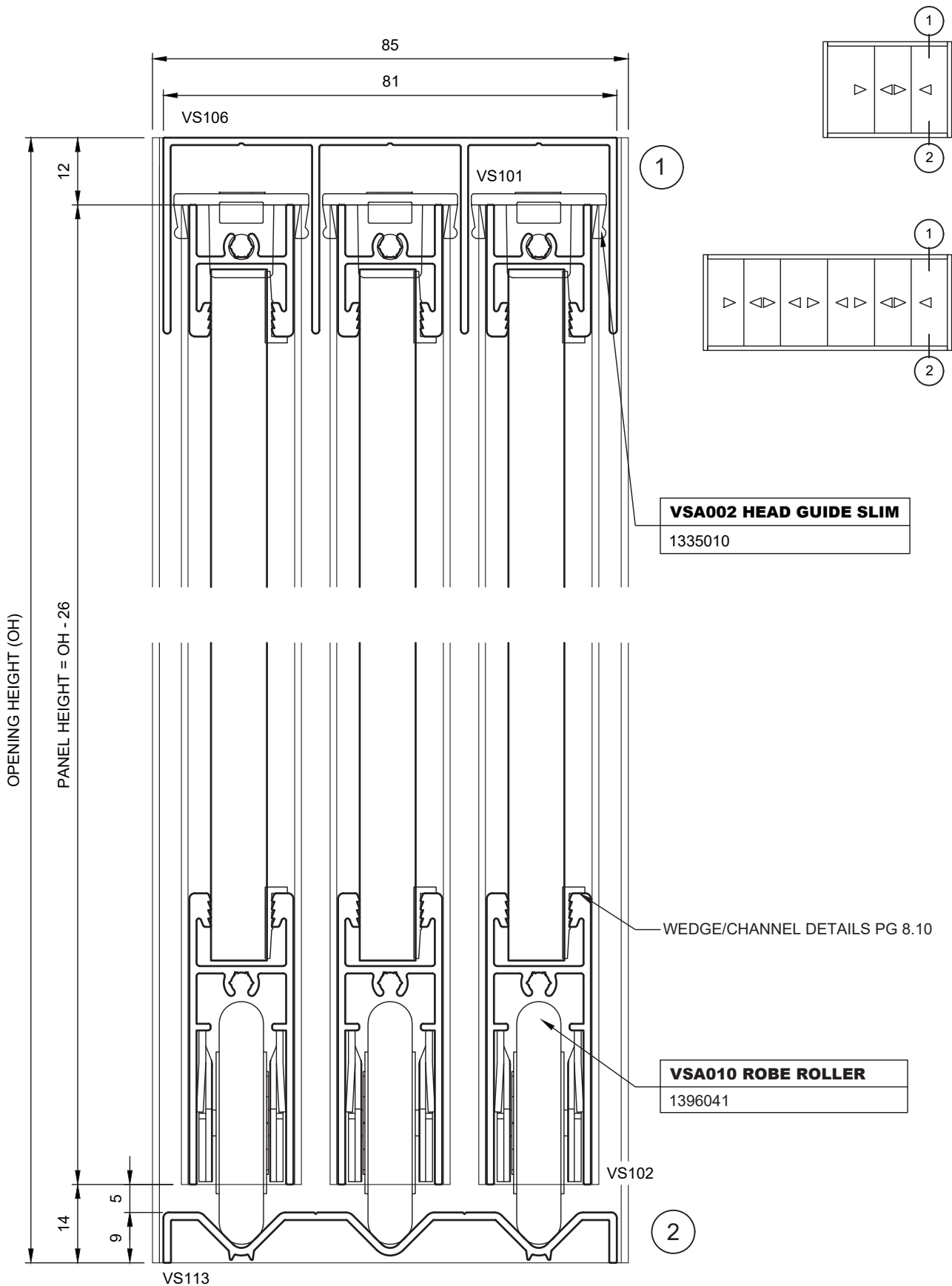


8. Typical Details

Typical Jamb Detail - Double Track - 4 Panel

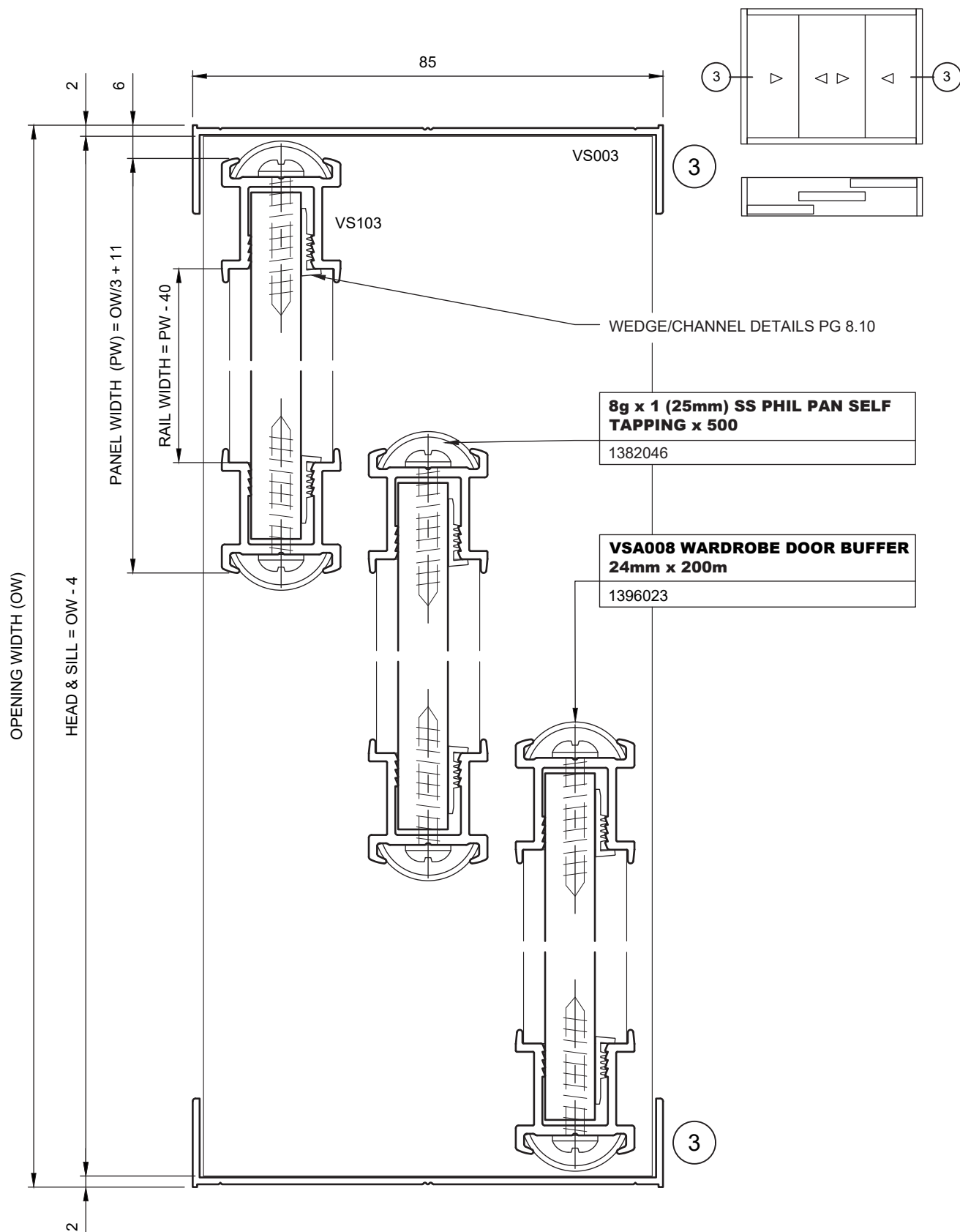


Typical Head & Sill - Triple Track

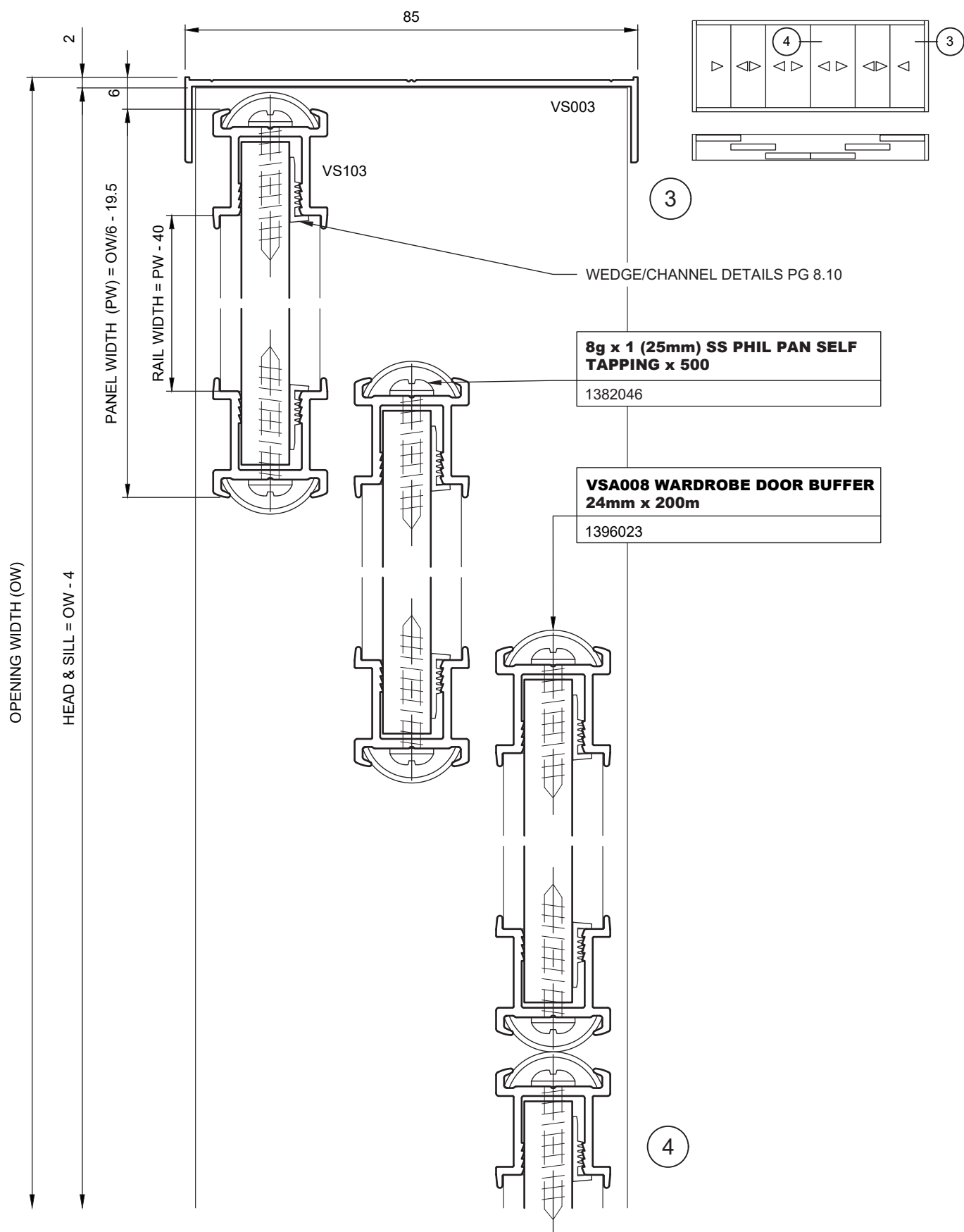


8. Typical Details

Typical Jamb Detail - Triple Track - 3 Panel

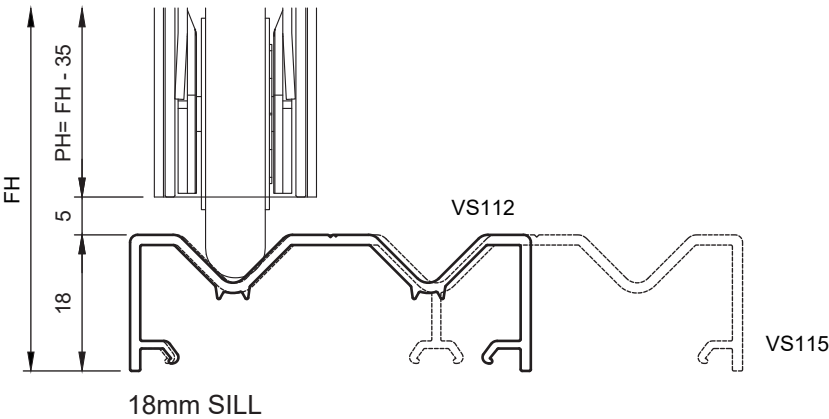
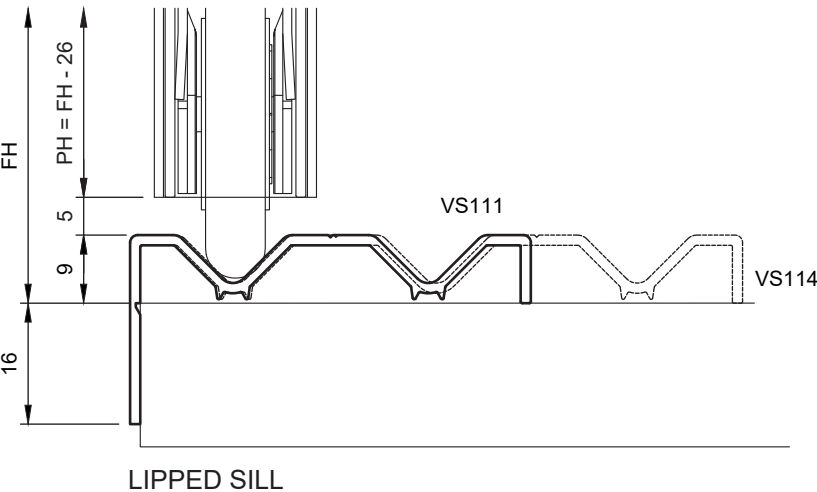
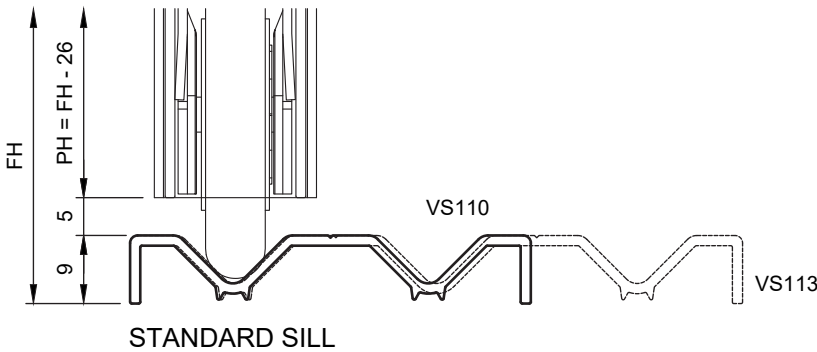


Typical Jamb Detail - Triple Track - 6 Panel

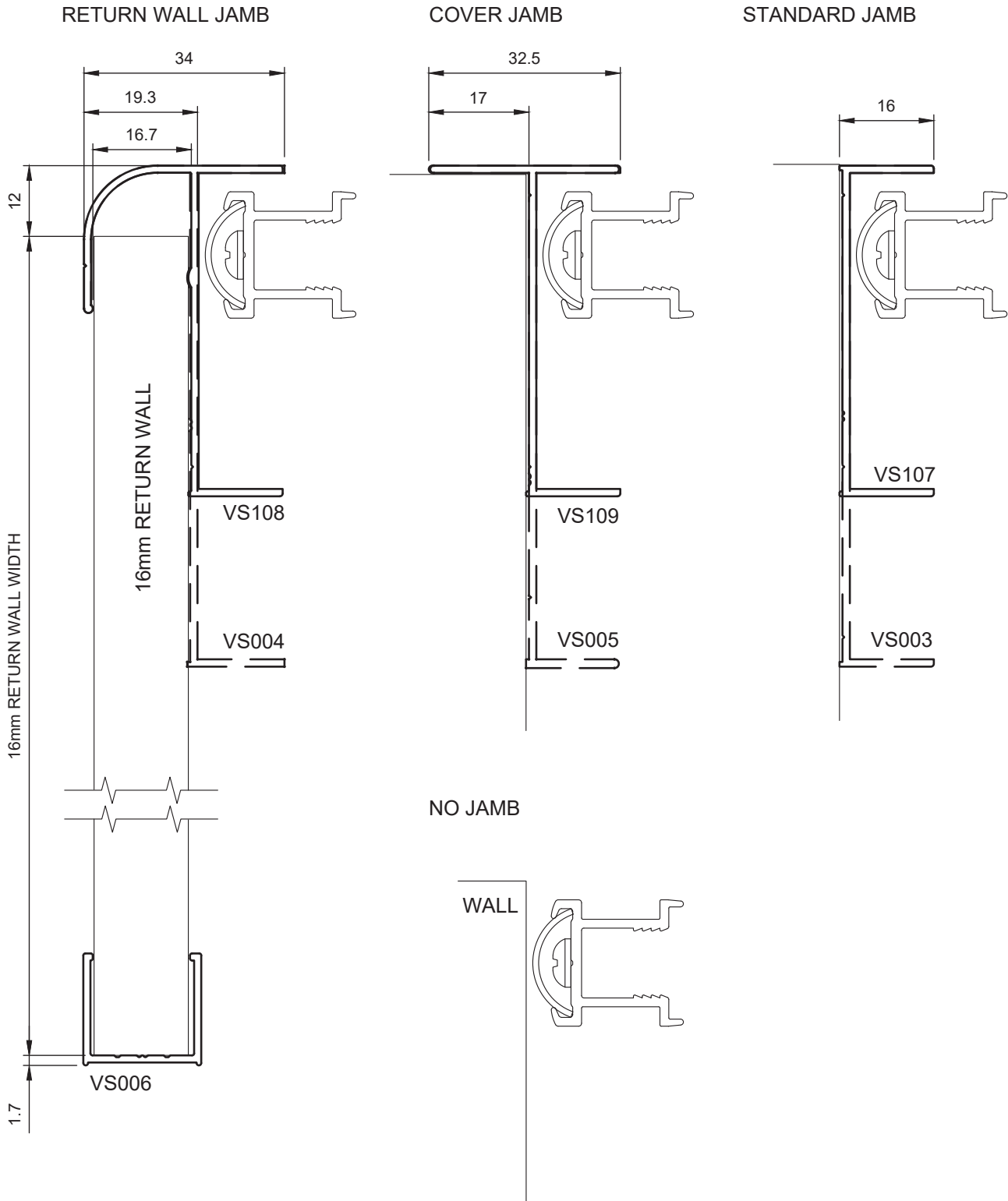


8. Typical Details

Sill Options

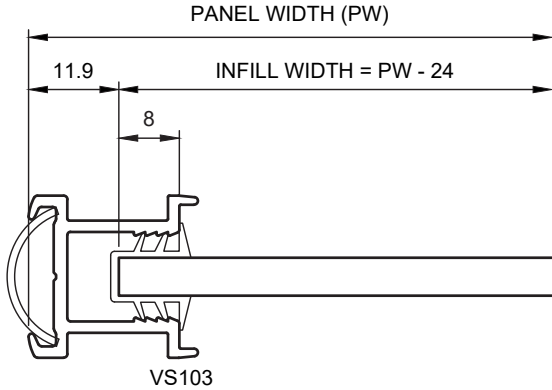
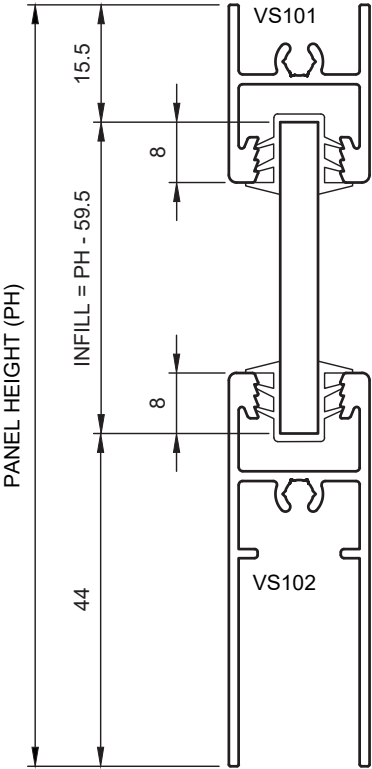


Jamb Options

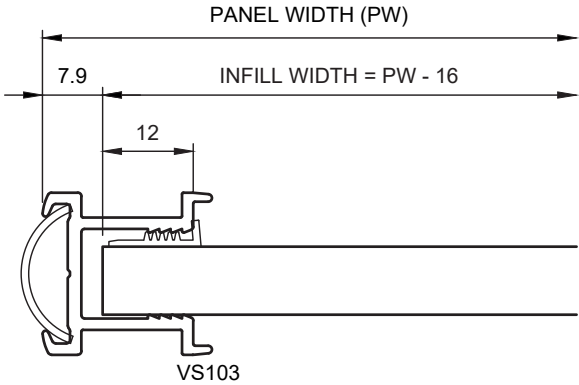
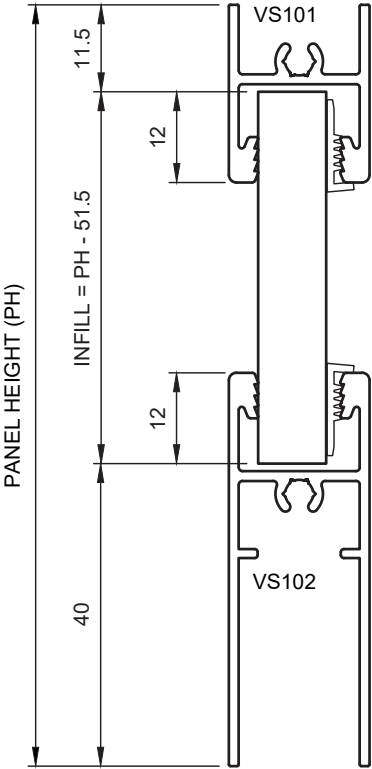


8. Typical Details

Wedge/ Channel & Infill Detail



GLAZING CHANNEL			
INFILL THICKNESS	PART #	DESCRIPTION	FINISH
4mm	1335107	VSA006 ROBE GLAZ CHAN 4mm x 150m	REFER TO PG6.1
6 - 6.38mm	1396038	VSA009 ROBE GLAZ CHAN 6.38mm x 100m	
8mm	1335109	VS W/ROBE GLAZ.CHAN 8mm x 100m	

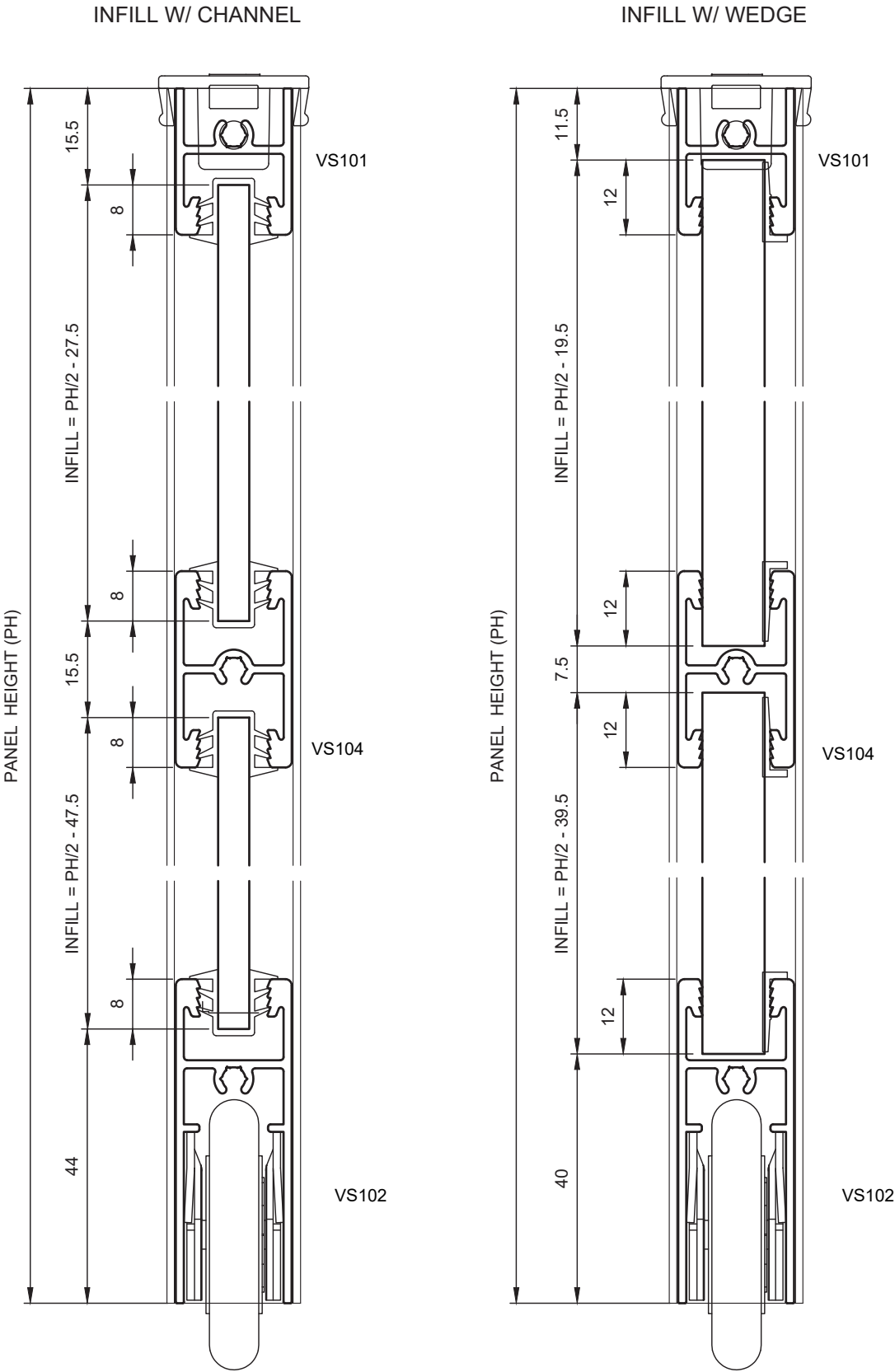


WEDGES			
INFILL THICKNESS	PART #	DESCRIPTION	FINISH
9mm	1396018	VSA004 ROBE WEDGE 9mm x 3.7m	BLACK (034)
10mm	1335011	VSA005 ROBE WEDGE 10mm x 3.7m	

* INFILLS ARE CUT AT 75mm LENGTHS AND PLACED 100mm FROM EACH CORNER, THEN EVERY 500mm CENTRES

Midrail

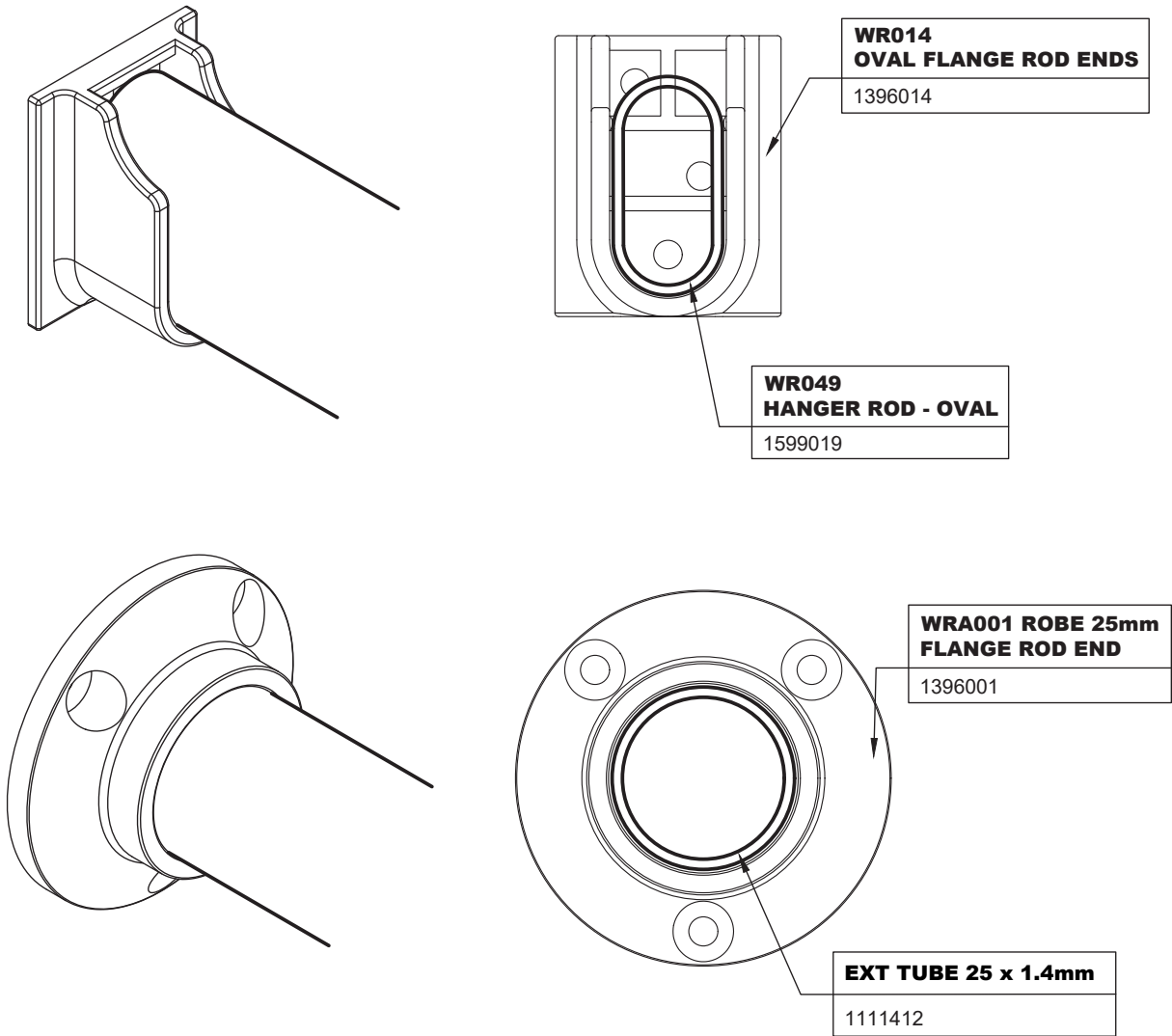
* VS104 MIDRAIL REQUIRED FOR PANELS GREATER THAN 2400mm, OTHERWISE OPTIONAL



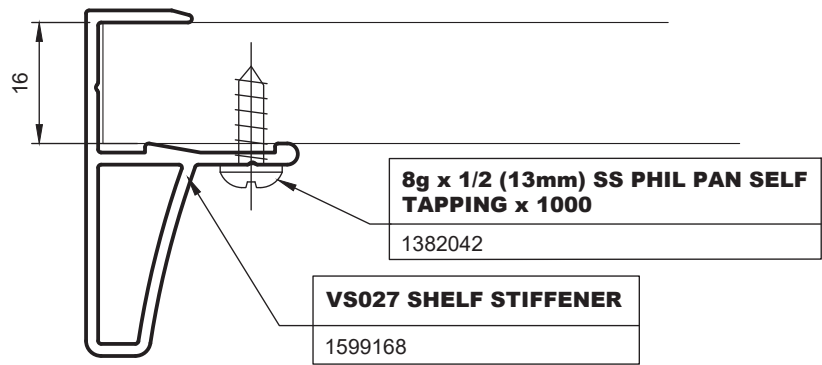
8. Typical Details

Hanger Rods & Shelf Stiffener

HANGER RODS



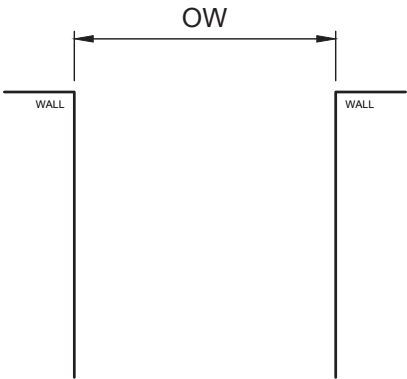
SHELF STIFFENER

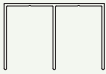
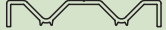
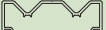


9. Cutting Formulas

No Jamb - 2 & 3 Panel

JOB NO:		DATE:	
ADDRESS:			
INFILL:		COLOUR:	
OPENING HEIGHT (OH) LEFT		OPENING HEIGHT (OH) RIGHT	
OPENING WIDTH (OW) BTM		OPENING WIDTH (OW) TOP	
NOTES:			



FRAME SECTIONS - TRIPLE TRACK		FRAME DOUBLE - DBL TRACK	QTY	FORMULA
PROFILE				
HEADS			1	OW TOP
	VS106 SLIM HEAD TRIPLE	VS105 SLIM HEAD DBL		
SILLS			1	OW BTM
	VS113 SLIM SILL TRIPLE 9mm	VS110 SLIM SILL DBL 9mm		
			1	OW BTM
	VS114 SLIM SILL TRIPLE LIPPED 9mm	VS111 SLIM SILL DBL LIPPED 9mm		
			1	OW BTM
	VS115 SLIM SILL TRIPLE 18mm	VS112 SLIM SILL DBL 18mm		

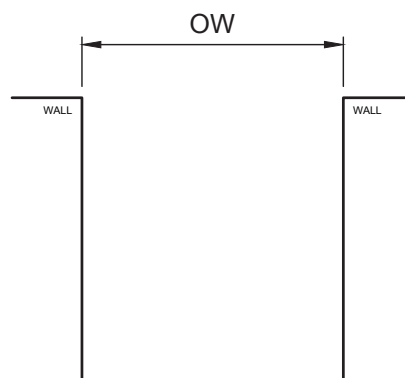
SH VS103 STILE HEIGHT
RW VS101 RAIL WIDTH
* VS104 REQUIRED FOR PANELS GREATER THAN 2100mm

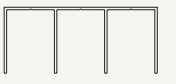
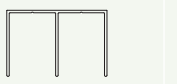
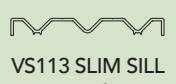
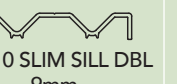
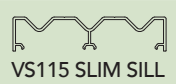
PANEL SECTIONS			2 PANEL	3 PANEL
PROFILE		QTY	FORMULA	FORMULA
 VS101 SLIM TOP RAIL (1 per panel)			OW/2 - 33	OW/3 - 27.5
 VS102 SLIM BTM RAIL (1 per panel)			OW/2 - 33	OW/3 - 27.5
 VS104 SLIM MID RAIL* (1 per panel)			OW/2 - 33	OW/3 - 27.5
 VS103 SLIM STILE (2 per panel)			*9mm SILL OH - 26	
			*18mm SILL OH - 35	
INFILL				
DESCRIPTION		QTY	FORMULA	SIZE
NO MIDRAIL	CHANNEL		SH - 59.5	x
			RW + 13	
	WEDGE		SH - 59.5	x
			RW + 24	
MIDRAIL	CHANNEL	UPPER INFILL	SH/2 - 27.5	x
			RW + 13	
	LOWER INFILL	SH/2 - 47.5	x	
		RW + 13		
	WEDGE	UPPER INFILL	SH/2 - 19.5	x
			RW + 24	
LOWER INFILL	SH/2 - 39.5	x		
	RW + 24			

9. Cutting Formulas

No Jamb - 4 & 6 Panel

JOB NO:		DATE:	
ADDRESS:			
INFILL:		COLOUR:	
OPENING HEIGHT (OH) LEFT		OPENING HEIGHT (OH) RIGHT	
OPENING WIDTH (OW) BTM		OPENING WIDTH (OW) TOP	
NOTES:			

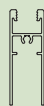


FRAME SECTIONS - TRIPLE TRACK		FRAME DOUBLE - DBL TRACK	QTY	FORMULA
PROFILE				
HEADS			1	OW TOP
	VS106 SLIM HEAD TRIPLE	VS105 SLIM HEAD DBL		
SILLS			1	OW BTM
	VS113 SLIM SILL TRIPLE 9mm	VS110 SLIM SILL DBL 9mm		
			1	OW BTM
	VS114 SLIM SILL TRIPLE LIPPED 9mm	VS111 SLIM SILL DBL LIPPED 9mm		
			1	OW BTM
	VS115 SLIM SILL TRIPLE 18mm	VS112 SLIM SILL DBL 18mm		

SH VS103 STILE HEIGHT

RW VS101 RAIL WIDTH

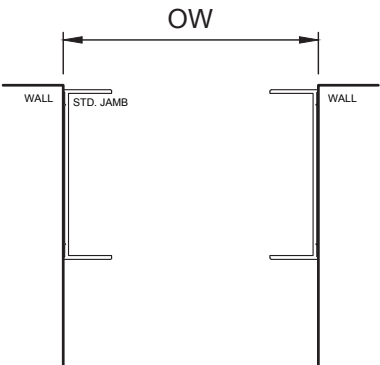
* VS104 REQUIRED FOR PANELS GREATER THAN 2100mm

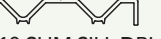
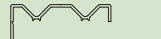
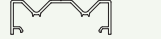
PANEL SECTIONS			4 PANEL	6 PANEL
PROFILE		QTY	FORMULA	FORMULA
 VS101 SLIM TOP RAIL (1 per panel)			OW/4 - 32	OW/6 - 27
 VS102 SLIM BTM RAIL (1 per panel)			OW/4 - 32	OW/6 - 27
 VS104 SLIM MID RAIL* (1 per panel)			OW/4 - 32	OW/6 - 27
 VS103 SLIM STILE (2 per panel)			*9mm SILL OH - 26	
			*18mm SILL OH - 35	
INFILL				
DESCRIPTION		QTY	FORMULA	SIZE
NO MIDRAIL	CHANNEL		SH - 59.5	x
			RW + 13	
	WEDGE		SH - 59.5	x
			RW + 24.5	
MIDRAIL	CHANNEL	UPPER INFILL	SH/2 - 27.5	x
			RW + 13	
		LOWER INFILL	SH/2 - 47.5	x
			RW + 13	
	WEDGE	UPPER INFILL	SH/2 - 19.5	x
			RW + 24	
	LOWER INFILL	SH/2 - 39.5	x	
		RW + 24		

9. Cutting Formulas

Standard Jamb Both Sides - 2 & 3 Panel

JOB NO:		DATE:	
ADDRESS:			
INFILL:		COLOUR:	
OPENING HEIGHT (OH) LEFT		OPENING HEIGHT (OH) RIGHT	
OPENING WIDTH (OW) BTM		OPENING WIDTH (OW) TOP	
NOTES:			



FRAME SECTIONS - TRIPLE TRACK		FRAME DOUBLE - DBL TRACK	QTY	FORMULA
PROFILE				
JAMBS			2	OH LEFT/RIGHT
	VS003 JAMB	VS107 SLIM JAMB DBL		
HEADS			1	OW TOP - 4
	VS106 SLIM HEAD TRIPLE	VS105 SLIM HEAD DBL		
SILLS			1	OW BTM - 4
	VS113 SLIM SILL TRIPLE 9mm	VS110 SLIM SILL DBL 9mm		
			1	OW BTM - 4
	VS114 SLIM SILL TRIPLE LIPPED 9mm	VS111 SLIM SILL DBL LIPPED 9mm		
			1	OW BTM - 4
	VS115 SLIM SILL TRIPLE 18mm	VS112 SLIM SILL DBL 18mm		

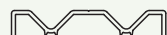
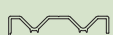
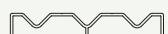
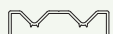
SH VS103 STILE HEIGHT
RW VS101 RAIL WIDTH
* VS104 REQUIRED FOR PANELS GREATER THAN 2100mm

PANEL SECTIONS			2 PANEL	3 PANEL
PROFILE		QTY	FORMULA	FORMULA
 VS101 SLIM TOP RAIL (1 per panel)			OW/2 - 35	OW/3 - 29
 VS102 SLIM BTM RAIL (1 per panel)			OW/2 - 35	OW/3 - 29
 VS104 SLIM MID RAIL* (1 per panel)			OW/2 - 35	OW/3 - 29
 VS103 SLIM STILE (2 per panel)			*9mm SILL OH - 26	
			*18mm SILL OH - 35	
INFILL				
DESCRIPTION		QTY	FORMULA	SIZE
NO MIDRAIL	CHANNEL		SH - 59.5	x
			RW + 16	
	WEDGE		SH - 51.5	x
			RW + 24	
MIDRAIL	CHANNEL	UPPER INFILL	SH/2 - 27.5	x
			RW + 16	
		LOWER INFILL	SH/2 - 47.5	x
			RW + 16	
	WEDGE	UPPER INFILL	SH/2 - 19.5	x
			RW + 24	
		LOWER INFILL	SH/2 - 39.5	x
			RW + 24	

9. Cutting Formulas

Standard Jamb Both Sides - 4 & 6 Panel

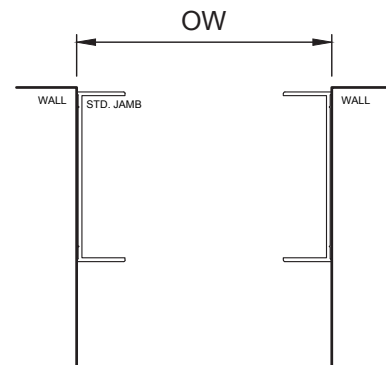
JOB NO:		DATE:	
ADDRESS:			
INFILL:		COLOUR:	
OPENING HEIGHT (OH) LEFT		OPENING HEIGHT (OH) RIGHT	
OPENING WIDTH (OW) BTM		OPENING WIDTH (OW) TOP	
NOTES:			

FRAME SECTIONS - TRIPLE TRACK		FRAME DOUBLE - DBL TRACK	QTY	FORMULA
PROFILE				
JAMBS		VS003 JAMB	2	OH LEFT/ RIGHT
		VS107 SLIM JAMB DBL		
HEADS		VS106 SLIM HEAD TRIPLE	1	OW TOP - 4
		VS105 SLIM HEAD DBL		
SILLS		VS113 SLIM SILL TRIPLE 9mm	1	OW BTM - 4
		VS110 SLIM SILL DBL 9mm		
		VS114 SLIM SILL TRIPLE LIPPED 9mm	1	OW BTM - 4
		VS111 SLIM SILL DBL LIPPED 9mm		
		VS115 SLIM SILL TRIPLE 18mm	1	OW BTM - 4
		VS112 SLIM SILL DBL 18mm		

SH VS103 STILE HEIGHT

RW VS101 RAIL WIDTH

* VS104 REQUIRED FOR PANELS GREATER THAN 2100mm

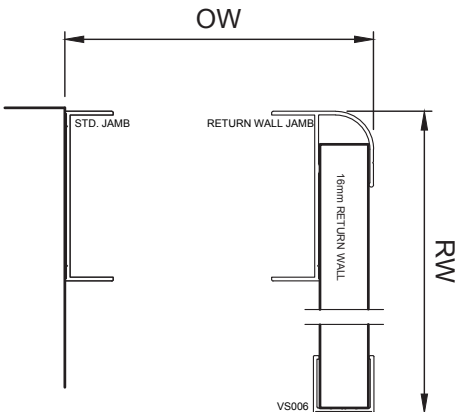


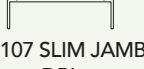
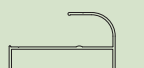
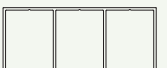
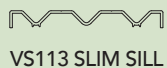
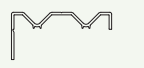
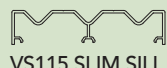
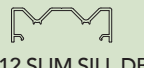
PANEL SECTIONS			4 PANEL	6 PANEL
PROFILE		QTY	FORMULA	FORMULA
 VS101 SLIM TOP RAIL (1 per panel)			OW/4 - 33	OW/6 - 28
 VS102 SLIM BTM RAIL (1 per panel)			OW/4 - 33	OW/6 - 28
 VS104 SLIM MID RAIL* (1 per panel)			OW/4 - 33	OW/6 - 28
 VS103 SLIM STILE (2 per panel)			*9mm SILL OH - 26	
			*18mm SILL OH - 35	
INFILL				
DESCRIPTION		QTY	FORMULA	SIZE
NO MIDRAIL	CHANNEL		SH - 59.5	x
			RW + 16	
	WEDGE		SH - 51.5	x
			RW + 24	
MIDRAIL	CHANNEL	UPPER INFILL	SH/2 - 27.5	x
			RW + 16	
		LOWER INFILL	SH/2 - 47.5	x
			RW + 16	
	WEDGE	UPPER INFILL	SH/2 - 19.5	x
			RW + 24	
	LOWER INFILL	SH/2 - 39.5	x	
		RW + 24		

9. Cutting Formulas

Standard Jamb & Return Wall - 2 & 3 Panel

JOB NO:		DATE:	
ADDRESS:			
INFILL:		COLOUR:	
OPENING HEIGHT (OH) LEFT		OPENING HEIGHT (OH) RIGHT	
OPENING WIDTH (OW) BTM		OPENING WIDTH (OW) TOP	
NOTES:			



FRAME SECTIONS - TRIPLE TRACK		FRAME DOUBLE - DBL TRACK	QTY	FORMULA
PROFILE				
JAMBS	 VS003 JAMB	 VS107 SLIM JAMB DBL	1	OH LEFT/ RIGHT
	 VS004 RETURN JAMB	 VS108 SLIM JAMB RETURN LEG DBL	1	OH LEFT/ RIGHT
HEADS	 VS106 SLIM HEAD TRIPLE	 VS105 SLIM HEAD DBL	1	OW TOP - 22
SILLS	 VS113 SLIM SILL TRIPLE 9mm	 VS110 SLIM SILL DBL 9mm	1	OW BTM - 22
	 VS114 SLIM SILL TRIPLE LIPPED 9mm	 VS111 SLIM SILL DBL LIPPED 9mm	1	OW BTM - 22
	 VS115 SLIM SILL TRIPLE 18mm	 VS112 SLIM SILL DBL 18mm	1	OW BTM - 22
	 VS006 WALL CHANNEL		1	OH
		16mm RETURN WALL	1	

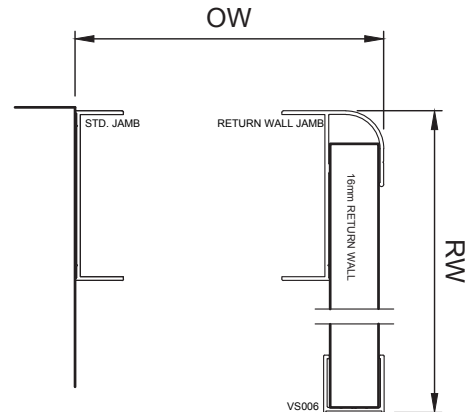
PANEL SECTIONS			2 PANEL	3 PANEL
PROFILE		QTY	FORMULA	FORMULA
 VS101 SLIM TOP RAIL (1 per panel)			OW/2 - 43.5	OW/3 - 35
 VS102 SLIM BTM RAIL (1 per panel)			OW/2 - 43.5	OW/3 - 35
 VS104 SLIM MID RAIL* (1 per panel)			OW/2 - 43.5	OW/3 - 35
 VS103 SLIM STILE (2 per panel)			*9mm SILL OH - 26	
			*18mm SILL OH - 35	
INFILL				
DESCRIPTION		QTY	FORMULA	SIZE
NO MIDRAIL	CHANNEL		SH - 59.5	x
			RW + 16	
	WEDGE		SH - 51.5	x
			RW + 24	
MIDRAIL	CHANNEL	UPPER INFILL	SH/2 - 27.5	x
			RW + 16	
	LOWER INFILL	SH/2 - 47.5	x	
		RW + 16		
	WEDGE	UPPER INFILL	SH/2 - 19.5	x
			RW + 24	
LOWER INFILL	SH/2 - 39.5	x		
	RW + 24			

SH VS103 STILE HEIGHT
RW VS101 RAIL WIDTH
* VS104 REQUIRED FOR PANELS GREATER THAN 2100mm

9. Cutting Formulas

Standard Jamb & Return Wall - 4 & 6 Panel

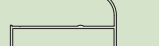
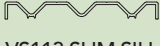
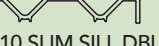
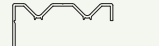
JOB NO:		DATE:	
ADDRESS:			
INFILL:		COLOUR:	
OPENING HEIGHT (OH) LEFT		OPENING HEIGHT (OH) RIGHT	
OPENING WIDTH (OW) BTM		OPENING WIDTH (OW) TOP	
NOTES:			



PANEL SECTIONS		4 PANEL	6 PANEL
PROFILE	QTY	FORMULA	FORMULA
 VS101 SLIM TOP RAIL (1 per panel)		OW/4 - 37.5	OW/6 - 31
 VS102 SLIM BTM RAIL (1 per panel)		OW/4 - 37.5	OW/6 - 31
 VS104 SLIM MID RAIL* (1 per panel)		OW/4 - 37.5	OW/6 - 31
 VS103 SLIM STILE (2 per panel)		*9mm SILL OH - 26	
		*18mm SILL OH - 35	
INFILL			
DESCRIPTION		QTY	FORMULA
NO MIDRAIL	CHANNEL		SH - 59.5 RW + 16
	WEDGE		SH - 51.5 RW + 24
MIDRAIL	CHANNEL	UPPER INFILL	SH/2 - 27.5 RW + 16
		LOWER INFILL	SH/2 - 47.5 RW + 16
	WEDGE	UPPER INFILL	SH/2 - 19.5 RW + 24
		LOWER INFILL	SH/2 - 39.5 RW + 24

SH VS103 STILE HEIGHT
RW VS101 RAIL WIDTH

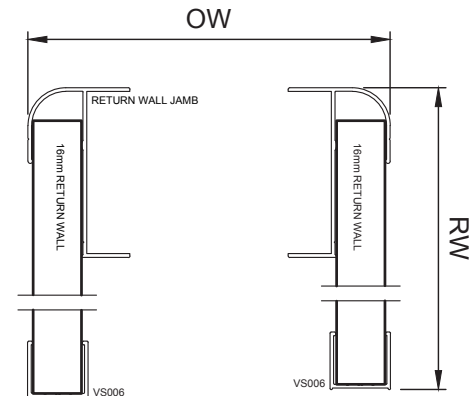
* VS104 REQUIRED FOR PANELS GREATER THAN 2100mm

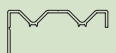
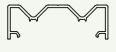
FRAME SECTIONS - TRIPLE TRACK		FRAME DOUBLE - DBL TRACK	QTY	FORMULA
PROFILE				
JAMBS	 VS003 JAMB	 VS107 SLIM JAMB DBL	1	OH LEFT/RIGHT
	 VS004 RETURN JAMB	 VS108 SLIM JAMB RETURN LEG DBL	1	OH LEFT/RIGHT
HEADS	 VS106 SLIM HEAD TRIPLE	 VS105 SLIM HEAD DBL	1	OW TOP - 22
SILLS	 VS113 SLIM SILL TRIPLE 9mm	 VS110 SLIM SILL DBL 9mm	1	OW BTM - 22
	 VS114 SLIM SILL TRIPLE LIPPED 9mm	 VS111 SLIM SILL DBL LIPPED 9mm	1	OW BTM - 22
	 VS115 SLIM SILL TRIPLE 18mm	 VS112 SLIM SILL DBL 18mm	1	OW BTM - 22
 VS006 WALL CHANNEL			1	OH
16mm RETURN WALL			1	

9. Cutting Formulas

Return Wall Both Sides - 2 & 3 Panel

JOB NO:		DATE:
ADDRESS:		
INFILL:	COLOUR:	
OPENING HEIGHT (OH) LEFT	OPENING HEIGHT (OH) RIGHT	
OPENING WIDTH (OW) BTM	OPENING WIDTH (OW) TOP	
NOTES:		



FRAME SECTIONS - TRIPLE TRACK		FRAME DOUBLE - DBL TRACK	QTY	FORMULA
PROFILE				
JAMBS			2	OH LEFT/RIGHT
	VS004 RETURN JAMB	VS108 SLIM JAMB RETURN LEG DBL		
HEADS			1	OW TOP - 40
	VS106 SLIM HEAD TRIPLE	VS105 SLIM HEAD DBL		
SILLS			1	OW BTM - 40
	VS113 SLIM SILL TRIPLE 9mm	VS110 SLIM SILL DBL 9mm		
			1	OW BTM - 40
	VS114 SLIM SILL TRIPLE LIPPED 9mm	VS111 SLIM SILL DBL LIPPED 9mm		
			1	OW BTM - 40
	VS115 SLIM SILL TRIPLE 18mm	VS112 SLIM SILL DBL 18mm		
		VS006 WALL CHANNEL	2	OH
	16mm RETURN WALL		2	

PANEL SECTIONS		2 PANEL	3 PANEL
PROFILE	QTY	FORMULA	FORMULA
 VS101 SLIM TOP RAIL (1 per panel)		OW/2 - 52	OW/3 - 40.5
 VS102 SLIM BTM RAIL (1 per panel)		OW/2 - 52	OW/3 - 40.5
 VS104 SLIM MID RAIL* (1 per panel)		OW/2 - 52	OW/3 - 40.5
 VS103 SLIM STILE (2 per panel)		*9mm SILL OH - 26	
		*18mm SILL OH - 35	
INFILL			
DESCRIPTION		QTY	FORMULA
NO MIDRAIL	CHANNEL		SH - 59.5 RW + 16
	WEDGE		SH - 51.5 RW + 24
MIDRAIL	CHANNEL	UPPER INFILL	SH/2 - 27.5 RW + 16
		LOWER INFILL	SH/2 - 47.5 RW + 16
	WEDGE	UPPER INFILL	SH/2 - 19.5 RW + 24
		LOWER INFILL	SH/2 - 39.5 RW + 24

SH VS103 STILE HEIGHT

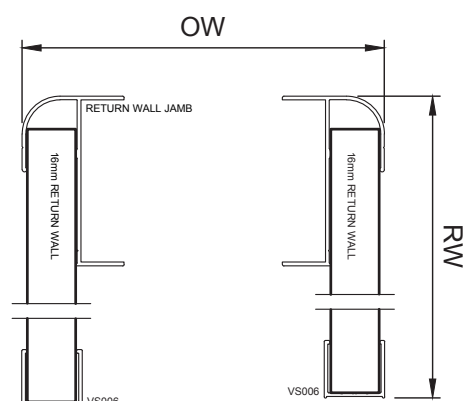
RW VS101 RAIL WIDTH

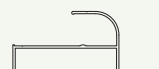
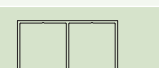
* VS104 REQUIRED FOR PANELS GREATER THAN 2100mm

9. Cutting Formulas

Return Wall Both Sides - 4 & 6 Panel

JOB NO:		DATE:	
ADDRESS:			
INFILL:		COLOUR:	
OPENING HEIGHT (OH) LEFT		OPENING HEIGHT (OH) RIGHT	
OPENING WIDTH (OW) BTM		OPENING WIDTH (OW) TOP	
NOTES:			



FRAME SECTIONS - TRIPLE TRACK		FRAME DOUBLE - DBL TRACK	QTY	FORMULA
PROFILE				
JAMBS			2	OH LEFT/RIGHT
	VS004 RETURN JAMB	VS108 SLIM JAMB RETURN LEG DBL		
HEADS			1	OW TOP - 40
	VS106 SLIM HEAD TRIPLE	VS105 SLIM HEAD DBL		
SILLS			1	OW BTM - 40
	VS113 SLIM SILL TRIPLE 9MM	VS110 SLIM SILL DBL 9mm		
			1	OW BTM - 40
	VS114 SLIM SILL TRIPLE LIPPED 9MM	VS111 SLIM SILL DBL LIPPED 9MM		
			1	OW BTM - 40
	VS115 SLIM SILL TRIPLE 18MM	VS112 SLIM SILL DBL 18MM		
 VS006 WALL CHANNEL			2	OH
16mm RETURN WALL			2	

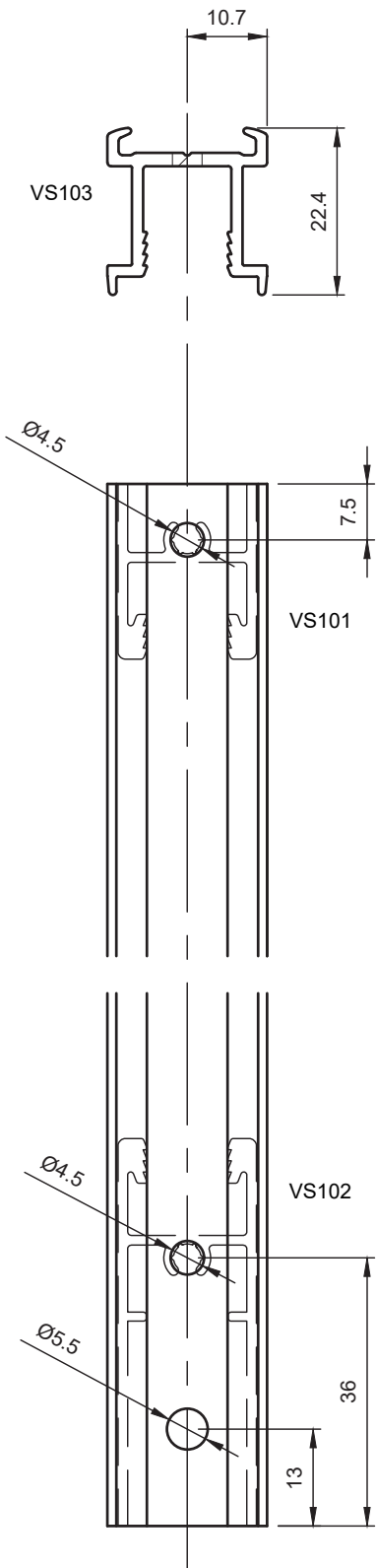
PANEL SECTIONS			4 PANEL	6 PANEL
PROFILE		QTY	FORMULA	FORMULA
 VS101 SLIM TOP RAIL (1 per panel)			OW/4 - 42	OW/6 - 34
 VS102 SLIM BTM RAIL (1 per panel)			OW/4 - 42	OW/6 - 34
 VS104 SLIM MID RAIL* (1 per panel)			OW/4 - 42	OW/6 - 34
 VS103 SLIM STILE (2 per panel)			*9mm SILL OH - 26	
			*18mm SILL OH - 35	
INFILL				
DESCRIPTION		QTY	FORMULA	SIZE
NO MIDRAIL	CHANNEL		SH - 59.5 RW + 16	x
	WEDGE		SH - 51.5 RW + 24	x
MIDRAIL	CHANNEL	UPPER INFILL	SH/2 - 27.5 RW + 16	x
		LOWER INFILL	SH/2 - 47.5 RW + 16	x
	WEDGE	UPPER INFILL	SH/2 - 19.5 RW + 24	x
		LOWER INFILL	SH/2 - 39.5 RW + 24	x

SH VS103 STILE HEIGHT

RW VS101 RAIL WIDTH

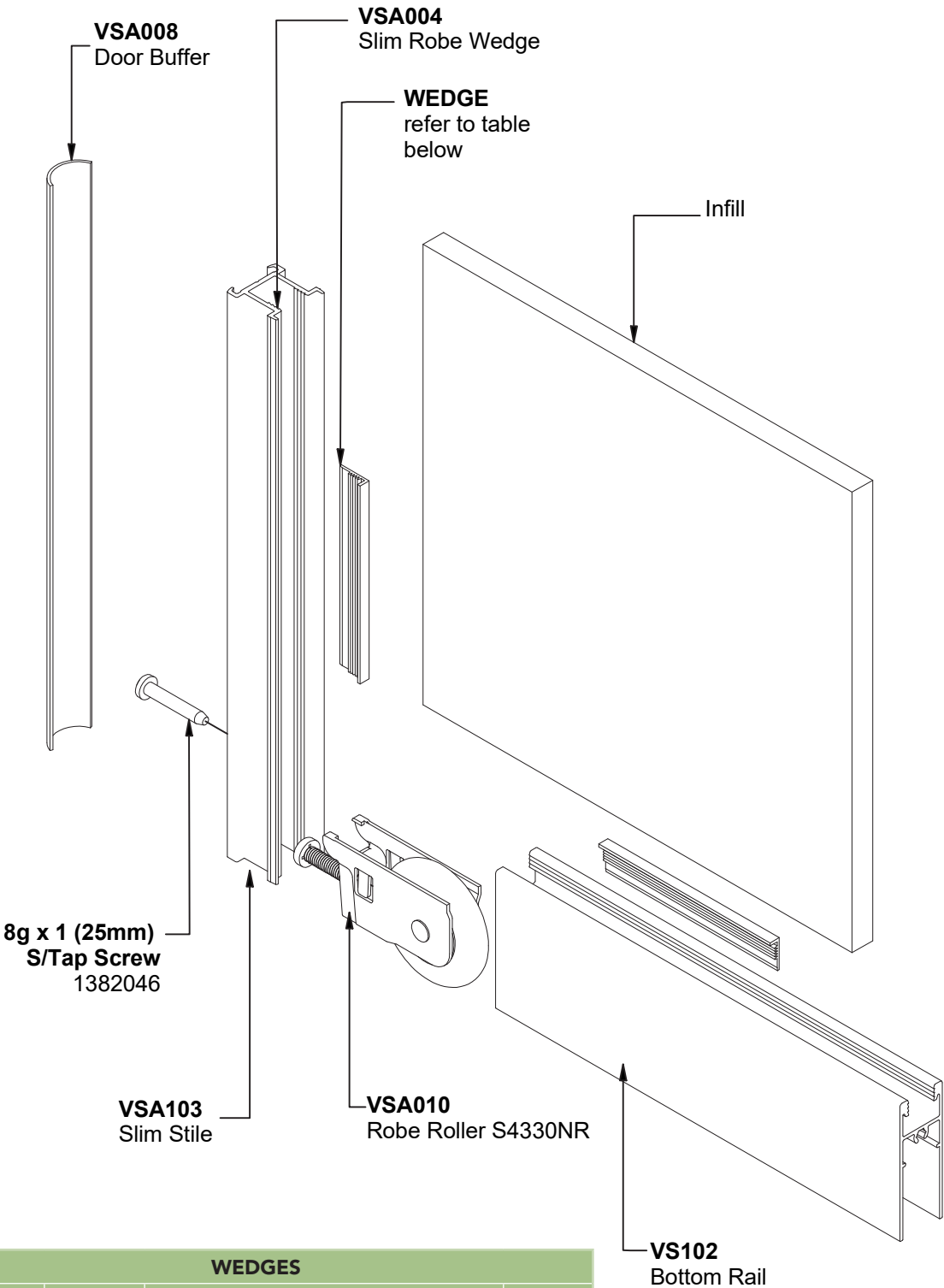
* VS104 REQUIRED FOR PANELS GREATER THAN 2100mm

Stile Machining



11. Assembly Details

Panel Board Infill - Bottom Corner

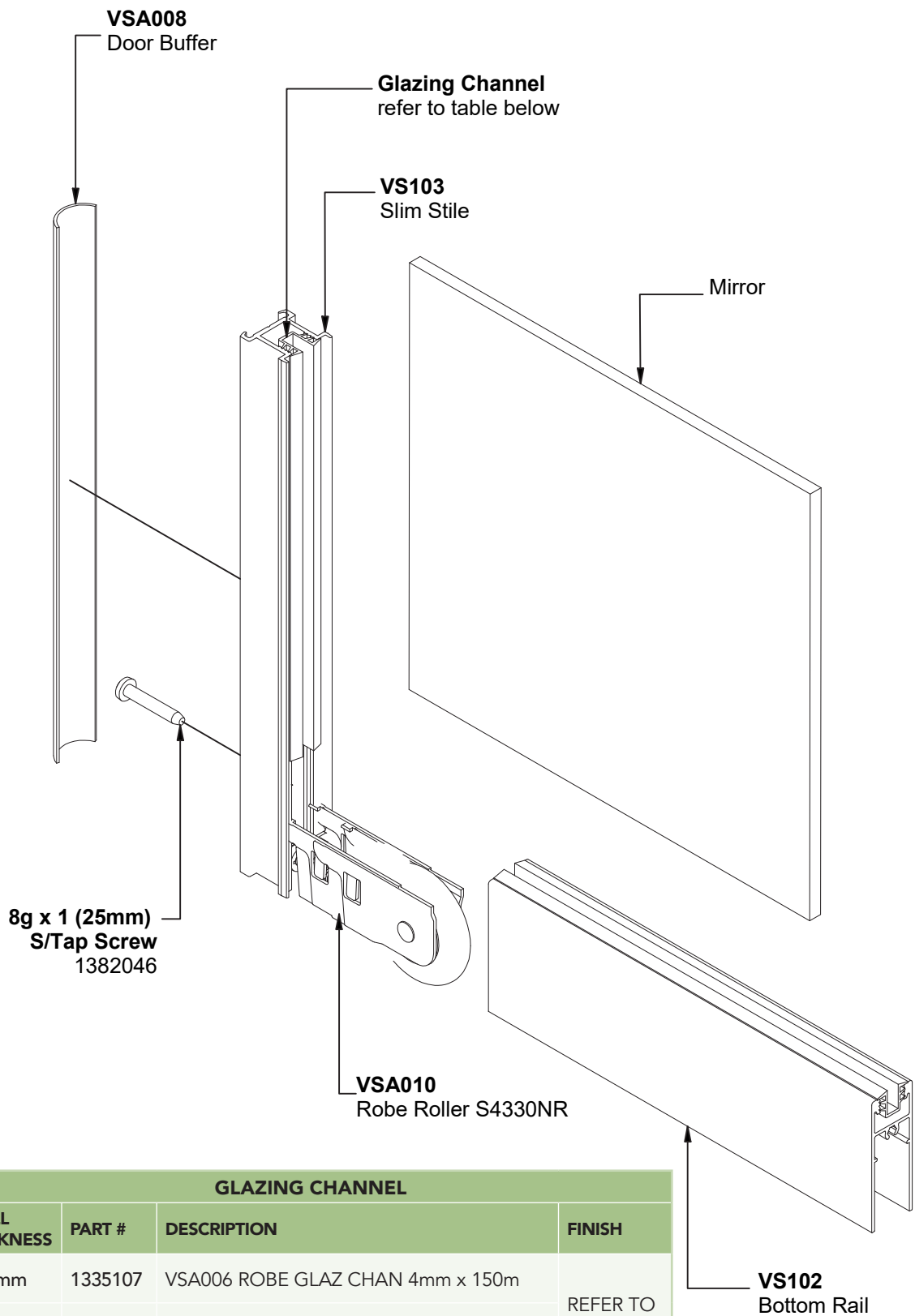


WEDGES			
INFILL THICKNESS	PART #	DESCRIPTION	FINISH
9mm	1396018	VSA004 ROBE WEDGE 9mm x 3.7m	BLACK (034)
10mm	1335011	VSA005 ROBE WEDGE 10mm x 3.7m	

* INFILLS ARE CUT AT 75mm LENGTHS AND PLACED 100mm FROM EACH CORNER, THEN EVERY 500mm CENTRES

11. Assembly Details

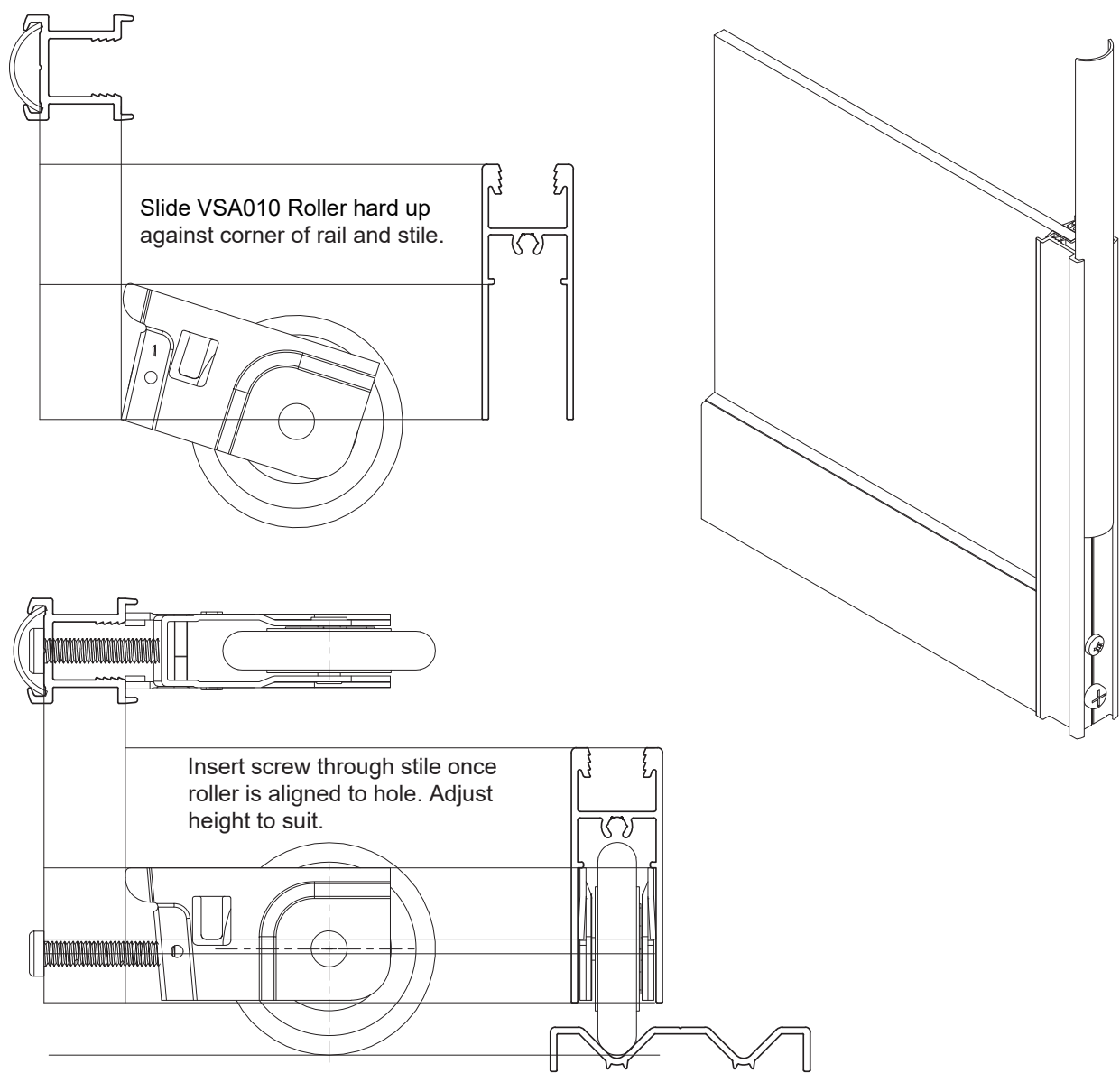
Panel Glass Infill - Bottom Corner



GLAZING CHANNEL			
INFILL THICKNESS	PART #	DESCRIPTION	FINISH
4mm	1335107	VSA006 ROBE GLAZ CHAN 4mm x 150m	REFER TO PG6.1 FOR OPTIONS
6 - 6.38mm	1396038	VSA009 ROBE GLAZ CHAN 6.38mm x 100m	
8mm	1335109	VS W/ROBE GLAZ.CHAN 8mm x 100m	

11. Assembly Details

VSA010 Roller Assembly



13. Care & Maintenance

FRAMING

Your new **Versastyle Slim Wardrobe System** frames have been manufactured using the highest quality materials available to the Architectural industry. Constructed from Architectural grade aluminium, these products are exceptionally strong. With a moderate amount of maintenance, the **Versastyle Slim Wardrobe System** frame will retain it's good looks and resist the elements for years to come.

The **Versastyle Slim Wardrobe System** frames are the product of extensive research and development and designed to ensure your exact specifications are met. We supply only the finest quality fittings and hardware in the market.

Your **Versastyle Slim Wardrobe System** frames should only ever need to be cleaned with a soft cloth using water and mild detergent. Wipe off excess and remove any detergent residue. Strong detergents and abrasive cleaners should never be used to clean the **Versastyle Slim Wardrobe System** frames as they may scratch or damage the surface finish.

HEAD OFFICE | 3 Alspec Place, Eastern Creek NSW 2766
Phone: 02 9834 9500 | Fax: 02 9834 9532 | info@alspec.com.au

ALSPEC SHOWROOMS

AluSpace by Alspec - Sydney | 110 New South Head Road, Edgecliff NSW 2027
Phone: 1300 ALUSPACE (1300 258 772) | design@alspec.com.au

AluSpace by Alspec - Adelaide | 1 Pope Court, Beverley SA 5009
Phone: 08 8150 6960 | adelaidealospace@alspec.com.au

Brisbane Design Centre | 66 Merivale Street, South Brisbane QLD 4101
Phone: 07 3089 4900 | brisbane@alspec.com.au

MELBOURNE BRANCH
26–40 Pound Road West
Dandenong South VIC 3175
Phone: 03 8787 6333
Fax: 03 8787 6399
melbourne@alspec.com.au

ADELAIDE BRANCH
1 Pope Court
Beverley SA 5009
Phone: 08 8150 6960
Fax: 08 8150 6999
adelaide@alspec.com.au

PERTH BRANCH
30 Holder Way
Malaga WA 6090
Phone: 08 9209 9100
Fax: 08 9209 9199
perth@alspec.com.au

BRISBANE BRANCH
8–22 Jutland Street
Loganlea QLD 4131
Phone: 07 3089 4900
Fax: 07 3089 4999
brisbane@alspec.com.au

NEWCASTLE BRANCH
95 Griffiths Road
Lambton NSW 2299
Phone: 02 4952 9111
Fax: 02 4952 9728
newcastle@alspec.com.au

CAIRNS BRANCH
34–38 Hargreaves Street
Edmonton QLD 4869
Phone: 07 4037 6666
Fax: 07 4037 6699
cairns@alspec.com.au

CANBERRA BRANCH
28 Sheppard Street
Hume ACT 2620
Phone: 02 5134 3300
canberra@alspec.com.au

DARWIN BRANCH
25 Bishop Street
Woolner NT 0820
Phone: 08 8941 7300
darwin@alspec.com.au

SUNSHINE COAST BRANCH
4-8 Empire Crescent
Chevallum QLD 4555
Phone: 07 5437 6123
Fax: 07 5437 6124
chevallum@alspec.com.au

BRENDALE BRANCH
24 Doherty Street
Brendale QLD 4500
Phone: 07 3205 9911
Fax: 07 3205 9915
brendale@alspec.com.au

TOWNSVILLE BRANCH
21 Carroll Street
Mount Louisa QLD 4814
Phone: 07 3089 4965
Fax: 1300 131 747
townsville@alspec.com.au

BUNDABERG BRANCH
17 Production Street
Svensson Heights QLD 4670
Phone: 07 4111 2000
Fax: 07 4111 2099
bundaberg@alspec.com.au

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